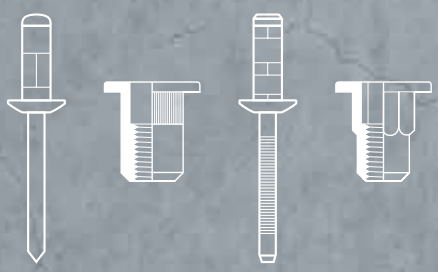
Blind rivet &
Blind rivet nut
Catalogue

MASTERFIX®
www.masterfix.com



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Masterfix – One-stop shopping for the blind riveting distributor market

Masterfix Products is one of Europe's main blind riveting technique professional brands. It owes its excellent reputation to the successful distribution of the broadest range of blind rivets, blind rivet nuts and bolts in the business, and by offering extremely competitive prices and a reliable and continuous stock supply. The same goes for our line of accompanying hand- and power tools.

Our success is a result of 30+ years of experience in the industry and by focusing on supplying our product range solely through the distributor market for blind fasteners and accompanying tools. In doing so we have become the leading brand used in the field of service & repair and small-to-medium sized industry.

As early as 1985 we already ventured into relations with co-partners in the Far East. Because of this we established great reliable partnerships and are able to have a leading role in the product range, the technique and quality delivered, and can do this in a very cost efficient way.

Being the distribution brand under the STANLEY Engineered Fastening umbrella Masterfix greatly benefits from the experience and knowledge this Global leader in blind fastening techniques has to offer.

Sales & Marketing

The Masterfix brand is available throughout Europe with direct sales representation in Spain, France, Italy, Poland, Germany, The Nordics and The United Kingdom with the Head Office in the Netherlands.

Our international sales teams are in close contact with our partners as well as each other. This enables us to continuously monitor and evaluate the field to make sure we stay in touch with the industry and on top of the market. In doing so we provide our clients with a well balanced and useful program, adjusted to market needs and ready to adapt to future developments.

The international Masterfix customer service centers are staffed by thoroughly trained multi-lingual professionals as are our regional service and repair centers, representing Masterfix throughout Europe and beyond.

We have modern, well stocked central warehouses at our disposal in The Netherlands as well as several other international locations. We therefore are able to guarantee a reliable and continuous product supply to our clients.

Research & Development

Being part of STANLEY Engineered Fastening and having access to the global R & D resources enables us to translate partners' wishes as well as market demands into applicable and useful new products. We continuously work on providing our clients with a reliable and affordable line of rivets and rivet nuts and an advanced and practical line of hand and power tools.

WWW.MASTERFIX.COM

On our website you find information about our operations in 6 different languages, as well technical information on all our products. Here we also keep our partners up to date on technical as well as practical developments, trade show participation of all our international offices, as well as company and industry news. You can simply order a pricelist by filling out the request form on our website.

Masterfix

Contents

DH dome head
LH large head
ELH extra large head
CSH countersunk head

Contents

CH cylindrical head
CSH countersunk head
RCSH reduced countersunk head

Blind rivets

MASTERFIX®

Blind rivets

The time and costs saving technology of blind riveting is simple. The materials to be riveted only have to be reached from one side, which explains the term "blind" riveting.
The rivet is made of two parts namely, the body and the mandrel. The body is deformed when the rivet is set and it is this part which clamps the materials together. The function of the mandrel is to deform the body of the rivet. The mandrel is therefore always stronger than the body. The mandrel breaks off at its specific breaking point. This breaking point ensures that the mandrel breaks off at the right moment so that the body is correctly deformed, and the materials are clamped together in a correct way.

Info

PLIA, a first class job turned out every time

Perhaps this is the best way to describe the Masterfix PLIA range of blind rivets. Masterfix PLIA rivets is a wide range of Multigrip rivets, offering substantial technical advantages over standard blind rivets, because of its special construction. This technique which was originally developed for the industry has been implemented in our standard PLIA range, which also includes a steel PLIA and a stainless steel PLIA with grooved mandrel for extra grip on the jaws.

What makes PLIA different from ordinary standard rivets?
A large bulb is formed at the back, spreading the clamping load over a wide area
After setting, the mandrel is retained in the rivet which makes it vibration resistant
A hole filling property, so the size of the predrilled hole is less critical
Large clamping capacity, so a significant reduction of stock can be achieved

PLIA is available with the following head shapes:	materials:
Dome head	Aluminium/Steel
Large flange	Aluminium/Stainless steel
Extra large head	Steel/Steel
Countersunk head	Stainless steel/Stainless steel

Applications

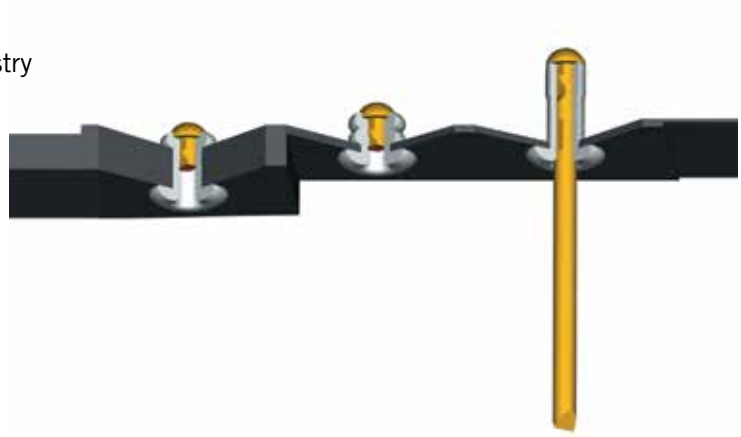
Combinations of hard and soft materials

Automotive, furniture & construction industry

HVAC applications

White goods

Repair & service industry

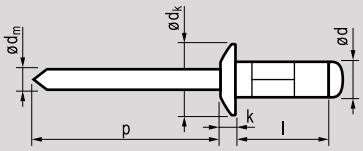


Info

MFX 1001

Aluminium [AlMg2,5]
Polished

Steel
Zinc plated



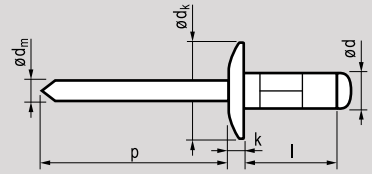
PLIA | multigrip | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,0	6,0	0,5-3,0	*10013006						
[+0,05/-0,13]	8,0	0,5-5,0	*3008	6,0 [+/-0,24]	≤1,4	~1,70	≥27	655	520
	10,0	2,5-7,0	*3010						
Ø 3,1 [3,3 max]	12,0	4,5-9,0	3012						
3,2	6,0	0,5-3,0	10013206						
[+0,05/-0,13]	8,0	0,5-5,0	3208						
	9,5	2,0-6,5	3209						
Ø 3,3 [3,5 max]	10,0	2,5-7,0	3210						
	11,1	3,5-8,0	3211	6,0 [+/-0,24]	≤1,4	~1,78	≥27	980	680
	12,0	4,5-9,0	3212						
	12,7	5,5-9,5	3213						
	14,0	6,5-11,0	3214						
	16,0	8,5-13,0	3216						
4,0	6,0	0,5-2,5	*10014006						
[+0,05/-0,13]	8,0	0,5-4,5	*4008						
	9,5	1,0-6,0	4009						
Ø 4,1 [4,3 max]	10,0	1,5-6,5	*4010						
	12,0	3,5-8,5	*4012						
	12,7	4,0-9,5	4013	8,0 [+/-0,29]	≤1,7	~2,18	≥27	1.600	1.150
	14,0	5,5-10,5	*4014						
	16,0	7,5-12,5	*4016						
	17,0	8,5-13,5	4017						
	18,0	9,5-14,5	*4018						
	20,0	11,5-16,5	4020						
4,8	10,0	0,5-5,0	*10014810						
[+0,05/-0,13]	10,3	0,5-5,5	4811						
	12,0	2,0-7,0	*4812						
Ø 4,9 [5,2 max]	14,0	4,0-9,0	*4814						
	15,1	5,0-10,5	4815						
	16,0	6,0-11,0	*4816	9,5 [+/-0,29]	≤2,0	~2,78	≥27	2.350	1.500
	17,0	7,0-12,0	4817						
	18,0	8,0-13,0	*4818						
	20,0	10,0-15,0	*4820						
	22,0	12,0-17,0	4822						
	24,0	14,0-19,0	4824						
	24,8	14,5-19,5	*4825						

MFX 1002

Aluminium [AlMg2,5]
Polished

Steel
Zinc plated



PLIA | multigrip | large head

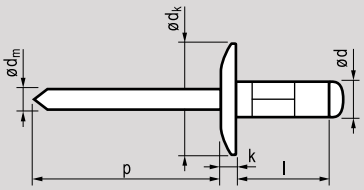
Ø d	l [+1/-0,2]		*Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	8,0	0,5,-5,0	**10023208**						
[+0,05/-0,13]	9,5	2,0-6,5	**3209**						
500	10,0	2,5-7,0	**3210**						
Ø 3,3 [3,5 max]	11,1	3,5-8,0	**3211**	9,5 [+0/-0,5]	≤2,0	~1,78	≥27	980	680
	12,0	4,5-9,0	**3212**						
	14,0	6,5-11,0	**3214**						
	16,0	8,5-13,0	**3216**						
4,0	8,0	0,5-4,5	**10024008**						
[+0,05/-0,13]	10,0	1,5-6,5	**4010**						
	11,1	2,5-7,5	**4011**						
Ø 4,1 [4,3 max]	12,0	3,5-8,5	**4012**						
	12,7	4,0-9,5	**4013**	12,0 [+0/-0,5]	≤2,5	~2,18	≥27	1.600	1.150
	14,0	5,5-10,5	**4014**						
	16,0	7,5-12,5	**4016**						
	17,0	8,5-13,5	**4017**						
	18,0	9,5-14,5	**4018**						
	20,0	11,5-16,5	**4020**						
4,8	10,0	0,5-5,0	***10024810**						
[+0,05/-0,13]	12,0	2,0-7,0	***4812**						
	14,0	4,0-9,0	***4814**	14,0 [+0/-0,5]	≤2,5	~2,78	≥27	2.350	1.500
Ø 4,9 [5,2 max]	16,0	6,0-11,0	***4816**						
	18,0	8,0-13,0	***4818**						
	20,0	10,0-15,0	***4820**						

*** these rivets of ranges 1001 and 1002 are also available in blister pack.**

MFX 1003

Aluminium [AlMg2,5]
Polished

Steel
Zinc plated



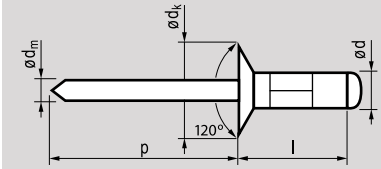
PLIA | multigrip | extra large head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
4,8	10,0	0,5-5,0	**10034810**						
[+0,05/-0,13]	10,3	0,5-5,5	**4811**						
	12,0	2,0-7,0	**4812**						
Ø 4,9 [5,2 max]	14,0	4,0-9,0	**4814**						
	16,0	6,0-11,0	**4816**						
	17,0	7,0-12,0	**4817**	16,0 [+0,5/-0,8]	≤2,5	~2,78	≥27	2.350	1.500
	18,0	8,0-13,0	**4818**						
	20,0	10,0-15,0	**4820**						
	22,0	12,0-17,0	**4822**						
	24,0	14,0-19,0	**4824**						
	24,8	14,5-19,5	**4825**						
	27,0	16,0-22,0	**4827**						

MFX 1004

Aluminium [AlMg2,5]
Polished

Steel
Zinc plated



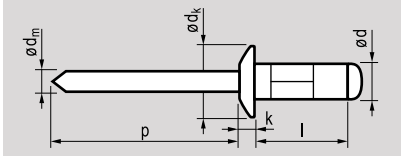
PLIA | multigrip | countersunk head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	8,0	1,5-5,0	**10043208**	6,0 [+/-0,24]	-	~1,78	≥27	980	680
[+0,05/-0,13]	9,7	2,5-6,5	**3209**						
	10,0	2,5-7,0	**3210**						
Ø 3,3 [3,5 max]	12,0	4,5-9,0	**3212**						
4,0	8,0	1,5-4,5	**10044008**	8,0 [+/-0,29]	-	~2,18	≥27	1.600	1.150
[+0,05/-0,13]	10,0	1,5-6,5	**4010**						
	11,3	2,5-7,5	**4011**						
Ø 4,1 [4,3 max]	12,0	3,5-8,5	**4012**						
	14,0	5,5-10,5	**4014**						
4,8	10,0	1,5-5,0	**10044810**	9,5 [+/-0,29]	-	~2,78	≥27	2.350	1.500
[+0,05/-0,13]	12,0	2,0-7,0	**4812**						
	14,0	4,0-9,0	**4814**						
Ø 4,9 [5,2 max]	16,0	6,0-11,0	**4816**						
	16,9	7,0-12,0	**4817**						

MFX 1171

Aluminium [AlMg2,5]
Polished

Steel
Zinc plated



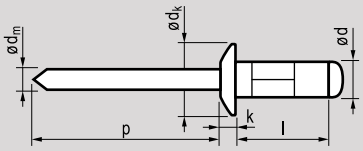
PLIA | multigrip | dome head white

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,0	0,5-3,0	**11713206**						
[+0,05/-0,13]	8,0	0,5-5,0	**3208**						
	9,5	2,0-6,5	**3209**						
Ø 3,3 [3,5 max]	10,0	2,5-7,0	**3210**						
	11,1	3,5-8,0	**3211**	6,0 [+/-0,24]	≤1,4	~1,78	≥27	980	680
	12,0	4,5-9,0	**3212**						
	12,7	5,5-9,5	**3213**						
	14,0	6,5-11,0	**3214**						
	16,0	8,5-13,0	**3216**						
4,0	6,0	0,5-2,5	**11714006**						
[+0,05/-0,13]	8,0	0,5-4,5	**4008**						
	9,5	1,0-6,0	**4009**						
Ø 4,1 [4,3 max]	10,0	1,5-6,5	**4010**						
	12,0	3,5-8,5	**4012**						
	12,7	4,0-9,5	**4013**	8,0 [+/-0,29]	≤1,7	~2,18	≥27	1.600	1.150
	14,0	5,5-10,5	**4014**						
	16,0	7,5-12,5	**4016**						
	17,0	8,5-13,5	**4017**						
	18,0	9,5-14,5	**4018**						
	20,0	11,5-16,5	**4020**						
4,8	10,0	0,5-5,0	**11714810**						
[+0,05/-0,13]	10,3	0,5-5,5	**4811**						
	12,0	2,0-7,0	**4812**						
Ø 4,9 [5,2 max]	14,0	4,0-9,0	**4814**						
	15,1	5,0-10,5	**4815**						
	16,0	6,0-11,0	**4816**	9,5 [+/-0,29]	≤2,0	~2,78	≥27	2.350	1.500
	17,0	7,0-12,0	**4817**						
	18,0	8,0-13,0	**4818**						
	20,0	10,0-15,0	**4820**						
	22,0	12,0-17,0	**4822**						
	24,0	14,0-19,0	**4824**						
	24,8	14,5-19,5	**4825**						

MFX 1181

Aluminium [AlMg2,5]
Polished

Steel
Zinc plated



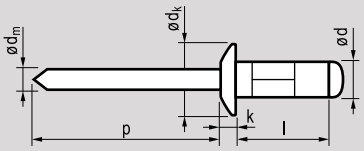
PLIA | multigrip | dome head black

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,0	0,5-3,0	**11813206**						
[+0,05/-0,13]	8,0	0,5-5,0	**3208**						
	9,5	2,0-6,5	**3209**						
Ø 3,3 [3,5 max]	10,0	2,5-7,0	**3210**						
	11,1	3,5-8,0	**3211**	6,0 [+/-0,24]	≤1,4	~1,78	≥27	980	680
	12,0	4,5-9,0	**3212**						
	12,7	5,5-9,5	**3213**						
	14,0	6,5-11,0	**3214**						
	16,0	8,5-13,0	**3216**						
4,0	6,0	0,5-2,5	**11814006**						
[+0,05/-0,13]	8,0	0,5-4,5	**4008**						
	9,5	1,0-6,0	**4009**						
Ø 4,1 [4,3 max]	10,0	1,5-6,5	**4010**						
	12,0	3,5-8,5	**4012**						
	12,7	4,0-9,5	**4013**	8,0 [+/-0,29]	≤1,7	~2,18	≥27	1.600	1.150
	14,0	5,5-10,5	**4014**						
	16,0	7,5-12,5	**4016**						
	17,0	8,5-13,5	**4017**						
	18,0	9,5-14,5	**4018**						
	20,0	11,5-16,5	**4020**						
4,8	10,0	0,5-5,0	**11814810**						
[+0,05/-0,13]	10,3	0,5-5,5	**4811**						
	12,0	2,0-7,0	**4812**						
Ø 4,9 [5,2 max]	14,0	4,0-9,0	**4814**						
	15,1	5,0-10,5	**4815**						
	16,0	6,0-11,0	**4816**	9,5 [+/-0,29]	≤2,0	~2,78	≥27	2.350	1.500
	17,0	7,0-12,0	**4817**						
	18,0	8,0-13,0	**4818**						
	20,0	10,0-15,0	**4820**						
	22,0	12,0-17,0	**4822**						
	24,0	14,0-19,0	**4824**						
	24,8	14,5-19,5	**4825**						

MFX 1441

Aluminium [AlMg2,5]
Polished

Stainless steel [A2]
Polished



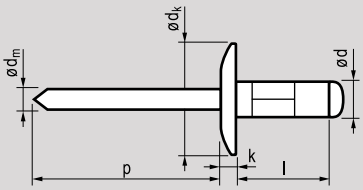
PLIA | multigrip | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	8,0	0,5-5,0	**14413208**	6,0 [+/-0,24]	≤1,4	~1,78	≥27	980	680
[+0,05/-0,13]	9,5	2,0-6,5	**3209**						
	11,1	3,5-8,0	**3211**						
Ø 3,3 [3,5 max]									
4,0	9,5	1,0-6,0	**14414009**	8,0 [+/-0,29]	≤1,7	~2,18	≥27	1.600	1.150
[+0,05/-0,13]	12,7	4,0-9,5	**4012**						
	16,9	8,5-13,5	**4016**						
Ø 4,1 [4,3 max]									
4,8	10,3	0,5-5,5	**14414810**	9,5 [+/-0,29]	≤2,0	~2,78	≥27	2.350	1.500
[+0,05/-0,13]	15,1	5,0-10,5	**4815**						
	16,9	7,0-12,0	**4816**						
Ø 4,9 [5,2 max]	24,8	14,5-19,5	**4824**						

MFX 1443

Aluminium [AlMg2,5]
Polished

Stainless steel [A2]
Polished



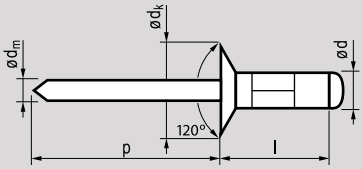
PLIA | multigrip | extra large head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	8,0	0,5-5,0	**14433208**	9,5 [+0/-0,5]	≤2,0	~1,78	≥27	980	680
[+0,05/-0,13]	9,5	2,0-6,5	**3209**						
	11,1	3,5-8,0	**3211**						
Ø 3,3 [3,5 max]									
4,0	12,7	4,0-9,5	**14434012**	12,0 [+0/-0,5]	≤2,5	~2,18	≥27	1.600	1.150
[+0,05/-0,13]	16,9	8,5-13,5	**4016**						
Ø 4,1 [4,3 max]									
4,8	10,3	0,5-5,5	**14434810**	16,0 [+0/-0,5]	≤2,5	~2,78	≥27	2.350	1.500
[+0,05/-0,13]	16,9	7,0-12,0	**4816**						
	24,8	14,5-19,5	**4824**						
Ø 4,9 [5,2 max]									

MFX 1444

Aluminium [AlMg2,5]
Polished

Stainless steel [A2]
Polished



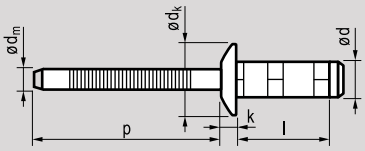
PLIA I multigrip I countersunk head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2 [+0,05/-0,13] Ø 3,3 [3,5 max]	9,7	2,0-6,5	**14443209**	6,0 [+/-0,24]	-	~1,78	≥27	980	680
4,0 [+0,05/-0,13] Ø 4,1 [4,3 max]	9,5 11,3	1,5-6,0 3,0-8,0	**14444009** **4011**	7,5 [+/-0,29]	-	~2,18	≥27	1.600	1.150
4,8 [+0,05/-0,13] Ø 4,9 [5,2 max]	12,1 16,9	2,0-7,0 7,0-12,0	**14444812** **4816**	9,0 [+/-0,29]	-	~2,78	≥27	2.350	1.500

MFX 1451

Stainless steel [A2]
Polished

Stainless steel [A2]
Polished



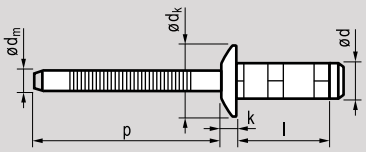
PLIA | multigrip | dome head

Ø d	l [+1/- 0,3]		Item nr.	Ø d_k [nom.]	k [max.]	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	9,9	1,0-4,8	**14513210**	6,4 [+0,45/-0,40]	1,02	~2,20	≥27	2.000	1.700
[+0,08/-0,15]									
Ø 3,3									
4,0	12,0	1,6-6,4	**14514012**	7,9 [+0,45/-0,40]	1,27	~2,70	≥27	3.200	2.900
[+0,08/-0,15]	13,6	3,2-8,0	**4013**						
	16,8	6,4-11,2	**4016**						
Ø 4,1									
4,8	12,7	1,6-6,4	**14514812**	9,5 [+0,55/-0,50]	1,52	~3,10	≥27	4.800	4.100
[+0,08/-0,15]	14,3	3,2-8,0	**4814**						
	17,5	6,4-11,2	**4817**						
Ø 4,9	19,3	8,0-12,7	**4819**						

MFX 1461

Steel
Zinc plated

Steel
Zinc plated



PLIA | multigrip | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k [nom.]	k [max.]	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2* [+0,08/-0,15] Ø 3,3	11,4	1,6-6,4	**14613211**	6,4 [+0,45/-0,40]	1,02	~2,05	≥27	1.400	1.100
4,0* [+0,08/-0,15] Ø 4,1	12,0 13,6	1,6-6,4 3,2-8,0	**14614012** **4013**	7,9 [+0,45/-0,40]	1,27	~2,65	≥27	2.100	1.800
4,8 [+0,08/-0,15] Ø 4,9	12,7 14,3 19,3	1,6-6,4 3,2-8,0 8,0-12,7	**14614812** **4814** **4819**	9,5 [+0,55/-0,50]	1,52	~3,00	≥27	3.100	2.600

* do NOT have grooved mandrels

Masterfix Standard blind rivets

The diversity in standard rivets is enormous, in alloys as well as in (head) types: from copper or stainless dome head to aluminium with extra large flange. The standard rivet with dome head, is on request also available in different RAL-colors.

Applications

Automotive industry

Furniture industry

Heating & air conditioning

Domestic appliances

Containers

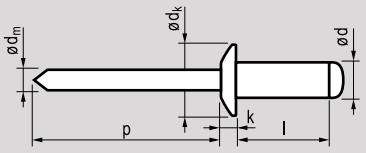
Etc.

Info

MFX 1031

Aluminium [AlMg2,5 ø2,4-3,2]
Polished [AlMg3,5 ø4,0-6,4]

Steel
Zinc plated



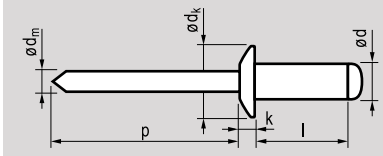
open type | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
2,4	4,0	~2,0	**10312404**						
[+0,08/-0,10]	6,0	2,0-4,0	**2406**	5,0 [+0/-0,7]	0,7 [+/-0,15]	~1,45	≥27	355	315
	8,0	4,0-6,0	**2408**						
Ø 2,5	10,0	6,0-8,0	**2410**						
3,0	4,0	~1,5	**10313004**						
[+0,08/-0,10]	6,0	1,5-3,0	**3006**						
	8,0	3,0-5,0	**3008**						
Ø 3,1	10,0	5,0-7,0	**3010**	6,5 [+0/-0,7]	0,8 [+/- 0,2]	~1,75	≥27	810	620
	12,0	7,0-9,0	**3012**						
	14,0	9,0-11,0	**3014**						
	16,0	11,0-13,0	**3016**						
3,2	4,0	~1,5	**10313204**						
[+0,08/-0,10]	6,0	1,5-3,5	**3206**						
	8,0	3,5-5,5	**3208**						
Ø 3,3	10,0	5,5-7,5	**3210**						
	12,0	7,5-9,5	**3212**	6,5 [+0/-0,7]	0,8 [+/- 0,2]	~1,75	≥27	980	760
	14,0	9,5-11,5	**3214**						
	16,0	11,5-13,5	**3216**						
	18,0	13,5-15,5	**3218**						
	20,0	15,5-17,5	**3220**						
4,0	6,0	1,5-3,0	**10314006**						
[+0,08/-0,15]	8,0	3,0-5,0	**4008**						
	10,0	5,0-6,5	**4010**						
Ø 4,1	12,0	6,5-8,5	**4012**						
	14,0	8,5-10,5	**4014**	8,0 [+0/-1,0]	1,0 [+/- 0,3]	~2,10	≥27	1.600	1.200
	16,0	10,5-12,5	**4016**						
	18,0	12,5-14,5	**4018**						
	20,0	14,5-16,5	**4020**						
	23,0	16,5-19,0	**4023**						
	25,0	19,0-21,5	**4025**						

MFX 1031

Aluminium [AlMg3,5]
Polished

Steel
Zinc plated



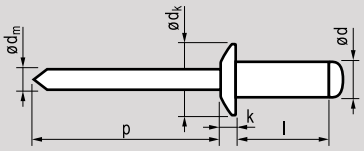
open type | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
4,8	6,0	1,0-3,0	**10314806**						
[+0,08/-0,15]	8,0	3,0-4,5	**4808**						
	10,0	4,5-6,0	**4810**						
Ø 4,9	12,0	6,0-8,0	**4812**						
	14,0	8,0-10,0	**4814**						
	16,0	10,0-12,0	**4816**						
	18,0	12,0-14,0	**4818**	9,5 [+0/-1,0]	1,1 [+/- 0,3]	~2,70	≥27	2.230	1.690
	20,0	14,0-16,0	**4820**						
	22,0	16,0-18,0	**4822**						
	25,0	18,0-21,0	**4825**						
	28,0	21,0-23,5	**4828**						
	30,0	23,5-25,0	**4830**						
	35,0	25,0-30,0	**4835**						
	40,0	30,0-35,0	**4840**						
5,0	6,0	1,0-3,0	**10315006**						
[+0,08/-0,15]	8,0	3,0-4,5	**5008**						
	10,0	4,5-6,0	**5010**						
Ø 5,1	12,0	6,0-8,0	**5012**						
	14,0	8,0-10,0	**5014**						
	16,0	10,0-12,0	**5016**						
	18,0	12,0-14,0	**5018**	9,5 [+0/-1,0]	1,1 [+/- 0,3]	~2,70	≥27	2.500	2.000
	21,0	14,0-17,0	**5021**						
	25,0	17,0-20,0	**5025**						
	27,0	20,0-23,0	**5027**						
	30,0	23,0-25,0	**5030**						
	35,0	25,0-30,0	**5035**						
	40,0	30,0-35,0	**5040**						
6,0	8,0	2,0-4,0	**10316008**						
[+0,08/-0,15]	10,0	4,0-6,0	**6010**						
	12,0	6,0-8,0	**6012**						
Ø 6,1	14,0	7,0-9,0	**6014**						
	16,0	9,0-11,0	**6016**	12,0 [+0/-1,5]	1,5 [+/- 0,4]	~3,20	≥31	3.900	3.000
	18,0	11,0-13,0	**6018**						
	22,0	13,0-17,0	**6022**						
	26,0	17,0-20,0	**6026**						
	30,0	20,0-24,0	**6030**						

MFX 1031

Aluminium [AlMg3,5]
Polished

Steel
Zinc plated



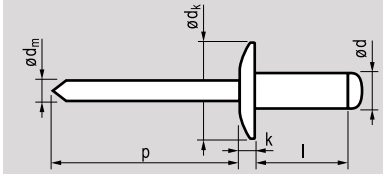
open type | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
6,4	10,0	2,0-5,0	**10316410**						
[+0,08/-0,15]	12,0	4,0-6,0	**6412**						
	15,0	6,0-9,0	**6415**						
ø 6,5	18,0	9,0-13,0	**6418**	13,0 [+0/-1,5]	1,8 [+/- 0,4]	~3,85	≥31	4.090	3.120
	22,0	13,0-16,0	**6422**						
	26,0	16,0-20,0	**6426**						
	30,0	18,0-24,0	**6430**						

MFX 1032

Aluminium [AlMg3,5]
Polished

Steel
Zinc plated



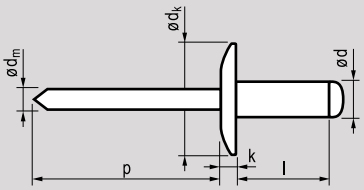
open type | large head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,0	1,5-3,5	**10323206**						
[+0,08/-0,10]	8,0	3,5-5,5	**3208**						
	10,0	5,5-7,5	**3210**	9,5 [+0/-0,5]	≤2,0	~1,70	≥27	980	760
Ø 3,3	12,0	7,5-9,5	**3212**						
	14,0	9,5-11,5	**3214**						
4,0	6,0	1,5-3,0	**10324006**						
[+0,08/-0,15]	8,0	3,0-5,0	**4008**						
	10,0	5,0-6,5	**4010**	12,0 [+0/-0,5]	≤2,5	~2,10	≥27	1.600	1.200
Ø 4,1	12,0	6,5-8,5	**4012**						
	14,0	8,5-10,5	**4014**						
	16,0	10,5-12,5	**4016**						
4,8	8,0	3,0-4,5	**10324808**						
[+0,08/-0,15]	10,0	4,5-6,0	**4810**						
	12,0	6,0-8,0	**4812**						
Ø 4,9	14,0	8,0-10,0	**4814**						
	16,0	10,0-12,0	**4816**						
	18,0	12,0-14,0	**4818**						
	20,0	14,0-16,0	**4820**	14,0 [+0/-0,5]	≤2,5	~2,70	≥27	2.230	1.690
	22,0	16,0-18,0	**4822**						
	24,0	18,0-21,0	**4824**						
	26,0	19,5-22,0	**4826**						
	28,0	21,0-23,5	**4828**						
	30,0	23,0-25,0	**4830**						
	35,0	25,0-30,0	**4835**						
5,0	8,0	3,0-4,5	**10325008**						
[+0,08/-0,15]	10,0	4,5-6,0	**5010**						
	12,0	6,0-8,0	**5012**						
Ø 5,1	14,0	8,0-10,0	**5014**	14,0 [+0/-0,5]	≤2,5	~2,70	≥27	2.500	2.000
	16,0	10,0-12,0	**5016**						
	18,0	12,0-14,0	**5018**						
	21,0	14,0-17,0	**5021**						
	24,0	17,0-20,0	**5024**						

MFX 1033

Aluminium [AlMg3,5]
Polished

Steel
Zinc plated



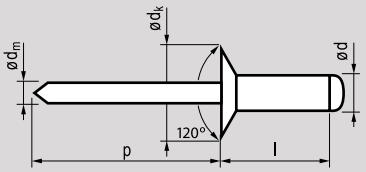
open type | extra large head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
4,8	10,0	4,0-6,0	**10334810**						
[+0,08/-0,15]	12,0	6,0-8,0	**4812**						
	14,0	8,0-10,0	**4814**						
Ø 4,9	16,0	10,0-12,0	**4816**						
	18,0	12,0-14,0	**4818**	16,0 [+0/-0,5]	≤2,5	~2,70	≥27	2.230	1.690
	20,0	14,0-16,0	**4820**						
	22,0	16,0-18,0	**4822**						
	24,0	18,0-20,0	**4824**						
	26,0	20,0-22,0	**4826**						

MFX 1034

Aluminium [AlMg2,5 ø2,4-3,2]
Polished [AlMg3,5 ø4,0-6,4]

Steel
Zinc plated



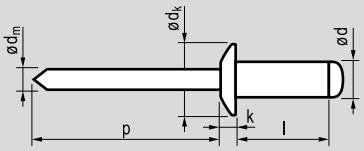
open type | countersunk head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
2,4	6,0	2,0-4,0	**10342406**	5,0 [+0/-0,4]	-	~1,45	≥27	355	315
[+0,08/-0,10]	8,0	4,0-6,0	**2408**						
	10,0	6,0-8,0	**2410**						
Ø 2,5									
3,0	6,0	1,5-3,5	**10343006**	6,0 [+0/-0,4]	-	~1,75	≥27	810	620
[+0,08/-0,10]	8,0	3,5-5,5	**3008**						
	10,0	5,5-7,5	**3010**						
Ø 3,1	12,0	7,5-9,5	**3012**						
3,2	6,0	1,5-3,5	**10343206**	6,0 [+0/-0,4]	-	~1,75	≥27	980	760
[+0,08/-0,10]	8,0	3,5-5,5	**3208**						
	10,0	5,5-7,5	**3210**						
Ø 3,3	12,0	7,5-9,5	**3212**						
	14,0	9,5-11,5	**3214**						
4,0	6,0	1,5-3,0	**10344006**	7,5 [+0/-0,5]	-	~2,10	≥27	1.600	1.200
[+0,08/-0,15]	8,0	3,0-5,0	**4008**						
	10,0	5,0-6,5	**4010**						
Ø 4,1	12,0	6,5-8,6	**4012**						
	14,0	8,5-10,5	**4014**						
	16,0	10,5-12,5	**4016**						
4,8	8,0	3,0-4,5	**10344808**	9,0 [+0/-0,5]	-	~2,70	≥27	2.230	1.690
[+0,08/-0,15]	10,0	4,5-6,0	**4810**						
	12,0	6,0-8,0	**4812**						
Ø 4,9	14,0	8,0-10,0	**4814**						
	16,0	10,0-12,0	**4816**						
	18,0	12,0-14,0	**4818**						
	20,0	14,0-16,0	**4820**						
	25,0	18,0-21,0	**4825**						
5,0	8,0	3,0-4,5	**10345008**	9,0 [+0/-0,5]	-	~2,70	≥27	2.500	2.000
[+0,08/-0,15]	10,0	4,5-6,0	**5010**						
	12,0	6,0-8,0	**5012**						
Ø 5,1	14,0	8,0-10,0	**5014**						
	16,0	10,0-12,0	**5016**						
	18,0	12,0-14,0	**5018**						
	21,0	14,0-17,0	**5020**						
	25,0	17,0-20,0	**5025**						

MFX 1021

Aluminium [AlMg2,5]
Polished

Aluminium
Polished



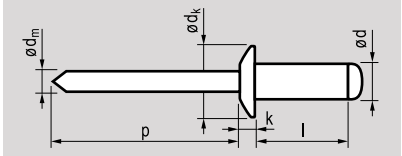
open type | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,0	1,5-3,5	**10213206**						
[+0,08/-0,10]	8,0	3,5-5,5	**3208**						
	10,0	5,5-7,5	**3210**	6,5 [+0/-0,7]	0,8 [+/-0,2]	~1,95	≥27	670	535
Ø 3,3	12,0	7,5-9,5	**3212**						
	14,0	9,5-11,5	**3214**						
	16,0	11,5-13,5	**3216**						
4,0	6,0	1,5-3,0	**10214006**						
[+0,08/-0,15]	8,0	3,0-5,0	**4008**						
	10,0	5,0-7,0	**4010**	8,0 [+0/-1,0]	1,0 [+/-0,3]	~2,45	≥27	1.025	845
Ø 4,1	12,0	7,0-9,0	**4012**						
	14,0	9,0-11,0	**4014**						
	16,0	11,0-13,0	**4016**						
4,8	8,0	2,5-4,5	**10214808**						
[+0,08/-0,15]	10,0	4,5-6,5	**4810**						
	12,0	6,5-8,5	**4812**						
Ø 4,9	14,0	8,5-10,5	**4814**	9,5 [+0/-1,0]	1,1 [+/-0,3]	~2,90	≥27	1.425	1.155
	16,0	10,5-12,5	**4816**						
	18,0	12,5-14,5	**4818**						
	20,0	14,5-16,5	**4820**						
	25,0	19,5-21,5	**4825**						

MFX 1071

Aluminium [AlMg3]
Polished

Stainless steel [A2]
Polished



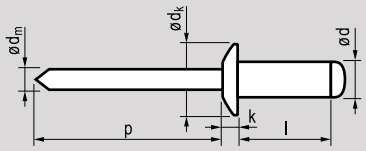
open type | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,0	6,0	1,5-3,5	**10713006**	6,5 [+0/-0,7]	0,8 [+/-0,2]	~1,75	≥27	810	620
[+0,08/-0,10]	8,0	3,5-5,5	**3008**						
	10,0	5,5-7,0	**3010**						
Ø 3,1	12,0	7,0-9,0	**3012**						
3,2	6,0	1,5-3,5	**10713206**	6,5 [+0/-0,7]	0,8 [+/-0,2]	~1,95	≥27	980	760
[+0,08/-0,10]	8,0	3,5-5,5	**3208**						
	10,0	5,5-7,0	**3210**						
Ø 3,3	12,0	7,0-9,0	**3212**						
4,0	6,0	1,0-3,0	**10714006**	8,0 [+0/-1,0]	1,0 [+/-0,3]	~2,10	≥27	1.600	1.200
[+0,08/-0,15]	8,0	3,0-5,0	**4008**						
	10,0	5,0-6,5	**4010**						
Ø 4,1	12,0	6,5-8,5	**4012**						
4,8	8,0	2,5-4,5	**10714808**	9,5 [+0/-1,0]	1,1 [+/-0,3]	~2,70	≥27	2.230	1.690
[+0,08/-0,15]	10,0	4,5-6,5	**4810**						
	12,0	6,5-8,5	**4812**						
Ø 4,9	14,0	8,5-10,5	**4814**						
	16,0	10,5-12,5	**4816**						
	18,0	12,5-14,5	**4818**						
	20,0	14,5-16,5	**4820**						
5,0	8,0	2,5-4,5	**10715008**	9,5 [+0/-1,0]	1,1 [+/-0,3]	~2,70	≥27	2.500	2.000
[+0,08/-0,15]	10,0	4,5-6,5	**5010**						
	12,0	6,5-8,5	**5012**						
Ø 5,1	16,0	10,5-12,5	**5016**						

MFX 1041

Steel
Zinc plated

Steel
Zinc plated



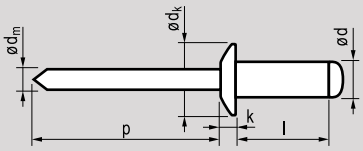
open type | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,0	6,0	1,5-3,0	**10413006**						
[+0,08/-0,10]	8,0	3,0-5,0	**3008**						
	10,0	5,0-7,0	**3010**	6,5 [+0/-0,7]	0,8 [+/-0,2]	~1,90	≥27	1.125	915
Ø 3,1	12,0	7,0-9,0	**3012**						
	14,0	9,0-11,0	**3014**						
3,2	6,0	1,5-3,0	**10413206**						
[+0,08/-0,10]	8,0	3,0-5,0	**3208**						
	10,0	5,0-7,0	**3210**	6,5 [+0/-0,7]	0,8 [+/-0,2]	~2,00	≥27	1.285	1.060
Ø 3,3	12,0	7,0-9,0	**3212**						
	14,0	9,0-11,0	**3214**						
	16,0	11,0-13,0	**3216**						
4,0	6,0	1,5-2,5	**10414006**						
[+0,08/-0,15]	8,0	2,5-4,5	**4008**						
	10,0	4,5-6,5	**4010**						
Ø 4,1	12,0	6,5-8,5	**4012**	8,0 [+0/-1,0]	1,0 [+/-0,3]	~2,50	≥27	1.990	1.550
	14,0	8,5-10,5	**4014**						
	16,0	10,5-12,5	**4016**						
	18,0	12,5-14,5	**4018**						
	20,0	14,5-16,5	**4020**						
4,8	6,0	1,0-2,5	**10414806**						
[+0,08/-0,15]	8,0	2,5-4,5	**4808**						
	10,0	4,5-6,0	**4810**						
Ø 4,9	12,0	6,0-8,0	**4812**						
	14,0	8,0-10,0	**4814**						
	16,0	10,0-11,5	**4816**	9,5 [+0/-1,0]	1,1 [+/-0,3]	~2,90	≥27	2.920	2.300
	18,0	11,5-13,5	**4818**						
	20,0	13,5-15,0	**4820**						
	22,0	15,0-17,0	**4822**						
	25,0	17,0-20,0	**4825**						
	28,0	20,0-23,0	**4828**						
	30,0	23,0-26,0	**4830**						
5,0	8,0	2,5-4,0	**10415008**						
[+0,08/-0,15]	10,0	4,0-6,0	**5010**						
	12,0	6,0-8,0	**5012**						
Ø 5,1	14,0	8,0-10,0	**5014**	9,5 [+0/-1,0]	1,1 [+/-0,3]	~2,90	≥27	3.255	2.575
	16,0	10,0-11,5	**5016**						
	18,0	11,5-13,5	**5018**						
	20,0	13,5-15,0	**5020**						

MFX 1041

Steel
Zinc plated

Steel
Zinc plated



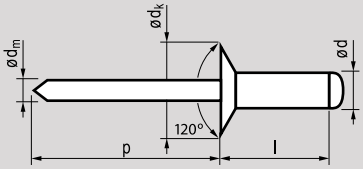
open type | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
6,0	12,0	3,5-6,5	**10416012**						
[+0,08/-0,15]	15,0	6,5-9,5	**6015**						
	18,0	9,5-12,5	**6018**	12,0 [+0/-1,5]	1,5 [+/-0,4]	~3,60	≥31	5.020	4.040
Ø 6,1	22,0	13,5-16,5	**6022**						
	26,0	17,5-20,5	**6026**						
	30,0	21,5-24,5	**6030**						
6,4	12,0	3,5-6,5	**10416412**						
[+0,08/-0,15]	15,0	6,5-9,5	**6415**						
	18,0	9,5-12,5	**6418**	13,0 [+0/-1,5]	1,8 [+/-0,4]	~3,85	≥31	5.415	4.355
Ø 6,5	22,0	14,5-16,5	**6422**						
	26,0	18,5-20,5	**6426**						
	30,0	22,5-24,5	**6430**						

MFX 1044

Steel
Zinc plated

Steel
Zinc plated



open type | countersunk head

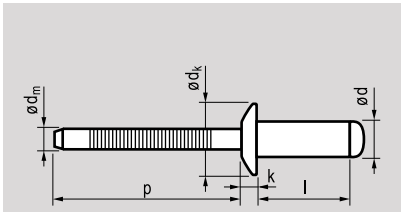
Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,0	6,0	1,5-3,0	**10443006**						
[+0,08/-0,10]	8,0	3,0-5,0	**3008**	6,0 [+0/-0,4]	-	~1,90	≥27	1.125	915
	10,0	5,0-7,0	**3010**						
Ø 3,1	12,0	7,0-9,0	**3012**						
3,2	6,0	1,5-3,0	**10443206**						
[+0,08/-0,10]	8,0	3,0-5,0	**3208**	6,0 [+0/-0,4]	-	~2,00	≥27	1.285	1.060
	10,0	5,0-7,0	**3210**						
Ø 3,3	12,0	7,0-9,0	**3212**						
4,0	6,0	1,5-2,5	**10444006**						
[+0,08/-0,15]	8,0	2,5-4,5	**4008**						
	10,0	4,5-6,5	**4010**	7,5 [+0/-0,5]	-	~2,50	≥27	1.990	1.550
Ø 4,1	12,0	6,5-8,5	**4012**						
	14,0	8,5-10,5	**4014**						
	16,0	10,5-12,5	**4016**						
4,8	8,0	2,5-4,5	**10444808**						
[+0,08/-0,15]	10,0	4,5-6,0	**4810**						
	12,0	6,0-8,0	**4812**						
Ø 4,9	14,0	8,0-10,0	**4814**	9,0 [+0/-0,5]	-	~2,90	≥27	2.920	2.300
	16,0	10,0-11,5	**4816**						
	18,0	11,5-13,5	**4818**						
	20,0	13,5-15,5	**4820**						

* these rivets of range 1051 are also available in blister pack.

MFX 1051

Stainless steel [A2]
Polished

Stainless steel [A2]
Polished



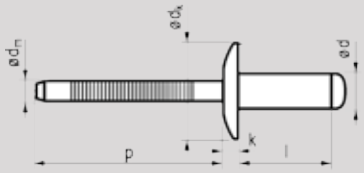
open type | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,0	6,0	1,5-2,5	*10513006	6,5 [+0/-0,7]	0,8 [+/-0,2]	~1,90	≥27	2.000	1.600
[+0,08/-0,10]	8,0	2,5-4,5	*3008						
	10,0	4,5-6,5	*3010						
Ø 3,1	12,0	6,5-8,5	*3012						
3,2	4,0	~1,5	10513204	6,5 [+0/-0,7]	0,8 [+/-0,2]	~2,00	≥27	2.500	1.800
[+0,08/-0,10]	6,0	1,5-2,5	3206						
	8,0	2,5-4,5	3208						
Ø 3,3	10,0	4,5-6,5	3210						
	12,0	6,5-8,5	3212						
	15,0	8,5-12,0	3215						
	18,0	12,0-15,0	3218						
4,0	6,0	~2,0	10514006	8,0 [+0/-1,0]	1,0 [+/-0,3]	~2,50	≥27	3.800	3.100
[+0,08/-0,15]	8,0	2,0-4,0	*4008						
	10,0	4,0-6,0	*4010						
Ø 4,1	13,0	7,0-9,0	*4013						
	16,0	10,0-12,0	*4016						
	18,0	12,0-14,0	4018						
	20,0	14,0-16,0	4020						
4,8	8,0	1,5-3,0	*10514808	9,5 [+0/-1,0]	1,1 [+/-0,3]	~2,90	≥27	6.000	4.500
[+0,08/-0,15]	10,0	3,0-5,0	*4810						
	12,0	5,0-7,0	*4812						
Ø 4,9	14,0	7,0-9,0	4814						
	16,0	9,0-11,0	*4816						
	18,0	11,0-13,0	*4818						
	20,0	13,0-15,0	*4820						
5,0	8,0	1,5-3,0	10515008	9,5 [+0/-1,0]	1,1 [+/-0,3]	~2,90	≥27	6.500	5.000
[+0,08/-0,15]	10,0	3,0-5,0	5010						
	12,0	5,0-7,0	5012						
Ø 5,1	16,0	9,0-11,0	5016						
6,0	12,0	4,0-6,0	10516012	12,0 [+0/-1,5]	1,5 [+/-0,4]	~3,60	≥31	8.830	6.500
[+0,08/-0,15]	15,0	6,0-9,0	6015						
	18,0	9,0-12,0	6018						
Ø 6,1	20,0	11,0-14,0	6020						
6,4	12,0	4,5-6,5	10516412	12,0 [+0/-1,5]	2,1 [+/-0,4]	~3,85	≥31	8.850	6.500
[+0,08/-0,15]	15,0	6,5-9,5	6415						
	18,0	9,5-12,5	6418						
Ø 6,5	20,0	11,5-14,5	6420						
	25,0	17,0-20,0	6425						

MFX 1052

Stainless steel [A2]
Polished

Stainless steel [A2]
Polished



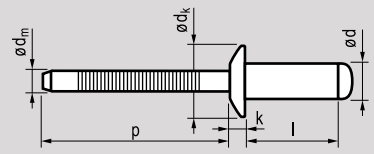
open type | large head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
4,8	8,0	1,5-3,0	**10524808**						
[+0,08/-0,15]	10,0	3,0-5,0	**4810**						
	12,0	5,0-7,0	**4812**	14 [+0/-1,0]	1,8 [+/-0,3]	~2,90	≥27	5.300	4.200
ø 4,9	14,0	7,0-9,0	**4814**						
	16,0	9,0-11,0	**4816**						

MFX 1541

Stainless steel [A4]
Polished

Stainless steel [A4]
Polished



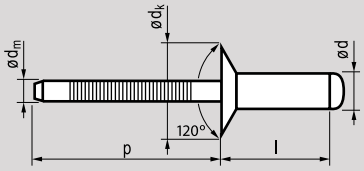
open type I dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,0	6,0	1,5-2,5	**15413006**	6,5 [+0/-0,7]	0,8 [+/-0,2]	~1,90	≥27	2.000	1.600
[+0,08/-0,10]	8,0	2,5-4,5	**3008**						
	10,0	4,5-6,5	**3010**						
Ø 3,1									
3,2	6,0	1,5-2,5	**15413206**	6,5 [+0/-0,7]	0,8 [+/-0,2]	~2,00	≥27	2.500	1.800
[+0,08/-0,10]	8,0	2,5-4,5	**3208**						
	10,0	4,5-6,5	**3210**						
Ø 3,3	12,0	6,5-8,5	**3212**						
4,0	6,0	~2,0	**15414006**	8,0 [+0/-1,0]	1,0 [+/-0,3]	~2,50	≥27	3.800	3.100
[+0,08/-0,15]	8,0	2,0-4,0	**4008**						
	10,0	4,0-6,0	**4010**						
Ø 4,1	13,0	7,0-9,0	**4013**						
	16,0	10,0-12,0	**4016**						
4,8	8,0	1,5-3,0	**15414808**	9,5 [+0/-1,0]	1,1 [+/-0,3]	~2,90	≥27	6.000	4.500
[+0,08/-0,15]	10,0	3,0-5,0	**4810**						
	12,0	5,0-7,0	**4812**						
Ø 4,9	14,0	7,0-9,0	**4814**						
	16,0	9,0-11,0	**4816**						
	18,0	11,0-13,0	**4818**						

MFX 1054

Stainless steel [A2]
Polished

Stainless steel [A2]
Polished



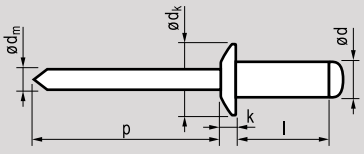
open type | countersunk head

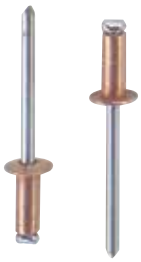
Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,0	1,5-2,5	**10543206**	6,0 [+0/-0,4]	-	~2,00	≥27	2.500	1.800
[+0,08/-0,10]	8,0	2,5-4,5	**3208**						
	10,0	4,5-6,5	**3210**						
ø 3,3	12,0	6,5-8,5	**3212**						
4,0	6,0	~2,0	**10544006**	7,5 [+0/-0,5]	-	~2,50	≥27	3.800	3.100
[+0,08/-0,15]	8,0	2,0-4,0	**4008**						
	10,0	4,0-6,0	**4010**						
ø 4,1	12,0	6,0-8,0	**4012**						
	15,0	9,0-11,0	**4015**						
4,8	8,0	1,5-3,0	**10544808**	9,0 [+0/-0,5]	-	~2,90	≥27	6.000	4.500
[+0,08/-0,15]	10,0	3,0-5,0	**4810**						
	12,0	5,0-7,0	**4812**						
ø 4,9	15,0	8,0-10,0	**4815**						
	18,0	11,0-13,0	**4818**						
	21,0	14,0-16,0	**4821**						
	25,0	18,0-20,0	**4825**						

MFX 1101

Copper
Polished

Steel
Zinc plated





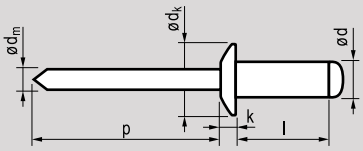
open type | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,0	6,0	1,0-3,0	**11013006**	6,5 [+0/-0,7]	0,8 [+/-0,2]	~1,75	≥27	700	600
[+0,08/-0,10]	8,0	3,0-5,0	**3008**						
	10,0	5,0-7,0	**3010**						
Ø 3,1	12,0	7,0-9,0	**3012**						
3,2	6,0	1,0-3,0	**11013206**	6,5 [+0/-0,7]	0,8 [+/-0,2]	~1,95	≥27	800	700
[+0,08/-0,10]	8,0	3,0-5,0	**3208**						
	10,0	5,0-7,0	**3210**						
Ø 3,3	12,0	7,0-9,0	**3212**						
4,0	6,0	1,0-2,5	**11014006**	8,0 [+0/-1,0]	1,0 [+/-0,3]	~2,10	≥27	1.500	1.000
[+0,08/-0,15]	8,0	2,5-4,5	**4008**						
	10,0	4,5-6,5	**4010**						
Ø 4,1	12,0	6,5-8,5	**4012**						
	14,0	8,5-10,5	**4014**						
	16,0	10,5-12,5	**4016**						
4,8	8,0	1,5-3,5	**11014808**	9,5 [+0/-1,0]	1,1 [+/-0,3]	~2,70	≥27	2.000	1.500
[+0,08/-0,15]	10,0	3,5-5,5	**4810**						
	12,0	5,5-7,5	**4812**						
Ø 4,9	14,0	7,5-9,5	**4814**						
	16,0	9,5-11,5	**4816**						

MFX 1151

Copper
Polished

Bronze
Polished



open type | dome head

Ø d	l [+/-0,10]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	5,0	2,0-3,0	**11513205**						
[+0/-0,05]	6,0	2,5-3,5	**3206**						
	7,0	3,0-4,5	**3207**	6,2 [+/-0,2]	0,8 [+/-0,2]	~2,00	≥31	1.000	800
Ø 3,3	9,0	4,0-6,5	**3209**						
	10,0	5,0-7,5	**3210**						
	12,0	7,0-9,5	**3212**						

Masterfix Standard blind rivets for special applications

In addition to the standard range of blind rivets, Masterfix offers the supply of many other types of blind rivets for specific applications from stock.

Peel rivets for applications in soft materials such as

Wood

Insulation

Plastics

Plasterboard

TRIFORM rivets for applications in soft materials such as

Wood

Insulation

Plastics

Plasterboard

Grooved rivets for applications in materials such as

Wood

Plastics, e.g. flight cases

HAMMERDRIVE for applications in materials such as

Brick and concrete

Roofing

Sealing profiles

Insulation industry

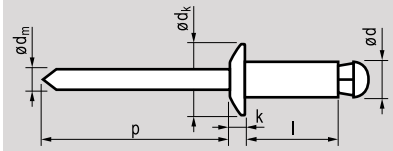
If you are looking for a solution to a specific fastening problem, just contact us. Our Sales department, in cooperation with our Research and Development department, will find a suitable solution for you.

Info

MFX 1301

Aluminium [AlMg3,5]
Polished

Steel
Zinc plated



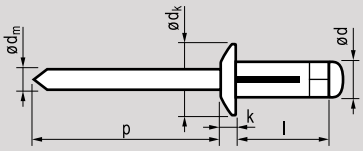
peel type | dome head

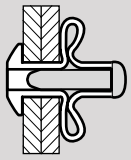
Ø d	l [+0,3/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	8,0	0,5-1,0	**13013208**						
[+/-0,15]	10,0	1,0-3,0	**3210**						
	12,0	3,0-5,0	**3212**	6,5 [+/-0,2]	1,0 [+/-0,1]	~1,80	≥27	750	820
Ø [3,5 min]	16,0	7,0-9,0	**3216**						
[3,7 max]	18,0	9,0-11,0	**3218**						
4,0	10,0	1,5-5,0	**13014010**						
[+/-0,15]	12,0	4,0-6,5	**4012**						
	14,0	6,0-9,0	**4014**	8,0 [+/-0,4]	1,2 [+/-0,2]	~2,10	≥27	1.140	1.280
Ø [4,3 min]	16,0	8,0-11,0	**4016**						
[4,5 max]	18,0	10,0-13,0	**4018**						
	20,0	12,0-15,0	**4020**						
4,8	10,0	1,5-4,0	**13014810**						
[+/-0,15]	12,0	2,0-6,0	**4812**						
	14,0	4,0-8,0	**4814**						
Ø [5,2 min]	16,0	6,0-10,0	**4816**						
[5,3 max]	18,0	8,0-12,0	**4818**						
	20,0	10,0-14,0	**4820**	9,0 [+/-0,4]	1,4 [+/-0,2]	~2,70	≥27	2.450	2.100
	22,0	12,0-16,0	**4822**						
	25,0	16,0-19,0	**4825**						
	30,0	19,0-24,0	**4830**						
	35,0	24,0-29,0	**4835**						
	40,0	29,0-34,0	**4840**						

MFX 1361

Aluminium [AlMg2,5]
Polished

Aluminium [AlMg5]
Polished





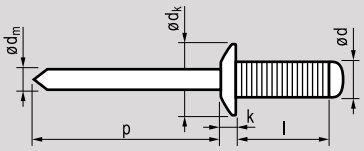
TRIFORM | dome head

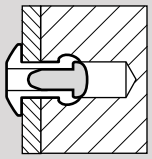
Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
4,0	13,6	1,0-3,0	**13614013**	8,0 [+/-0,29]	≤1,4	~2,30	≥27	800	600
[+/-0,1]	18,8	1,0-7,0	**4018**						
Ø 4,2 [4,4 max]									
4,8	15,3	1,0-4,0	**13614815**	9,6 [+/-0,29]	≤1,6	~2,90	≥27	1.100	800
[+/-0,1]	20,5	1,0-9,0	**4820**						
	24,5	4,0-12,0	**4824**						
Ø 5,0 [5,2 max]									

MFX 1601

Aluminium [AlMg3,5]
Polished

Steel
Zinc plated





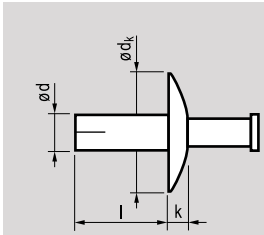
grooved type l dome head

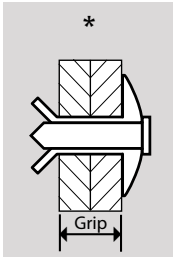
Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	10,0	Max. 6,0	**16013210**	6,0 [+/-0,24]	≤1,4	~1,80	≥27	930	525
[+0,35/-0]	14,0	Max.10,0	**3214**						
Ø 3,4									
4,0	8,0	Max. 4,0	**16014008**	8,0 [+/-0,29]	≤1,7	~2,20	≥27	1.410	885
[+0,35/-0]	10,0	Max. 6,0	**4010**						
	12,0	Max. 8,0	**4012**						
Ø 4,3	16,0	Max.12,0	**4016**						
4,8	8,0	Max. 4,0	**16014808**	9,5 [+/-0,29]	≤2,0	~2,65	≥27	1.575	1.185
[+0,35/-0]	10,0	Max. 6,0	**4810**						
	11,0	Max. 7,0	**4811**						
Ø 5,1	12,0	Max. 8,0	**4812**						
	14,0	Max.10,0	**4814**						
	16,0	Max.12,0	**4816**						
	18,0	Max.14,0	**4818**						
	20,0	Max.16,0	**4820**						
	25,0	Max. 21,0	**4825**						
	30,0	Max. 26,0	**4830**						

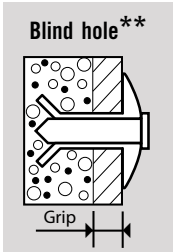
MFX 1803

Aluminium [AlMg5]
Polished

Stainless steel [A2]
Polished







HAMMERDRIVE | extra large head

Ø d	l [+1/-0,2]	Item nr.	* (e.g. steel) mm	Blind hole** (e.g. concrete) mm	Ø d_k	k		
[mm]	[mm]				[mm]	[mm]	[N]	[N]
4,8	16	**18034816**	11,5-13,0	11,0				
[+0,08/-0,15]	20	**4820**	15,5-17,0	15,0				
	25	**4825**	20,5-22,0	20,0				
Ø 4,9	30	**4830**	25,5-27,0	25,0	14,5 [+/-0,5]	2,2 max.	2.600 * 2.200**	4.500
	35	**4835**	30,5-32,0	30,0				
	40	**4840**	35,5-37,0	35,0				
	45	**4845**	40,5-42,0	40,0				
	50	**4850**	45,5-47,0	45,0				

Min. depth for drilling: l + 6,0 mm

Masterfix Closed end rivets

Masterfix Closed end rivets have been specially developed to combine a strong fixing with a water- or air-proof sealing.

Advantages

During setting, the rivet body expands to fill the hole enabling the rivet to withstand pressures up to 35 bar (3500 kPa)

After setting, the mandrel head is 100% retained, providing high resistance to vibration

Air- and waterproof

Higher tensile and shear strengths

Applications

Coach work

Containers

HVAC applications

Shipbuilding industry

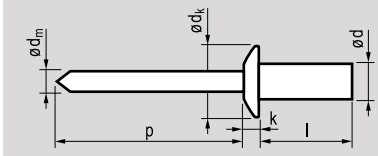
Cladding

Note: to ensure an optimum setting, a correct size of the pre-drilled hole is important with closed end rivets.

MFX 1201

Aluminium [AlMg5]
Polished

Steel
Phosphated



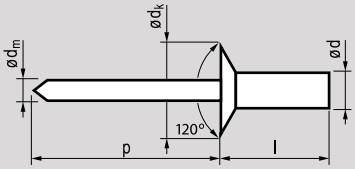
closed end | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,5	0,5-2,0	**12013206**						
[+/-0,08]	8,0	2,0-3,5	**3208**						
	9,5	3,5-5,0	**3209**	6,0 [+/-0,24]	≤1,4	~1,70	≥27	1.250	1.070
Ø 3,3	10,7	5,0-6,5	**3210**						
	12,7	6,5-8,0	**3212**						
4,0	8,0	0,5-3,5	**12014008**						
[+/-0,08]	9,5	3,5-4,5	**4009**						
	11,0	4,5-6,5	**4011**	8,0 [+/-0,29]	≤1,7	~2,18	≥27	2.240	1.700
Ø 4,1	12,7	6,5-8,0	**4012**						
	15,0	8,0-10,5	**4015**						
4,8	8,0	1,0-3,0	**12014808**						
[+/-0,08]	9,5	3,0-4,5	**4809**						
	11,0	4,5-6,0	**4811**						
Ø 4,9	12,5	6,0-7,5	**4812**						
	14,0	7,5-9,0	**4814**	9,5 [+/-0,29]	≤2,0	~2,63	≥27	3.100	2.200
	16,0	9,0-11,0	**4816**						
	18,0	11,0-13,0	**4818**						
	21,0	13,0-16,0	**4821**						
	25,0	16,0-20,0	**4825**						
6,4	12,5	1,5-6,0	**12016412**	12,7 [+/-0,35]	≤2,5	~3,70	≥31	4.900	3.950
[+/-0,11]	16,0	6,0-8,0	**6416**						
Ø 6,5									

MFX 1204

Aluminium [AlMg5]
Polished

Steel
Phosphated



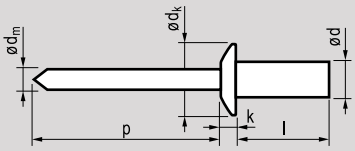
closed end | countersunk head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	7,5	1,5-3,5	**12043207**	6,0 [+0/-0,4]	-	~1,70	≥27	1.245	1.070
[+/-0,08]	9,0	3,0-5,0	**3209**						
	10,5	4,5-6,5	**3210**						
Ø 3,3									
4,0	9,5	3,0-5,0	**12044009**	7,9 [+/-0,3]	-	~2,20	≥27	2.240	1.710
[+/-0,08]	11,0	4,5-6,5	**4011**						
	12,5	6,0-8,0	**4012**						
Ø 4,1									
4,8	9,5	2,5-4,5	**12044809**	9,5 [+/-0,4]	-	~2,65	≥27	3.070	2.230
[+/-0,08]	11,0	4,0-6,0	**4811**						
	12,5	5,5-7,5	**4812**						
Ø 4,9	14,0	7,0-9,0	**4814**						
	15,5	8,5-10,5	**4815**						
	19,0	12,0-14,0	**4819**						

MFX 1211

Aluminium [Al99,5]
Polished

Aluminium
Polished



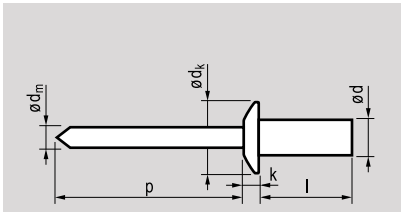
closed end | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	8,0	0,5-3,5	**12113208**	6,0 [+/-0,24]	≤1,4	~1,80	≥27	490	450
[+/-0,08]	9,5	3,5-5,5	**3209**						
Ø 3,3									
4,0	9,5	0,5-5,0	**12114009**	8,0 [+/-0,29]	≤1,7	~2,20	≥27	820	580
[+/-0,08]	12,5	5,0-8,0	**4012**						
Ø 4,1									
4,8	9,5	1,0-4,5	**12114809**	9,5 [+/-0,29]	≤2,0	~2,65	≥27	1.120	900
[+/-0,08]	11,5	4,5-6,5	**4811**						
	14,5	6,5-9,5	**4814**						
Ø 4,9	18,0	9,5-13,0	**4818**						

MFX 1231

Aluminium [AlMg5]
Polished

Stainless steel [A2]
Polished



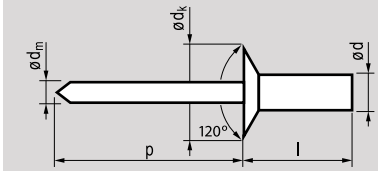
closed end | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,5	0,5-2,0	**12313206**						
[+/-0,08]	8,0	2,0-3,5	**3208**						
	9,5	3,5-5,0	**3209**	6,0 [+/-0,24]	≤1,4	~1,70	≥27	1.250	1.070
Ø 3,3	11,0	5,0-6,5	**3211**						
	12,7	6,5-8,0	**3212**						
4,0	8,0	0,5-3,5	**12314008**						
[+/-0,08]	9,5	3,5-4,5	**4009**	8,0 [+/-0,29]	≤1,7	~2,18	≥27	2.240	1.700
	11,0	4,5-6,5	**4011**						
Ø 4,1	12,7	6,5-8,0	**4012**						
4,8	8,0	1,0-,3,0	**12314808**						
[+/-0,08]	9,5	3,0-4,5	**4809**						
	11,0	4,5-6,0	**4811**						
Ø 4,9	12,5	6,0-7,5	**4812**	9,5 [+/-0,29]	≤2,0	~2,63	≥27	3.100	2.200
	14,0	7,5-9,0	**4814**						
	16,0	9,0-11,0	**4816**						
	18,0	11,0-13,0	**4818**						
	21,0	13,0-16,0	**4821**						

MFX 1234

Aluminium [AlMg5]
Polished

Stainless steel [A2]
Polished



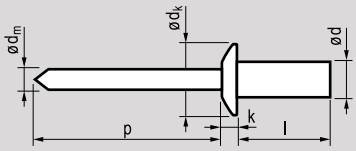
closed end | countersunk head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	9,0	3,0-5,0	**12343209**	6,0 [+0/-0,4]	-	~1,70	≥27	1.245	1.070
[+/-0,08]									
Ø 3,3									
4,0	9,5	3,0-5,0	**12344009**	7,9 [+/-0,3]	-	~2,20	≥27	2.240	1.710
[+/-0,08]	11,0	4,5-6,5	**4011**						
Ø 4,1									
4,8	11,0	4,0-6,0	**12344811**	9,5 [+/-0,4]	-	~2,63	≥27	3.070	2.230
[+/-0,08]	14,0	7,0-9,0	**4814**						
Ø 4,9	18,0	11,0-13,0	**4818**						

MFX 1241

Steel
Zinc plated

Steel
Zinc plated



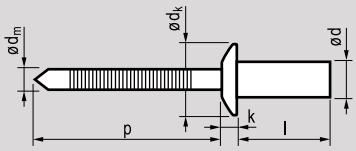
closed end | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,0	0,5-1,5	**12413206**	6,0 [+/-0,24]	1,0 [+/- 0,3]	~1,90	≥27	2.200	1.600
[+0,08/-0,10]	8,0	1,5-3,0	**3208**						
	9,5	3,0-5,0	**3209**						
Ø 3,3	12,0	5,0-7,0	**3212**						
4,0	6,0	0,5-1,5	**12414006**	8,0 [+/-0,29]	1,4 [+/- 0,3]	~2,30	≥27	2.500	2.300
[+0,08/-0,10]	8,0	1,5-3,0	**4008**						
	10,0	3,0-5,0	**4010**						
Ø 4,1	12,0	5,0-6,5	**4012**						
	15,0	6,5-10,5	**4015**						
4,8	8,0	1,0-3,0	**12414808**	9,5 [+/-0,29]	1,7 [+/- 0,3]	~2,90	≥27	3.800	2.900
[+0,08/-0,10]	9,5	3,0-5,0	**4809**						
	12,0	5,0-6,5	**4812**						
Ø 4,9	16,0	6,5-10,5	**4816**						

MFX 1261

Stainless steel [A2]
Polished

Stainless steel
Polished



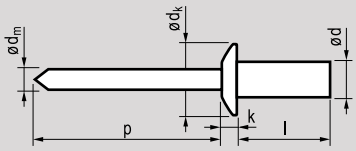
closed end | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,0	0,5-1,5	**12613206**	6,0 [+/-0,24]	≤1,4	~1,90	≥27	2.500	2.000
[+0,08/-0,10]	8,0	1,5-3,0	**3208**						
	9,5	3,0-5,0	**3209**						
Ø 3,3	12,0	5,0-7,0	**3212**						
4,0	6,0	0,5-1,5	**12614006**	8,0 [+/-0,29]	≤1,7	~2,30	≥27	4.000	3.000
[+0,08/-0,10]	8,0	1,5-3,0	**4008**						
	9,5	3,0-5,0	**4009**						
Ø 4,1	12,0	5,0-6,5	**4012**						
	16,0	6,5-10,5	**4016**						
4,8	8,0	1,0-3,0	**12614808**	9,5 [+/-0,29]	≤2,0	~2,90	≥27	5.500	4.500
[+0,08/-0,10]	9,5	3,0-5,0	**4809**						
	12,0	5,0-6,5	**4812**						
Ø 4,9	16,0	6,5-10,5	**4816**						
	20,0	10,5-14,0	**4820**						

MFX 1251

Copper
Polished

Steel
Protection layer



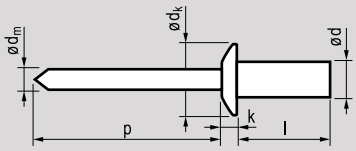
closed end | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,5	0,5-2,0	**12513206**	6,0 [+/-0,24]	≤1,4	~1,70	≥27	1.300	850
[+0,08/-0,10]	8,0	1,0-3,5	**3208**						
	9,5	2,5-5,0	**3209**						
Ø 3,3	12,5	5,0-8,0	**3212**						
4,0	8,0	0,5-3,5	**12514008**	8,0 [+/-0,29]	≤1,7	~2,18	≥27	2.000	1.350
[+0,08/-0,10]	10,0	3,5-5,0	**4010**						
Ø 4,1									
4,8	9,5	3,5-5,0	**12514809**	9,5 [+/-0,29]	≤2,0	~2,63	≥27	2.800	1.950
[+0,08/-0,10]	11,5	5,0-6,5	**4811**						
Ø 4,9									

MFX 1281

Copper
Polished

Stainless steel [A2]
Polished



closed end | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,5	0,5-1,5	**12813206**						
[+0,08/-0,10]	8,0	1,0-3,0	**3208**	6,0 [+/-0,24]	≤1,4	~1,70	≥27	1.300	850
	9,5	2,5-4,5	**3209**						
Ø 3,3	12,5	5,5-7,5	**3212**						
4,0	8,0	0,5-3,0	**12814008**	8,0 [+/-0,29]	≤1,7	~2,18	≥27	2.000	1.350
[+0,08/-0,10]	10,0	3,0-5,0	**4010**						
Ø 4,1									

Masterfix Masterbulb

The Masterfix Masterbulb is a newcomer in the assortment of standard high strength rivets Masterfix is offering.
The steel as well as the stainless steel Masterbulb rivets forms a very large secondary flange on the back side after setting. This makes this rivet ideal for high strength assembly in thin sheets.

Advantages

High tensile and shear strengths

Permanent mandrel retention, avoids rattling of rest-mandrels

Good hole filling capacity compensates oversized, slotted or misaligned holes

Provides a large back side bearing area

Good spreading of the clamping load

Vibration resistant

No special tooling or “nose piece” is needed

Applications

Automotive industry

Electronics & Telecom industry

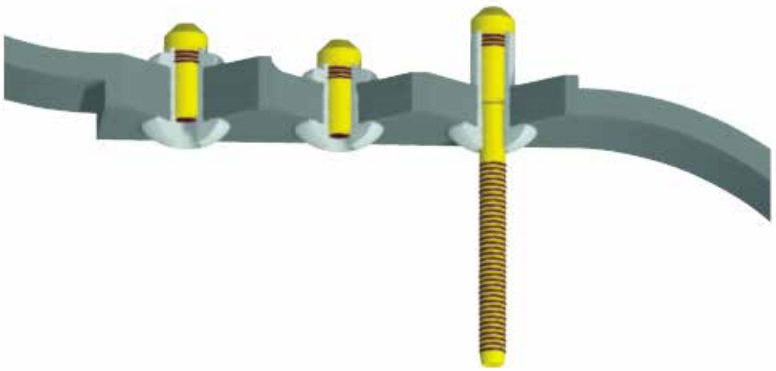
Cabinets and enclosures

White goods

HVAC industry

Construction work

Repair & Service industry

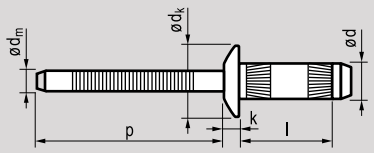


Info

MFX 1611

Stainless steel
Polished

Stainless steel
Polished



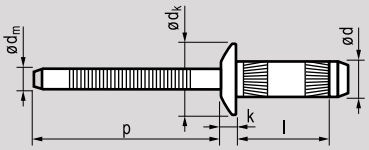
MASTERBULB | high strength | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k [max.]	k [max.]	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,6	1,0-3,0	**16113207**						1.600
[+0,09/-0,15]	9,2	3,0-5,0	**3209**	6,8	1,4	~2,10	≥27	2.000	1.700
	11,5	5,0-7,0	**3211**						2.500
Ø 3,3 [3,4 max]									
4,0	7,5	1,0-3,0	**16114008**						
[+0,09/-0,15]	9,5	3,0-5,0	**4010**	8,0	1,5	~2,60	≥27	4.000	4.200
	12,5	5,0-7,0	**4012**						
Ø 4,1 [4,3 max]									
4,8	10,0	1,5-3,5	**16114809**						
[+0,09/-0,15]	12,0	3,5-6,0	**4812**	9,6	1,5	~3,20	≥27	5.000	5.500
	14,3	6,0-8,5	**4814**						
Ø 4,9 [5,1 max]									

MFX 1621

Steel
Zinc plated

Steel
Zinc plated



MASTERBULB | high strength | dome head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k [max.]	k [max.]	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
3,2	6,6	1,0-3,0	**16213207**						1.200
[+0,09/-0,15]	9,2	3,0-5,0	**3209**	6,8	1,4	~2,00	≥27	1.300	1.700
	11,5	5,0-7,0	**3211**						2.500
Ø 3,3 [3,4 max]									
4,0	7,5	1,0-3,0	**16214008**						
[+0,09/-0,15]	9,5	3,0-5,0	**4010**	8,0	1,5	~2,60	≥27	2.800	3.500
	12,5	5,0-7,0	**4012**						
Ø 4,1 [4,3 max]									
4,8	10,0	1,5-3,5	**16214809**						
[+0,09/-0,15]	12,0	3,5-6,0	**4812**	9,6	1,5	~3,00	≥27	3.800	4.200
	14,3	6,0-8,5	**4814**						
Ø 4,9 [5,1 max]									

Masterfix high strength rivets

Masterfix High strength rivets are especially designed for heavy applications, for example in the automotive industry and in the construction industry. In short, everywhere, where high loads are combined with a need for reliability.
High strength rivets are known for their high tensile and shear strengths and mandrel retention capacity.

MASTERLOCK

The Masterlock has been engineered to fulfil a market need for a high clamp blind fastener, for thin sheet applications. Large diameter head and broad secondary flange diffuses the load over a large area, ensuring permanent clamp. This unique fastener also offers a tapered hole-seeking tip, which ensures quick and easy installation.

P-LOCK

The blind rivet with a multigrip clamping range and a high tensile and shear strength offers a high resistance to vibrations and a good watertight connection. After setting, the rest mandrel is retained in the body permanently, because of the special mandrel locking system.

Advantages

The special locking mechanism increases the clamping force
After setting, the mandrel is locked permanently
A 100% watertight connection
High resistance to vibrations
Large clamping capacity

Applications

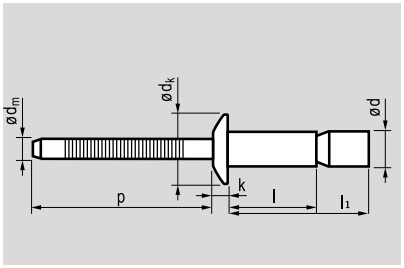
Automotive industry
Containers
Coach works
Truck building
Construction work

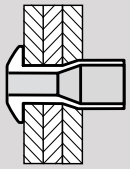
Info

MFX 1761

Steel
Zinc plated

Steel
Zinc plated





P-LOCK | high strength | dome head

Ø d	l (l1) [max.]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
6,4	14,0 (23,7)	2,03-9,53	**17616414**	12,7 [+/-0,7]	≤2,9	~4,00	≥27	10.400	11.700
[+0,18/-0,05]	20,0 (33.0)	2,03-15,87	**6420**						
Ø 6,6-7,0									

- This rivet requires to be set with a special nose piece.

The nose piece can be ordered at Masterfix.
Nose piece 6,4: item number 0900P00040

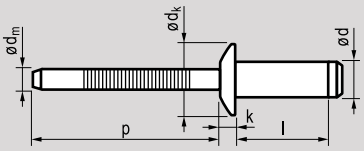
- Minimal setting force required 13,5 kN

Check tool specifications for complete information.

MFX 1471

Steel
Zinc plated

Steel
Zinc plated



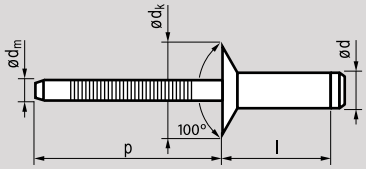
MASTERLOCK | high strength | dome head

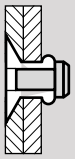
Ø d	l [+1/-0,3]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
6,4	10,5	2,8-4,8	**14716410**						
[+0,11/-0,05]	12,5	4,8-6,8	**6412**						
	14,5	6,8-8,8	**6414**	13,0 [+/-0,3]	3,0 [+/-0,2]	~4,17	≥32	6.600	min. 5.390 max. 11.180
Ø 6,6 [6,8 max]	16,5	8,8-10,8	**6416**						
	18,5	10,8-12,8	**6418**						
	20,5	12,8-14,8	**6420**						

MFX 1474

Steel
Zinc plated

Steel
Zinc plated





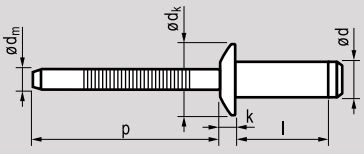
MASTERLOCK | high strength | countersunk head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
6,4	11,5	3,8-5,8	**14746411**						
[+0,11/-0,05]	12,5	4,8-6,8	**6412**						
	13,5	5,8-7,8	**6413**	10,0 [+/-0,3]	2,0 [+/-0,2]	~4,17	≥32	5.490	min. 5.390 max. 10.300
Ø 6,6 [6,8 max]	15,5	7,8-9,8	**6415**						
	17,5	9,8-11,8	**6417**						
	19,5	11,8-13,8	**6419**						

MFX 1511

Aluminium [AlMg2,5]
Polished

Aluminium [AlMg6,0]
Polished



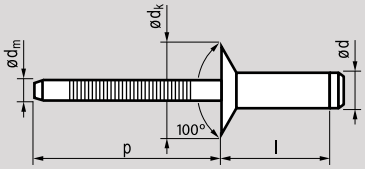
MASTERLOCK | high strength | dome head

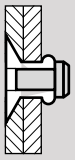
Ø d	l [+/-0,3]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
6,4	10,5	2,8-4,8	**15116410**						
[+0,11/-0,05]	12,5	4,8-6,8	**6412**						
	14,5	6,8-8,8	**6414**	13,0 [+0/-0,3]	3,0 [+/-0,2]	~4,17	≥32	3.500	5.000
Ø 6,6 [6,8 max]	16,5	8,8-10,8	**6416**						
	18,5	10,8-12,8	**6418**						
	20,5	12,8-14,8	**6420**						

MFX 1514

Aluminium [AlMg2,5]
Polished

Aluminium [AlMg6,0]
Polished





MASTERLOCK | high strength | countersunk head

Ø d	l [+1/-0,2]		Item nr.	Ø d_k	k	Ø d_m	p		
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[N]	[N]
6,4	11,5	3,8-5,8	**15146411**						
[+0,11/-0,05]	13,5	5,8-7,8	**6413**						
	15,5	7,8-9,8	**6415**	10,0 [+0/-0,3]	2,0 [+/-0,2]	~4,17	≥32	3.000	4.000
Ø 6,6 [6,8 max]	17,5	9,8-11,8	**6417**						
	18,5	11,8-13,8	**6419**						
	21,5	13,8-15,8	**6421**						

Masterfix Hand tools for blind rivets

Distinguish themselves by

Wide choice

High professional quality

Competitive price levels

Continuous product development and innovations

Complete supply of tools with full set of nose pieces

Wide selection of service packs (tool-sets)

The table below shows which hand tool we recommend for particular rivet sizes and materials.
In case of questions we will of course be pleased to give you further advice.

Recommended capacity

Additional option

	Ø 2.4			Ø 3.0 - 3.2			Ø 4.0			Ø 4.8 - 5.0			Ø 6.0 - 6.4				Ø 8.0
	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	P-Lock steel	Stainl. steel
MFX 150	■	■	■	■	■	■	■	■	■	■	■						
MFX 10000	■	■	■	■	■	■	■	■		■							
MFX 80				■	■	■	■	■	■	■	■	■	■	■			
MFX 260				■	■	■	■	■	■	■	■	■	■	■	■		
MFX 280							■	■	■	■	■	■	■	■	■	■	■

Info

Hand tools for blind rivets

MFX 150A item nr. 43105150A

Professional blind riveting tool for small and light assembly work.

Capacity	ø2,4 - 5,0 mm
Weight	0,6 kg
Length	250 mm
Body material	Aluminium
Lever material	Steel
Equipment incl.	Nose pieces ø3,0 - 5,0 mm
Separately available	Nose piece ø2,4 mm
Also available	As set with assorted PLIA rivets item nr. 43105150AS

MFX 150B item nr. 43105150B

Professional blind riveting tool for small and light assembly work.
Equipped with an opening spring.

Capacity	ø2,4 - 5,0 mm
Weight	0,6 kg
Length	250 mm
Body material	Aluminium
Lever material	Steel
Equipment incl.	Nose pieces ø3,0 - 5,0 mm
Separately available	Nose piece ø2,4 mm
Also available	As set with assorted PLIA rivets item nr. 43105150BS

Hand tools for blind rivets

MFX 10000 item nr. 43105100

Practical blind riveting tool for small & light assembly work.
The front sleeve can be positioned horizontally as well as vertically.

Capacity	ø2,4 - 5,0 mm
Weight	0,85 kg
Length	300 mm
Body material	Aluminium
Lever material	Steel
Equipment	Nose pieces ø2,4 - 5,0 mm

MFX 80 item nr. 43106080

Improved Lazy Tong blind riveting tool for "one" handed setting. With reinforced links and capacity increase to 6,4 mm rivets in steel. This tool requires only minimal physical effort.

Capacity	ø3,0 - 6,4 mm
Weight	2,4 kg
Length	310 mm (folded)
Body material	Aluminium
Lever material	Steel
Equipment	Nose pieces ø3,0 - 6,4 mm

Hand tools for blind rivets

MFX 260 item nr. 43106260

Heavy duty long arm riveter with adjustable front sleeve, allowing the breaking point to be set in the most ideal position.

Capacity	ø3,0 - 6,4 mm
Weight	1,9 kg
Length	520 mm
Body material	ABS (plastic) with steel parts
Lever material	Steel
Equipment	Nose pieces ø3,0 - 6,4 mm

MFX 280 item nr. 43108280

Heavy duty long arm riviter with adjustable levers for easier setting of large rivets. The adjustible front sleeve, allows the breaking point to be set in the most ideal position.

Capacity	ø4,0 - 8,0 mm ø4,8 - 6,5 mm P-LOCK, Magna Lok® & Monobolt®
Weight	2,6 kg
Length	660 mm max.
Body material	ABS (plastic) with steel parts
Lever material	Steel
Equipment incl.	- Nose pieces ø4,0 - 6,4 mm - Monobolt® ø4,8 - 6,4 mm - Magna-Lok® ø4,8 - 6,5 mm

Masterfix EZM Power tools for blind rivets

ZM 1000 / EZM 2000

The new generation EZMaster hydraulic/pneumatic tools combine strength and reliability with a sleek, attractive and ergonomically sound design and are very well suited for continuous use.
The hydraulic 'house' is made of ABS and the pneumatic 'house' is made of a revolutionary new synthetic material with the strength and rigidity of cast metals or alloys. The tool is equipped with a pressure relief valve and the high-tech sealing makes this tool 'oil service free'.

The tools are equipped with an easy to use vacuum retraction system which is activated by simply turning the mandrel collection cup.
Position 1 (1st click) = mandrel collector is locked onto the tool - no retraction yet.
Position 2 (2nd click) = vacuum retraction is activated.

The collection cup is equipped with a silicon bottom providing an escape for excess air as well as a welcome sound reduction when the rest mandrel is released into the cup.

All Masterfix Power tools meet the current CE-standard.

The table below shows which tool we recommend for a particular rivet size and material.

Recommended capacity	Ø 2.4			Ø 3.0 - 3.2			Ø 4.0			Ø 4.8 - 5.0			Ø 6.0 - 6.4		
	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel
EZM 1000				■	■	■	■	■	■	■	■	■			
EZM 2000							■	■	■	■	■	■	■	■	

Info

Power tools for blind rivets

EZM 1000 item nr. 451EZM1000

New hydraulic/pneumatic blind riveting tool with extraction, mandrel collector and suspension bracket.

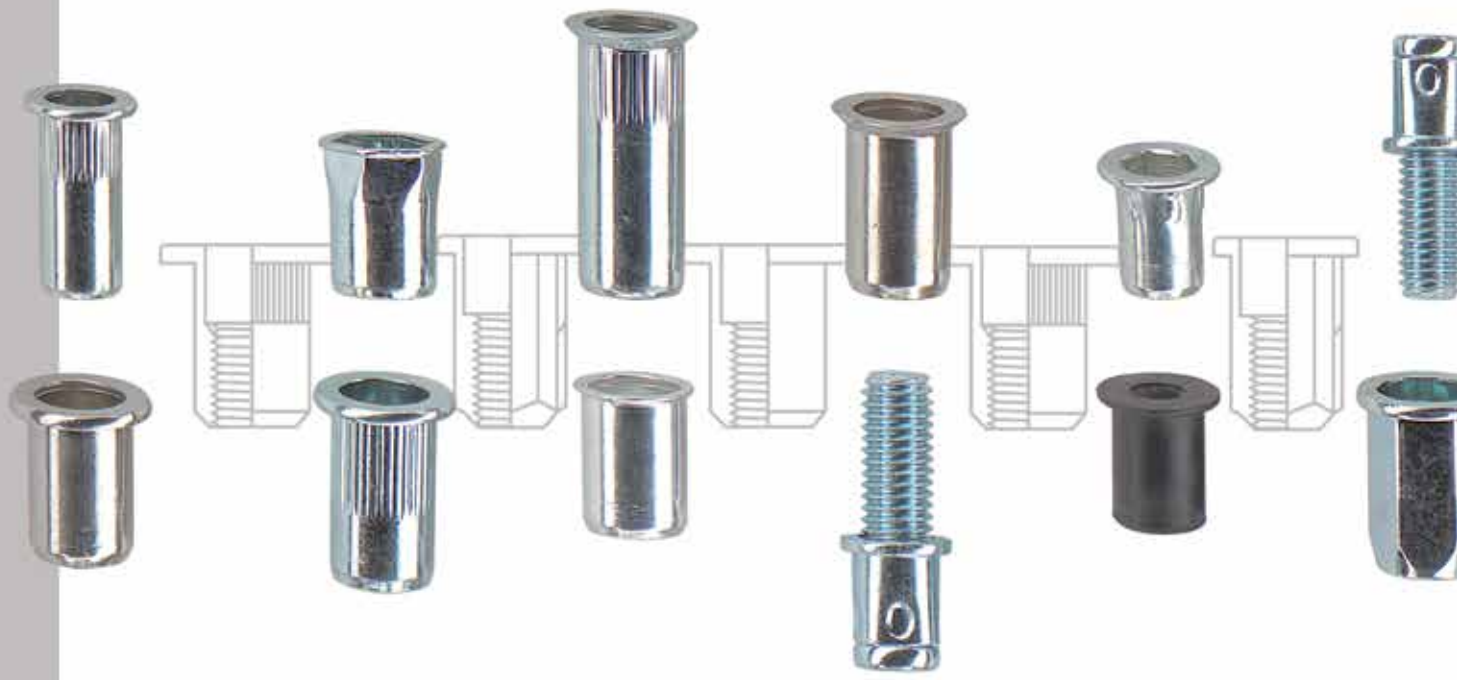
Capacity	ø3,0 - 5,0 mm
Weight	1,25 kg
Dimensions	264 x 272 x 102 mm
Stroke	17,0 mm
Pressure required	5 - 7 Bar
Traction power(6 bar)	7,3 kN (6 bar)
Equipment	Nose pieces ø3,0 - 5,0 mm

EZM 2000 item nr. 451EZM2000

New hydraulic/pneumatic blind riveting tool with extraction, mandrel collector and suspension bracket.

Capacity	ø4,0 - 6,4 mm
Weight	1,65 kg
Dimensions	275 x 272 x 125 mm
Stroke	21,0 mm
Pressure required	5 - 7 Bar
Traction power(6 bar)	12,5 kN (6 bar)
Equipment	Nose pieces ø4,0 - 6,4 mm

Notes



Blind rivet nuts and bolts

MASTERFIX®

Masterfix Mastergrip Blind rivet nuts and bolts

The Mastergrip blind rivet nuts and Masterbolt range is a highly specialized range of blind rivet nuts and bolts.

We offer in our standard stock program a wide variety of

Sizes	: M3 up to M12
Alloys	: aluminium, steel, stainless steel A2 and A4, EPDM
Head types	: cylindrical, countersunk, reduced countersunk
Body types	: round, Hex-T, open and closed end.

The Mastergrip Blind rivet nuts are equipped with knurled bodies, thus providing better grip and higher resistance to torque after setting in soft material.
The diameters of the Mastergrip Blind rivet nuts are adapted to the use of standard drill diameters.

The Masterbolt is a blind riveting bolt providing an external thread-connection and is available in 4 different thread sizes of each 4 different lengths. **All Masterbolts serve an 8.8 strength class.**

Advantages

Can be easily set in thin material
The time consuming tapping of a thread or welding of a blind rivet nut will now no longer be required

Blind rivet nuts have the same properties as a tapped thread in full material, because of the strong "flush flange" after deformation of the rivet nuts

Can be set from one side, where the rear of the material and the inside of the object are inaccessible

The material will not be damaged

Will not deform or cause discolouration of the material

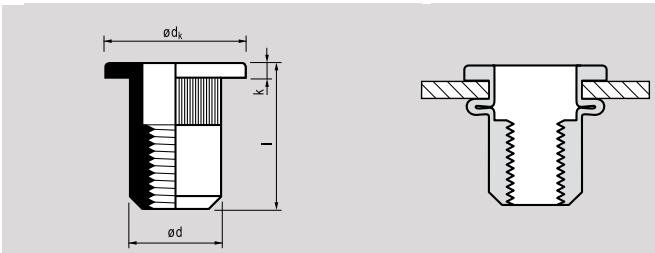
Applications

Automotive industry	Hinges
HVAC applications	Furniture
Shipbuilding industry	Window frames

Info

MFX 23-CO

Steel
Zinc plated



MASTERGRIP | open end | cylindrical head

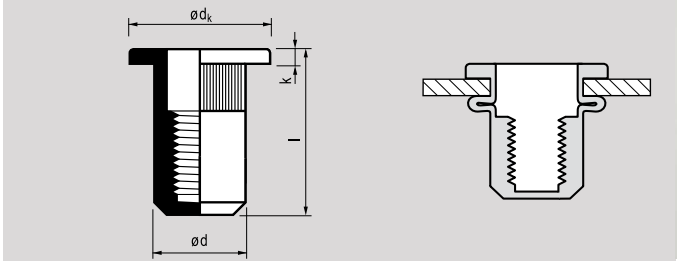
Ø d		l [+0,5/-0]		Item nr.	Ø d_k [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	!	10,5	0,5-2,5	**23M03CO1**	7,0	0,9	4,9	3,0	4.900	990
	*	11,5	2,5-4,0	**CO2**						
Ø 5,0										
M4	=	11,0	0,5-3,0	**23M04CO1***	9,0	1,1	5,9	4,5	7.840	1.660
	!	14,0	3,0-5,5	**CO2**						
Ø 6,0										
M5	=	13,0	0,5-3,0	**23M05CO1***	10,0	1,1	6,9	7,8	11.070	2.760
	!	16,0	3,0-5,5	**CO2**						
Ø 7,0	*	19,0	5,5-8,0	**CO3**						
M6	=	16,0	0,5-3,0	**23M06CO1***	12,0	1,6	8,9	20,0	17.640	3.430
	!	18,5	3,0-5,5	**CO2**						
Ø 9,0	*	21,0	5,5-8,0	**CO3**						
M8	=	17,5	0,5-3,0	**23M08CO1***	15,0	1,6	10,9	29,0	27.440	4.410
	=	20,0	3,0-5,5	**CO2**						
Ø 11,0	*	22,5	5,5-8,0	**CO3**						
	*	25,0	8,0-10,5	**CO4**						
M10	=	19,0	0,5-3,0	**23M10CO1***	16,0	2,1	11,9	32,0	29.400	4.900
	=	24,0	3,0-6,0	**CO2**						
Ø 12,0	*	27,0	6,0-9,0	**CO3**						
	*	30,0	9,0-12,0	**CO4**						
M12	=	25,0	1,0-4,0	**23M12CO1**	22,0	2,1	15,9	43,7	48.020	6.860
	*	28,0	4,0-7,0	**CO2**						
Ø 16,0	*	31,0	7,0-10,0	**CO3**						

*** these rivets of range 23-CO are also available in blister pack.**

=	identical to old program
!	improved technical data
*	addition

MFX 23-CG

Steel
Zinc plated



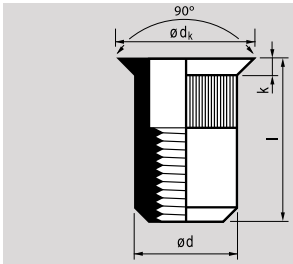
MASTERGRIP | closed end | cylindrical head

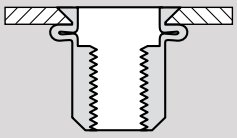
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	15,0	0,5-2,5	**23M03CG1**	7,0	0,9	4,9	3,0	4.900	900
	*	16,0	2,5-4,0	**CG2**						
Ø 5,0										
M4	=	16,0	0,5-3,0	**23M04CG1**	9,0	1,1	5,9	4,5	7.840	1.660
	*	19,0	3,0-5,5	**CG2**						
Ø 6,0										
M5	=	18,5	0,5-3,0	**23M05CG1**	10,0	1,1	6,9	7,8	11.070	2.760
	*	21,5	3,0-5,5	**CG2**						
Ø 7,0	*	24,5	5,5-8,0	**CG3**						
M6	=	21,5	0,5-3,0	**23M06CG1**	12,0	1,6	8,9	20,0	17.640	3.430
	*	24,0	3,0-5,5	**CG2**						
Ø 9,0	*	26,5	5,5-8,0	**CG3**						
M8	=	26,0	0,5-3,0	**23M08CG1**	15,0	1,6	10,9	29,0	27.440	4.410
	*	28,5	3,0-5,5	**CG2**						
Ø 11,0	*	31,0	5,5-8,0	**CG3**						
	*	33,5	8,0-10,5	**CG4**						
M10	*	28,0	0,5-3,0	**23M10CG1**	16,0	2,1	11,9	32,0	29.400	4.900
	*	33,0	3,0-6,0	**CG2**						
Ø 12,0	*	36,0	6,0-9,0	**CG3**						
	*	39,0	9,0-12,0	**CG4**						

=	identical to old program
!	improved technical data
*	addition

MFX 23-VO

Steel
Zinc plated





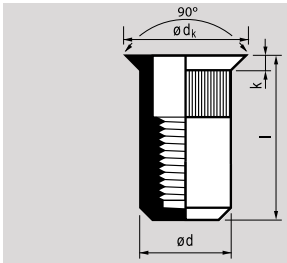
MASTERGRIP | open end | countersunk head

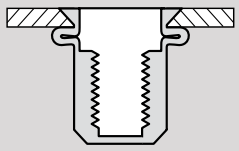
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0,2/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	11,5	1,5-3,5	**23M03VO1**	7,5	1,5	4,9	3,0	4.900	900
	*	12,5	3,5-5,0	**VO2**						
Ø 5,0										
M4	!	12,5	1,5-4,0	**23M04VO1**	8,5	1,5	5,9	4,0	7.860	2.210
	*	15,0	4,0-6,5	**VO2**						
Ø 6,0										
M5	!	13,5	1,5-4,0	**23M05VO1**	9,5	1,5	6,9	5,0	10.780	2.320
	*	16,0	4,0-6,5	**VO2**						
Ø 7,0	*	18,5	6,5-9,0	**VO3**						
M6	!	15,5	1,5-4,0	**23M06VO1**	11,5	1,5	8,9	16,0	16.660	3.660
	*	18,0	4,0-6,5	**VO2**						
Ø 9,0	*	20,5	6,5-9,0	**VO3**						
M8	!	18,5	1,5-4,0	**23M08VO1**	13,5	1,5	10,9	20,0	30.840	4.720
	*	21,0	4,0-6,5	**VO2**						
Ø 11,0	*	23,5	6,5-9,0	**VO3**						
M10	=	21,0	2,0-4,5	**23M10VO1**	14,5	1,7	11,9	28,0	34.300	5.050
	*	24,0	4,5-7,5	**VO2**						
Ø 12,0	*	27,0	7,5-10,5	**VO3**						
M12	*	24,5	2,0-4,5	**23M12VO1**	19,0	1,9	15,9	43,7	48.000	6.800
	*	27,5	4,5-7,5	**VO2**						
Ø 16,0	*	31,0	7,5-10,5	**VO3**						

=	identical to old program
!	improved technical data
*	addition

MFX 23-VG

Steel
Zinc plated





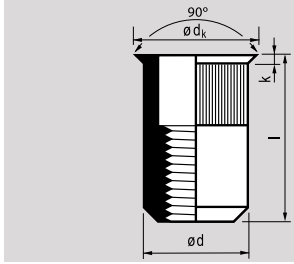
MASTERGRIP | closed end | countersunk head

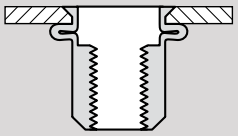
Ø d		l [+0,5/-0]		Item nr.	Ø d_k [+0,2/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	16,0	1,5-3,5	**23M03VG1**	7,5	1,5	4,9	3,0	4.900	900
	*	17,0	3,5-5,0	**VG2**						
Ø 5,0										
M4	!	17,5	1,5-4,0	**23M04VG1**	8,5	1,5	5,9	4,0	7.860	2.210
	*	20,0	4,0-6,5	**VG2**						
Ø 6,0										
M5	!	20,0	1,5-4,0	**23M05VG1**						
	*	22,5	4,0-6,5	**VG2**	9,5	1,5	6,9	5,0	10.780	2.320
Ø 7,0	*	25,0	6,5-9,0	**VG3**						
M6	!	23,0	1,5-4,0	**23M06VG1**						
	*	25,5	4,0-6,5	**VG2**	11,5	1,5	8,9	16,0	16.660	3.660
Ø 9,0	*	28,0	6,5-9,0	**VG3**						
M8	!	27,0	1,5-4,0	**23M08VG1**						
	*	29,5	4,0-6,5	**VG2**	13,5	1,5	10,9	20,0	30.840	4.720
Ø 11,0	*	32,0	6,5-9,0	**VG3**						
M10	*	30,0	2,0-4,5	**23M10VG1**						
	*	33,0	4,5-7,5	**VG2**	14,5	1,7	11,9	28,0	30.840	4.900
Ø 12,0	*	36,0	7,5-10,5	**VG3**						
M12	*	34,5	2,0-4,5	**23M12VG1**						
	*	37,5	4,5-7,5	**VG2**	19,0	1,9	15,9	43,7	48.000	6.800
Ø 16,0	*	40,5	7,5-10,5	**VG3**						

=	identical to old program
!	improved technical data
*	addition

MFX 23-KVO

Steel
Zinc plated





MASTERGRIP | open end | reduced countersunk head

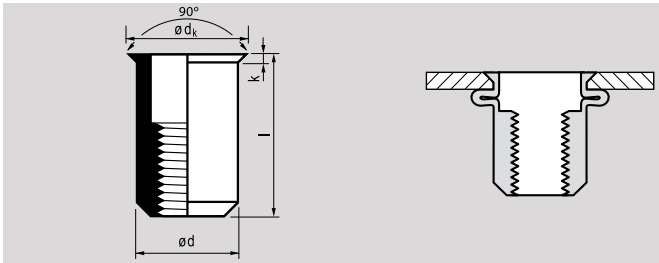
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	9,5	0,5-2,5	**23M03KVO1**	6,0	0,7	4,9	3,0	3.900	900
Ø 5,0										
M4	*	10,0	0,5-3,0	**23M04KVO1**	7,0	0,7	5,9	4,0	6.470	1.620
Ø 6,0										
M5	*	11,5	0,5-3,0	**23M05KVO1**	8,0	0,7	6,9	5,0	9.090	2.190
Ø 7,0										
M6	*	14,0	0,5-3,0	**23M06KVO1**	10,0	0,7	8,9	15,0	16.660	2.350
Ø 9,0										
M8	*	15,5	0,5-3,0	**23M08KVO1**	12,0	0,7	10,9	18,0	21.610	2.840
Ø 11,0										
M10	*	19,5	0,8-3,5	**23M10KVO1**	13,5	0,9	11,9	30,0	31.750	4.260
Ø 12,0										

Replacement for previous MFX 27-VO program

=	identical to old program
!	improved technical data
*	addition

MFX 26-KVO

Steel
Zinc plated

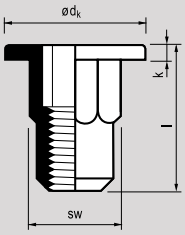


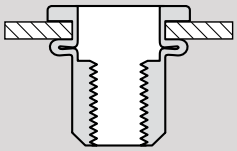
MASTERGRIP | open end | reduced countersunk head

Ø d [+0/-0,5]		Item nr.	Ø d_k [+0/-0,3]	k ≤	Ø d [+0,03/-0,10]			
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	9,0	0,5-1,5	**26M03KVO15**	5,4	0,6	4,7	1,5	2.690	980
Ø 4,8									
M4	10,4	0,5-2,0	**26M04KVO20**	6,9	0,6	6,3	5,0	6.800	1.080
Ø 6,4									
M5	11,8	0,5-3,0	**26M05KVO30**	7,7	0,6	7,1	8,0	8.000	1.470
Ø 7,2									
M6	14,6	0,7-3,3	**26M06KVO33**	10,5	0,8	9,5	12,5	11.400	1.960
Ø 9,6									
M8	16,0	0,9-3,7	**26M08KVO37**	11,5	0,8	10,6	16,5	15.700	2.940
Ø 10,6									
M10	18,5	1,0-3,6	**26M10KVO36**	15,3	0,8	14,2	34,0	18.700	3.920
Ø 14,2									

MFX 23-HCO

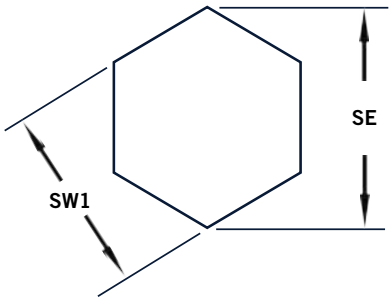
Steel
Zinc plated





MASTERGRIP I Hex-T open end I cylindrical head

Ø d		l [+/- 0,2]		Item nr.	Ø dk [+0,3/-0,5]	k ≤	SW [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	*	13,0	0,5-3,0	**23H04CO1**	9,5	1,1	6,0	5,0	4.900	1.400
SW1 6,1										
M5	*	14,5	0,5-3,0	**23H05CO1**	10,5	1,1	7,0	7,0	8.800	1.900
SW1 7,1										
M6	*	17,0	0,5-3,0	**23H06CO1**	12,5	1,6	9,0	14,0	16.600	2.900
SW1 9,1										
M8	*	19,0	0,5-3,0	**23H08CO1**	14,5	1,6	11,0	22,0	21.500	3.000
SW1 11,1										
M10	*	24,0	0,8-4,0	**23H10CO1**	16,5	2,1	13,0	35,0	29.400	3.400
SW1 13,1										

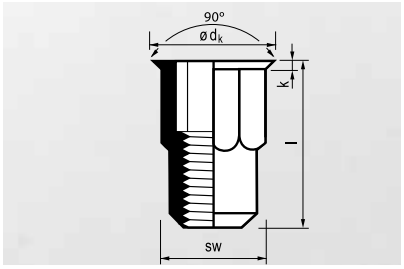


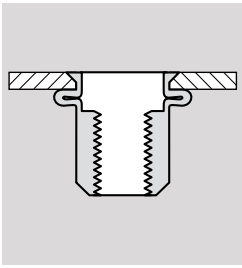
SW: Rivet nut exterior measurement flat side to flat side.
SW1: Hole interior measurement flat side to flat side.
SE: Hole interior measurement corner to corner.(not listed)

=	identical to old program
!	improved technical data
*	addition

MFX 23-HKVO

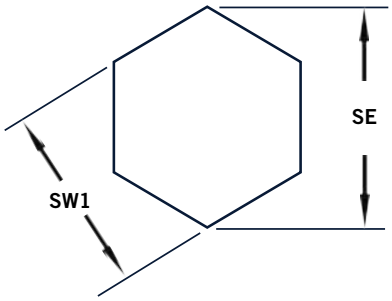
Steel
Zinc plated





MASTERGRIP | Hex-T open end | reduced countersunk head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,6]	k ≤	SW [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	10,5	0,5-2,5	**23H03KVO1**	6,5	0,8	5,0	3,0	2.900	900
SW1 5,1										
M4	!	12,5	0,5-3,0	**23H04KVO1**	7,0	0,8	6,0	5,0	3.530	1.470
SW1 6,1										
M5	!	14,0	0,5-3,0	**23H05KVO1**	8,0	0,8	7,0	7,0	4.900	1.760
SW1 7,1										
M6	!	16,0	0,5-3,0	**23H06KVO1**	10,0	0,8	9,0	14,0	14.700	2.940
SW1 9,1										
M8	!	17,0	0,5-3,0	**23H08KVO1**	12,0	0,8	11,0	21,0	21.560	3.020
SW1 11,1										
M10	!	20,5	0,8-4,0	**23H10KVO1**	14,5	0,8	13,0	35,0	29.400	3.430
SW1 13,1										

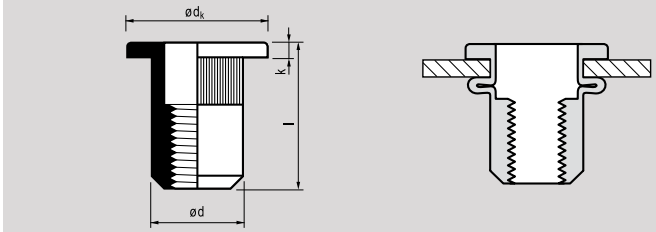


SW: Rivet nut exterior measurement flat side to flat side.
SW1: Hole interior measurement flat side to flat side.
SE: Hole interior measurement corner to corner.(not listed)

=	identical to old program
!	improved technical data
*	addition

MFX 24-CO

Stainless steel [A2]
Polished



MASTERGRIP | open end | cylindrical head

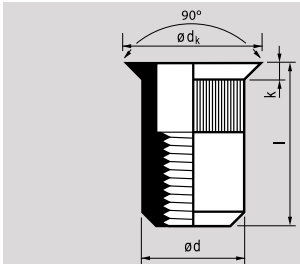
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	!	11,0	0,5-3,0	**24M04CO1***	9,0	1,1	5,9	7,0	7.800	2.600
	!	14,0	3,0-4,5	**CO2**						
Ø 6,0										
M5	!	13,0	0,5-3,0	**24M05CO1***	10,0	1,1	6,9	12,0	11.760	3.920
	!	16,0	3,0-5,5	**CO2**						
Ø 7,0	*	19,0	5,5-8,0	**CO3**						
M6	!	16,0	0,5-3,0	**24M06CO1***	12,0	1,6	8,9	22,2	20.580	5.630
	!	18,5	3,0-5,5	**CO2**						
Ø 9,0										
M8	!	17,5	0,5-3,0	**24M08CO1***	15,0	1,6	10,9	30,5	26.460	7.800
	!	20,0	3,0-5,5	**CO2**						
Ø 11,0										
M10	!	19,0	0,5-3,0	**24M10CO1**	16,0	2,1	12,9	39,0	35.280	8.800
	!	24,0	3,0-6,0	**CO2**						
Ø 13,0										

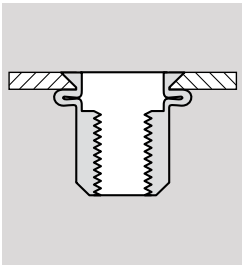
*** these rivets of range 24-CO are also available in blister pack.**

=	identical to old program
!	improved technical data
*	addition

MFX 24-VO

Stainless steel [A2]
Polished





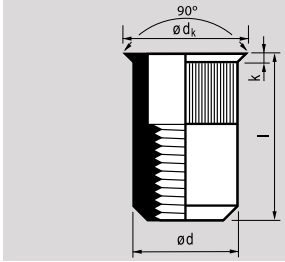
MASTERGRIP | open end | countersunk head

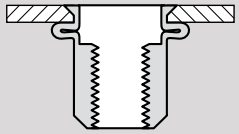
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0,2/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	11,5	1,5-3,5	**24M03VO1**	7,5	1,5	4,9	3,5	5.800	1.400
	*	12,5	3,5-4,5	**VO2**						
Ø 5,0										
M4	!	12,5	1,5-4,0	**24M04VO1**	8,5	1,5	5,9	9,0	10.130	3.720
Ø 6,0										
M5	!	13,5	1,5-4,0	**24M05VO1**	9,5	1,5	6,9	10,5	12.250	4.020
	*	16,0	4,0-6,5	**VO2**						
Ø 7,0										
M6	!	15,5	1,5-4,0	**24M06VO1**	11,5	1,5	8,9	21,0	20.580	5.560
	*	18,0	4,0-6,5	**VO2**						
Ø 9,0										
M8	!	18,5	1,5-4,0	**24M08VO1**	13,5	1,5	10,9	31,0	30.840	7.640
	*	21,0	4,0-6,5	**VO2**						
Ø 11,0										
M10	!	21,0	2,0-4,5	**24M10VO1**	15,5	1,8	12,9	33,0	34.300	8.110
	*	24,0	4,5-7,5	**VO2**						
Ø 13,0										
M12	*	24,5	2,0-4,5	**24M12VO1**	19,0	2,0	15,9	50,0	53.900	9.800
	*	27,5	4,5-7,5	**VO2**						
Ø 16,0										

=	identical to old program
!	improved technical data
*	addition

MFX 24-KVO

Stainless steel [A2]
Polished





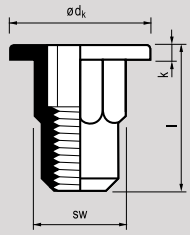
MASTERGRIP | open end | reduced countersunk head

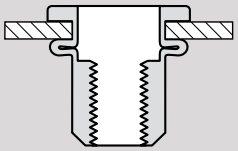
Ø d		l [+0,5/-0]		Item nr.	Ø d_k [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	!	10,0	0,5-3,0	**24M04KVO1**	7,0	0,9	5,9	9,0	6.860	2.940
Ø 6,0										
M5	!	11,5	0,5-3,0	**24M05KVO1**	8,0	0,9	6,9	10,5	11.760	4.030
Ø 7,0										
M6	!	14,0	0,5-3,0	**24M06KVO1**	10,0	0,9	8,9	21,0	18.620	5,230
Ø 9,0										
M8	!	15,5	0,5-3,0	**24M08KVO1**	12,0	0,9	10,9	31,0	25.480	5.400
Ø 11,0										
M10	!	19,5	0,8-3,5	**24M10KVO1**	14,5	1,1	12,9	32,0	33.320	5.880
Ø 13,0										

=	identical to old program
!	improved technical data
*	addition

MFX 24-HCO

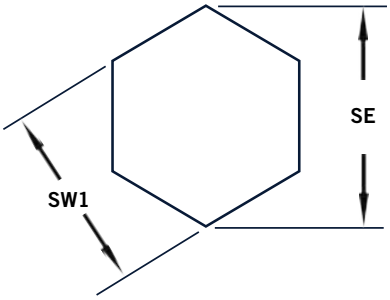
Stainless steel [A2]
Polished





MASTERGRIP | Hex-T open type | cylindrical head

Ø d		l [+0/-0,2]		Item nr.	Ø dk [+0,3/-0,5]	k ≤	SW [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	!	13,0	0,5,-3,0	**24H04CO1**	9,5	1,1	6,0	12,0	10.190	2.950
SW1 6,1										
M5	!	14,5	0,5-3,0	**24H05CO1**	10,5	1,1	7,0	14,0	12.740	3.430
SW1 7,1										
M6	!	17,0	0,5-3,0	**24H06CO1**	12,5	1,6	9,0	26,0	21.560	4.700
SW1 9,1										
M8	!	19,0	0,5-3,0	**24H08CO1**	14,5	1,6	11,0	39,0	37.420	6.860
SW1 11,1										
M10	!	24,0	0,8-4,0	**24H10CO1**	16,5	2,1	13,0	45,0	63.700	7.840
SW1 13,1										

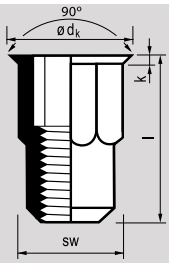


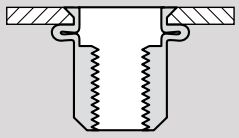
SW: Rivet nut exterior measurement flat side to flat side.
SW1: Hole interior measurement flat side to flat side.
SE: Hole interior measurement corner to corner.(not listed)

=	identical to old program
!	improved technical data
*	addition

MFX 24-HKVO

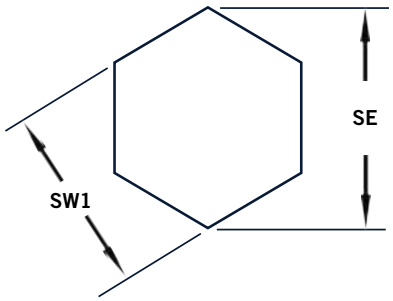
Stainless steel [A2]
Polished





MASTERGRIP | Hex-T open end | reduced countersunk head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,6]	k ≤	SW [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M4	!	12,5	0,5-3,0	**24H04KVO1**	7,0	0,9	6,0	12,0	8.240	2.950
SW1 6,1										
M5	=	14,0	0,5-3,0	**24H05KVO1**	8,0	0,9	7,0	12,0	11.760	2.950
SW1 7,1										
M6	=	16,0	0,5-3,0	**24H06KVO1**	10,0	0,9	9,0	21,0	21.560	3.820
SW1 9,1										
M8	=	17,0	0,5-3,0	**24H08KVO1**	12,0	0,9	11,0	30,0	24.500	3.920
SW1 11,1										
M10	=	20,5	0,8-4,0	**24H10KVO1**	14,5	1,1	13,0	40,0	47.040	5.010
SW1 13,1										

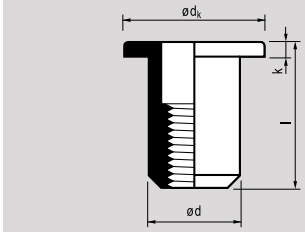


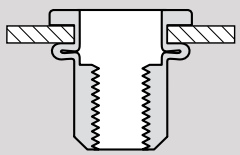
SW: Rivet nut exterior measurement flat side to flat side.
SW1: Hole interior measurement flat side to flat side.
SE: Hole interior measurement corner to corner.(not listed)

=	identical to old program
!	improved technical data
*	addition

MFX 28-CO

Stainless steel [A4]
AISI 316 Polished





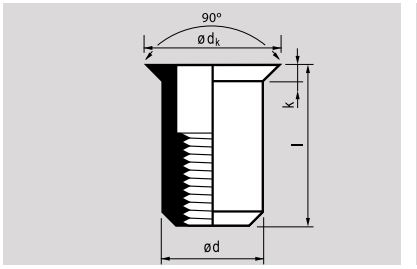
MASTERGRIP | open end | cylindrical head

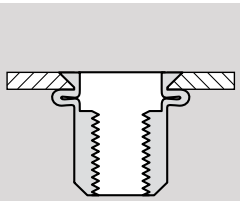
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M5	*	13,0	0,5-3,0	**28M05CO1**	10,0	1,1	6,9	12,0	11.760	3.920
Ø 7,0										
M6	*	16,0	0,5-3,0	**28M06CO1**	12,0	1,6	8,9	22,2	20.580	5.630
Ø 9,0										
M8	*	17,5	0,5-3,0	**28M08CO1**	15,0	1,6	10,9	30,5	26.460	7.800
Ø 11,0										

=	identical to old program
!	improved technical data
*	addition

MFX 28-VO

Stainless steel [A4]
AISI 316 Polished





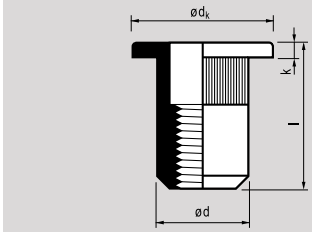
MASTERGRIP | open end | countersunk head

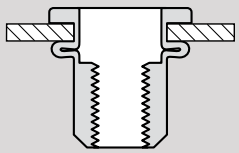
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0,2/-0,5]	k ≤	Ø d [+0/-0,12]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M5	*	13,5	1,5-4,0	**28M05VO1**	9,5	1,5	6,9	10,5	12.250	4.020
Ø 7,0										
M6	*	15,5	1,5-4,0	**28M06VO1**	11,5	1,5	8,9	21,0	20.580	5.560
Ø 9,0										
M8	*	18,5	1,5-4,0	**28M08VO1**	13,5	1,5	10,9	31,0	30.840	7.640
Ø 11,0										

=	identical to old program
!	improved technical data
*	addition

MFX 20-CO

Aluminium [AlMg 5]
Polished





MASTERGRIP | open end | cylindrical head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	10,5	0,5-2,5	**20M03CO1**	7,0	0,9	4,9	2,0	2.000	700
	*	11,5	2,5-3,5	**CO2**						
Ø 5,0										
M4	!	11,0	0,5-3,0	**20M04CO1***	9,0	1,1	5,9	4,0	2.840	1.070
	!	14,0	3,0-4,5	**CO2**						
Ø 6,0										
M5	!	13,0	0,5-3,0	**20M05CO1***						
	!	16,0	3,0-5,5	**CO2**	10,0	1,1	6,9	5,0	4.900	1.170
Ø 7,0	*	19,0	5,5-8,0	**CO3**						
M6	!	16,0	0,5-3,0	**20M06CO1***						
	!	18,5	3,0-5,5	**CO2**	12,0	1,6	8,9	11,3	9.300	2.280
Ø 9,0	*	21,0	5,5-8,0	**CO3**						
M8	!	17,5	0,5-3,0	**20M08CO1***						
	!	20,0	3,0-5,5	**CO2**	15,0	1,6	10,9	14,6	14.700	2.450
	*	22,5	5,5-8,0	**CO3**						
Ø 11,0	*	25,0	8,0-10,5	**CO4**						
M10	!	19,0	0,5-3,0	**20M10CO1***						
	!	24,0	3,0-6,0	**CO2**	16,0	2,1	11,9	20,0	21.500	3.820
	*	27,0	6,0-9,0	**CO3**						
Ø 12,0	*	30,0	9,0-12,0	**CO4**						
M12	*	25,0	1,0-4,0	**20M12CO1**						
	*	28,0	4,0-7,0	**CO2**	22,0	2,1	15,9	23,0	27.400	4.400
Ø 16,0	*	31,0	7,0-10,0	**CO3**						

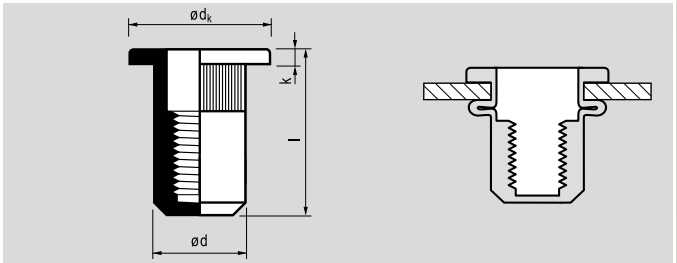
Replacement for previous MFX 22-CO program

*** these rivets of range 20-CO are also available in blister pack.**

=	identical to old program
!	improved technical data
*	addition

MFX 20-CG

Aluminium [AlMg 5]
Polished



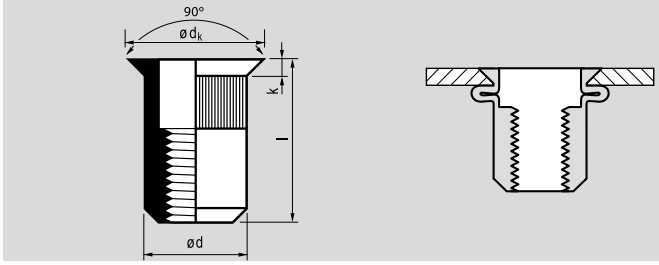
MASTERGRIP | closed end | cylindrical head

Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	15,0	0,5-2,5	**20M03CG1**	7,0	0,9	4,9	2,0	2.000	700
	*	16,0	2,5-3,5	**CG2**						
Ø 5,0										
M4	*	16,0	0,5-3,0	**20M04CG1**	9,0	1,1	5,9	4,0	2.800	1.000
	*	19,0	3,0-4,5	**CG2**						
Ø 6,0										
M5	*	18,5	0,5-3,0	**20M05CG1**	10,0	1,1	6,9	5,0	4.900	1.100
	*	21,5	3,0-5,5	**CG2**						
Ø 7,0	*	24,5	5,5-8,0	**CG3**						
M6	*	21,5	0,5-3,0	**20M06CG1**	12,0	1,6	8,9	11,0	9.300	2.200
	*	24,0	3,0-5,5	**CG2**						
Ø 9,0	*	26,5	5,5-8,0	**CG3**						
M8	*	26,0	0,5-3,0	**20M08CG1**	15,0	1,6	10,9	14,6	14.700	2.400
	*	28,5	3,0-5,5	**CG2**						
Ø 11,0	*	31,0	5,5-8,0	**CG3**						
	*	33,5	8,0-10,5	**CG4**						
M10	*	28,0	0,5-3,0	**20M10CG1**	16,0	2,1	11,9	19,9	21.500	3.800
	*	33,0	3,0-6,0	**CG2**						
Ø 12,0	*	36,0	6,0-9,0	**CG3**						
	*	39,0	9,0-12,0	**CG4**						

=	identical to old program
!	improved technical data
*	addition

MFX 20-VO

Aluminium [AlMg 5]
Polished



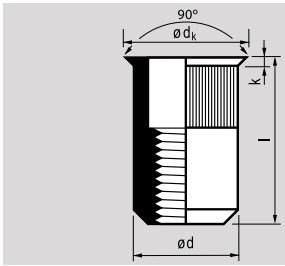
MASTERGRIP | open end | countersunk head

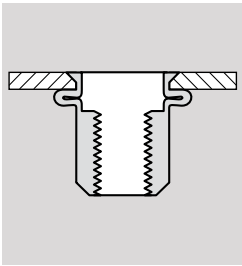
Ø d		l [+0,5/-0]		Item nr.	Ø dk [+0,2/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	11,5	1,5-3,5	**20M03VO1**	7,5	1,5	4,9	2,0	2.000	700
	*	12,5	3,5-4,5	**VO2**						
Ø 5,0										
M4	*	12,5	1,5-4,0	**20M04VO1**	8,5	1,5	5,9	4,0	2.840	1.070
	*	15,0	4,0-5,5	**VO2**						
Ø 6,0										
M5	*	13,5	1,5-4,0	**20M05VO1**						
	*	16,0	4,0-6,5	**VO2**	9,5	1,5	6,9	5,0	4.900	1.170
Ø 7,0	*	18,5	6,5-9,0	**VO3**						
M6	*	15,5	1,5-4,0	**20M06VO1**						
	*	18,0	4,0-6,5	**VO2**	11,5	1,5	8,9	11,3	9.300	2.280
Ø 9,0	*	20,5	6,5-9,0	**VO3**						
M8	*	18,5	1,5-4,0	**20M08VO1**						
	*	21,0	4,0-6,5	**VO2**	13,5	1,5	10,9	14,6	14.700	2.400
Ø 11,0	*	23,5	6,5-9,0	**VO3**						
M10	*	21,0	2,0-4,5	**20M10VO1**						
	*	24,0	4,5-7,5	**VO2**	14,5	1,7	11,9	20,0	21.500	3.820
Ø 12,0	*	27,0	7,5-10,5	**VO3**						
M12	*	24,5	2,0-4,5	**20M12VO1**						
	*	27,5	4,5-7,5	**VO2**	19,0	1,9	15,9	23,0	27.400	4.400
Ø 16,0	*	31,0	7,5-10,5	**VO3**						

=	identical to old program
!	improved technical data
*	addition

MFX 20-KVO

Aluminium [AlMg 5]
Polished





MASTERGRIP | open end | reduced countersunk head

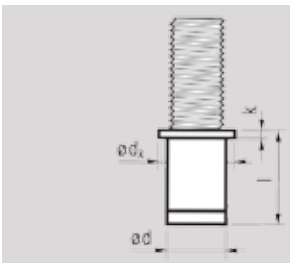
Ø d		l [+0,5/-0]		Item nr.	Ø d_k [+0/-0,5]	k ≤	Ø d [+0/-0,2]			
[mm]		[mm]	[mm]		[mm]	[mm]	[mm]	[Nm]	[N]	[N]
M3	*	9,5	0,5-2,5	**20M03KVO1**	6,0	0,7	4,9	2,0	1.700	700
Ø 5,0										
M4	*	10,0	0,5-3,0	**20M04KVO1**	7,0	0,7	5,9	4,0	2.840	1.080
Ø 6,0										
M5	*	11,5	0,5-3,0	**20M05KVO1**	8,0	0,7	6,9	4,5	5.250	1.180
Ø 7,0										
M6	*	14,0	0,5-3,0	**20M06KVO1**	10,0	0,7	8,9	9,6	9.680	1.960
Ø 9,0										
M8	*	15,5	0,5-3,0	**20M08KVO1**	12,0	0,7	10,9	14,0	15.680	2.060
Ø 11,0										

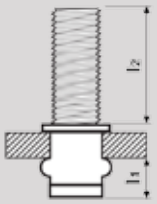
Replacement for previous MFX 21-VO program

=	identical to old program
!	improved technical data
*	addition

MFX 29

Steel
Zinc plated





MASTERBOLT | cylindrical head

Ø d	l [+1,0/-0,5]		Item nr.	Ø d_k	k	Ø d	l_1	l_2
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]
M4	8,0	0,5-2,0	**29M042010**	8,0	0,5	5,4	3,5	10
	8,0	0,5-2,0	**2015**	8,0	0,5	5,4	3,5	15
ø 5,5	8,0	2,0-3,0	**3010**	8,0	0,5	5,4	4,0	10
	8,0	2,0-3,0	**3015**	8,0	0,5	5,4	4,0	15
M5	9,0	0,5-2,0	**29M052010**	9,0	0,8	6,5	4,5	10
	9,0	0,5-2,0	**2015**	9,0	0,8	6,5	4,5	15
ø 6,6	10,5	2,0-3,5	**3510**	9,0	0,8	6,5	4,5	10
	10,5	2,0-3,5	**3515**	9,0	0,8	6,5	4,5	15
M6	10,0	0,5-2,5	**29M062510**	10,0	1,0	7,7	5,0	10
	10,0	0,5-2,5	**2515**	10,0	1,0	7,7	5,0	15
ø 7,8	11,5	2,5-4,0	**4010**	10,0	1,0	7,7	5,0	10
	11,5	2,5-4,0	**4015**	10,0	1,0	7,7	5,0	15
M8	12,5	1,0-3,0	**29M083015**	12,0	1,5	9,8	7,0	15
	12,5	1,0-3,0	**3020**	12,0	1,5	9,8	7,0	20
ø 9,9	15,0	3,0-5,0	**5015**	12,0	1,5	9,8	7,0	15
	15,0	3,0-5,0	**5020**	12,0	1,5	9,8	7,0	20

Rivet bolts are comparable to DIN bolts - Class 8.8

Masterfix RUBNUT

The elastic Masterfix RUBNUT blind rivet nut is available in various lengths and sizes with grip ranges from 0.4 up to 56.0 mm.

Advantages

From one side applicable, using common tools

Absorb vibration due to high elasticity

Suitable for thin, thick and brittle materials

Watertight seal

No electric conduction

Can very easily be dismantled

Applications

Housing of ventilators and fans, dish washers, refrigerators, etc.

Fixing for print covers

Head lights for cars

Sirens and horns

Electronic sensors

Pipes, glass and plywood

Etc.

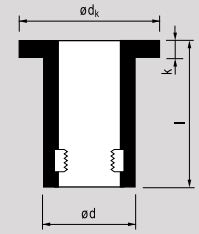
Note:

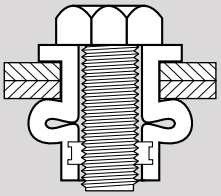
- Prevent contact with oil and/or solvents
- RUBNUTS should not be used in surroundings with temperatures below -30ºC and above +30ºC

Info

MFX 25-CO

E.P.D.M. body
Brass nut insert





RUBNUT | open end | cylindrical head

Ø d	l		Item nr.	Ø d_k [+0,5/-0,8]	k [+/-0,3]	Ø d		Hardness
[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	tightning torque [Nm]	Shore A
M3	12,6	0,4-4,0	**25M03CO040**	11,0	1,2	7,9	0,25-0,50	60
Ø [8,3 max]								
M4	12,6	0,4-4,0	**25M04CO040**	11,0	1,2	7,9	0,25-0,40	70
Ø [8,3 max]								
M5	14,1	0,4-4,9	**25M05CO049**	12,7	0,9	9,6	0,35-0,50	60
	21,5	4,0-10,0	**CO116**	14,0	0,9	9,6	0,30-0,90	60
Ø [9,9 max]	26,5	7,9-15,0	**CO163**	14,0	1,3	9,6	0,30-0,70	60
	39,0	20,5-30,0	**CO300**	14,0	1,3	9,6	0,60-1,00	60
M6	16,0	0,4-4,0	**25M06CO028**	16,0	1,3	12,7	0,60-1,00	60
	21,1	0,8-4,7	**CO047**	19,1	4,8	12,7	0,80-1,00	70
Ø [13,0 max]	26,7	6,4-11,5	**CO110**	16,3	2,0	12,7	0,80-1,00	70
M8	18,3	0,4-4,0	**25M08CO040**	21,5	3,2	15,9	1,00-1,50	60
	27,9	3,9-9,5	**CO095**	21,5	5,7	15,9	1,00-1,60	60
Ø [16,2 max]								
M8	50,0	15,0-35,0	**25M08CO390**	20,0	1,6	18,0	3,00-4,00	60
Ø [18,3 max]								
M10	55,0	19,0-38,0	**25M10CO400**	22,5	1,3	20,0	4,50-5,50	60
Ø [20,3 max]								
M12	79,0	38,0-56,0	**25M12CO640**	27,0	1,3	24,0	6,00-7,00	60
Ø [24,3 max]								

Masterfix Hand tools for blind rivet nuts and bolts

The Masterfix range of hand tools for blind rivet nuts and bolts, offers you one of the widest and most innovative ranges of professional riveting tools in the market.

All the Masterfix blind insert hand tools are equipped with a (patented) quick release mandrel system enabling you to exchange mandrels with your bare hands without using additional spanners.
All tools are supplied in representative packaging with full sets of mandrels/adaptors and anvils.

Distinguish themselves by

Wide choice

High professional quality

Competitive price levels

Continuous product development and innovations

Complete supply of tools with full set of conversion kits and stroke regulation devices

Quick-release system

Quick-release mandrel system for blind rivet nut and bolt tools

1. Release the nosepiece and contra nut

2. Move protective sleeve forwards

3. Hold security part backwards and unscrew mandrel/adapter

The table below shows which hand tool we recommend for particular sizes and materials.

In case of questions we will of course be pleased to give you further advice.

Recommended capacity

Additional option

		M3			M4			M5			M6			M8			M10			M12		
		Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel
MFX 306																						
																						
MFX 360																						
																						
MFX 510																						
																						
MFX 511																						
																						
MFX 612																						
																						
EZM 12																						
																						
EZM 12+																						
																						

Mandrels for the recommended capacity of the tools are supplied with the tools.

Hand tools for blind rivet nuts

MFX 306 item nr. 43206306

Compact and practical hand tool for setting blind rivet nuts.
Equipped with stroke setting mechanism and quick release mandrel system.

Capacity	M3 - M6
Weight	0,5 kg
Length	190 mm
Body material	Steel
Lever Material	Steel
Equipment	Conversion kit blind rivet nuts: M3 - M6
Also available	As blister pack with assorted blind rivet nuts item nr. 43206306BL

MFX 360 item nr. 43206360

Professional hand tool for setting blind rivet nuts and blind rivet bolts.
Equipped with stroke setting mechanism and quick release mandrel system.

Capacity	M3 - M6
Weight	0,8 kg
Length	240 mm
Body material	Aluminium
Lever material	Steel
Equipment	Conversion kit blind rivet nuts: M3 - M6 Converston kit blind rivet bolts: M4 - M6
Also available	As set with assorted blind rivet nuts item nr. 43206360S

Hand tools for blind rivet nuts

MFX 510 item nr. 43210510

Powerful tool for setting blind rivet nuts and bolts, equiped with both a stroke setting mechanism ensuring every blind rivet nut and bolt to be set with equal clamping force, and a quick release mandrel system.

Capacity	M4 - M10
Weight	2,2 kg
Length	555 mm
Body material	ABS (plastic) with steel parts
Lever material	Steel
Equipment incl.	Conversion kit blind rivet nuts: M5 - M10 Conversion kit blind rivet bolts: M5 - M8
Separately available	Conversion kit blind rivet nuts: M4
Also available	In attractive tool case. Item nr. 43210510C

MFX 511 item nr. 43210511

Powerful tool for setting blind rivet nuts and bolts, equiped with both a stroke setting mechanism ensuring every blind rivet nut and bolt to be set with equal clamping force, and a quick release mandrel system.
The quick release spindel provides quick installation.

Capacity	M4 - M10
Weight	2,4 kg
Length	555 mm
Body material	ABS (plastic) with steel parts
Lever material	Steel
Equipment	Conversion kit blind rivet nuts: M5 - M10 Conversion kit blind rivet bolts: M5 - M8
Separately available	Conversion kit blind rivet nuts: M4
Also available	In attractive tool case. Item nr. 43210511C

Hand tools for blind rivet nuts

MFX 612 item nr. 43212612

Powerful compact blind rivet nut tool with build in ratchet-key.
Especially suited to place large size blind rivet nuts in small areas.
Equipped with ideal stroke setting indicator and quick release mandrel system.

Capacity	M5 - M12
Weight	1,3 kg
Dimensions	210 mm
Body material	Steel
Lever material	Steel
Equipment incl.	Conversion kit blind rivet nuts: M6 - M12 Conversion kit blind rivet bolts: M5 - M8
Separately available	Conversion kit blind rivet nuts: M5

Hand tools for blind rivet nuts

EZM 12 item nr. 432EZM12

Unique hand tool with build in transmission of power, allowing setting of large size blind rivet nuts with little effort. Equipped with stroke setting mechanism and a quick release mandrel system.

Capacity	M5 - M12
Weight	2,1 kg
Length	580 mm
Body material	Aluminium
Lever material	Steel
Equipment	Conversion kit blind rivet nuts: M5 - M12

EZM 12+ item nr. 432EZM12+

Unique hand tool with build in transmission of power, allowing setting of large size blind rivet nuts with little effort. Equipped with stroke setting mechanism and a quick release mandrel system. The quick release spindel provides quick installation.

Capacity	M5 - M12
Weight	2,5 kg
Length	580 mm
Body material	Aluminium
Lever material	Steel
Equipment	Conversion kit blind rivet nuts: M5 - M12

Masterfix Power tools for blind rivet nuts and bolts

The Masterfix range of hydraulic/pneumatic XGRIP tools was developed taking the following into consideration:

Reliability

Ergonomics

Continuous

The tools are moulded in ABS (a glass fibre reinforced synthetic material) giving them high impact resistance with minimum weight. All tools are equipped with a pressure relief valve which is operated as soon as the pressure exceeds 7.5 Bar. The tools have an oil level indicator to show you when oil needs to be added. The tools XGRIP N08QI and N10QI are equipped with a quick interchange system and a pressure regulation system to ensure a correct setting of the rivet nut/bolt. The tools meet the current CE-standard.

The table below shows which tool we recommend for a particular blind rivet nut/bolt size and material.

Recommended capacity

Additional option

		M3			M4			M5			M6			M8			M10			M12		
		Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel	Aluminium	Steel	Stainl. steel
XGRIP N08QI																						
																						
XGRIP N10QI																						
																						
EZM 4000																						

Mandrels for the recommended capacity of the tools are supplied with the tools.

Power tools for blind rivet nuts

X-GRIP N08QI item nr. 45208N08QI

Hydraulic/pneumatic blind rivet nut tool with automatic right and left hand running. Including quick interchange system. For correct deformation of the blind rivet nut/-bolt, an air pressure regulator is build in.

Capacity	M3 - M8
Weight	2,2 kg
Dimensions	313 x 276 mm
Stroke	9,0 mm
Pressure required	5-7 Bar
Traction power(6 bar)	21 kN
Equipment	Conversion kit blind rivet nuts: M4 - M8

X-GRIP N10QI item nr. 45210N10QI

Hydraulic/pneumatic blind rivet nut tool with automatic right and left hand running. Including quick interchange system. For correct deformation of the blind rivet nut/-bolt, an air pressure regulator is build in.

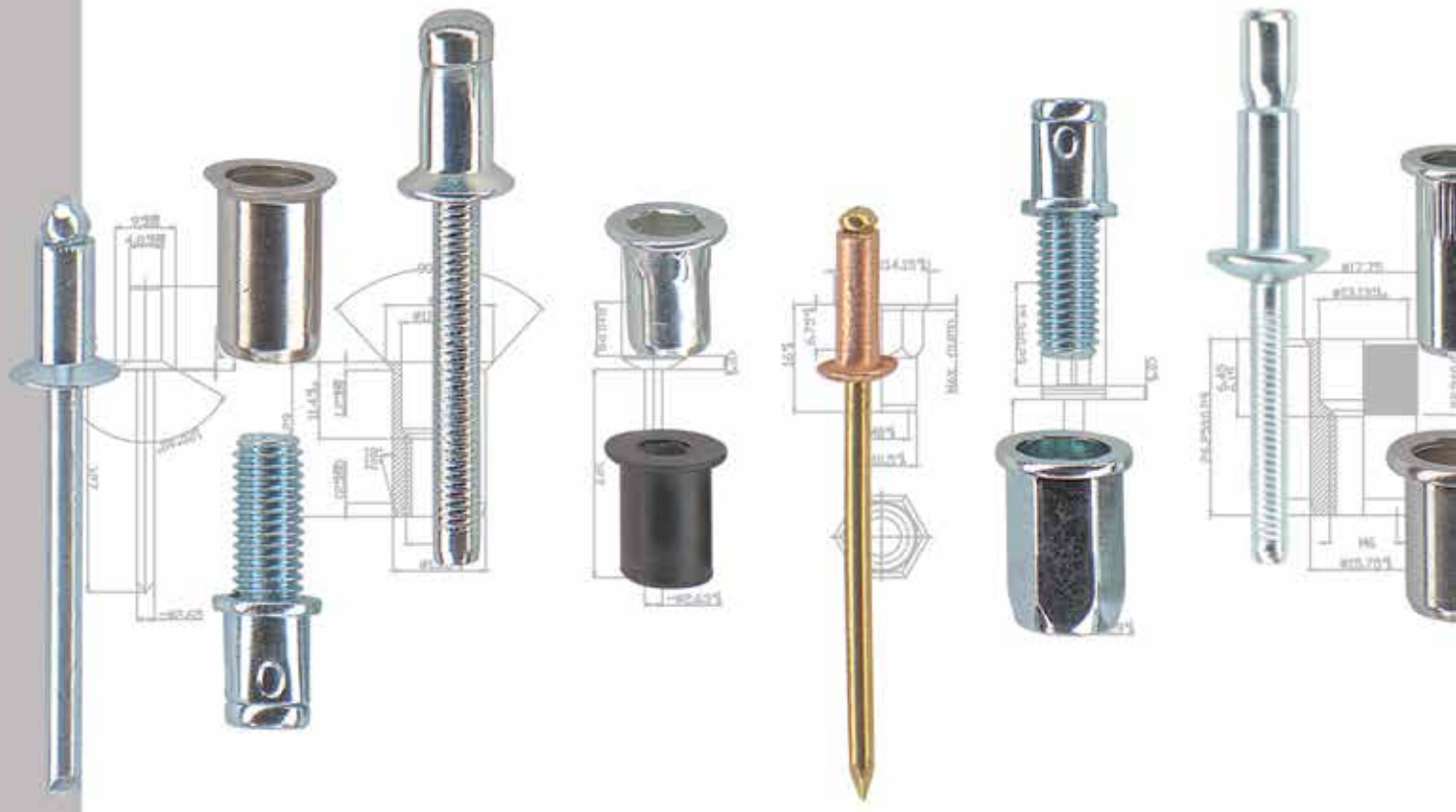
Capacity	M4 - M10
Weight	2,4 kg
Dimensions	313 x 276 mm
Stroke	9,0 mm
Pressure required	5-7 Bar
Traction power(6 bar)	29,8 kN
Equipment	Conversion kit blind rivet nuts: M5 - M10

Power tools for blind rivet nuts

EZM 4000 item nr. 452EZM4000

Light weight hydraulic/pneumatic blind rivet nut tool. Mandrels, M4-M8.
Tool-free stroke setting mechanism with a scale on the front sleeve.
Quick mandrel release system, Advanced hydraulic system for oil free service. Release button for motor release and 360° revolvable air supply unit.

Capacity	M3 - M12 Aluminium/Steel M3 - M10 Stainless Steel
Weight	1,65 kg
Dimensions	260 x 270 x 102 mm
Stroke	7,0 mm
Pressure required	5-7 Bar
Traction power(6 bar)	18,5 kN
Equipment	Conversion kits: M4 - M8
Also available	Separate conversion kits: M3, M10, M12

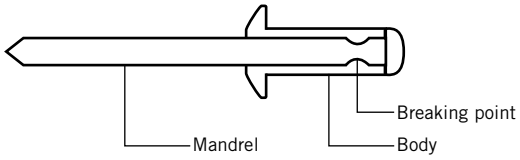


Technical info

MASTERFIX®

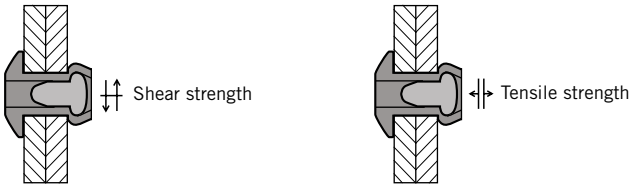
Blind rivet breaking point

The rivet is made of two parts namely, the body and the mandrel. The body is deformed when the rivet is set and it is this part which clamps the materials together. The function of the mandrel is to deform the body of the rivet. The mandrel is therefore always stronger than the body. The mandrel breaks off at its specific breaking point. The breaking point ensures that the mandrel breaks off at the right moment so that the body is correctly deformed. The breaking load can be adjusted so that the mandrel breaks at a sooner or a later point of time.

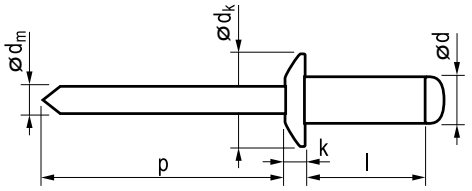


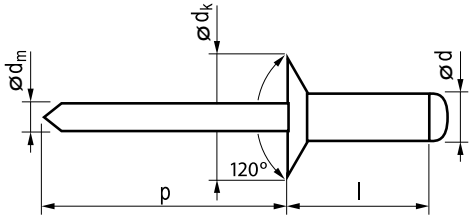
Tensile and shear strength

The tensile strength is the maximum force the rivet, rivet nut or rivet bolt can bear lengthways (see arrows) before it gives out. The tensile strength is obtained through tests and is always the smallest average value. The shear strength is the maximum force the rivet, rivet nut or rivet bolt can bear vertical to its length (see arrows) before it gives out. The shear strength is obtained through tests and is always the smallest average value. By changing the breaking point, the shear strength will be increased or decreased. Both tensile and shear strength are expressed in Newton (1 kg = 10 N).



Dimensioning rivets

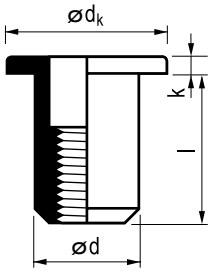


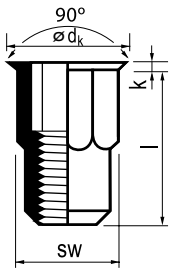


Standard rivet (all sizes in mm)

Ø d = Rivet body diameter
Ø d_k = Head diameter
Ø d_m = Mandrel diameter
k = Head height
l = Rivet body length
p = Mandrel length

Dimensioning rivet nuts



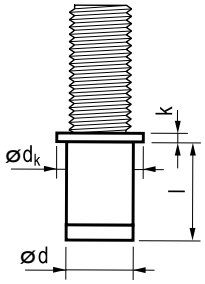


Standard rivet nut (all sizes in mm)

Ø d = Rivet nut body diameter
Ø d_k = Head diameter
k = Head height
l = Rivet nut body length
sw = Key size

Technical details

Dimensioning rivet bolts



Standard rivet bolt (all sizes in mm)

Ø d = Rivet nut body diameter

Ø d_k = Head diameter

k = Head height

l = Rivet nut body length

Technical details

Aluminium AL 99,5

Low weight

Easy to deform

Highly electrical and warmth conductive

Aluminium alloys AlMg

Solid and strong - easy to polish

If the degree of Mg increases, the strength of the rivet increases and the deformability decreases

Steel

Suitable for heavy constructions

Easy to deform

Easy to coat (e.g. with anti-corrosion coating)

Stainless steel

Highly resistant to corrosion

Suitable for heavy constructions

A4 has a higher resistance to acids than A2

Copper

Highly electrical and warmth conductive

Easy to deform

Suitable for soldering

Material features

Contact corrosion

When different metals come in contact with each other, contact corrosion will arise. The table below shows how the different materials combine.

Material rivet body	Material to be connected			
	Aluminium	Copper	Steel	Stainl.steel
Aluminium	++	--	+	+
Copper	--	++	--	+
Steel	+	--	++	++
Stainl. steel	+	+	++	++
i Monell"	--	+	++	+

++ very good I + good I - moderate I -- bad

Coatings

Corrosion can never be reduced to 0%. However, coatings can help to reduce the chance of corrosion or delay corrosion:

Painting

2-Components painting is possible in many colors. All RAL-colours can be delivered on request.

Zinc plating

This is a coating obtained through electrolysis and consists of a Zinc-iron alloy. This coating is characterized by a high resistance to wear and tear.

Material features

Notes

Masterfix Brand sales offices across Europe

The Netherlands - Germany - Belgium - Luxemburg

STANLEY Engineered Fastening
Emhart Teknologies B.V.
P.O. Box 70
6120 AB Born
The Netherlands

Export
Tel.: +31 43 350 8484
Fax: +31 43 350 8488
masterfixnl@sbdinc.com

Benelux
Tel.: +31 43 350 8492
Fax: +31 43 350 8488
masterfixbe@sbdinc.com

Germany
Tel.: +31 43 750 2070
Fax: +31 43 350 8488
masterfixde@sbdinc.com

United Kingdom - Ireland

STANLEY Engineered Fastening
Avdel UK Limited
Stanley House, Works Rd
Letchworth Garden City
Hertfordshire SG6 1JY
Tel: +44 (0)1582 900070
Fax: +44 (0)1582 900001
masterfixuk@sbdinc.com

Spain - Portugal

Black & Decker iberica SCA
Systemas de Fijacion Tucker
Carretera M-300
KM. 29, 700
28802 Alcala de Henares - Madrid
Spain
Tel.: +34 91 887 14 70
Fax: +34 91 882 36 02
masterfixes@sbdinc.com

Poland - Baltics - Russia - Ukraine

Masterfix Poland Ltd Sp. z.o.o.
Ul. Daleka 16
60-124 Poznan
Poland
Tel.: +48 61 86 66 297
Fax: +48 61 86 65 733
masterfixpl@sbdinc.com

France

Emhart SNC
Zone Immoparc
Bât. Le Monet Paris Nord 2
9 allée des Impressionnistes
CS 59328 Villepinte
95941 Roissy CDG Cedex
France
Tel.: +33 1 49 90 95 00
Fax: +33 1 49 90 95 50
masterfixfr@sbdinc.com

Denmark

Emhart Harttung A/S
Roskildevej 22
2620 Albertslund
Denmark
Tel.: +45 44 84 11 00
Fax: +45 44 84 62 12
masterfixdk@sbdinc.com

Sweden - Norway

Emhart Teknik AB
Skjutbanevägen 6
P.O. Box 203
S-701 44 Örebro

Sweden
Tel.: +46 19 205 800
Fax: +46 19 260 038
masterfixse@sbdinc.com

Norway
Tel.: +46 19 205 800
Fax: +46 19 260 038
masterfixno@sbdinc.com

Finland

Emhart Finland
Kumpulantie 13B
PL47
FI-00521, Helsinki
Finland
Tel.: +358 9 819 0060
Fax: +358 9 812 428
masterfixfi@sbdinc.com

Czech Republic, Slovakia and Hungary

Will be serviced from the
Headquarters export office.
Tel.: +31 43 350 8484
Fax: +31 43 350 8488
masterfixcz@sbdinc.com

STANLEY
Engineered Fastening

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