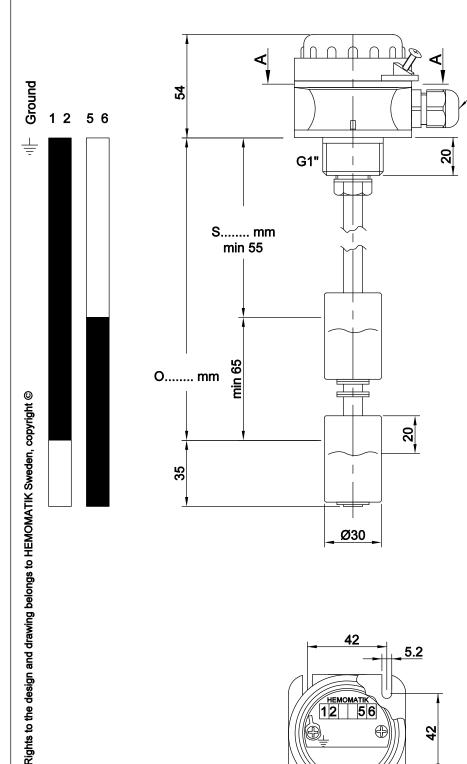
HEMOMATIK			Liquid level switch	Art.nr.	HMFB-SO		
Sweden			S= mm	Drawing nr.	HMFB-SO	Rev.	3
Approved	P.L. 930607	Scale 1:2	O= mm	Date	920827	Sign.	MEM
	-		For switchpointsmm, see label	Rev. date	171206		





APPLICATION

For cable Ø5-10mm

> For sensing off liquid levels to activate pumps or valves via relays or PCs, a floatswitch works equally well with conductive as with non-conductive fluids such as oils.

WORKING PRINCIPLE

The float contains a magnet. It follows the fluid along the stem. The stem is a non magnetic material with 1 to 5 built-in reedswitches.

The magnet activates each reedswitch for aprox. 10 mm. This is called a passing switch. To assure that the contact status remains unchanged the stem is provided with a stop ring below respectively above the float. This allows to determine whether the level is rising or falling.

MATERIALS

Stem: Brass

Float : Buna-N (nitrofuel) Junction box: Polyamid 6 Temp. max: Oil +100°C

CONTACT SYMBOLS

S = means NC low, NO going upwards

O = means NO low, NC going upwards

V = change over

PROTECTION DEGREE

Junction box: IP67 Stem: IP68

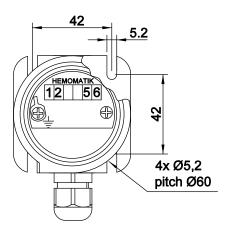
ELECTRICAL DATA

Contact rating *	80 VA			
max voltage	250 V			
max current	1,3 A			

* = resistive load No ground = max 50 V

Note. Above values are for resistive loads. Mechanical life is 30 millions. Use series resistor for lamp load, or other suitable protection for inductive loads if the

rating is higher than 1/10 of the values above.



Section A-A

= Switch closed

= Switch open