



# SÜDMO COMPONENTS 2017

PROCESS VALVE TECHNOLOGY

FOR THE BEVERAGE, DAIRY, FOOD, BIOTECHNOLOGY & PHARMACEUTICAL INDUSTRIES









# SÜDMO

## ABOUT US AND OUR PRODUCTS

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# SÜDMO COMPONENTS

## ABOUT US

Your manufacturing process is subject to the highest requirements regarding hygiene, cleaning possibilities and cost-effectiveness.

In addition, international standards for the food, beverage, pharmaceutical and cosmetics industries require high quality components, which provide the best production results. To meet these challenges, in addition to our full line of sanitary flow components, Pentair Südmo provides application expertise and guidelines for the most efficient use of our products through our process engineering and field services.

Every day, our experts provide solutions that enable Hyg. and aseptic processors to establish fully automated and absolute reliable process sequences.

At Pentair Südmo we do more than to design and manufacture valves. We are dedicated to providing our customers with the best technology for each application.

As the need for safety and sustainability in the food, beverage and pharmaceutical markets increases, we continue to respond with advanced products and services. Whether working with a U.S. dairy plant that must meet strict regulations or developing a total solution for an international brewery, we have the solution that fits.

Our capabilities include process engineering, service management, and extensive training opportunities, as well as advanced water and wastewater technologies. To us, success comes when our customers experience optimized plant performance and reduced operating costs.

Founded in 1954, specifically to supply valves and components to the dairy industry in Germany, Pentair Südmo has a long history.

We continue to build on this heritage of innovation at our R&D and manufacturing facility in Riesbürg, Germany. Our components that include stainless steel single seat, mix proof and specialty valves, and compact systems meet highest Hyg. and aseptic standards.

Today, we are part of Pentair Inc., a global diversified industrial company headquartered in Minneapolis, Minnesota. With facilities around the world, Pentair employs more than 30000 people.

### PENTAIR SÜDMO COMPONENTS - CUTTING EDGE PROCESS VALVE TECHNOLOGY

With more than 60 years of experience in the design and construction of stainless steel valves and fittings, we offer our customers an extensive and flexible component range.

Pentair Südmo has the best selection of Hyg. and aseptic process valves for the food, dairy, beverage, cosmetic, and pharmaceutical industries, including Double Seat (Mix Proof), Single Seat, Butterfly plus many specialty valves.

Pentair Südmo valves offer Hyg. and aseptic processors the ability to establish fully automated and absolute reliable process sequences.

Our multi-disciplined team has the know-how to assist you in optimizing your process.

#### OUR RANGE OF COMPONENTS INCLUDES:

##### SINGLE SEAT VALVES

Our experience led to reduced maintenance demand (cost and time) of our SVP Select Valve Range. This reliable and versatile line offers a wide range of sizes and executions, including long stroke.

##### DOUBLE SEAT VALVES

Pentair Südmo's Double Seat Valves provide leakage-free separation of 'hostile' media for a wide range of industries. Double Seat Valves are ideal for building valve manifolds. Our new double seat valve generation Complete offers higher operating pressures and maximum process reliability. DSV Complete valves are available in a number of executions, including PMO, and are the ideal choice for valve manifolds.

##### CONTROL VALVES

Achieve perfect control of product and CIP flow with the SVP Select Control Valve. This valve is customizable for each application using standard components. The optional programmable features in the control top provide excellent control and repeatability.

#### CONTROL AND FEEDBACK SYSTEMS

Our IntelliTop 2.0 provides decentralized control of process valves for dairies, breweries and soft drink systems. This is an enormous advantage when building complex valve manifolds in tank depots or distribution stations.

##### VALVE MANIFOLDS

For many applications, Pentair Südmo supplies valves welded into manifolds or clusters on a stainless steel frame for safe, effective and flexible distribution of different media. They are fitted with a drip pan designed to collect cleaning solution during seat lifting. The valves can also be pre-wired to a control panel that is mounted on the manifold. This allows the complete manifold to be tested with the control system before it is delivered to the customer's premises.

1. Lower cost to build manifolds in a factory environment than on site
2. Higher quality with job shop production e.g. welding with modern orbital welding machines
3. Reduce potential error sources by checking the system components within factory acceptance test (FAT)

### CONTACT

For information regarding your particular application please contact your specific application from the world-wide network of Pentair Südmo partners, either in person or by telephone. You easily get an up-to-date list of distributors for all countries either from your sales contact or via [www.suedmo.com](http://www.suedmo.com).

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# SÜDMO COMPONENTS

## MAIN PRODUCT OVERVIEW

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<a href="#">SINGLE SEAT VALVES</a>	<a href="#">DOUBLE SEAT VALVES</a>	<a href="#">BUTTERFLY AND BALL VALVES</a>	<a href="#">CONTROL SYSTEMS</a>	<a href="#">CONTROL VALVES</a>	<a href="#">MISC. PROCESS VALVES</a>



Our reliable and versatile SVP Select line offers a wide range of sizes and executions, including long stroke. The modular design allows for common seal dimensions and actuators for the various sizes.

Pentair Südmo's Double Seat Valves provide leakage-free blocking of conflicting media for a wide range of industries. Double Seat Valves are ideal for building valve manifolds. DSV Complete valves are available in a number of executions, including PMO.

Pentair Südmo's Hyg. shut-off Butterfly Valves are used in all segments of the process industry. Our comprehensive valve line features both manual and pneumatic drive options, including lockable handles and vertical actuators. Pentair Südmo offers a variety of options that allow monitoring and control of the valves through the control system, including our state-of-the-art Intelli-Top 2.0 control unit.

Our IntelliTop 2.0 provides decentralized control of process valves for dairies, breweries and soft drink systems. This is an enormous advantage when building complex valve manifolds in tank depots or distribution stations.

Achieve perfect control of product and CIP flow with the SVP Select Control Valve. This valve is customizable for each application using standard components. The optional programmable features in the control top provide excellent control and repeatability.

Constant Pressure Valves with or without steam barrier and Non-return Valves with different types of port connections, you'll find them all in the Südmo components range.

# SÜDMO COMPONENTS

## MAIN PRODUCT OVERVIEW

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MISC. PROCESS EQUIPMENT



Sampling Valves and sight glasses and their accessories complete the Südmo process equipment.

TANK AND SAFETY VALVES



Pentair Südmo's offers Vacuum and Safety Valves for a proven simple and reliable TankTop compact system.

HYG. PROCESS VALVES  
(FORMERLY KEYSTONE)



Pentair's Hyg. process valves, formerly known under the brand Keystone are designed for sanitary applications in the dairy, brewing, beverage, pharmaceutical and bio-chemical industries. The range incorporates valve technology, which is suitable for isolation, diversion and mix-proof services.

PIPE CONNECTIONS AND PIPE FITTINGS



Everything out of one hand – Südmo's your partner for Hyg. and aseptic threaded, small flange, weld-in flange and clamp connections and all kinds of pipe fittings.

HYG. CENTRIFUGAL PUMPS



Pentair Südmo's Hyg. centrifugal pumps are designed for continuous operation on 'thin' liquids (milk, wine, cream, beer, wort, etc.). These pumps are suitable for liquids with viscosity up to 500 mPa.s.

ADDITIONAL SERVICE



Here you'll find information to certificates, declarations, reports and additional services like e-polishing.



0.0



SINGLE SEAT VALVES

1

# SÜDMO

## SINGLE SEAT VALVES

CONTENTS



# SÜDMO

## GENERAL INFORMATION SÜDMO SINGLE SEAT VALVES

### CONTENTS

# SÜDMO SVP SELECT

## GENERAL COMMERCIAL INFORMATION

1.0



SVP Select hygienic single seat valve with profile gasket / O-Ring



SVP Select aseptic single seat valve with P<sup>3</sup> diaphragm / O-Ring

### GENERAL PRODUCT INFORMATION

The Pentair Südmo SVP Select single seat valve series meets the highest requirements for quality, cleaning capability and easy maintenance.

The modular design ensures that the right valve can be made for any process application in the beverage, food, pharmaceutical, and cosmetics industries. Particularly in areas where aseptic valves are required, by using our P<sup>3</sup> diaphragm we offer the best performance in regard to chemical and temperature resistance, and pressure stability.

All materials are FDA and 3-A compliant and have passed the EHEDG cleaning test. Because components are machined, higher grade alloys can also be used for the wetted components. The stems are offered with O-Rings for superior sealing or PEEK for aggressive media conditions with our standard actuator.

The modular design allows for common seal dimensions and actuators for the various sizes. Because no special tools are required, maintenance of the valve is quick and easy. With the addition of Pentair Südmo's IntelliTop™ 2.0, the valves can be operated and monitored through the control system.

### BENEFITS

- **General advantages**

- Body machined from a solid piece of bar stock
- Modular system suitable for all applications
- Good cleaning properties
- Long service life
- Field reversible actuator

- **Advantages of P<sup>3</sup> diaphragm**

- High number of switching cycles
- Good CVS-Values
- Pressure - stable under continuous pressure up to 10 bar (145 psi)
- Highly resistant to aggressive chemicals
- Resistant to temperatures up to 150 °C (320 °F)

- **Advantages of PEEK seat**

- Prevents product burning on the valve seat
- No additional sealing element on the valve seat
- Very good chemical resistance
- High temperature resistance



SVP Select aseptic single seat valve with P<sup>3</sup> diaphragm / PEEK



# SÜDMO SVP SELECT

## GENERAL TECHNICAL SPECIFICATIONS

1.0

### TECHNICAL DATA

#### MATERIAL

##### Product contact

1.4404 (AISI 316L)

##### Non-product contact

1.4301 (AISI 304) / 1.4307 (AISI 304L)

##### Optional

High-quality materials

##### Seals

Standard: EPDM

Optional: HNBR, FKM, PEEK

Diaphragm: P<sup>3</sup>

#### APPROVALS / CERTIFICATES

EHEDG

3A Standard 53-06

FDA

CRN

Gost-R

#### OPERATING TEMPERATURES

##### EPDM seals

130 °C (266 °F) continuous  
150 °C (300 °F) short sterilization

#### PRESURES

##### Control air pressure

Standard 6 bar (87 psi) – 8 bar (116 psi)  
With pneumatic power amplifier: 3.5 bar (51 psi)

##### Operating pressure

- DN 10-20 / OD 0.5-0.75:  
10 bar (145 psi)
- DN 25-100 / OD 1.0-4.0:  
6 bar (87 psi)
- DN 125-150 / OD 6.0:  
5 bar (73 psi)

#### FINISH

##### Product contact

Ra < 0.8 µm

##### Non-product contact

Ra < 1.6 µm

##### Optional

Higher surface quality; e-polish

#### CONNECTIONS

##### Tube dimensions to

- DIN 11850 Series 2 (DIN 11866 Series A)
- ASTM A270 (ASME BPE-2014 / DIN 11866 Series C)

### OPTIONS SINGLE SEAT VALVE PROGRAM SVP SELECT

#### HOUSINGS

Right angle  
Double right angle  
Cross  
Sampling  
Straight-Way  
Angular seat  
Bottom seat  
Changeover

#### ACTUATORS

##### Air actuators

Air-open / spring-close  
Spring-open / air-close  
Air-open / Air-close

##### Manual actuators

Manual drive  
Bevelled Wheel drive

#### VALVE INSERTS

##### Hygienic

Profiled gasket / O-Ring

##### Aseptic

P<sup>3</sup> diaphragm / O-Ring (P<sup>3</sup> diaphragm/PEEK)

#### OPTIONS

3-position actuator  
Booster  
SVP FILL actuators



### HYGIENIC EXECUTIONS



Standard



Long Stroke

Chapter  
1.1Chapter  
1.2S370/S371/S372 E  
Right Angle  
Double Right Angle  
CrossS370/S371/S372 E LS  
Right Angle  
Double Right Angle  
CrossS373/S374 E  
Sampling  
Straight-WayS386/S388 E  
Angular Seat  
Bottom SeatS386/S388 E LS  
Angular Seat  
Bottom SeatS390/S392/  
S391\*/S393 E\*  
Change OverS390/S392/  
S391\*/S393 E LS\*  
Change OverS390 E 2G  
Change Over  
Split / GeteiltS400/S401/  
S404/S408  
Non-SlammingBooster  
3-Position Actuator  
Actuator SVP FILLBooster  
3-Position Actuator  
Actuator SVP FILL

Sets of Seals

Sets of Seals

\* On request

### ASEPTIC EXECUTIONS



P<sup>3</sup> Diaphragm  
O-Ring



P<sup>3</sup> Diaphragm  
PEEK-Ring



P<sup>3</sup> Diaphragm  
PEEK-Teller / Disc



PTFE-Bellow

**Chapter  
1.3**

A370/A371/A372 D-E  
Right Angle  
Double Right Angle  
Cross

**Chapter  
1.4**

A370/A371/A372 D-PR  
Right Angle  
Double Right Angle  
Cross

**Chapter  
1.5**

A370/A371/A372 D-PEEK  
Right Angle  
Double Right Angle  
Cross

**Chapter  
1.6**

A370/A371/A372 T  
Right Angle  
Double Right Angle  
Cross

**A373/A374 D-E**  
Sampling  
Straight-Way

**A373/A374 D-PR**  
Sampling  
Straight-Way

**A373/A374 D-PEEK**  
Sampling  
Straight-Way

**A373/A374 T**  
Sampling  
Straight-Way

**A380/A386/A388 D-E**  
Angular Seat  
Bottom Seat

**A380/A386/A388 D-PR**  
Angular Seat  
Bottom Seat

**A380/A386/A388 D-PEEK**  
Angular Seat  
Bottom Seat

**A380/A386/A388 T**  
Angular Seat  
Bottom Seat

**A390/A392/  
A391\*/A393 D-E\***  
Change Over

**A390/A392/  
A391\*/A393 D-PR\***  
Change Over

**A394 T**  
Change / Umstell

Booster

3-Position Actuator  
Actuator SVP FILL

Sets of Seals

Sets of Seals

Sets of Seals

Sets of Seals

## GENERAL CONSISTENCY OF SEALING MATERIALS

GENERAL CONSISTENCY	EPDM	HNBR	FKM
	<ul style="list-style-type: none"> <li>+ very good hot water and steam resistance</li> <li>+ very good low temperature performance</li> <li>+ good ozone resistance (light resistance)</li> <li>+ very high elasticity</li> <li>+ very good mechanical properties (long lifetime)</li> </ul>	<ul style="list-style-type: none"> <li>+ suitable for animal fat contents (e.g. milk)</li> <li>+ suitable for vegetable fat contents (e.g. olive oil)</li> <li>+ aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil)</li> </ul>	<ul style="list-style-type: none"> <li>+ very good chemical resistancy</li> <li>+ very good heat and weather resistancy</li> <li>+ suitable for low molecular weight, organic acids (e.g. formic acid and acetic acid)</li> <li>+ good swelling resistancy</li> </ul>
	<ul style="list-style-type: none"> <li>- vegetable and animal oils</li> <li>- aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil)</li> <li>- citron juices and flavors</li> </ul>	<ul style="list-style-type: none"> <li>- overheating steam</li> <li>- susceptible to certain detergents and disinfectants (nitric acid, formic acid or peracetic acid)</li> <li>- strongly swelling in polar solvents (acetone, methylcetone, ethylacetate, diethylether)</li> </ul>	<ul style="list-style-type: none"> <li>- non rubber-elastic material</li> <li>- critical at very cold temperatures (-20°C/-4°F)</li> <li>- high coefficient of thermal expansion</li> </ul>
TYPICAL APPLICATION AREAS	<ul style="list-style-type: none"> <li>• First choice for a multitude of applications</li> <li>• Dairy</li> <li>• Wort</li> </ul>		
	<ul style="list-style-type: none"> <li>• Chemical processes</li> <li>• Special cleaning procedures</li> <li>• Processes with H<sub>2</sub>O<sub>2</sub> (hydrogen peroxide)</li> <li>• Soft drinks (Cola concentrate)</li> </ul>		

# SÜDMO SVP SELECT

## SINGLE SEAT VALVES

1.0

P <sup>3</sup> -DIAPHRAGM	PEEK (in combination with P <sup>3</sup> diaphragm)	PTFE BELLOW
+ extremely high chemical resistance + very good temperature resistance + good form stability + high mechanical capacitance  - fluorine	+ very good heat resistance + very good chemical resistance + suitable for animal fat contents (e.g. milk) + suitable for vegetable fat contents (e.g olive oil) + high stiffness  - Tight grooveness for sticky media (e.g. strawberries) not guaranteed in PEEK-ring execution	+ high chemical resistance + low adhesive factor + low sliding coefficient  - limited temperature stability - limited form stability
• Aseptic process applications	• Aseptic processes with very high temperatures (e.g pudding), so no additional elastomeric sealing element is required	• Aseptic process applications

## PRODUCTION TEMPERATURES AND CLEANING SPECIFICATIONS

PRODUCTION PARAMETERS	EPDM	HNBR	FKM
<b>Product</b>			
Max. operation temperature	95°C / 203°F	95°C / 203°F	80°C / 176°F
Min. operation temperature	1°C / 33.8°F	1°C / 33.8°F	1°C / 33.8°F
<b>Steam</b>			
Temperature max. (continuously)	130°C (2.7 bar) / 266°F (39.1 psi)	121°C (1.9 bar) / 250°F (27.5 psi)	not advisable for FKM
Temperature max. (short-time 15-20 min)	150°C (4.7 bar) / 302°F (68.1 psi)	140°C (3.6 bar) / 284°F (52.2 psi)	121°C (1.9 bar) / 250°F (27.5 psi)
<b>Caustic (caustic soda)*</b>			
Diluted cleaning solution	< 5%	< 3%	< 5%
Temperature min.	1°C / 33.8°F	1°C / 33.8°F	1°C / 33.8°F
Temperature max.	80°C / 176°F	80°C / 176°F	80°C / 176°F
<b>Acid (Nitric/Phosphoric/Peracetic acid)*</b>			
Diluted cleaning solution	< 3%	< 1,5%	< 1,5%
Temperature min.	1°C / 33.8°F	1°C / 33.8°F	1°C / 33.8°F
Temperature max.	40°C / 104°F	40°C / 104°F	60°C / 140°F
<b>Disinfection*</b>			
Diluted disinfectant (based on peracetic acid)	< 0,7%	Not advisable for HNBR	< 0,2%
Temperature min.	1°C / 33.8°F	Not advisable for HNBR	1°C / 33.8°F
Temperature max.	30°C / 86°F	Not advisable for HNBR	30°C / 86°F

**PLEASE NOTE**

The resistance figures shown here are based on experiences and are given as a guideline, in coordination with our seal suppliers. Due to variable factors, such as temperatures, mechanical forces, media concentrations, and plant-specific operating parameters, the actual seal service life may vary.

The information provided is for general orientation only and Pentair Südmo does not guarantee. Please contact us for application specific cases or complex operating conditions.

\* Keep contact times as short as possible.

After the cleaning cycle, all product-wetted and product-related surfaces (e.g. leakage chamber in the double seat valve) must be rinsed with pure water. Long contact times with disinfection solutions in particular have to be avoided.

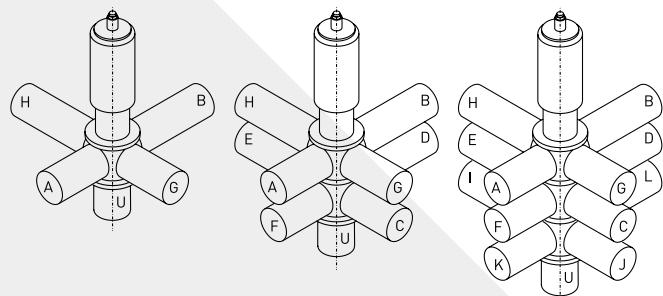
# SÜDMO SVP SELECT

## SINGLE SEAT VALVES

1.0

P <sup>3</sup> -DIAPHRAGM	PEEK (in combination with P <sup>3</sup> diaphragm)	PTFE BELOW
150°C / 302°F 1°C / 33.8°F	150°C / 302°F 1°C / 33.8°F	120°C / 248°F 1°C / 33.8°F
150°C (6.3 bar) / 302°F (91.3 psi) 150°C (6.3 bar) / 302°F (91.3 psi)	150°C (6.3 bar) / 302°F (91.3 psi) 150°C (6.3 bar) / 302°F (91.3 psi)	120°C (1.8 bar) / 248°F (26.1 psi) 135°C (3.2 bar) / 275°F (46.4 psi)
Resistant to business specific detergent and cleaning concentrations!	Resistant to business specific detergent and cleaning concentrations!	Resistant to business specific detergent and cleaning concentrations!
Resistant to business specific detergent and cleaning concentrations!	Resistant to business specific detergent and cleaning concentrations!	Resistant to business specific detergent and cleaning concentrations!
Resistant to business specific detergent and cleaning concentrations!	Resistant to business specific detergent and cleaning concentrations!	Resistant to business specific detergent and cleaning concentrations!

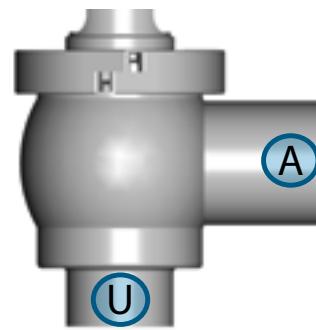
### PORT SPECIFICATION



For additional ports and/or differing standard port configuration, please specify ports with letters.

### AIR REQUIREMENTS OF THE VALVE ACTUATORS

SIZE	DN10-20 OD 0.5"-0.75"	DN25 OD 1.0"	DN40 OD 1.5"	DN50 OD 2.0"	DN65 OD 2.5"	DN80 OD 3.0"	DN100 OD 4.0"
Actuator dimension in mm	ø 60	ø 100	ø 100	ø 100	ø 129	ø 150	ø 150
Volume in liter		0,05 l	0,25 l	0,25 l	0,25 l	0,50 l	0,80 l

**KVS/CVS-VALUES****FLOW MEASUREMENT**

RIGHT ANGLE VALVES S270E/S370E

$$\Delta P [\text{bar}] = \left( \frac{Q [\text{m}^3/\text{h}]}{K_V} \right)^2 \Delta P [\text{PSI}] = \left( \frac{Q [\text{gal/min}]}{C_V} \right)^2$$

**DN 25/OD 1.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	18,8	21,9
Flow direction U -> A valve open	20,2	23,5

**DN 65/OD 2.5"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	133,0	154,8
Flow direction U -> A valve open	132,0	153,6

**DN 40/OD 1.5"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	45,0	52,4
Flow direction U -> A valve open	46,0	53,5

**DN 80/OD 3.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	207,0	240,9
Flow direction U -> A valve open	189,0	219,9

**DN 50/OD 2.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	70,0	81,5
Flow direction U -> A valve open	78,2	91,0

**DN 100/OD 4.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	289,0	336,3
Flow direction U -> A valve open	280,0	325,9

**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**

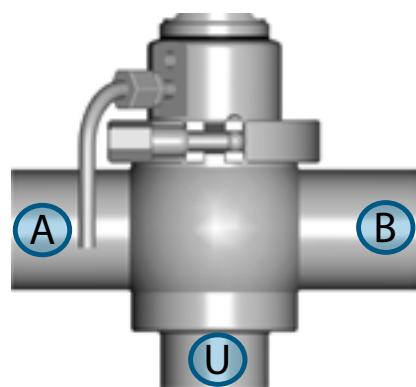
# SÜDMO SVP SELECT

## SINGLE SEAT VALVES

1.0

### KVS/CVS-VALUES

#### FLOW MEASUREMENT



DOUBLE RIGHT ANGLE VALVE A271D/A371D

$$\Delta P [\text{bar}] = \left( \frac{Q [\text{m}^3/\text{h}]}{KV} \right)^2 \quad \Delta P [\text{PSI}] = \left( \frac{Q [\text{gal}/\text{min}]}{CV} \right)^2$$

#### DN 25/OD 1.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	20,9	24,3
Flow direction A -> U valve open	19,5	22,7
Flow direction U -> A valve closed	20,1	23,4

#### DN 65/OD 2.5"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	176,0	204,8
Flow direction A -> U valve open	130,0	151,3
Flow direction U -> A valve closed	131,0	152,5

#### DN 40/OD 1.5"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	52,0	60,5
Flow direction A -> U valve open	44,0	51,2
Flow direction U -> A valve closed	43,0	50,0

#### DN 80/OD 3.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	266,0	309,6
Flow direction A -> U valve open	201,0	233,9
Flow direction U -> A valve closed	186,0	216,5

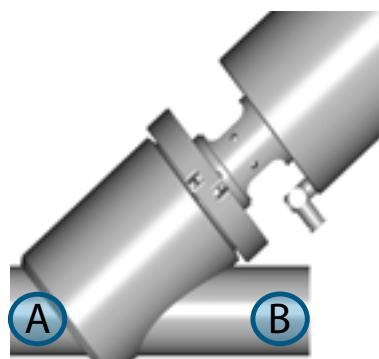
#### DN 50/OD 2.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	92,3	107,4
Flow direction A -> U valve open	70,4	81,9
Flow direction U -> A valve closed	72,9	84,8

#### DN 100/OD 4.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	441,0	513,2
Flow direction A -> U valve open	290,0	337,5
Flow direction U -> A valve closed	288,0	335,2

CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3

**KVS/CVS-VALUES****FLOW MEASUREMENT**

ANGULAR SEAT VALVE S280E/S380E

$$\Delta P [\text{bar}] = \left( \frac{Q [\text{m}^3/\text{h}]}{KV} \right)^2 \Delta P [\text{PSI}] = \left( \frac{Q [\text{gal/min}]}{CV} \right)^2$$

**DN 25/OD 1.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	23,6	27,5

**DN 65/OD 2.5"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	100,0	116,4

**DN 40/OD 1.5"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	37,9	44,1

**DN 80/OD 3.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	148,0	172,2

**DN 50/OD 2.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	62,5	72,7

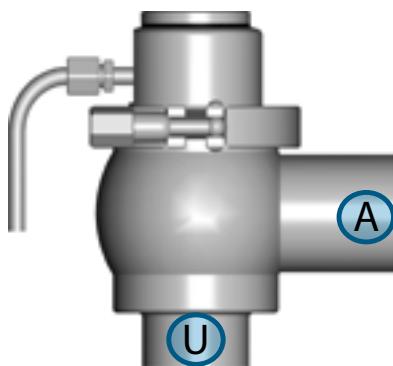
**DN 100/OD 4.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	218,0	253,7

**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**

### KVS/CVS-VALUES

#### FLOW MEASUREMENT



RIGHT ANGLE VALVES A270D/A370D

$$\Delta P \text{ [bar]} = \left( \frac{Q \text{ [m}^3/\text{h}]}{KV} \right)^2 \quad \Delta P \text{ [PSI]} = \left( \frac{Q \text{ [gal/min]}}{CV} \right)^2$$

#### DN 25/OD 1.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	19,5	22,7
Flow direction U -> A valve open	20,1	23,4

#### DN 65/OD 2.5"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	130,0	151,3
Flow direction U -> A valve open	131,0	152,5

#### DN 40/OD 1.5"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	44,0	51,2
Flow direction U -> A valve open	43,0	50,0

#### DN 80/OD 3.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	201,0	233,9
Flow direction U -> A valve open	186,0	216,5

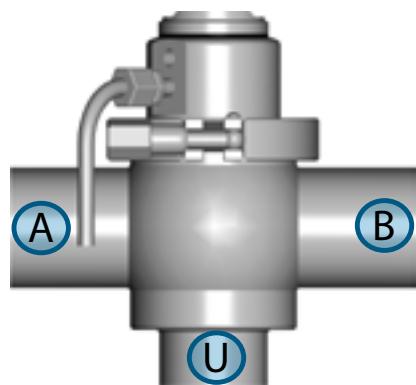
#### DN 50/OD 2.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	70,4	81,9
Flow direction U -> A valve open	72,9	84,8

#### DN 100/OD 4.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> U valve open	290,0	337,5
Flow direction U -> A valve open	288,0	335,2

**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**

**KVS/CVS-VALUES****FLOW MEASUREMENT**

DOUBLE RIGHT ANGLE VALVE A271D/A371D

$$\Delta P [\text{bar}] = \left( \frac{Q [\text{m}^3/\text{h}]}{KV} \right)^2 \quad \Delta P [\text{PSI}] = \left( \frac{Q [\text{gal}/\text{min}]}{CV} \right)^2$$

**DN 25/OD 1.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	20,9	24,3
Flow direction A -> U valve open	19,5	22,7
Flow direction U -> A valve closed	20,1	23,4

**DN 65/OD 2.5"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	176,0	204,8
Flow direction A -> U valve open	130,0	151,3
Flow direction U -> A valve closed	131,0	152,5

**DN 40/OD 1.5"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	52,0	60,5
Flow direction A -> U valve open	44,0	51,2
Flow direction U -> A valve closed	43,0	50,0

**DN 80/OD 3.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	266,0	309,6
Flow direction A -> U valve open	201,0	233,9
Flow direction U -> A valve closed	186,0	216,5

**DN 50/OD 2.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	92,3	107,4
Flow direction A -> U valve open	70,4	81,9
Flow direction U -> A valve closed	72,9	84,8

**DN 100/OD 4.0"**

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve open	441,0	513,2
Flow direction A -> U valve open	290,0	337,5
Flow direction U -> A valve closed	288,0	335,2

**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**

1.0

# SÜDMO

## HYGIENIC SVP SELECT SINGLE SEAT VALVES WITH PROFILE SEAL / O-RING

CONTENT

# SÜDMO SVP SELECT HYGIENIC SINGLE SEAT VALVES

1.1

## SVP SELECT HYGIENIC SINGLE SEAT VALVES

The SVP Select valves are ideal to use in hygienic process areas for the food and beverage industries. Easy and fast maintenance, good cleanability and sump and dome free design are standard elements of the valve line.

### Benefits:

- Body machined from a solid piece
- Modular system suitable for all applications (a subsequent conversion to an aseptic valve design is easily possible)
- Actuator with low maintenance demand



# SÜDMO SVP SELECT

## HYGIENIC SINGLE SEAT VALVES

1.1

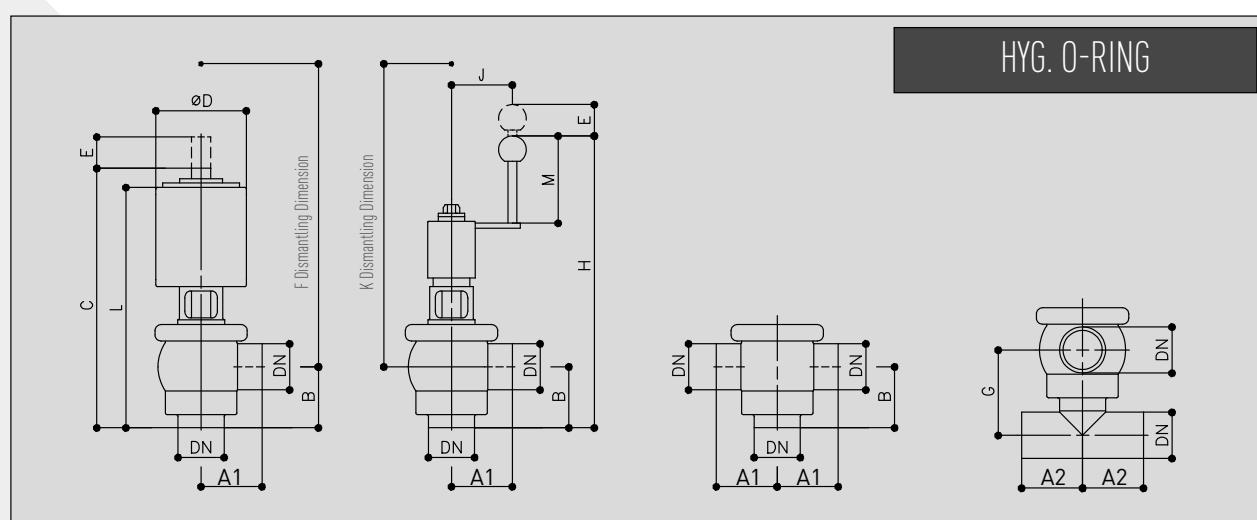
TECHNICAL SPECIFICATION			
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L)	Other materials on request
	Optional	1.4435 (AISI 316 L)	
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)	
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request
	Continuous operating temperature	EPDM 130°C/266°F *	
<b>Pressures</b>	Sterilization temperature	EPDM 150°C/302°F * (approx. 20 min.)	
	Operating pressure	10 bar (145 psi) with sizes DN 10-20, OD-Tube 0.5"/0.75"	Higher pressures on request
		6 bar (87 psi) with sizes DN 25-100, OD-Tube 1"-4"	
		5 bar (72.5 psi) with sizes DN 125-150, OD-Tube 6"	
<b>Surfaces</b>	Control pressure	Min. 5 bar (72.5 psi) - max. 8 bar (116 psi) with DN 10-20, OD-Tube 0.5"/0.75" Min. 6 bar (87 psi) - max. 8 bar (116 psi) with DN 25-150, OD-Tube 1"-6"	
	Optional	Booster: in case of insufficient control air pressure	
	Product wetted surfaces	Ra < 0,8 µm	
<b>Connections</b>	Surfaces not product wetted	Bright-turned, Ra 1,6 µm	
	Optional	Product wetted surfaces e-polished, higher quality surfaces	
	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-Tube (ASTM A270, DIN 11866 series C, ASME BPE-2014)	
	Optional	Other tube diameters (e.g. DIN EN ISO 1127) on request	

\* Depending on operating parameters

# SVP SELECT HYGIENIC RIGHT ANGLE VALVE

# SVP SELECT HYGIENIC DOUBLE RIGHT ANGLE VALVE

# SVP SELECT HYGIENIC CROSS VALVE



Right Angle Valve

Double Right Angle Valve

Cross Valve

manual	Select S270-E	Select S271-E	Select S272-E
pneumatic	Select S370-E	Select S371-E	Select S372-E

METRIC		A1	A2	B	C	ØD	E	F	G	H	J	K	L	M	kg
DN	Tube														
10	<sup>1)</sup> Ø13 x 1.5	45	33	45	203	64.5	6	203.5	52.5	195.5	39	202.5	182.5	20	
15	<sup>1)</sup> Ø19 x 1.5	45	33	45	203	64.5	6	203.5	55.5	195.5	39	202.5	182.5	20	
20	<sup>1)</sup> Ø23 x 1.5	45	38	45	203	64.5	6	203.5	57.5	195.5	39	202.5	182.5	20	
25	Ø29 x 1.5	80	48	60	278	104	22	280	75.5	324	70	325	256	100	5.3
40	Ø41 x 1.5	80	58	60	281	104	17	290	82.5	327	70	340	260	100	5.3
50	Ø53 x 1.5	100	78	70	293	104	21	310	99.5	340	70	350	276	100	6.3
65	Ø70 x 2.0	100	100	80	354	129	27	380	119.5	381	100	405	338	100	9.7
80	Ø85 x 2.0	120	125	90	438	154	30	460	137	406	100	435	415	100	13.7
100	<sup>2)</sup> Ø104 x 2.0	150	150	100	456	154	31	550	157.5	424	100	460	434	100	16.2
125	Ø129 x 2.0	150	180	125	562	204	40	610	198.5	580	360	630	524	95	50.0
150	Ø154 x 2.0	175	220	150	590	204	50	640	239.5	608	360	660	561	95	56.0

OD-TUBE		A1	A2	B	C	ØD	E	F	G	H	J	K	L	M	kg
DN	Tube														
0.5"	<sup>1)</sup> Ø12.70 x 1.65	45	45	45	203	64.5	6	203.5	52.3	195.5	39	202.5	182.5	20	
0.75"	<sup>1)</sup> Ø19.05 x 1.65	45	48	45	203	64.5	6	203.5	55.5	195.5	39	202.5	182.5	20	
1.0"	Ø25.40 x 1.65	80	52	50	273	104	13	275	63.7	320	70	320	242	100	5.3
1.5"	Ø38.10 x 1.65	80	58	55	281	104	10	285	75.6	327	70	330	253	100	5.3
2.0"	Ø50.80 x 1.65	100	70	65	294	104	14	305	93.4	340	70	350	270	100	6.3
2.5"	Ø63.50 x 1.65	100	78	70	350	129	18	375	104.8	377	100	400	325	100	9.7
3.0"	Ø76.20 x 1.65	120	84	80	432	154	22	455	122.6	400	100	425	400	100	13.7
4.0" <sup>2)</sup>	Ø101.60 x 2.11	150	102	90	447	154	28	545	146.3	416	100	460	423	100	16.2
6.0"	Ø152.40 x 2.77	175	140	150	590	204	50	640	239.6	608	360	660	561	95	56.0

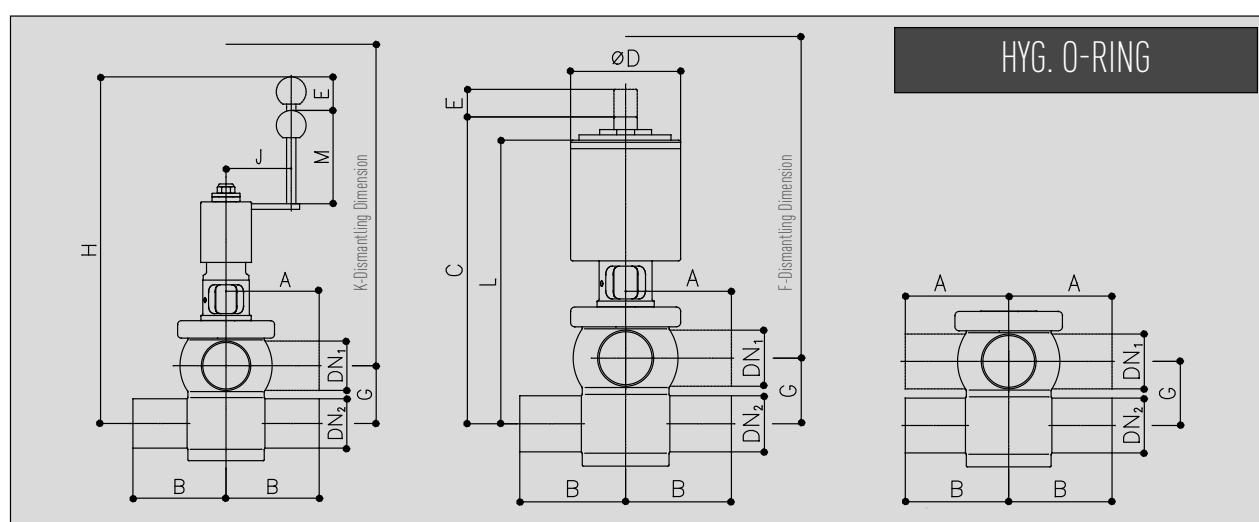
<sup>1)</sup> DN 10-20/OD-Tube 0.5"-0.75"/aseptic executions as standard P<sup>3</sup>-diaphragm / O-Ring

<sup>2)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered)

# SVP SELECT HYGIENIC SAMPLING VALVE

# SVP SELECT HYGIENIC STRAIGHT-WAY VALVE

1.1



Sampling Valve - 3 x welding ports

Straight Way Valve - 4 x welding ports

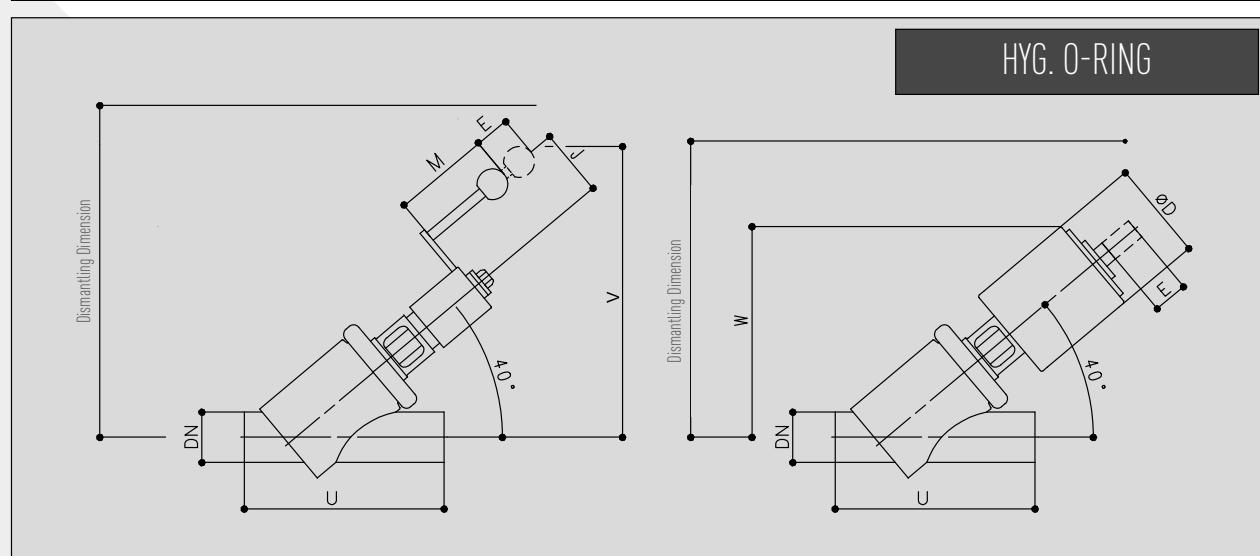
manual	Select S273-E	Select S274-E
pneumatic	Select S373-E	Select S374-E

METRIC		A	B	C	ØD	E	F	G	H	J	K	L	M
DN	Tube												
25	Ø29 x 1.5	80	80	264	104	22	295	41	303	70	335	235	100
40	Ø41 x 1.5	80	80	274	104	17	305	50	317	70	345	250	100
50	Ø53 x 1.5	100	100	290	104	21	320	62	332	70	345	268	100
65	Ø70 x 2.0	100	100	418	129	27	470	80	381	100	425	415	100
80	Ø85 x 2.00	120	120	442,5	154	30	454,5	95	440,5	100	422,5	419,5	100
100	Ø104 x 2.00	150	150	470	154	31	478	114	469	100	446	448	100

OD-TUBE		A	B	C	ØD	E	F	G	H	J	K	L	M
DN	Tube												
1.0"	Ø25,40 x 1.65	80	80	256	104	13	290	35	295	70	330	227	100
1.5"	Ø38,10 x 1.65	80	80	268	104	10	300	43	311	70	340	244	100
2.0"	Ø50,80 x 1.65	100	100	283	104	14	315	60	325	70	340	261	100
2.5"	Ø63,50 x 1.65	100	100	414	129	18	465	73	377	100	420	411	100
3.0"	Ø76 x 2.00	120	120	437,6	154	21,8	450,4	86	427,4	100	418,3	406,4	100
4.0"	Ø101,60 x 2.11	150	150	464,3	154	28,4	476,7	108	461,7	100	444,7	440,7	100

Valves with Mix-Match Housing on request.

## SVP SELECT HYGIENIC ANGULAR SEAT VALVE



Angular Seat Valve

manual  
pneumatic

Select S280-E  
Select S380-E

**METRIC**

DN	Tube	ØD	E	J	M	U	V	W	X	Y
10 <sup>1)</sup>	Ø13 x 1.5	64.5	7	39	20	145	140	135	175	180
15 <sup>1)</sup>	Ø19 x 1.5	64.5	7	39	20	145	140	135	175	180
20 <sup>1)</sup>	Ø23 x 1.5	64.5	7	39	20	145	140	135	175	180
25	Ø29 x 1.5	104	20	70	100	160	288	210	260	335
40	Ø41 x 1.5	104	20	70	100	185	293	217	275	350
50	Ø53 x 1.5	104	25	70	100	210	298	222	290	365
65	Ø70 x 2.0	129	30	100	100	250	369	277	350	435
80	Ø85 x 2.0	154	40	100	100	300	384	341	425	465
100 <sup>2)</sup>	Ø104 x 2.0	154	40	100	100	330	397	400	500	505
125	Ø129 x 2.0	204	40	360	95	450	580	450	670	740
150	Ø154 x 2.0	204	50	360	95	525	610	475	720	800

**OD-TUBE**

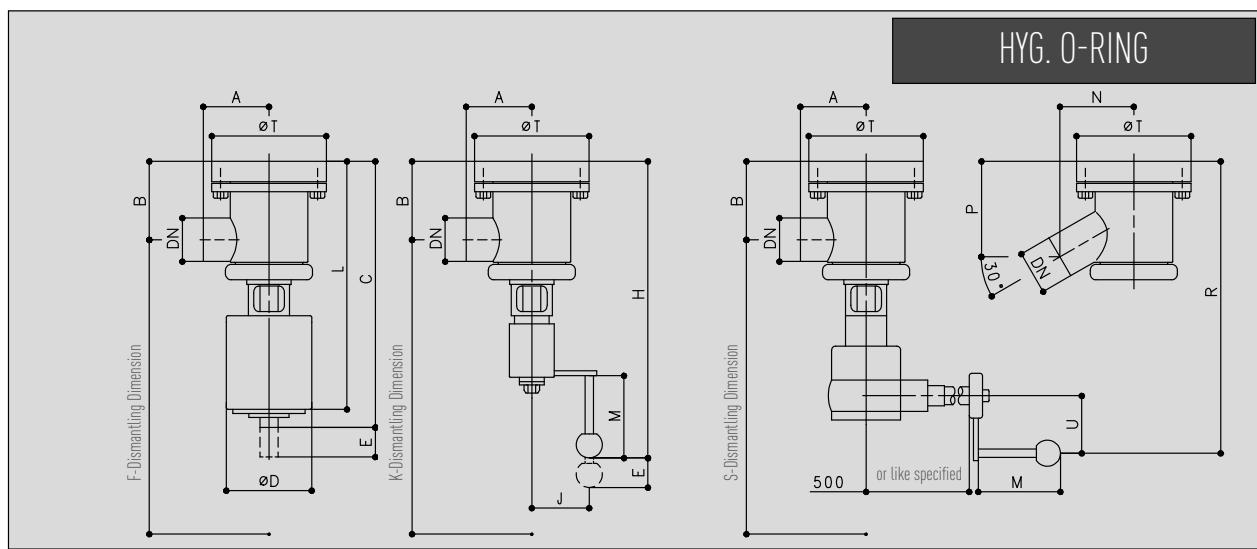
DN	Tube	ØD	E	J	M	U	V	W	X	Y
0.5" <sup>1)</sup>	Ø12.70 x 1.65	64.5	7	39	20	145	140	135	175	180
0.75" <sup>1)</sup>	Ø19.05 x 1.65	64.5	7	39	20	145	140	135	175	180
1.0"	Ø25.40 x 1.65	104	20	70	100	160	288	206	254	335
1.5"	Ø38.10 x 1.65	104	20	70	100	185	293	214	271	350
2.0"	Ø50.80 x 1.65	104	25	70	100	210	298	200	288	365
2.5"	Ø63.50 x 1.65	129	30	100	100	250	369	271	344	435
3.0"	Ø76.20 x 1.65	154	40	100	100	300	384	333	417	465
4.0" <sup>2)</sup>	Ø101.60 x 2.11	154	40	100	100	330	397	393	493	505
6.0"	Ø152.40 x 2.77	204	40	360	95	525	610	475	720	800

<sup>1)</sup> DN 10-20/OD-Tube 0.5"-0.75"/aseptic executions as standard P<sup>3</sup>-diaphragm / O-Ring

<sup>2)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered)

# SVP SELECT HYGIENIC BOTTOM SEAT VALVE

1.1



**Bottom Seat Valve 90°**

manual pneumatic Bevelled wheel drive	Select S285-E Select S385-E Select S287-E	Select S286-E Select S386-E Select S288-E
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**Bottom Seat Valve 30°**

<b>METRIC</b>		A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT	kg
DN 10	<sup>1)</sup> Ø13 x 1.5	50	50.5	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	64	231	255	88	
15	<sup>1)</sup> Ø19 x 1.5	50	47.5	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	61	231	255	88	
20	<sup>1)</sup> Ø23 x 1.5	50	45.5	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	58.5	231	255	88	
25	Ø29 x 1.5	70	79	291	104	20	320	337	70	365	273	100	70	94	337	340	129.5	8.6
40	Ø41 x 1.5	70	90	308	104	20	345	355	70	390	290	100	80	111	355	370	129.5	8.3
50	Ø53 x 1.5	80	96	315	104	25	360	360	70	405	302	100	90	116	366	380	139.5	9.6
65	Ø70 x 2.0	90	113	384	129	30	440	411	100	470	371	100	100	132	391	415	169.5	15.6
80	Ø85 x 2.0	100	133	471	154	40	535	439	100	505	458	100	110	153	469	490	179.5	20.0
100	<sup>2)</sup> Ø104 x 2.0	120	161	508	154	40	575	476	100	550	495	100	140	188	507	530	209.5	25.8
125	Ø129 x 2.0	180	182	618	204	40	880	640	360	900	580	95	190	220			308	
150	Ø154 x 2.0	200	197	636	204	50	930	655	360	945	608	95	210	235			348	

<b>OD-TUBE</b>		A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT	kg
DN 0.5"	<sup>1)</sup> Ø12.70 x 1.65	45	51	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	64.5	231	255	88	
0.75"	<sup>1)</sup> Ø19.05 x 1.65	45	47.5	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	61	231	255	88	
1.0"	Ø25.40 x 1.65	70	81	291	104	20	320	337	70	365	273	100	70	97	337	340	129.5	8.6
1.5"	Ø38.10 x 1.65	70	92	308	104	20	345	355	70	390	290	100	80	112.5	355	370	129.5	8.3
2.0"	Ø50.80 x 1.65	80	97	315	104	25	360	360	70	405	302	100	90	118	366	380	139.5	9.6
2.5"	Ø63.50 x 1.65	90	116	384	129	30	440	411	100	470	371	100	100	135.5	391	415	169.5	15.6
3.0"	Ø76.20 x 1.65	100	137	471	154	40	535	439	100	505	458	100	110	157.5	469	490	179.5	20.0
4.0"	<sup>2)</sup> Ø101.60 x 2.11	120	163	508	154	40	575	476	100	550	495	100	140	189.5	507	530	209.5	25.8
6.0"	Ø152.40 x 2.77	200	198	636	204	40	930	655	360	945	608	95	210	235			348	

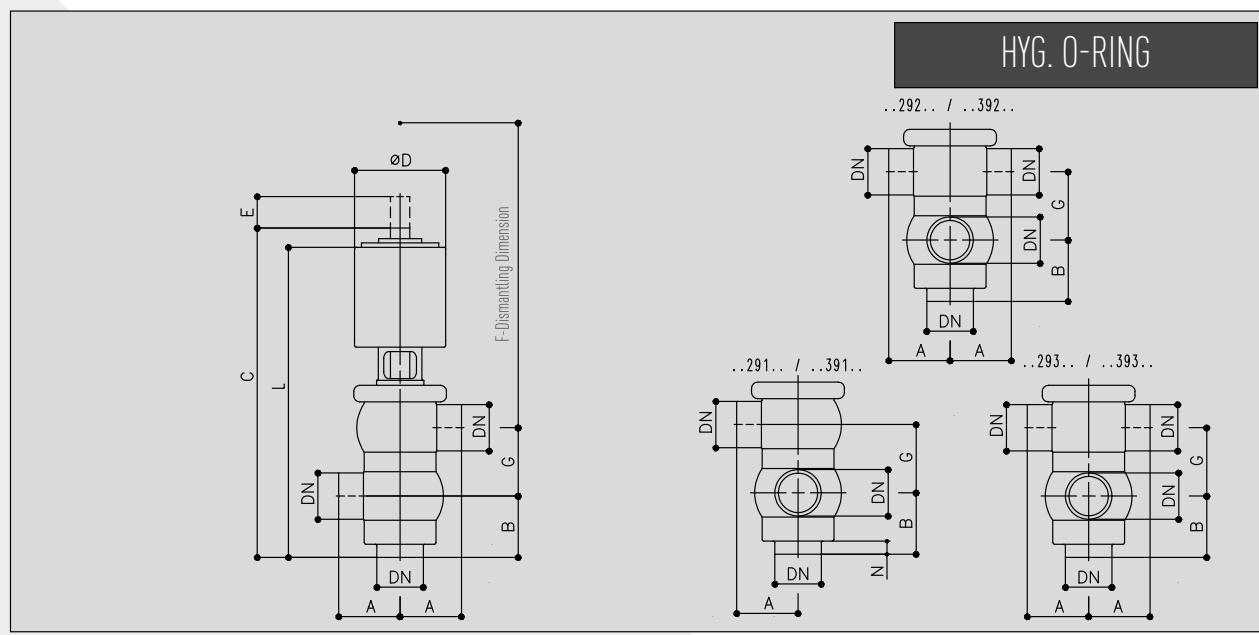
<sup>1)</sup> DN 10-20/OD-Tube 0.5"-0.75"/aseptic executions as standard P3-diaphragm / O-Ring

<sup>2)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered)

# SVP SELECT HYGIENIC CHANGE OVER VALVE

## SINGLE-PIECE HOUSING

1.1



Change Over Valve 3 x welding end

USV 4 x Schw    USV 4 x Schw    USV 5 x Schw

manual	Select S290-E	Select S291-E	Select S292-E	Select S293-E
pneumatic	Select S390-E	Select S391-E	Select S392-E	Select S393-E

METRIC		A	B	C	ØD	E	F	G	H	J	K	L	M	N	kg
DN		45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	
10 <sup>1)</sup>		45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	
15 <sup>1)</sup>		45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	
20 <sup>1)</sup>		45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	
25		80	60	332	104	20	330	54	378	70	380	314	100	25.5	6.5
40		80	60	344	104	20	355	66	390	70	400	326	100	25.5	6.6
50		100	70	367	104	25	380	78	413	70	425	354	100	25.5	8.1
65		100	80	445	129	30	465	94	472	100	495	432	100	25.5	12.7
80		120	90	537	154	40	560	109	505	100	525	524	100	25.5	17.2
100 <sup>2)</sup>		150	100	575	154	40	570	128	543	100	570	562	100	25.5	25.3

OD-TUBE		A	B	C	ØD	E	F	G	H	J	K	L	M	N	kg
DN		45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	
0.5" <sup>1)</sup>		45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	
0.75" <sup>1)</sup>		80	50	310	104	20	315	50.1	356	70	355	292	100	25.5	6.5
1.0"		80	55	334	104	20	340	62.8	380	70	390	316	100	25.5	6.6
1.5"		100	65	358	104	25	370	75.5	405	70	415	345	100	25.5	8.1
2.0"		100	70	426	129	30	450	88.2	453	100	475	413	100	25.5	12.7
2.5"		120	80	514	154	40	540	100.8	483	100	505	501	100	25.5	17.2
3.0"		150	90	561	154	40	565	125.4	529	100	565	548	100	25.5	25.3
4.0" <sup>2)</sup>															

<sup>1)</sup> DN 10-20/OD-Tube 0.5"-0.75"/aseptic executions as standard P3-diaphragm / O-Ring

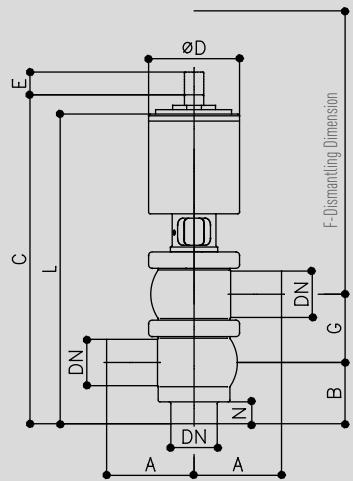
<sup>2)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered)

# SVP SELECT HYGIENIC CHANGE OVER VALVE

## SPLIT HOUSING

1.1

HYG. O-RING



Change Over Valve 3 x welding end

manual	S290-E 2G											
pneumatic	S390-E 2G											

METRIC		DN	Tube	A	B	C	ØD	E	F	G	H	J	K	L	M	N
		25	Ø29 x 1.5	80	60	332	104	20	330	54	378	70	380	314	100	25.5
		40	Ø41 x 1.5	80	60	344	104	20	355	66	390	70	400	326	100	25.5
		50	Ø53 x 1.5	100	70	367	104	25	380	78	413	70	425	354	100	25.5
		65	Ø70 x 2.0	100	80	445	129	30	465	94	472	100	495	432	100	25.5
		80	Ø85 x 2.0	120	90	537	154	40	560	109	505	100	525	524	100	25.5
	<sup>1)</sup>	100	Ø104 x 2.0	150	100	575	154	40	570	128	543	100	570	562	100	25.5
	<sup>2)</sup>	125	Ø129 x 2.0	150	125	800	204	40	603	167	747	180	753	824	95	40
		150	Ø154 x 2.0	175	150	920	204	47	678	192	800	180	798	887	95	50

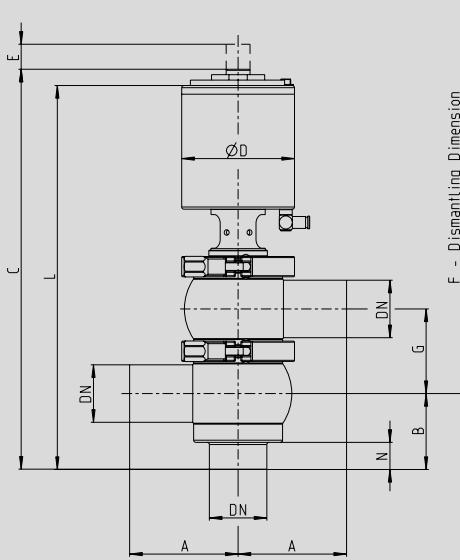
OD-TUBE		DN	Tube	A	B	C	ØD	E	F	G	H	J	K	L	M	N
		1.0"	Ø25.40 x 1.65	80	50	310	104	20	315	50.1	356	70	355	292	100	25.5
		1.5"	Ø38.10 x 1.65	80	55	334	104	20	340	62.8	380	70	390	316	100	25.5
		2.0"	Ø50.80 x 1.65	100	65	358	104	25	370	75.5	405	70	415	345	100	25.5
		2.5"	Ø63.50 x 1.65	100	70	426	129	30	450	88.2	453	100	475	413	100	25.5
		3.0"	Ø76.20 x 1.65	120	80	514	154	40	540	100.8	483	100	505	501	100	25.5
	<sup>1)</sup>	4.0"	Ø101.60 x 2.11	150	90	561	154	40	565	125.4	529	100	565	548	100	25.5
	<sup>2)</sup>	6.0"	Ø152.40 x 2.77	175	150	920	204	47	678	192	800	180	798	887	95	50

<sup>1)</sup> Pneumatic Change Over Valves standard with booster size II XL (dismantling dimensions already considered)

<sup>2)</sup> Pneumatic Change Over Valves S 394 standard with booster size II (dismantling dimensions already considered)

# SVP SELECT HYGIENIC CHANGE OVER VALVE

## SPLIT HOUSING



Change Over Valve 3 x welding end

pneumatic

S 394 2G

METRIC		A	B	C	ØD	E	F	G	H	J	K	L	M	N
DN	Tube													
25	Ø29 x 1.5	80	60	332	104	20	326	54	378	70	380	314	100	25.5
40	Ø41 x 1.5	80	60	344	104	20	341,5	66	390	70	400	326	100	25.5
50	Ø53 x 1.5	100	70	367	104	25	373,5	78	413	70	425	354	100	25.5
65	Ø70 x 2.0	100	80	445	129	30	457,6	94	472	100	495	432	100	25.5
80	Ø85 x 2.0	120	90	537	154	40	551	109	505	100	525	524	100	25.5
100 <sup>1)</sup>	Ø104 x 2.0	150	100	575	154	40	774,4	128	543	100	570	562	100	25.5
125 <sup>1)</sup>	Ø129 x 2.0	150	125	800	204	40	-	167	747	180	753	824	95	40
150 <sup>1)</sup>	Ø154 x 2.0	175	150	920	204	47	-	192	800	180	798	887	95	50

OD-TUBE		A	B	C	ØD	E	F	G	H	J	K	L	M	N
DN	Tube													
1.0"	Ø25.40 x 1.65	80	50	310	104	20	322	50.1	356	70	355	292	100	25.5
1.5"	Ø38.10 x 1.65	80	55	334	104	20	338,3	62.8	380	70	390	316	100	25.5
2.0"	Ø50.80 x 1.65	100	65	358	104	25	371	75.5	405	70	415	345	100	25.5
2.5"	Ø63.50 x 1.65	100	70	426	129	30	451,8	88.2	453	100	475	413	100	25.5
3.0"	Ø76.20 x 1.65	120	80	514	154	40	543	100.8	483	100	505	501	100	25.5
4.0" <sup>1)</sup>	Ø101.60 x 2.11	150	90	561	154	40	771,7	125.4	529	100	565	548	100	25.5
6.0" <sup>1)</sup>	Ø152.40 x 2.11	175	150	920	204	47	-	192	800	180	798	887	95	50

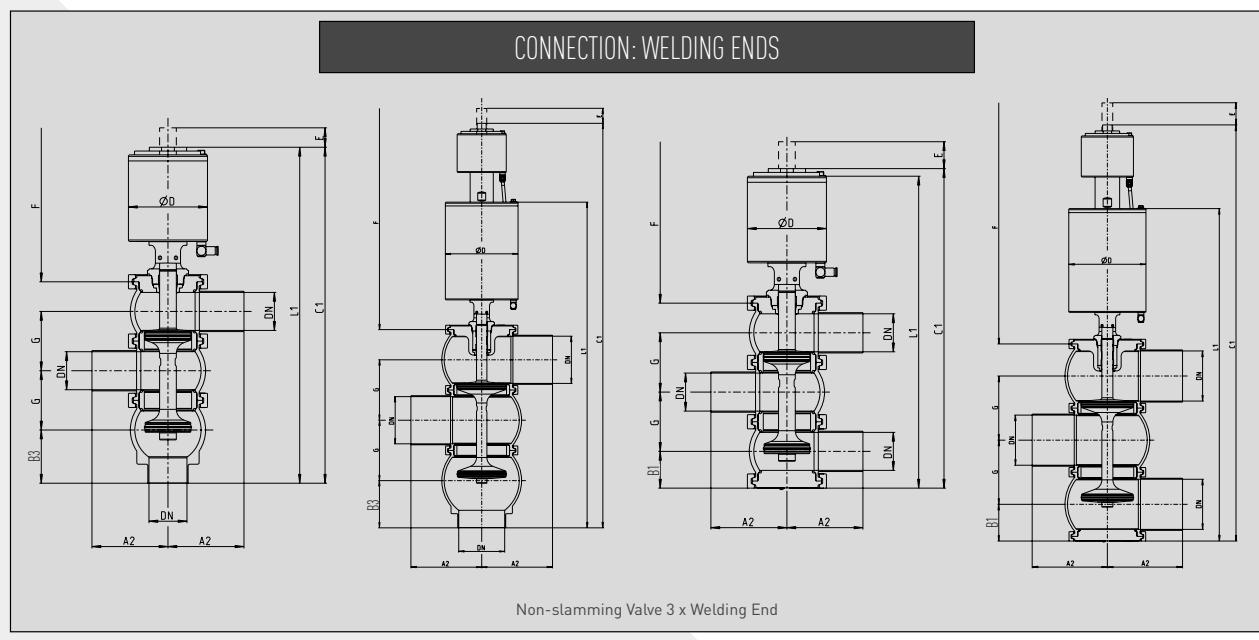
<sup>1)</sup> Pneumatic Change Over Valves standard with booster size II XL (dismantling dimensions already considered)



# SVP SELECT HYGIENIC NON-SLAMMING VALVE

## SPLIT HOUSING

1.1



Select S400-E

Select S400-E (DN 100/4.0")  
with booster

Select S401-E - S408-E

Select S401-E - S408-E (DN 100/4.0")  
with booster

pneumatic

METRIC		A2	B1	B3	C1	C3	ØD	E	F	G	L1	L3
DN	Tube											
25	Ø29 x 1.50	80								58		
40	Ø41 x 1.50	80	42,4		384		104	28	351,7	66	374	
50	Ø53 x 1.50	100	48,4	70	420	442	104	28	385	78	410	
65	Ø70 x 2.00	100	56,4	80	512	536	129	33	466,6	94	502	
80	Ø85 x 2.00	120	63,9	90	616	642	154	43	568	109	606	
100	Ø104 x 2.00	150	73,3		830		154	43	762,5	128	808	

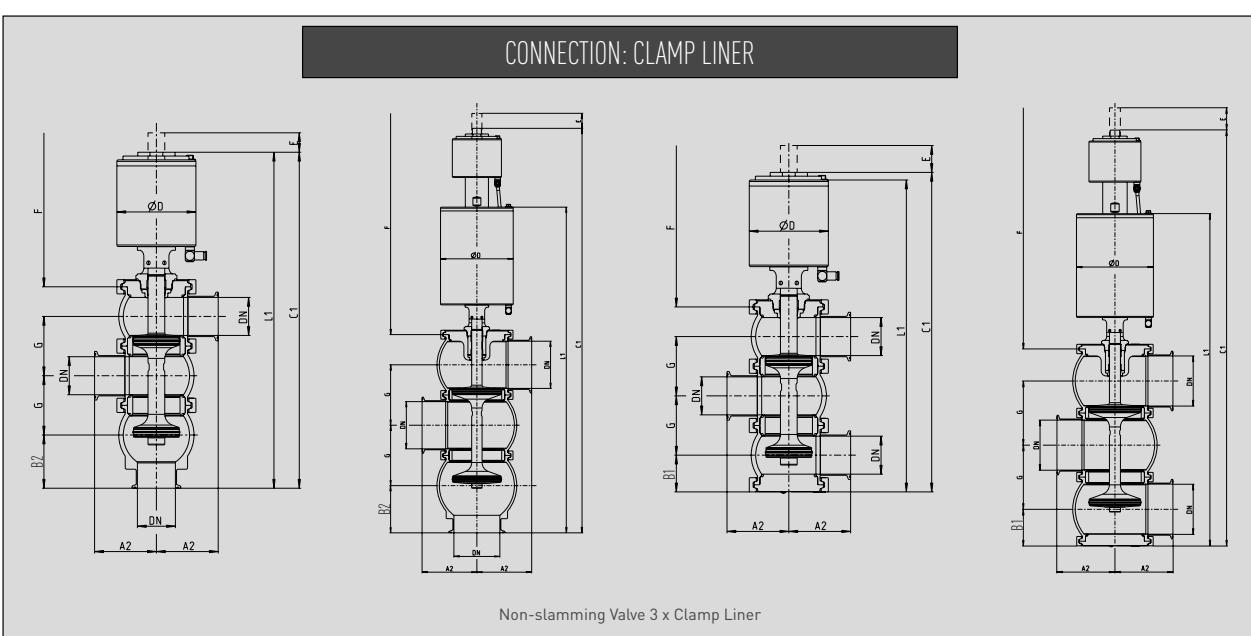
OD-TUBE		A2	B1	B3	C1	C3	ØD	E	F	G	L1	L3
DN	Tube											
1.0"	Ø25.4 x 1.65	80	34,4		337		104	28	308,3	50,1	327	
1.5"	Ø38.1 x 1.65	80	40,8	60	375	394	104	28	345,3	62,8	365	384
2.0"	Ø50.8 x 1.65	100	47,1	70	413	436	104	28	380	75,5	403	426
2.5"	Ø63.5 x 1.65	100	53,4	70	495	512	129	33	455	88,2	485	502
3.0"	Ø76.2 x 1.65	120	59,7	80	592	612	154	43	550,6	100,8	582	602
4.0"	Ø101.6 x 2.11	150	72	100	823	851	154	43	757,3	125,4	801	829

# SVP SELECT HYGIENIC NON-SLAMMING VALVE

## SPLIT HOUSING

1.1

### CONNECTION: CLAMP LINER



Select S400-E

Select S400-E (DN 100/4.0")  
with booster

Select S401-E - S408-E

Select S401-E - S408-E (DN 100/4.0")  
with booster

pneumatic

OD-TUBE		A2	B1	B2	C1	C2	ØD	E	F	G	L1	L2
DN	Tube											
1.0"	Ø25.4 x 1.65	60	34,4	52,3	337	355	104	28	308,3	50,1	327	345
1.5"	Ø38.1 x 1.65	60	40,7	55	375	389	104	28	345,3	62,8	365	379
2.0"	Ø50.8 x 1.65	70	47,1	65	413	431	104	28	380	75,5	402,8	421
2.5"	Ø63.5 x 1.65	80	53,4	70	494,9	512	129	33	455	88,2	484,9	502
3.0"	Ø76.2 x 1.65	90	59,7	80	592	612	154	43	550,6	100,8	582	602
4.0"	Ø101.6 x 2.11	100	72	90	823	841	154	43	757,3	125,4	801	819

## SVP SELECT HYGIENIC RIGHT ANGLE VALVE

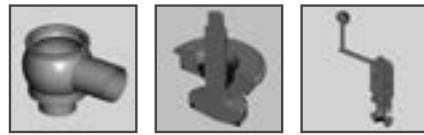
## SVP SELECT HYGIENIC DOUBLE RIGHT ANGLE VALVE

## SVP SELECT HYGIENIC CROSS VALVE

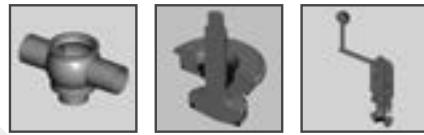
1.1

### Hyg. Right Angle Valve (EPDM)

Select S270-E manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2323367		
15 <sup>1)</sup>	2309782	0.5" <sup>1)</sup>	2323369
20 <sup>1)</sup>	2323368	0.75" <sup>1)</sup>	2309784
25	2304000	1.0"	2304006
40	2304001	1.5"	2304007
50	2304002	2.0"	2304008
65	2304003	2.5"	2304009
80	2304004	3.0"	2304010
100	2304005	4.0"	2304011
125	2301694		
150	2301696	6.0"	2301800



### Hyg. Double Right Angle Valve (EPDM)

Select S271-E manual

METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2309793		
15 <sup>1)</sup>	2309794	0.5" <sup>1)</sup>	2309796
20 <sup>1)</sup>	2309795	0.75" <sup>1)</sup>	2309797
25	2304012	1.0"	2304018
40	2304013	1.5"	2304019
50	2304014	2.0"	2304020
65	2304015	2.5"	2304021
80	2304016	3.0"	2304022
100	2304017	4.0"	2304023
125	2301803		
150	2301804	6.0"	2301806



### Hyg. Cross Valve (EPDM)

Select S272-E manual

METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2309806		
15 <sup>1)</sup>	2309807	0.5" <sup>1)</sup>	2309809
20 <sup>1)</sup>	2309808	0.75" <sup>1)</sup>	2309810
25	2304024	1.0"	2304030
40	2304025	1.5"	2304031
50	2304026	2.0"	2304032
65	2304027	2.5"	2304033
80	2304028	3.0"	2304034
100	2304029	4.0"	2304035
125	2301815		
150	2301816	6.0"	2301818

<sup>1)</sup> DN 10-20/OD-Tube 0.5"-0.75"/aseptic executions as standard P3-diaphragm / O-Ring

**Hyg. Right Angle Valve (EPDM)****Select S370-E** pneumatic air to open-spring to close

1.1

METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2323314		
15 <sup>1)</sup>	2323313	0.5" <sup>1)</sup>	2323315
20 <sup>1)</sup>	2323297	0.75" <sup>1)</sup>	2323316
25	2132036	1.0"	2132043
40	2132037	1.5"	2132044
50	2132038	2.0"	SUE2131746
65	2132040	2.5"	2132046
80	2132041	3.0"	2131747
100	2132042	4.0"	2132045
125	2014775		
150	2301290	6.0"	2300740

**Hyg. Double Right Angle Valve (EPDM)****Select S371-E** pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2323400		
15 <sup>1)</sup>	2323401	0.5" <sup>1)</sup>	2323403
20 <sup>1)</sup>	2323402	0.75" <sup>1)</sup>	2323404
25	2304036	1.0"	SUE2303199
40	2304037	1.5"	2303200
50	2304038	2.0"	SUE2303201
65	2304039	2.5"	2303202
80	2304040	3.0"	2303203
100	2304041	4.0"	2303204
125	2301809		
150	2301810	6.0"	2301812

**Hyg. Cross Valve (EPDM)****Select S372-E** pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2306880		
15 <sup>1)</sup>	2323405	0.5" <sup>1)</sup>	2306883
20 <sup>1)</sup>	2323406	0.75" <sup>1)</sup>	2323407
25	2304042	1.0"	2303211
40	2304043	1.5"	2303212
50	2304044	2.0"	2303213
65	2304045	2.5"	2303214
80	2304046	3.0"	2303215
100	2304047	4.0"	2303216
125	2301821		
150	2301822	6.0"	2301824

PRICES FOR WORKING MODE AIR TO CLOSE-SPRING TO OPEN AS WELL AS AIR TO OPEN-AIR TO CLOSE COMPLY WITH THE S OF WORKING MODE AIR TO OPEN-SPRING TO CLOSE. ID-No. ON REQUEST.

<sup>1)</sup> DN 10-20/OD-TUBE 0.5"-0.75"/ASEPTIC EXECUTIONS AS STANDARD P<sup>3</sup>-DIAPHRAGM / O-RING

# SVP SELECT HYGIENIC SAMPLING VALVE

## SVP SELECT HYGIENIC STRAIGHT-WAY VALVE

1.1

### Hyg. Sampling Valve (EPDM)

Select S273-E manual

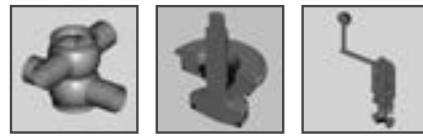


METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310810	1.0"	2310821
40	2310813	1.5"	2310824
50	2310816	2.0"	2310827
65	2310819	2.5"	2310830
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.

### Hyg. Straight-Way Valve (EPDM)

Select S274-E manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310840	1.0"	2310851
40	2310843	1.5"	2310854
50	2310846	2.0"	2310857
65	2310849	2.5"	2310860
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.

# SVP SELECT HYGIENIC SAMPLING VALVE

## SVP SELECT HYGIENIC STRAIGHT-WAY VALVE



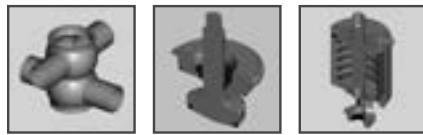
1.1

### Hyg. Sampling Valve (EPDM)

Select S373-E pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310870	1.0"	2310880
40	2913557	1.5"	2310883
50	2310875	2.0"	2310886
65	2310878	2.5"	2310889
80	2324445	3.0"	2311902
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.



### Hyg. Straight-Way Valve (EPDM)

Select S374-E pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310245	1.0"	2310907
40	2913554	1.5"	2310910
50	2913553	2.0"	2310809
65	2310235	2.5"	2310915
80	2313462	3.0"	2307619
100	2324796	4.0"	2309394

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the s of working mode air to open-spring to close. ID-No. on request.

Valves with Mix-Match Housing on request.

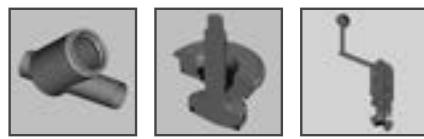
# SVP SELECT HYGIENIC ANGULAR SEAT VALVE

## SVP SELECT HYGIENIC BOTTOM SEAT VALVE

1.1

### Hyg. Angular Seat Valve (EPDM)

Select S280-E manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2310174		
15 <sup>1)</sup>	2323408	0.5" <sup>1)</sup>	2310252
20 <sup>1)</sup>	2310251	0.75" <sup>1)</sup>	2323409
25	2304178	1.0"	2304184
40	2304179	1.5"	2304185
50	2304180	2.0"	2304186
65	2304181	2.5"	2304187
80	2304182	3.0"	2304188
100	2304183	4.0"	2304189
125	2301827		
150	2301828	6.0"	2301830

### Hyg. Bottom Seat Valve (EPDM) / 30° Outlet

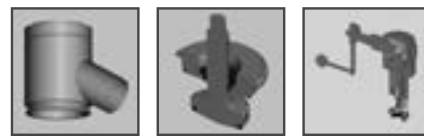
Select S286-E manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2310262		
15 <sup>1)</sup>	2323410	0.5" <sup>1)</sup>	2310264
20 <sup>1)</sup>	2323411	0.75" <sup>1)</sup>	2310265
25	2304190	1.0"	2304196
40	2304191	1.5"	2304197
50	2304192	2.0"	2304198
65	2304193	2.5"	2304199
80	2304194	3.0"	2304200
100	2304195	4.0"	2304201
125	2301839		
150	2301840	6.0"	2301842

### Hyg. Bottom Seat Valve (EPDM) / 30° Outlet

Select S288-E Bevelled wheel drive



METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2310274		
15 <sup>1)</sup>	2310275	0.5" <sup>1)</sup>	2310277
20 <sup>1)</sup>	2310276	0.75" <sup>1)</sup>	2310278
25	2304202	1.0"	2304208
40	2304203	1.5"	2304209
50	2304204	2.0"	2304210
65	2304205	2.5"	2304211
80	2304206	3.0"	2304212
100	2304207	4.0"	2304213

<sup>1)</sup> DN 10-20/OD-Tube 0.5"-0.75"/aseptic executions as standard P3-diaphragm / O-Ring

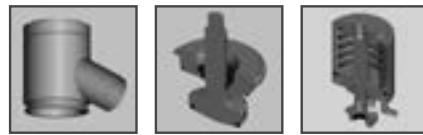
# SVP SELECT HYGIENIC ANGULAR SEAT VALVE

# SVP SELECT HYGIENIC BOTTOM SEAT VALVE



**Hyg. Angular Seat Valve** [EPDM]  
Select S380-E **pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2323412		
15 <sup>1)</sup>	2306886	0.5" <sup>1)</sup>	2323414
20 <sup>1)</sup>	2323413	0.75" <sup>1)</sup>	2323415
25	2304214	1.0"	2343494
40	2304215	1.5"	2343495
50	2304216	2.0"	2343496
65	2304217	2.5"	2343497
80	2304218	3.0"	2343498
100	2304219	4.0"	2343499
125	2301833		
150	2301834	6.0"	2301836



**Hyg. Bottom Seat Valve** [EPDM] / 30° Outlet  
Select S386-E **pneumatic** air to open-spring to close

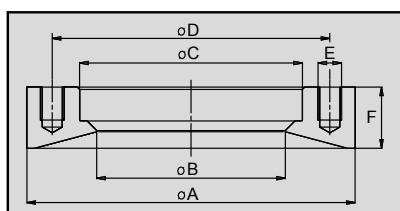
METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2323326		
15 <sup>1)</sup>	2323325	0.5" <sup>1)</sup>	2323327
20 <sup>1)</sup>	2323300	0.75" <sup>1)</sup>	2323328
25	2304220	1.0"	2303241
40	2304221	1.5"	2303242
50	2304222	2.0"	2303243
65	2304223	2.5"	2303244
80	2304224	3.0"	2303245
100	2304225	4.0"	2303246
125	2301844		
150	2131164	6.0"	2301846

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the s of working mode air to open-spring to close. ID-No. on request.

<sup>1)</sup> DN 10-20/OD-Tube 0.5"-0.75"/aseptic executions as standard P3-diaphragm / O-Ring

## Please order separately:

Weld-In Flange for Bottom Seat Valves



N.b.: Weld-In Flange Z 2000>Select B complies with valve range SVP Model 2000, but is not compatible to the valve range SVP Model 1990!

SIZES	ØA	ØB	ØC	ØD	E	F	ID-NO.
DN 10	88	38	50.25	70	4 x M8	17	2130026
DN 15/0.5"	88	38	50.25	70	4 x M8	17	2130026
DN 20/0.75"	88	38	50.25	70	4 x M8	17	2130026
DN 25/1.0"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 40/1.5"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 50/2.0"	139.5	80.1	94.75	118	4 x M10	26	2123266
DN 65/2.5"	169.5	98.1	114.75	143	4 x M12	30	2123268
DN 80/3.0"	179.5	114.5	129.80	156	4 x M12	35	2123270
DN 100/4.0"0	209.5	140.5	159.80	185	6 x M12	37	2123297
DN 1250	308	188	229.50	255	6 x M16	50	2301848
DN 150/6.0"	348	231	269.50	295	6 x M16	50	2131159

# SVP SELECT HYGIENIC CHANGE OVER VALVE

## SINGLE-PIECE HOUSING

1.1

**Hyg. Change Over Valve** with radial RSC-Seal (EPDM)

Select S390-E pneumatic air to open-spring to close



METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2323343		
15 <sup>1)</sup>	2323341	0.5" <sup>1)</sup>	2323344
20 <sup>1)</sup>	2323303	0.75" <sup>1)</sup>	2323345
25	2328016	1.0"	2328022
40	2328017	1.5"	2323430
50	2319120	2.0"	2316862
65	2319121	2.5"	2316863
80	2328020	3.0"	2316864
100	2328021	4.0"	2316865



**Hyg. Change Over Valve** with radial RSC-Seal (EPDM)

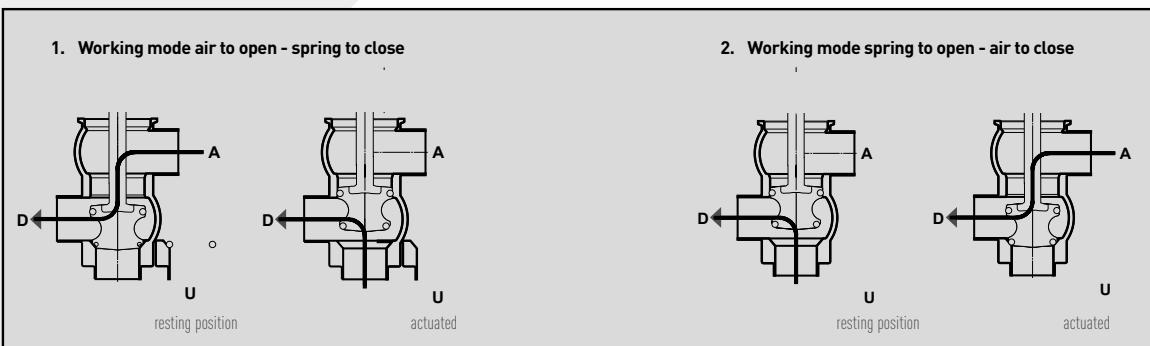
Select S392-E pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2306898		
15 <sup>1)</sup>	2306899	0.5" <sup>1)</sup>	2323904
20 <sup>1)</sup>	2306900	0.75" <sup>1)</sup>	2306902
25	2328000	1.0"	2328006
40	2328001	1.5"	2328007
50	2328002	2.0"	2328008
65	2328003	2.5"	2317071
80	2328004	3.0"	2316871
100	2328005	4.0"	2316959

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

<sup>1)</sup> DN 10-20/OD-Tube 0.5"-0.75"/aseptic executions as standard P3-diaphragm with radial O-Ring (no radial RSC-Seal)

### Flow Directions Change Over Valve, Single-Piece Housing



## SVP SELECT HYGIENIC CHANGE OVER VALVE SPLIT HOUSING



**Hyg. Change Over Valve** with split housing, radial RSC-Seal (EPDM)  
**Select S390-E 2G<sup>1)</sup>** **pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2328009	1.0"	2328015
40	2328010	1.5"	2328018
50	2328011	2.0"	2324582
65	2328012	2.5"	2324610
80	2328013	3.0"	2324607
100	2328014	4.0"	2324578



**Hyg. Change Over Valve** with split housing, radial RSC-Seal (EPDM)  
**Select S392-E 2G<sup>2)</sup>** **pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2328023	1.0"	2328029
40	2328024	1.5"	2328030
50	2328025	2.0"	2328031
65	2328026	2.5"	2328032
80	2328027	3.0"	2328033
100	2328028	4.0"	2328034

Prices for working mode air to close-spring to open (exempted DN100/4>>0) as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.



**Hyg. Change Over Valve** with split housing and double-axial O-Rings (EPDM)  
**Select S394-E 2G** **pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2328296	1.0"	2328302
40	2328297	1.5"	2328303
50	2328298	2.0"	2328304
65	2328299	2.5"	2328305
80	2328300	3.0"	2328306
100	2328301	4.0"	2328307
125	2301849	6.0"	2300741
150	2301850	6.0"	2300741

# SVP SELECT HYGIENIC NON-SLAMMING VALVE

## SPLIT HOUSING

1.1



**Hyg. Non-Slamming Valve** with split housing and double-radial RSC-Seals (EPDM)  
**Select S400-E** pneumatic air to open-spring to close

METRIC	CONNECTION	ID-NO.		OD-TUBE	CONNECTION	ID-NO.	
25	Welding ends	2328321		1.0"	Welding ends	2328250	
40	Welding ends	2328322		1.5"	Clamp-connection	2328327	
50	Welding ends	2328323		2.0"	Welding ends	2328251	
65	Welding ends	2328324		2.5"	Clamp-connection	2328328	
80	Welding ends	2328325		3.0"	Welding ends	2328254	
100	Welding ends	2328326		4.0"	Clamp-connection	2328329	
					Welding ends	2328252	
					Clamp-connection	2328330	
					Welding ends	2328253	
					Clamp-connection	2316885	
					Welding ends	2328256	
					Clamp-connection	2328331	



**Hyg. Non-Slamming Valve** with split housing and double-radial RSC-Seals (EPDM)  
**Select S401-E** pneumatic air to open-spring to close

METRIC	CONNECTION	ID-NO.		OD-TUBE	CONNECTION	ID-NO.	
25	Welding ends	2328257		1.0"	Welding ends	2328262	
40	Welding ends	2328258		1.5"	Clamp-connection	2328263	
50	Welding ends	2328259		2.0"	Welding ends	2328264	
65	Welding ends	2328343		2.5"	Clamp-connection	2318388	
80	Welding ends	2328260		3.0"	Welding ends	2328265	
100	Welding ends	2328261		4.0"	Clamp-connection	2328266	
					Welding ends	2328267	
					Clamp-connection	2328268	
					Welding ends	2328269	
					Clamp-connection	2328270	
					Welding ends	2328271	
					Clamp-connection	2324612	

# SVP SELECT HYGIENIC NON-SLAMMING VALVE

## SPLIT HOUSING

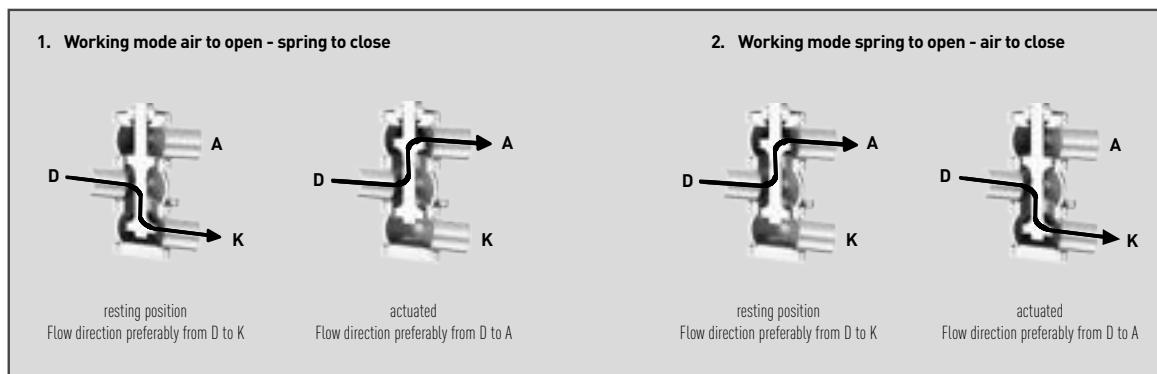
1.1



**Hyg. Non-Slamming Valve** with split housing and double-radial RSC-Seals (EPDM)  
Select **S402-E** pneumatic air to open-spring to close

METRIC	CONNECTION	ID-NO.	OD-TUBE	CONNECTION	ID-NO.
25	Welding ends	2328272		1.0"	Welding ends Clamp-connection 2328278 2328279
40	Welding ends	2328273		1.5"	Welding ends Clamp-connection 2328280 2328281
50	Welding ends	2328274		2.0"	Welding ends Clamp-connection 2328282 2328433
65	Welding ends	2328275		2.5"	Welding ends Clamp-connection 2328413 2328283
80	Welding ends	2328276		3.0"	Welding ends Clamp-connection 2328284 2328285
100	Welding ends	2328277		4.0"	Welding ends Clamp-connection 2328286 2328287

### Flow Directions Change Over Valve, Split Housing



# SVP SELECT HYGIENIC NON-SLAMMING VALVE

## SPLIT HOUSING

1.1



**Hyg. Non-Slamming Valve** with split housing and double-radial RSC-Seals (EPDM)  
Select S403-E pneumatic air to open-spring to close

METRIC	CONNECTION	ID-NO.		OD-TUBE	CONNECTION	ID-NO.	
25	Welding ends	2328288		1.0"	Welding ends	2328294	
40	Welding ends	2328289		1.5"	Clamp-connection	2328295	
50	Welding ends	2328290		2.0"	Welding ends	2328333	
65	Welding ends	2328291		2.5"	Clamp-connection	2328334	
80	Welding ends	2328292		3.0"	Welding ends	2328335	
100	Welding ends	2328293		4.0"	Clamp-connection	2328336	
					Welding ends	2328337	
					Clamp-connection	2328338	
					Welding ends	2328339	
					Clamp-connection	2328340	
					Welding ends	2328341	
					Clamp-connection	2328342	



**Hyg. Non-Slamming Valve** with split housing and double-radial RSC-Seals (EPDM)  
Select S404-E pneumatic air to open-spring to close

METRIC	CONNECTION	ID-NO.		OD-TUBE	CONNECTION	ID-NO.	
25	Welding ends / Schweißenden	2328344		1.0"	Welding ends / Schweißenden	2328350	
40	Welding ends / Schweißenden	2328345		1.5"	Clamp-connection/Klemmstutzen	2328351	
50	Welding ends / Schweißenden	2328346		2.0"	Welding ends / Schweißenden	2328352	
65	Welding ends / Schweißenden	2328347		2.5"	Clamp-connection/Klemmstutzen	2328353	
80	Welding ends / Schweißenden	2328348		3.0"	Welding ends / Schweißenden	2328354	
100	Welding ends / Schweißenden	2328349		4.0"	Clamp-connection/Klemmstutzen	2328385	
					Welding ends / Schweißenden	2328355	
					Clamp-connection/Klemmstutzen	2328356	
					Welding ends / Schweißenden	2328360	
					Clamp-connection/Klemmstutzen	2328357	
					Welding ends / Schweißenden	2328358	
					Clamp-connection/Klemmstutzen	2328359	

# SVP SELECT HYGIENIC NON-SLAMMING VALVE

## SPLIT HOUSING

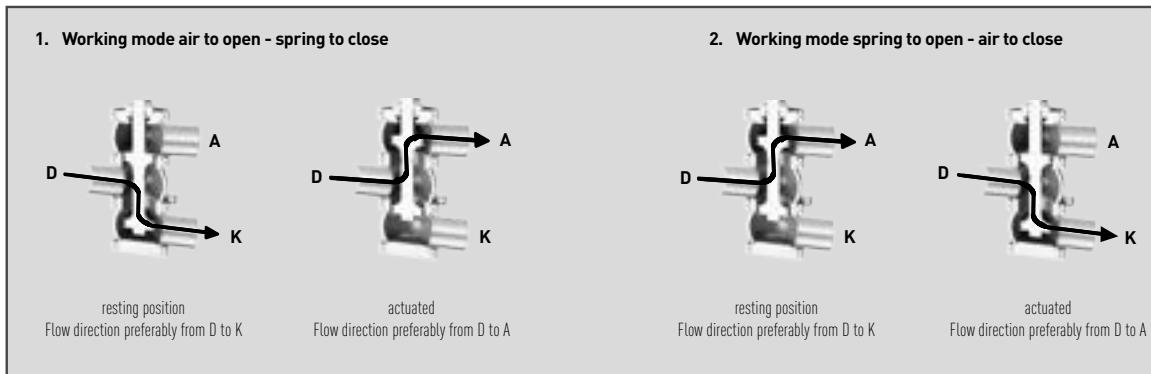
1.1



**Hyg. Non-Slamming Valve** with split housing and double-radial RSC-Seals (EPDM)  
Select **S405-E** pneumatic air to open-spring to close

METRIC	CONNECTION	ID-NO.		OD-TUBE	CONNECTION	ID-NO.	
25	Welding ends	2328361		1.0"	Welding ends Clamp-connection	2328367 2328368	
40	Welding ends	2328362		1.5"	Welding ends Clamp-connection	2328369 2328370	
50	Welding ends	2328363		2.0"	Welding ends Clamp-connection	2328371 2328372	
65	Welding ends	2328364		2.5"	Welding ends Clamp-connection	2328373 2328374	
80	Welding ends	2328365		3.0"	Welding ends Clamp-connection	2328375 2328376	
100	Welding ends	2328366		4.0"	Welding ends Clamp-connection	2328377 2328378	

### Flow Directions Change Over Valve, Split Housing



# SVP SELECT HYGIENIC NON-SLAMMING VALVE

## SPLIT HOUSING

1.1



**Hyg. Non-Slamming Valve** with split housing and double-radial RSC-Seals (EPDM)  
**Select S406-E** pneumatic air to open-spring to close

METRIC	CONNECTION	ID-NO.		OD-TUBE	CONNECTION	ID-NO.	
25	Welding ends	2328379		1.0"	Welding ends	2328385	
40	Welding ends	2328380		1.5"	Clamp-connection	2328386	
50	Welding ends	2328381		2.0"	Welding ends	2328387	
65	Welding ends	2328382		2.5"	Clamp-connection	2328388	
80	Welding ends	2328383		3.0"	Welding ends	2328389	
100	Welding ends	2328384		4.0"	Clamp-connection	2328390	
					Welding ends	2328391	
					Clamp-connection	2328392	
					Welding ends	2328393	
					Clamp-connection	2328394	
					Welding ends	2328395	
					Clamp-connection	2328432	



**Hyg. Non-Slamming Valve** with split housing and double-radial RSC-Seals (EPDM)  
**Select S407-E** pneumatic air to open-spring to close

METRIC	CONNECTION	ID-NO.		OD-TUBE	CONNECTION	ID-NO.	
25	Welding ends	2328397		1.0"	Welding ends	2328403	
40	Welding ends	2328398		1.5"	Clamp-connection	2328404	
50	Welding ends	2328399		2.0"	Welding ends	2328405	
65	Welding ends	2328400		2.5"	Clamp-connection	2319064	
80	Welding ends	2328401		3.0"	Welding ends	2316766	
100	Welding ends	2328402		4.0"	Clamp-connection	2328406	
					Welding ends	2328407	
					Clamp-connection	2328408	
					Welding ends	2328409	
					Clamp-connection	2328410	
					Welding ends	2328411	
					Clamp-connection	2328412	

# SVP SELECT HYGIENIC NON-SLAMMING VALVE

## SPLIT HOUSING

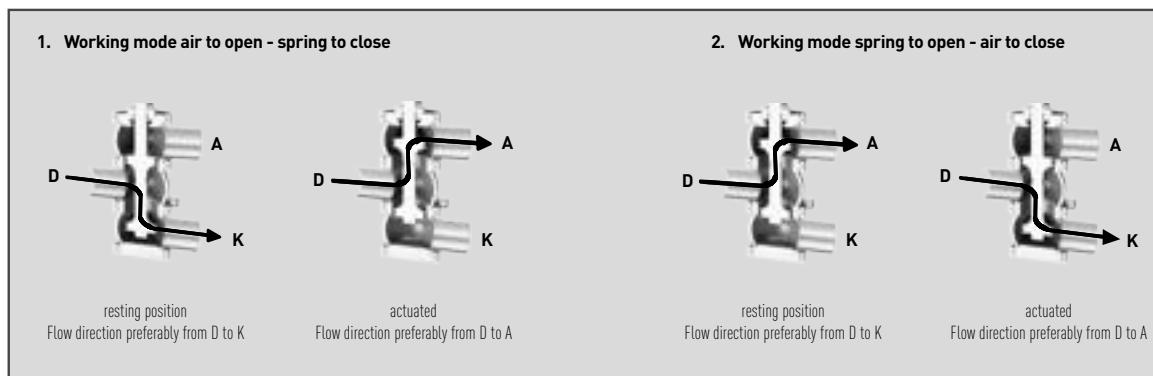
1.1



**Hyg. Non-Slamming Valve** with split housing and double-radial RSC-Seals (EPDM)  
Select **S408-E** pneumatic air to open-spring to close

METRIC	CONNECTION	ID-NO.		OD-TUBE	CONNECTION	ID-NO.	
25	Welding ends	2328414		1.0"	Welding ends	2328420	
40	Welding ends	2328415		1.5"	Clamp-connection	2328421	
50	Welding ends	2328416		2.0"	Welding ends	2328422	
65	Welding ends	2328417		2.5"	Clamp-connection	2328423	
80	Welding ends	2328418		3.0"	Welding ends	2328424	
100	Welding ends	2328419		4.0"	Clamp-connection	2328425	
					Welding ends	2328426	
					Clamp-connection	2328427	
					Welding ends	2328428	
					Clamp-connection	2328429	
					Welding ends	2328430	
					Clamp-connection	2328431	

### Flow Directions Change Over Valve, Split Housing





# SÜDMO

## HYGIENIC SVP SELECT LONG STROKE VALVES WITH PROFILE SEAL / O-RING

CONTENTS

# SÜDMO SVP SELECT HYGIENIC LONG STROKE VALVES

1.2

## VALVE TECHNOLOGY FOR HIGHLY VISCOUS AND PARTIALLY SOLID MEDIA

Due to many years of experience in design and construction of valves for the food and beverages as well as the pharmaceuticals, chemicals and cosmetics industries, we have managed to develop the Long Stroke Valve range SVP Select. Especially developed for highly viscous or solid matter containing liquids, of course the Long Stroke Valves also meet all hygienic requirements.

Manufactured from a solid bloc, Südmo valves continue to be characterized by perfect surfaces, long service life and resistance against aggressive media. Südmo only offers the Long Stroke Valve series with the o-ring sealing on the valve disc. A specially designed reversible actuator together with the corresponding valve insert enables the long stroke without

having to change the housing. Easy handling and maintenance is also a main emphasis of the range. Spare parts are reduced to a minimum and seal exchanges are fast and easily to maintain.



# SÜDMO SVP SELECT

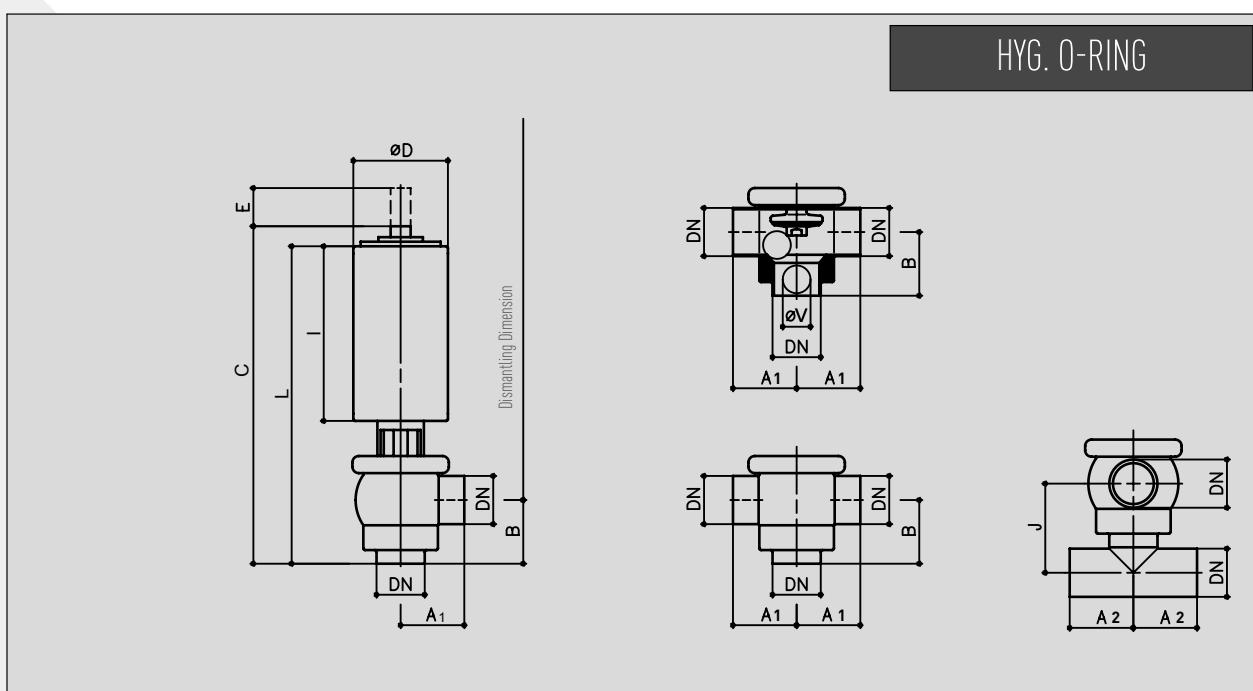
## HYGIENIC LONG STROKE VALVES

1.2

TECHNICAL SPECIFICATION			
<b>Materials</b>	Product wetted parts Optional Parts not product wetted	1.4404 (AISI 316 L) 1.4435 (AISI 316 L) 1.4301 (AISI 304), 1.4307 (AISI 304 L)	Other materials on request
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature Sterilization temperature	EPDM 130°C/266°F * EPDM 150°C/302°F * (ca. 20 min.)	
<b>Pressures</b>	Operating pressure Control pressure	Standard 6 bar (87 psi) Min. 6 bar (87 psi) - max. 8 bar (116 psi)	Higher pressures on request
<b>Surfaces</b>	Product wetted surfaces Surfaces not product wetted Optional	Ra < 0,8 µm Bright-turned, Ra 1,6 µm Surfaces product wetted e-polished, higher quality surfaces on request	
<b>Connections</b>	Standard Optional	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A) and OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2014) Other tube diameters (e.g. DIN EN ISO 1127) on request	

\* Depending on operating parameters

HYG. LONG STROKE RIGHT ANGLE VALVE SVP SELECT  
 HYG. LONG STROKE DOUBLE RIGHT ANGLE VALVE SVP SELECT  
 HYG. LONG STROKE CROSS VALVE SVP SELECT



Right Angle Valve

Double Right Angle Valve

Cross Valve

pneumatic

Select S 370 E LS

Select S 371 E LS

Select S 372 E LS

**METRIC**

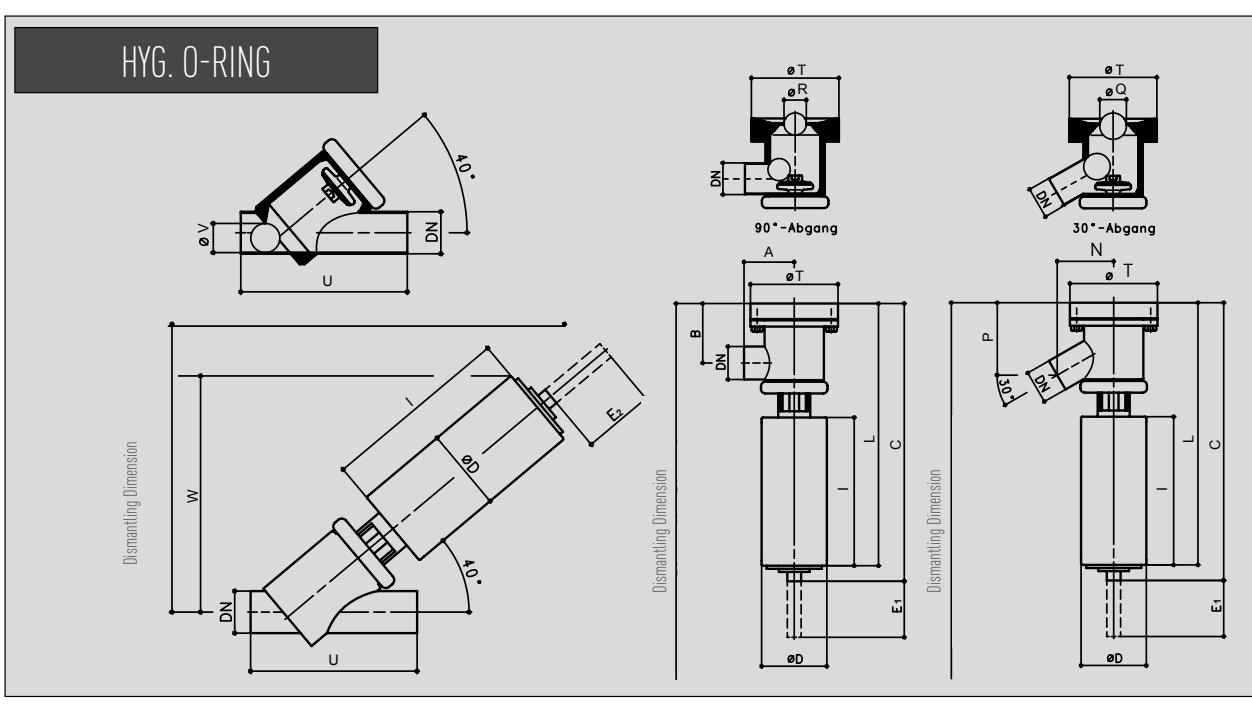
DN	Tube	A1	A2	B	C	ØD	E	F	I	J	L	ØV	kg
40	Ø41 x 1.5	80	58	60	376	104	31	400	192	82.5	338	22	7.4
50	Ø53 x 1.5	100	78	70	381	104	42	410	192	99.5	354	31	8.3
65	Ø70 x 2.0	100	100	80	546	154	53	580	304	119.5	484	45	20.5
80	Ø85 x 2.0	120	125	90	552	154	65	590	304	137	502	59	21.7
100	Ø104 x 2.0	150	150	100	615	204	80	660	339	157.5	615	75	25.6

**OD-TUBE**

DN	Tube	A1	A2	B	C	ØD	E	F	I	J	L	ØV	kg
1.5"	Ø38.10 x 1.65	80	58	55	376	104	24	400	192	75.6	331	17	7.4
2.0"	Ø50.80 x 1.65	100	70	65	382	104	35	410	192	93.4	348	26	8.3
2.5"	Ø63.50 x 1.65	100	78	70	542	154	44	575	304	104.8	471	39	20.5
3.0"	Ø76.20 x 1.65	120	84	80	546	154	57	585	304	122.6	488	51	21.7
4.0"	Ø101.60 x 2.11	150	102	90	607	204	77	660	339	146.3	545	72.5	25.6

1.2

## HYG. LONG STROKE ANGULAR SEAT VALVE SVP SELECT HYG. LONG STROKE BOTTOM SEAT VALVE SVP SELECT



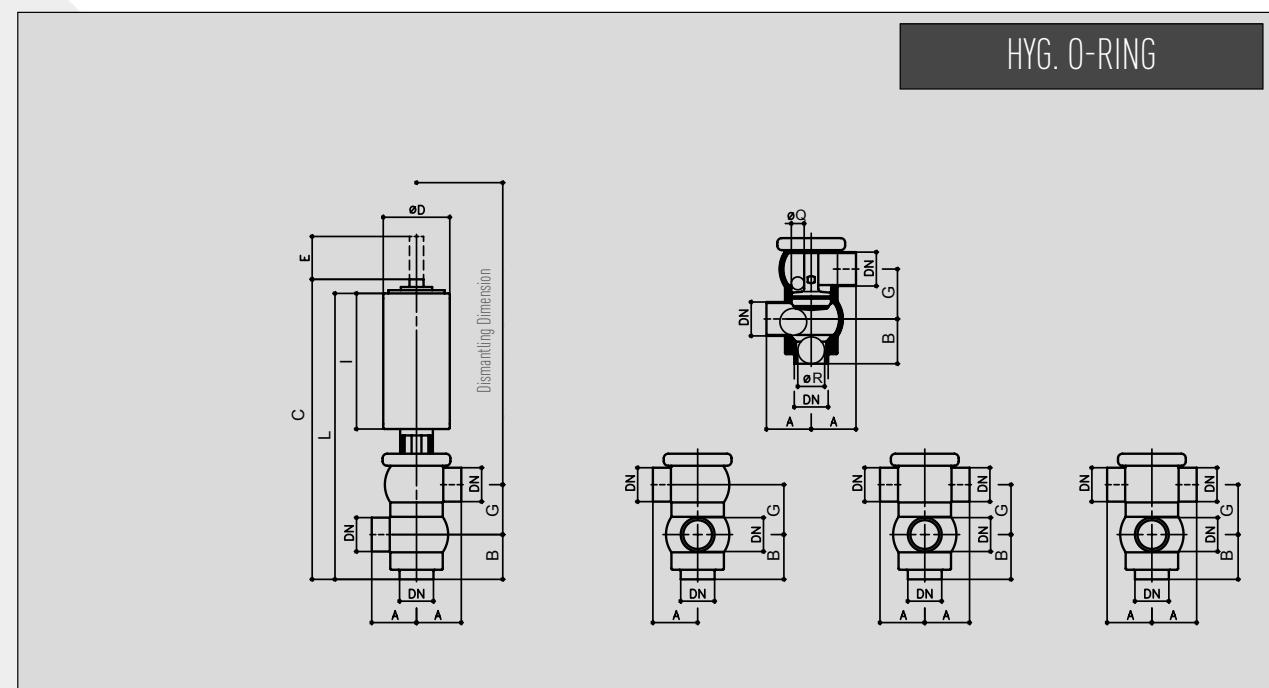
Angular Seat Valve

Bottom Seat Valve 90°

Bottom Seat Valve 30°

pneumatic		Select S 380 E LS												Select S 385 E LS											
METRIC		DN	Tube	A	B	C	ØD	E1	E2	F	I	L	N	P	ØQ	ØR	ØT	U	ØV	W	X	kg			
		25	Ø29 x 1.5	70	79	398	104	64	62	510	212	371	70	94	23	16	129.5	160	19.9	269	427	10.8			
		40	Ø41 x 1.5	70	90	451	104	78.5	78.5	590	238	414	80	111	30	23	129.5	185	27.5	295	494	10.8			
		50	Ø53 x 1.5	80	95	450	104	90	90	600	238	425	90	116	42	33	139.5	210	36.9	301	498	11.9			
		65	Ø70 x 2.0	90	112	626	154	115	115	800	364	576	100	132	61	49	169.5	250	49.1	416	672	27.0			
		80	Ø85 x 2.0	100	132.9	629	154	140	140	830	364	604	110	152.8	73	61	179.5	300	60.5	431	678	28.6			
		100	Ø104 x 2.0	120	161	703	204	175	175	940	400	678	140	188	95	80	209.5	330	75	494	751	35.9			
OD-TUBE		DN	Tube	A	B	C	ØD	E1	E2	F	I	L	N	P	ØQ	ØR	ØT	U	ØV	W	X	kg			
		1.0"	Ø25.40 x 1.65	70	81	398	104	64	64	510	212	371	70	97	20	13	129.5	160	15.3	273	427	10.8			
		1.5"	Ø38.10 x 1.65	70	92	451	104	78.5	78.5	590	238	414	80	113	27	20.5	129.5	185	25.5	297	494	10.8			
		2.0"	Ø50.80 x 1.65	80	97	450	104	90	90	600	238	425	90	118	39.5	31	139.5	210	35.1	302	498	11.9			
		2.5"	Ø63.50 x 1.65	90	115	626	154	115	115	800	364	576	100	135	56	43.5	169.5	250	44.4	419	672	27.0			
		3.0"	Ø76.20 x 1.65	100	137	629	154	140	140	830	364	604	110	157.5	65	53	179.5	300	54.3	435	678	28.6			
		4.0"	Ø101.60 x 2.11	120	162	703	204	175	175	940	400	678	140	189.5	92	77.5	209.5	330	71.3	495	751	35.9			

## HYG. LONG STROKE CHANGE OVER VALVE SVP SELECT



Change Over Valve 3 x welding ports

USV 4 x Schw.  
COV 4 x w. ports

USV 4 x Schw.  
COV 4 x w. ports

USV 5 x Schw.  
COV 5 x w. ports

pneumatic

Select S 390 E LS

Select S 391 E LS

Select S 392 E LS

Select S 393 E LS

### METRIC

DN	Tube	A	B	C	ØD	E	F	G	I	L	ØQ	ØR	kg
25	Ø29 x 1.5	80	60	470	104	31	475	54	212	412	13	25	8.8
40	Ø41 x 1.5	80	60	470	104	43	485	66	212	424	13	35	8.7
50	Ø53 x 1.5	100	70	490	104	51	510	78	212	452	20	42	10.1
65	Ø70 x 2.0	100	80	625	154	68	650	94	304	578	27	60	22.5
80	Ø85 x 2.0	120	90	649	154	77	675	109	304	611	32.5	71	24.5
100	Ø104 x 2.0	150	100	729	204	94	765	128	339	684	41.5	90	29.9

### OD-TUBE

DN	Tube	A	B	C	ØD	E	F	G	I	L	ØQ	ØR	kg
1.0"	Ø25.40 x 1.65	80	50	455	104	24	465	50.1	212	390	13	19	8.8
1.5"	Ø38.10 x 1.65	80	55	468	104	35	485	62.8	212	414	13	31	8.7
2.0"	Ø50.80 x 1.65	100	65	443	104	89	510	75.5	212	443	20	39	10.1
2.5"	Ø63.50 x 1.65	100	70	616	154	58	645	88.2	304	559	27	53	22.5
3.0"	Ø76.20 x 1.65	120	80	636	154	68	665	100.8	304	589	32.5	62	24.5
4.0"	Ø101.60 x 2.11	150	90	718	204	91	765	125.4	339	670	41.5	87	29.9



HYG. LONG STROKE RIGHT ANGLE VALVE SVP SELECT  
 HYG. LONG STROKE DOUBLE RIGHT ANGLE VALVE SVP SELECT  
 HYG. LONG STROKE CROSS VALVE SVP SELECT

1.2

**Long Stroke Right Angle Valve** (EPDM)

Select S 370 E LS **pneumatic** air to open-spring to close



METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2344256	1.5"	2344217
50	2344257	2.0"	2344218
65	2344258	2.5"	2344219
80	2344259	3.0"	2344078
100	2344260	4.0"	2344080

**Long Stroke Double Right Angle Valve** (EPDM)

Select S 371 E LS **pneumatic** air to open-spring to close



METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2344263	1.5"	2344227
50	2344264	2.0"	2344228
65	2344266	2.5"	2344229
80	2344267	3.0"	2344230
100	2344268	4.0"	2344081

**Long Stroke Cross Valve** (EPDM)

Select S 372 E LS **pneumatic** air to open-spring to close



METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2344357	1.5"	2344363
50	2344358	2.0"	2344364
65	2344359	2.5"	2344365
80	2344360	3.0"	2344366
100	2344361	4.0"	2344367

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

HYG. LONG STROKE ANGULAR SEAT VALVE SVP SELECT  
HYG. LONG STROKE BOTTOM SEAT VALVE SVP SELECT



**Long Stroke Angular Seat Valve (EPDM)**  
**Select S 380 E LS pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2344282	1.0"	2344242
40	2344283	1.5"	2344243
50	2344284	2.0"	2344244
65	2344285	2.5"	2344245
80	2344286	3.0"	2344246
100	2344287	4.0"	2344247



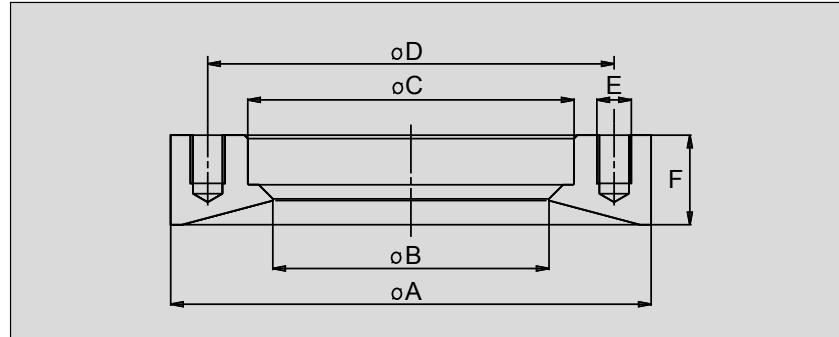
**Long Stroke Bottom Seat Valve (EPDM) / 30° Outlet**  
**Select S 386 E LS pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2344269	1.0"	2344231
40	2344270	1.5"	2344232
50	2344271	2.0"	2344233
65	2344272	2.5"	2344234
80	2344273	3.0"	2344235
100	2344274	4.0"	2344154

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

**Please order separately:**

Weld-In Flange for Bottom Seat Valves  
**Z 2000/Select B** 1.4404 (AISI 316L) APZ 3.1



N.b.: Weld-In Flange Z 2000/Select B complies with valve range SVP Model 2000, but is not compatible to the valve range SVP Model 1990!

SIZES	ØA	ØB	ØC	ØD	E	F	ID-NO.
DN 25/1.0"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 40/1.5"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 50/2.0"	139.5	80.1	94.75	118	4 x M10	26	2123266
DN 65/2.5"	169.5	98.1	114.75	143	4 x M12	30	2123268
DN 80/3.0"	179.5	114.5	129.80	156	4 x M12	35	2123270
DN 100/4.0"	209.5	140.5	159.80	185	6 x M12	37	2123297

## HYG. LONG STROKE CHANGE OVER VALVE SVP SELECT

**Long Stroke Change Over Valve** with radial RSC-Seal (EPDM)  
**Select S 390 E LS** pneumatic air to open-spring to close



METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2328100	1.5"	2328106
50	2328101	2.0"	2328107
65	2328102	2.5"	2328108
80	2328103	3.0"	2328109
100	2328104	4.0"	2328110

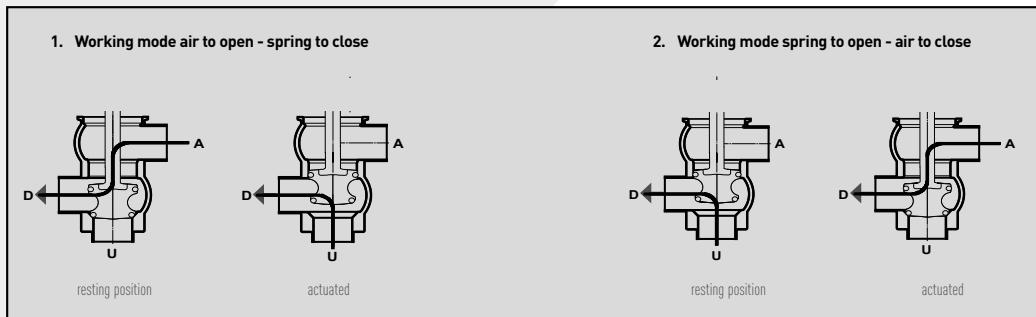
**Long Stroke Change Over Valve** with radial RSC-Seal (EPDM)  
**Select S 392 E LS** pneumatic air to open-spring to close



METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2328112	1.5"	2328118
50	2328113	2.0"	2328119
65	2328114	2.5"	2328120
80	2328115	3.0"	2328121
100	2328116	4.0"	2328122

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

### Flow Directions Change Over Valve, Single-Piece Housing



# SÜDMO

## ASEPTIC SVP SELECT SINGLE SEAT VALVES WITH P<sup>3</sup> DIAPHRAGM / O-RING

CONTENTS

# SÜDMO SVP SELECT

## ASEPTIC SINGLE SEAT VALVES WITH P<sup>3</sup> DIAPHRAGM / O-RING

1.3

### SVP SELECT

#### ASEPTIC SINGLE SEAT VALVES WITH P<sup>3</sup> DIAPHRAGM / O-RING

SVP Select Valves are ideal for the use in aseptic applications within the dairy and pharmaceutical industry. Easy and fast maintenance, excellent cleanability as well as a sump and dome free design are standard elements of this valve series. All aseptic SVP Select Valves are equipped with the P<sup>3</sup> diaphragm for a hermetic separation of product side and atmosphere.

P<sup>3</sup> stands for performance power three and was designed in a diaphragm geometry for sealing the spindle area. This revolutionary seal option is resistant to high pressure, high temperature and a wide range of media, and has a long service life when subjected to frequent switching operations.

#### Benefits:

- High dynamic pressure stability
- High process safety due to the aseptic barrier
- Good CV-value



# SÜDMO SVP SELECT

## ASEPTIC SINGLE SEAT VALVES WITH P<sup>3</sup> DIAPHRAGM / O-RING

1.3

TECHNICAL SPECIFICATION			
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L)	Other materials on request
	Optional	1.4435 (AISI 316 L)	
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)	
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request
	Diaphragm (FDA)	P <sup>3</sup>	
<b>Temperatures</b>	Continuous operating temperature	EPDM 130°C/266°F, P <sup>3</sup> 150°C/302°F *	Higher pressures on request
	Sterilization temperature	EPDM 150°C/302°F, P <sup>3</sup> 150°C/302°F * (approx. 20 min.)	
<b>Pressures</b>	Operating pressure	10 bar (145 psi) with sizes DN 10-20, OD-Tube 0.5"/0.75" 6 bar (87 psi) with sizes DN 25-100, OD-Tube 1"-4"	Higher pressures on request
	Control pressure	Min. 5 bar (72.5 psi) - max. 8 bar (116 psi) with DN 10-20, OD-Tube 0.5"/0.75" Min. 6 bar (87 psi) - max. 8 bar (116 psi) with DN 25-100, OD-Tube 1"-4"	
	Optional	Booster: in case of insufficient control air pressure	
<b>Surfaces</b>	Product wetted surfaces	Ra < 0,8 µm	
	Surfaces not product wetted	Bright-turned, Ra 1,6 µm	
	Optional	Product wetted surfaces e-polished, higher quality surfaces on request	
<b>Connections</b>	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2014)	
	Optional	Other tube diameters (e.g. DIN EN ISO 1127) on request	

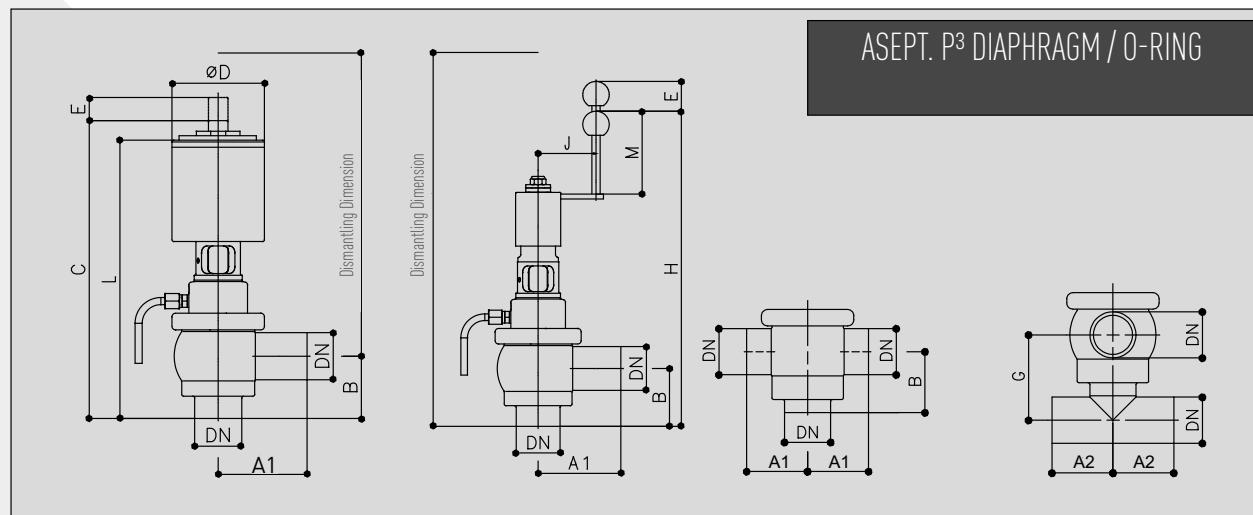
\* Depending on operating parameters

## SVP SELECT ASEPTIC RIGHT ANGLE VALVE

## SVP SELECT ASEPTIC DOUBLE RIGHT ANGLE VALVE

## SVP SELECT ASEPTIC CROSS VALVE

1.3



**Right Angle Valve**

**Double Right Angle Valve**

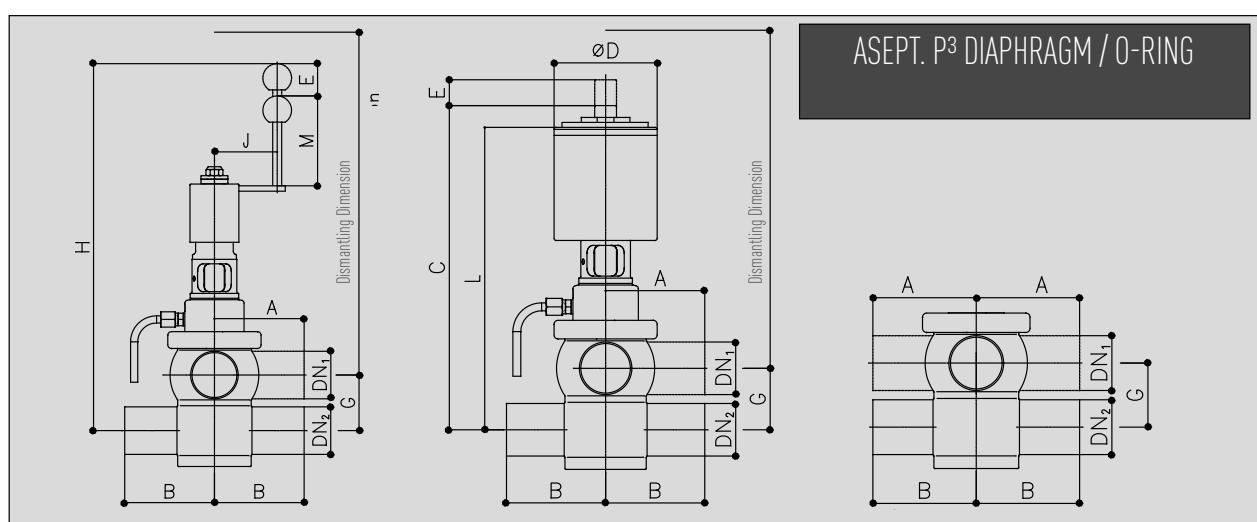
**Cross Valve**

manual		Select A 270 D-E					Select A 271 D-E					Select A 272 D-E				
pneumatic		Select A 370 D-E					Select A 371 D-E					Select A 372 D-E				
METRIC		A1	A2	B	C	ØD	E	F	G	H	J	K	L	M	kg	
DN	Tube															
10	Ø13 x 1.5	45	35	45	203	64.5	6	203.5	52.5	195.5	39	202.5	182.5	20	2.1	
15	Ø19 x 1.5	45	35	45	203	64.5	6	203.5	55.5	195.5	39	202.5	182.5	20	2.1	
20	Ø23 x 1.5	45	40	45	203	64.5	6	203.5	57.5	195.5	39	202.5	182.5	20	2.1	
25	Ø29 x 1.5	80	48	60	327	104	12	330	75.5	369	70	425	301	100	6.1	
40	Ø41 x 1.5	80	58	60	331	104	12	345	82.5	372	70	445	305	100	6.1	
50	Ø53 x 1.5	100	78	70	343	104	16	365	99.5	385	70	470	321	100	7.2	
65	Ø70 x 2.0	100	100	80	409	129	22	435	119.5	431	100	545	375	100	10.8	
80	Ø85 x 2.0	120	125	90	499	154	24	535	137	461	100	580	470	100	15.2	
100 <sup>2)</sup>	Ø104 x 2.0	150	150	100	590	154	31	550	157.5	479	100	640	489	100	18.1	
OD-TUBE		A1	A2	B	C	ØD	E	F	G	H	J	K	L	M	kg	
DN	Tube															
0.5"	Ø12.70 x 1.65	45	45	45	203	64.5	6	203.5	52.3	195.5	39	202.5	182.5	20	2.1	
0.75"	Ø19.05 x 1.65	45	48	45	203	64.5	6	203.5	55.5	195.5	39	202.5	182.5	20	2.1	
1.0"	Ø25.40 x 1.65	80	52	50	313	104	12	325	63.7	365	70	400	287	100	6.1	
1.5"	Ø38.10 x 1.65	80	58	55	324	104	12	340	75.6	372	70	435	298	100	6.1	
2.0"	Ø50.80 x 1.65	100	70	65	337	104	16	360	93.4	385	70	460	315	100	7.2	
2.5"	Ø63.50 x 1.65	100	78	70	396	129	22	430	104.8	427	100	525	370	100	10.8	
3.0"	Ø76.20 x 1.65	120	84	80	484	154	24	530	122.6	455	100	560	455	100	15.2	
4.0" <sup>2)</sup>	Ø101.60 x 2.11	150	102	90	574	154	28	545	146.3	416	100	460	423	100	18.1	

<sup>2)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered)

SVP SELECT ASEPTIC SAMPLING VALVE  
SVP SELECT ASEPTIC STRAIGHT-WAY VALVE

1.3

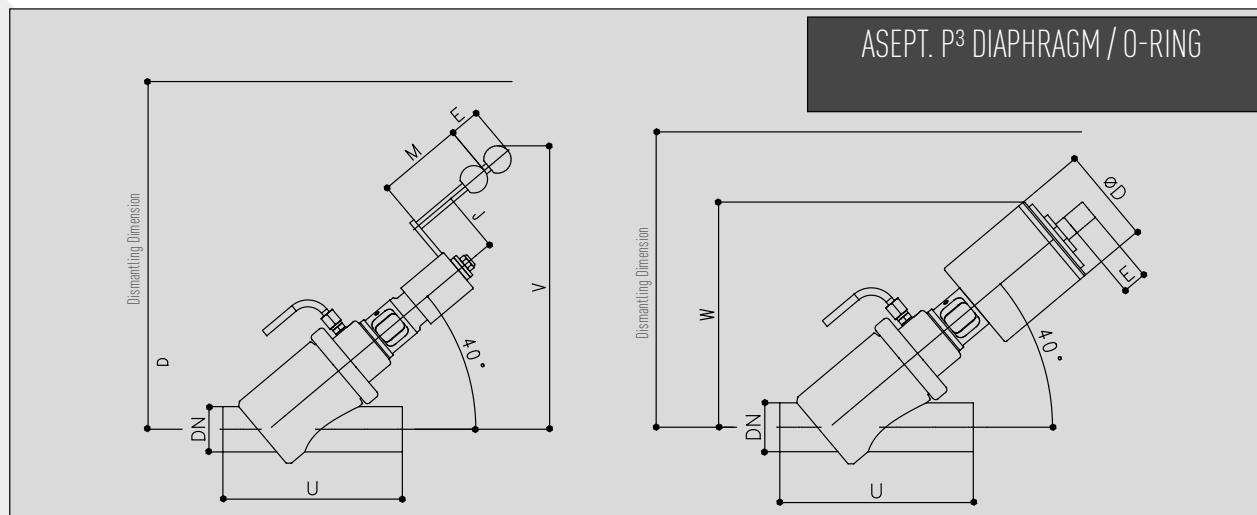


manual	Select A 273 D-E	Select A 274 D-E											
pneumatic	Select A 373 D-E	Select A 374 D-E											
<b>METRIC</b>													
DN	Tube	A	B	C	ØD	E	F	G	H	J	K	L	M
25	Ø29 x 1.5	80	80	309	104	12	340	41	348	70	380	280	100
40	Ø41 x 1.5	80	80	319	104	12	350	50	362	70	390	295	100
50	Ø53 x 1.5	100	100	335	104	16	365	62	377	70	390	313	100
65	Ø70 x 2.0	100	100	463	129	22	515	80	426	100	470	460	100
80	Ø85 x 2.0	120	120	490,5	154	24	535	95	466	100	580	475	100
100	Ø104 x 2.0	150	150	604	154	31	550	114	493	100	640	503	100
<b>OD-TUBE</b>													
DN	Tube	A	B	C	ØD	E	F	G	H	J	K	L	M
1.0"	Ø25.40 x 1.65	80	80	301	104	13	335	35	340	70	375	272	100
1.5"	Ø38.10 x 1.65	80	80	313	104	10	345	43	356	70	385	289	100
2.0"	Ø50.80 x 1.65	100	100	328	104	14	360	60	370	70	385	306	100
2.5"	Ø63.50 x 1.65	100	100	459	129	18	510	73	422	100	465	456	100
3.0"	Ø76.20 x 1.65	120	120	477,5	154	24	530	86	461	100	560	461	100
4.0"	Ø101.6 x 2.11	150	150	512,5	154	28	545	108	434	100	620	441	100

Valves with Mix-Match Housing on request.

# SVP SELECT ASEPTIC ANGULAR SEAT VALVE

1.3



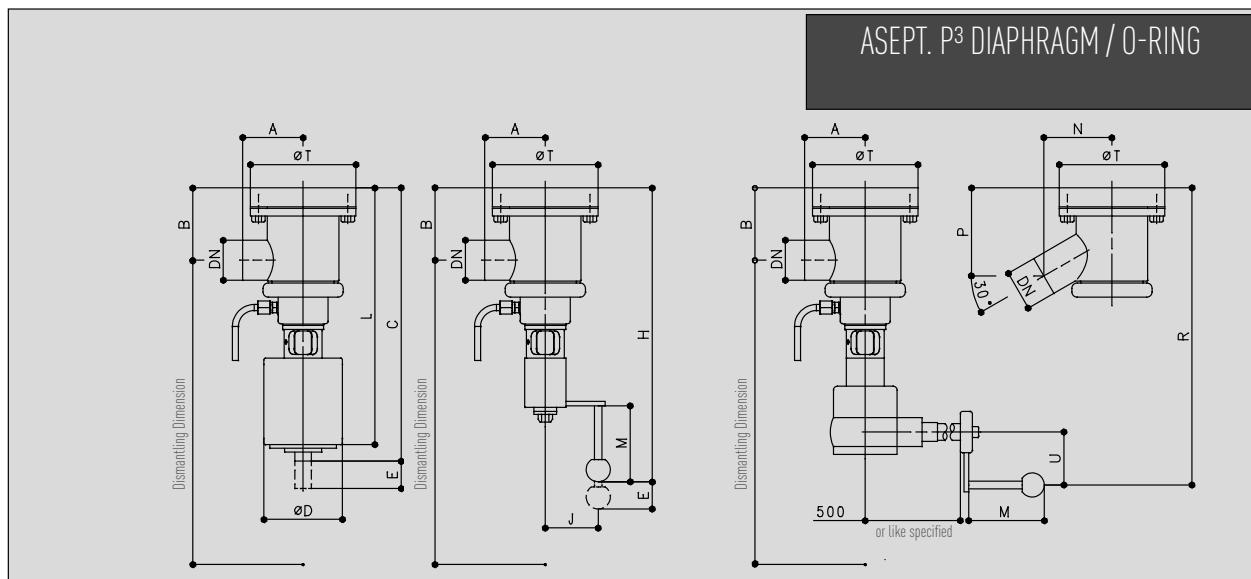
## Angular Seat Valve

manual	Select A 280 D-E
pneumatic	Select A 380 D-E

METRIC		<b>DN</b>	<b>Tube</b>	<b>ØD</b>	<b>E</b>	<b>J</b>	<b>M</b>	<b>U</b>	<b>V</b>	<b>W</b>	<b>X</b>	<b>Y</b>
		10	Ø13 x 1.5	64.5	7	39	20	145	140	135	175	180
		15	Ø19 x 1.5	64.5	7	39	20	145	140	135	175	180
		20	Ø23 x 1.5	64.5	7	39	20	145	140	135	175	180
		25	Ø29 x 1.5	104	12	70	100	160	317	239	289	364
		40	Ø41 x 1.5	104	12	70	100	185	322	246	304	379
		50	Ø53 x 1.5	104	16	70	100	210	327	251	319	394
		65	Ø70 x 2.0	129	22	100	100	250	398	306	379	464
		80	Ø85 x 2.0	154	24	100	100	300	416	373	457	497
	<sup>2)</sup>	100	Ø104 x 2.0	154	31	100	100	330	433	394	501	541

OD-TUBE		<b>DN</b>	<b>Tube</b>	<b>ØD</b>	<b>E</b>	<b>J</b>	<b>M</b>	<b>U</b>	<b>V</b>	<b>W</b>	<b>X</b>	<b>Y</b>
		0.5"	Ø12.70 x 1.65	64.5	7	39	20	145	140	135	175	180
		0.75"	Ø19.05 x 1.65	64.5	7	39	20	145	140	135	175	180
		1.0"	Ø25.40 x 1.65	104	12	70	100	160	317	235	285	364
		1.5"	Ø38.10 x 1.65	104	12	70	100	185	322	243	301	379
		2.0"	Ø50.80 x 1.65	104	16	70	100	210	327	248	317	394
		2.5"	Ø63.50 x 1.65	129	22	100	100	250	398	300	373	464
		3.0"	Ø76.20 x 1.65	154	24	100	100	300	416	365	451	497
	<sup>2)</sup>	4.0"	Ø101.60 x 2.11	154	31	100	100	330	433	392	499	541

<sup>2)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered) klsahfkahf



Bottom Seat Valve 90°

Bottom Seat Valve 30°

manual	Select A 285 D-E	Select A 286 D-E
pneumatic	Select A 385 D-E	Select A 386 D-E
bevelled wheel drive	Select A 287 D-E	Select A 288 D-E

METRIC		A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT	kg
10	Ø13 x 1.5	50	50.5	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	64	231	255	88	3.0
15	Ø19 x 1.5	50	47.5	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	61	231	255	88	3.0
20	Ø23 x 1.5	50	45.5	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	58.5	231	255	88	3.0
25	Ø29 x 1.5	70	79	336	104	12	365	382	70	410	318	100	70	94	382	385	129.5	9.5
40	Ø41 x 1.5	70	90	353	104	12	390	400	70	435	335	100	80	111	400	415	129.5	9.1
50	Ø53 x 1.5	80	96	360	104	16	405	405	70	450	347	100	90	116	411	425	139.5	10.5
65	Ø70 x 2.0	90	113	429	129	22	485	456	100	515	416	100	100	132	436	460	169.5	16.9
80	Ø85 x 2.0	100	133	521	154	24	585	489	100	555	508	100	110	153	519	540	179.5	21.7
100 <sup>2)</sup>	Ø104 x 2.0	120	161	563	154	31	630	531	100	605	550	100	140	188	562	585	209.5	27.9

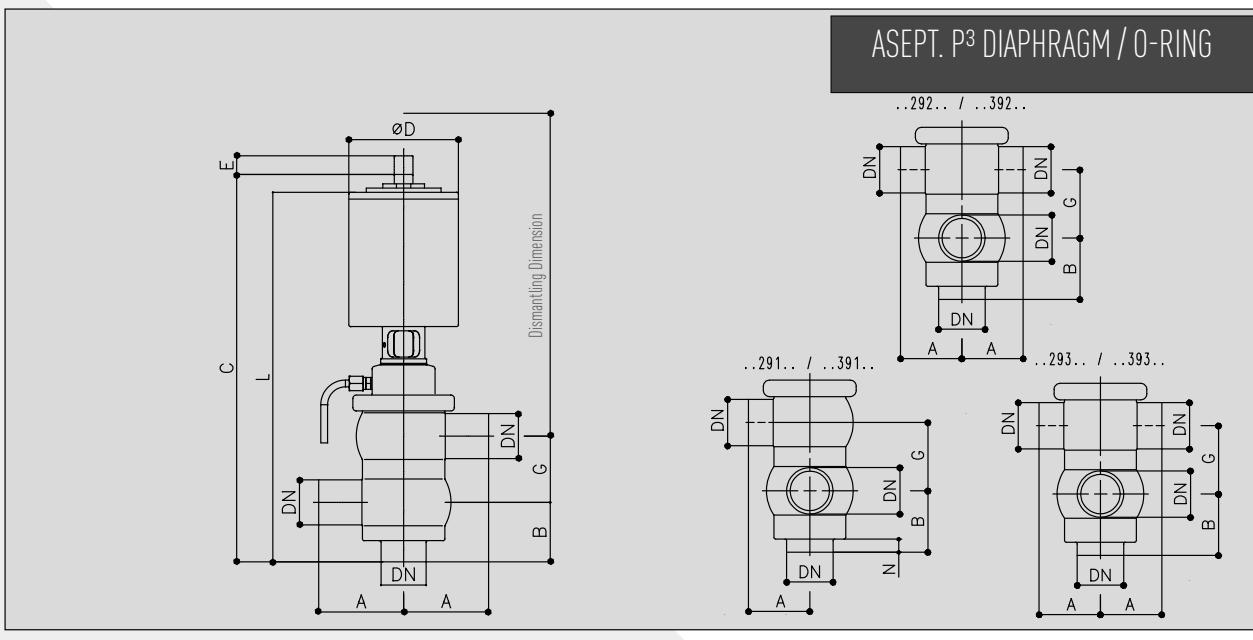
OD-TUBE		A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT	kg
0.5"	Ø12.70 x 1.65	45	51	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	64.5	231	255	88	3.0
0.75"	Ø19.05 x 1.65	45	47.5	203.5	64.5	7	273.5	188.5	39	258.5	192.5	20	50	61	231	255	88	3.0
1.0"	Ø25.40 x 1.65	70	81	336	104	12	365	382	70	410	318	100	70	97	382	385	129.5	9.5
1.5"	Ø38.10 x 1.65	70	92	353	104	12	390	400	70	435	335	100	80	112.5	400	415	129.5	9.1
2.0"	Ø50.80 x 1.65	80	97	360	104	16	405	405	70	450	347	100	90	118	411	425	139.5	10.5
2.5"	Ø63.50 x 1.65	90	116	429	129	22	485	456	100	515	416	100	100	135.5	436	460	169.5	16.9
3.0"	Ø76.20 x 1.65	100	137	521	154	24	585	489	100	555	508	100	110	157.5	519	540	179.5	21.7
4.0" <sup>2)</sup>	Ø101.60 x 2.11	120	163	563	154	31	630	531	100	605	550	100	140	189.5	562	585	209.5	27.9

<sup>2)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered)

# SVP SELECT ASEPTIC CHANGE OVER VALVE

## SINGLE-PIECE HOUSING

1.3



Change Over Valve 3 x welding end

COV 4 x we

COV 4 x we

COV 5 x we

pneumatic	Select A 390 D-E	Select A 391 D-E	Select A 392 D-E	Select A 393 D-E
-----------	------------------	------------------	------------------	------------------

METRIC		A	B	C	ØD	E	F	G	H	J	K	L	M	N	kg	
DN		Tube														
10		Ø13 x 1.5	45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	2.3
15		Ø19 x 1.5	45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	2.3
20		Ø23 x 1.5	45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	2.3
25		Ø29 x 1.5	80	60	375	104	12	375	54	422	70	425	349	100	25.5	7.9
40		Ø41 x 1.5	80	60	385	104	16	400	66	432	70	445	363	100	25.5	8.2
50		Ø53 x 1.5	100	70	456	129	22	425	78	483	70	470	435	100	25.5	12.9
65		Ø70 x 2.0	100	80	562	154	24	515	94	530	100	545	533	100	25.5	18.2
80 <sup>2)</sup>		Ø85 x 2.0	120	90	593	154	31	615	109	560	100	580	571	100	25.5	21.6

OD-TUBE		A	B	C	ØD	EE	F	G	H	J	K	L	M	N	kg	
DN		Tube														
0.5"		Ø12.70 x 1.65	45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	2.3
0.75"		Ø19.05 x 1.65	45	45	243	64.5	10	270	40	235.5	39	283	222.5	20	13	2.3
1.0"		Ø25.40 x 1.65	80	50	355	104	12	360	50.1	402	70	400	329	100	25.5	7.9
1.5"		Ø38.10 x 1.65	80	55	375	104	16	385	62.8	422	70	435	353	100	25.5	8.2
2.0"		Ø50.80 x 1.65	100	65	447	129	22	415	75.5	474	70	460	426	100	25.5	12.9
2.5"		Ø63.50 x 1.65	100	70	543	154	24	500	88.2	511	100	525	514	100	25.5	18.2
3.0" <sup>2)</sup>		Ø76.20 x 1.65	120	80	570	154	31	595	100.8	538	100	560	548	100	25.5	21.6

<sup>2)</sup> Pneumatic valves standard with booster size II (dismantling dimensions already considered)



## SVP SELECT ASEPTIC RIGHT ANGLE VALVE

## SVP SELECT ASEPTIC DOUBLE RIGHT ANGLE VALVE

## SVP SELECT ASEPTIC CROSS VALVE

1.3

**Asept. Right Angle Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)

Select A 270 D-E manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2323367		
15	2309782	0.5"	2323369
20	2323368	0.75"	2309784
25	2304048	1.0"	2304054
40	2304049	1.5"	2304055
50	2304050	2.0"	2304056
65	2304051	2.5"	2304057
80	2304052	3.0"	2304058
100	2304053	4.0"	2304059

**Asept. Double Right Angle Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)

Select A 271 D-E manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2309793		
15	2309794	0.5"	2309796
20	2309795	0.75"	2309797
25	2304060	1.0"	2304066
40	2304061	1.5"	2304067
50	2304062	2.0"	2304068
65	2304063	2.5"	2304069
80	2304064	3.0"	2304070
100	2304065	4.0"	SUE2304071

**Asept. Cross Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)

Select A 272 D-E manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2309806		
15	2309807	0.5"	2309809
20	2309808	0.75"	2309810
25	2304072	1.0"	2304078
40	2304073	1.5"	2304079
50	2304074	2.0"	2304080
65	2304075	2.5"	2304081
80	2304076	3.0"	2304082
100	2304077	4.0"	2304083

SVP SELECT ASEPTIC RIGHT ANGLE VALVE  
SVP SELECT ASEPTIC DOUBLE RIGHT ANGLE VALVE  
SVP SELECT ASEPTIC CROSS VALVE

1.3



**Asept. Right Angle Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)  
**Select A 370 D-E pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2323314		
15	2323313	0.5"	2323315
20	2323297	0.75"	2323316
25	2343620	1.0"	2304121
40	2343621	1.5"	2304122
50	2343622	2.0"	2303960
65	2343623	2.5"	2304123
80	2343624	3.0"	2303961
100	2343625	4.0"	2304124



**Asept. Double Right Angle Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)  
**Select A 371 D-E pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2323400		
15	2323401	0.5"	2323403
20	2323402	0.75"	2323404
25	2304125	1.0"	2304131
40	2304126	1.5"	2304132
50	2304127	2.0"	2304133
65	2304128	2.5"	2304134
80	2304129	3.0"	2304135
100	2304130	4.0"	2304136



**Asept. Cross Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)  
**Select A 372 D-E pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2306880		
15	2323405	0.5"	2306883
20	2323406	0.75"	2323407
25	2304137	1.0"	2304143
40	2304138	1.5"	2304144
50	2304139	2.0"	2304145
65	2304140	2.5"	2304146
80	2304141	3.0"	2304147
100	2304142	4.0"	2304148

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request

## SVP SELECT ASEPTIC SAMPLING VALVE

## SVP SELECT ASEPTIC STRAIGHT-WAY VALVE

---

**Asept. Sampling Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)  
**Select A 273 D-E** manual



METRIC	ID-NO.	OD-TUBE/ZOLL	ID-NO.
25	2310925	1.0"	2310936
40	2310984	1.5"	2310939
50	2310931	2.0"	2310985
65	2310934	2.5"	2310944
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.

**Asept. Straight-Way Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)  
**Select A 274 D-E** manual



METRIC	ID-NO.	OD-TUBE/ZOLL	ID-NO.
25	2310954	1.0"	2310965
40	2310957	1.5"	2310968
50	2310960	2.0"	2310971
65	2310963	2.5"	2310974
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.

# SVP SELECT ASEPTIC SAMPLING VALVE

## SVP SELECT ASEPTIC STRAIGHT-WAY VALVE



1.3

**Asept. Sampling Valve** with Diaphragm [P<sup>3</sup>] and O-Ring [EPDM]  
**Select A 373 D-E pneumatic** air to open-spring to close

METRIC	ID-N.	OD-TUBE/ZOLL	ID-N.
25	2310986	1.0"	2310996
40	2912894	1.5"	2310999
50	2310991	2.0"	2309392
65	2310994	2.5"	2311004
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.



**Asept. Straight-Way Valve** with Diaphragm [P<sup>3</sup>] and O-Ring [EPDM]  
**Select A 374 D-E pneumatic** air to open-spring to close

METRIC	ID-N.	OD-TUBE/ZOLL	ID-N.
25	2345134	1.0"	2311019
40	2912895	1.5"	2311022
50	2912896	2.0" / 2.0"	2311025
65	2309987	2.5" / 2.5"	2311028
80	2313718	3.0"	2914125
100	o.r.	4.0"	2309393

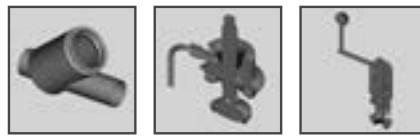
Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

Valves with Mix-Match Housing on request.

## SVP SELECT ASEPTIC ANGULAR SEAT VALVE

## SVP SELECT ASEPTIC BOTTOM SEAT VALVE

**Asept. Angular Seat Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)  
**Select A 280 D-E** manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2310174	0.5"	2310252
15	2323408	0.75"	2323409
20	2310251	1.0"	2304232
25	2304226	1.5"	2304233
40	2304227	2.0"	2304234
50	2304228	2.5"	2304235
65	2304229	3.0"	2304236
80	2304230	4.0"	2304237
100	2304231		

**Asept. Bottom Seat Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM) / 30° Outlet  
**Select A 286 D-E** manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2310262	0.5"	2310264
15	2323410	0.75"	2310265
20	2323411	1.0"	2304244
25	2304238	1.5"	2304245
40	2304239	2.0"	2304246
50	2304240	2.5"	2304247
65	2304241	3.0"	2304248
80	2304242	4.0"	2304249
100	2304243		

**Asept. Bottom Seat Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM) / 30° Outlet  
**Select A 288 D-E** Bevelled wheel drive



METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2310274	0.5"	2310277
15	2310275	0.75"	2310278
20	2310276	1.0"	2304256
25	2304250	1.5"	2304257
40	2304251	2.0"	2304258
50	2304252	2.5"	2304259
65	2304253	3.0"	2304260
80	2304254	4.0"	2304261
100	2304255		
125	2309704		
150	2309705	6.0"	2309706

# SVP SELECT ASEPTIC ANGULAR SEAT VALVE

# SVP SELECT ASEPTIC BOTTOM SEAT VALVE

1.3



**Asept. Angular Seat Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM)  
**Select A 380 D-E pneumatic** air to open-spring to close

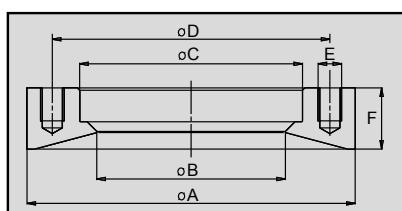
METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2323412		
15	2306886	0.5"	2323414
20	2323413	0.75"	2323415
25	2304262	1.0"	2304268
40	2304263	1.5"	2304269
50	2304264	2.0"	2304270
65	2304265	2.5"	2304271
80	2304266	3.0"	2304272
100	2304267	4.0"	2304273



**Asept. Bottom Seat Valve** with Diaphragm (P<sup>3</sup>) and O-Ring (EPDM) / 30° Outlet  
**Select A 386 D-E pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2323326		
15	2323325	0.5"	2323327
20	2323300	0.75"	2323328
25	2304274	1.0"	2304280
40	2304275	1.5"	2304281
50	2304276	2.0"	2304282
65	2304277	2.5"	2304283
80	2304278	3.0"	2304284
100	2304279	4.0"	2304285

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.



N.b.: Weld-In Flange Z 2000/Select B complies with valve range SVP Model 2000, but is not compatible to the valve range SVP Model 1990!

**Please order separately:**  
 Weld-In Flange for Bottom Seat Valves  
**Z 2000/Select B** 1.4404 (AISI 316L) APZ 3.1

SIZES	ØA	ØB	ØC	ØD	E	F	ID-NO.
DN 10	88	38	50.25	70	4 x M8	17	2130026
DN 15/0.5"	88	38	50.25	70	4 x M8	17	2130026
DN 20/0.75"	88	38	50.25	70	4 x M8	17	2130026
DN 25/1.0"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 40/1.5"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 50/2.0"	139.5	80.1	94.75	118	4 x M10	26	2123266
DN 65/2.5"	169.5	98.1	114.75	143	4 x M12	30	2123268
DN 80/3.0"	179.5	114.5	129.80	156	4 x M12	35	2123270
DN 100/4.0"0	209.5	140.5	159.80	185	6 x M12	37	2123297

# SVP SELECT ASEPTIC CHANGE OVER VALVE SINGLE-PIECE HOUSING

1.3



**Asept. Change Over Valve**, Diaphragm (P<sup>3</sup>) and radial RSC-Seal (EPDM)  
Select A 390 D-E pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2323343		
15 <sup>1)</sup>	2323341	0.5" <sup>1)</sup>	2323344
20 <sup>1)</sup>	2323303	0.75" <sup>1)</sup>	2323345
25	2328170	1.0"	2328175
40	2328171	1.5"	2328176
50	2328172	2.0"	2328177
65	2328173	2.5"	2328178
80	2328174	3.0"	2328179



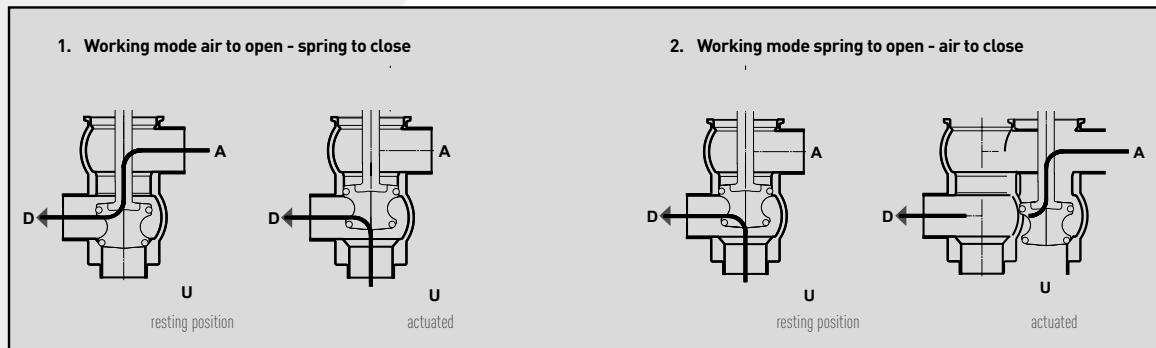
**Asept. Change Over Valve**, Diaphragm (P<sup>3</sup>) and radial RSC-Seal (EPDM)  
Select A 392 D-E pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10 <sup>1)</sup>	2306898		
15 <sup>1)</sup>	2306899	0.5" <sup>1)</sup>	2323904
20 <sup>1)</sup>	2306900	0.75" <sup>1)</sup>	2306902
25	2328180	1.0"	2328185
40	2328181	1.5"	2328186
50	2328182	2.0"	2328187
65	2328183	2.5"	2328188
80	2328184	3.0"	2328189

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

<sup>1)</sup> DN 10-20/OD-Tube 0.5"-0.75"/aseptic executions as standard P<sup>3</sup>-diaphragm with radial O-Ring (no radial RSC-Seal)

## Flow Directions Change Over Valve, Single-Piece Housing



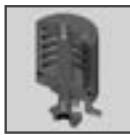
# SVP SELECT ASEPTIC CHANGE OVER VALVE SPLIT HOUSING

1.3



**Asept. Change Over Valve** with split housing, Diaphragm [P<sup>3</sup>] and radial RSC-Seal (EPDM)  
**Select A 390 D-E 2G pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2328190	1.0"	2328195
40	2328191	1.5"	2328196
50	2328192	2.0"	2328197
65	2328193	2.5"	2328198
80	2328194	3.0"	2328199



**Asept. Change Over Valve** with split housing, Diaphragm [P<sup>3</sup>] and radial RSC-Seal (EPDM)  
**Select A 392 D-E 2G pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2328200	1.0"	2328205
40	2328201	1.5"	2328206
50	2328202	2.0"	2328207
65	2328203	2.5"	2328208
80	2328204	3.0"	2328209



# SÜDMO

ASEPTIC SVP SELECT SINGLE SEAT VALVES  
WITH P<sup>3</sup> DIAPHRAGM / PEEK-RING

CONTENTS

# SÜDMO SVP SELECT

## ASEPTIC VALVES WITH P<sup>3</sup> DIAPHRAGM / PEEK-RING

### SVP SELECT

#### ASEPTIC SINGLE SEAT VALVES WITH P<sup>3</sup> DIAPHRAGM / PEEK-RING

SVP Select Valves are ideal for the use in aseptic applications within the dairy and pharmaceutical industry.

Easy and fast maintenance, excellent cleanability as well as a sump and dome free design are standard elements of this valve series. All aseptic SVP Select Valves are equipped with the P<sup>3</sup> diaphragm for a hermetic separation of product side and atmosphere.

P<sup>3</sup> stands for performance power three and was designed in a diaphragm geometry for sealing the spindle area. This revolutionary seal option is resistant to high pressure, high temperature and a wide range of media, and has a long service life when subjected to frequent switching operations.

P<sup>3</sup> has excellent cleaning properties and outstanding performance even under the most difficult operating conditions, ensuring that the system remains sterile.

#### Benefits:

- High dynamic pressure stability
- High process safety due to the aseptic barrier
- Good CV-value



# SÜDMO SVP SELECT

## ASEPTIC VALVES WITH P<sup>3</sup> DIAPHRAGM / PEEK-RING

TECHNICAL SPECIFICATION		
<b>Materials</b>	Product wetted parts Optional Parts not product wetted	1.4404 (AISI 316 L) 1.4435 (AISI 316 L) 1.4301 (AISI 304), 1.4307 (AISI 304 L)
<b>Sealing Elements</b>	Sealing materials (FDA) Diaphragm (FDA)	PEEK P <sup>3</sup>
<b>Temperatures</b>	Continuous operating temperature Sterilization temperature	PEEK 150°C/302°F, P <sup>3</sup> 150°C/302°F * PEEK 150°C/302°F, P <sup>3</sup> 150°C/302°F * (ca. 20 min.)
<b>Pressures</b>	Operating pressure  Control pressure  Optional	6 bar (87 psi)  Min. 6 bar (87 psi) - max. 8 bar (116 psi)  Booster: in case of insufficient control air pressure
<b>Surfaces</b>	Product wetted surfaces Surfaces not product wetted Optional	Ra < 0,8 µm Bright-turned, Ra 1,6 µm Product wetted surfaces e-polished, higher quality surfaces on request
<b>Connections</b>	Standard Optional	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2014) Other tube diameters (e.g. DIN EN ISO 1127) on request

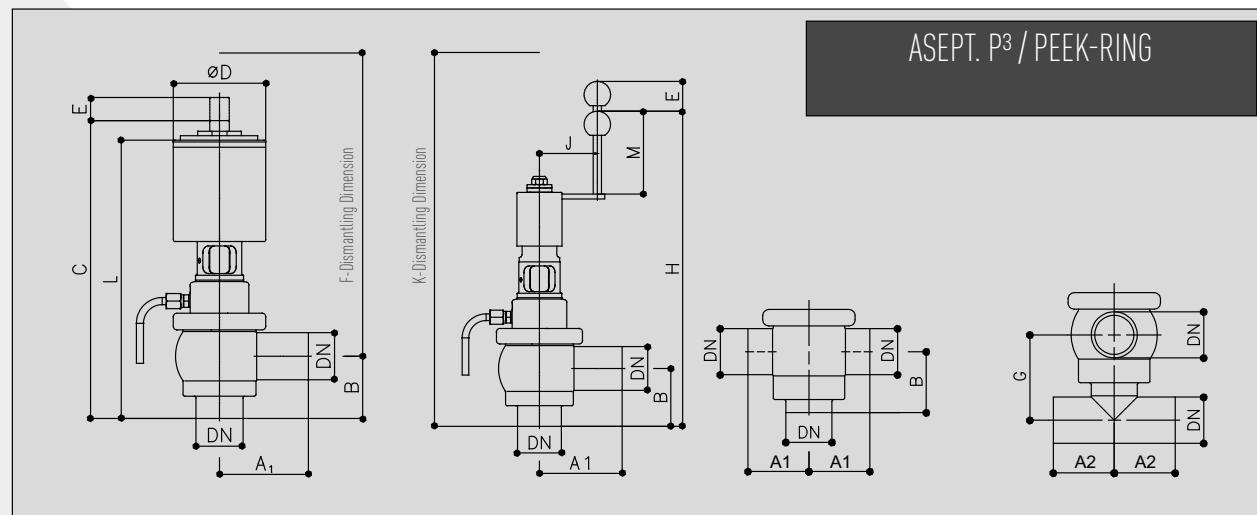
\* Depending on operating parameters

## SVP SELECT ASEPTIC RIGHT ANGLE VALVE

## SVP SELECT ASEPTIC DOUBLE RIGHT ANGLE VALVE

## SVP SELECT ASEPTIC CROSS VALVE

1.4



**Right Angle Valve**

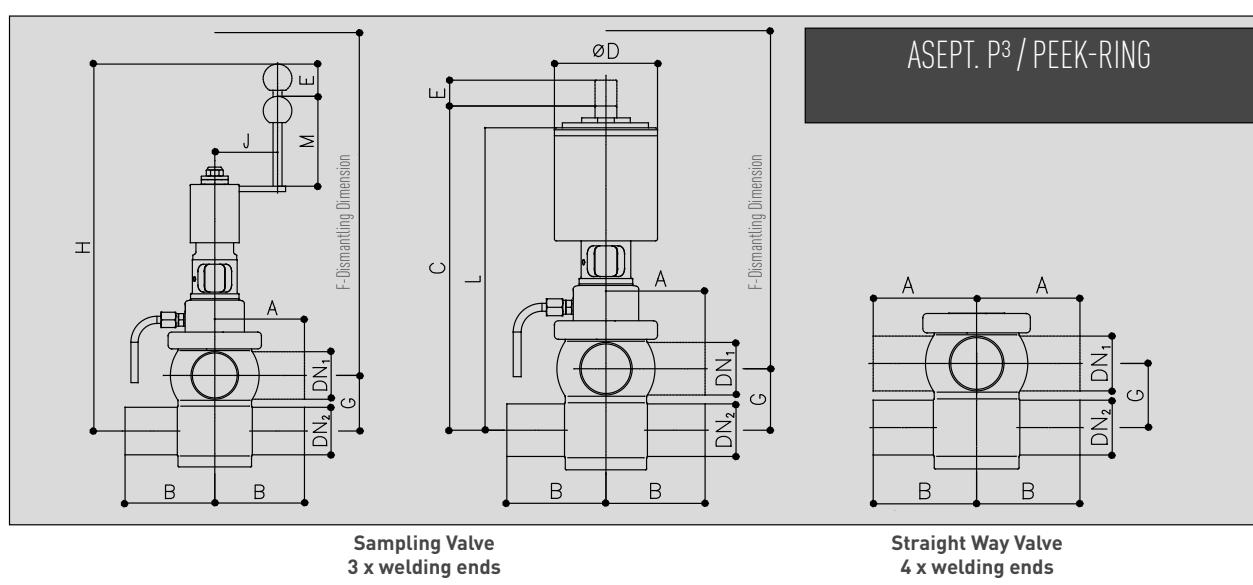
**Double Right Angle Valve**

**Cross Valve**

manual		Select A 270 D-PR						Select A 271 D-PR						Select A 272 D-PR						Select A 370 D-PR							
pneumatic		Select A 371 D-PR						Select A 372 D-PR						Select A 372 D-PR						Select A 371 D-PR							
<b>METRIC</b>		A1	A2	B	C	ØD	E	F	G	H	J	K	L	M	A1	A2	B	C	ØD	E	F	G	H	J	K	L	M
DN	Tube																										
25	Ø29 x 1.5	80	48	60	327	104	12	330	75.5	369	70	425	301	100													
40	Ø41 x 1.5	80	58	60	331	104	12	345	82.5	372	70	445	305	100													
50	Ø53 x 1.5	100	78	70	343	104	16	365	99.5	385	70	470	321	100													
65	Ø70 x 2.0	100	100	80	458	154	22	484	119.5	431	100	545	437	100													
80	Ø85 x 2.0	120	125	90	499	154	24	535	137	461	100	580	470	100													
100	Ø104 x 2.0	150	150	100	590	204	31	550	157.5	479	100	640	495	100													
<b>OD-TUBE</b>		A1	A2	B	C	ØD	E	F	G	H	J	K	L	M	A1	A2	B	C	ØD	E	F	G	H	J	K	L	M
1.0"	Ø25.40 x 1.65	80	52	50	313	104	12	325	63.7	365	70	400	287	100													
1.5"	Ø38.10 x 1.65	80	58	55	324	104	12	340	75.6	372	70	435	298	100													
2.0"	Ø50.80 x 1.65	100	70	65	337	104	16	360	93.4	385	70	460	315	100													
2.5"	Ø63.50 x 1.65	100	78	70	445	154	22	479	104.8	427	100	525	425	100													
3.0"	Ø76.20 x 1.65	120	84	80	484	154	24	530	122.6	455	100	560	455	100													
4.0"	Ø101.60 x 2.11	150	102	90	580	204	28	545	146.3	416	100	460	482	100													

SVP SELECT ASEPTIC SAMPLING VALVE  
SVP SELECT ASEPTIC STRAIGHT-WAY VALVE

1.4

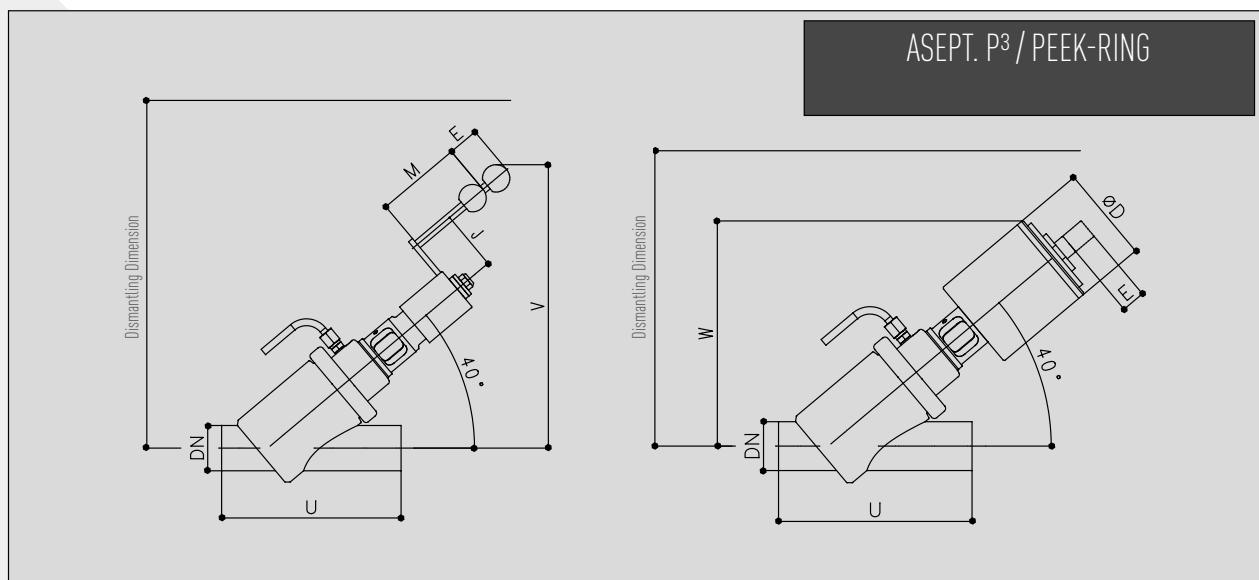


manual		Select A 273 D-PR										Select A 274 D-PR			
		Select A 373 D-PR										Select A 374 D-PR			
METRIC		DN	Tube	A	B	C	ØD	E	F	G	H	J	K	L	M
		25	Ø29 x 1.5	80	80	309	104	12	340	41	348	70	380	280	100
		40	Ø41 x 1.5	80	80	319	104	12	350	50	362	70	390	295	100
		50	Ø53 x 1.5	100	100	379	129	16	410	62	377	70	390	357	100
		65	Ø70 x 2.0	100	100	512	154	22	565	80	426	100	470	509	100
		80	Ø85 x 2.0	120	120	490,5	154	24	535	95	466	100	580	475	100
		100	Ø104 x 2.0	150	150	604	154	31	550	114	493	100	640	503	100
OD-TUBE		DN	Tube	A	B	C	ØD	E	F	G	H	J	K	L	M
		1.0"	Ø25.40 x 1.65	80	80	301	104	13	335	35	340	70	375	272	100
		1.5"	Ø38.10 x 1.65	80	80	313	104	10	345	43	356	70	385	289	100
		2.0"	Ø50.80 x 1.65	100	100	372	129	14	405	60	370	70	385	350	100
		2.5"	Ø63.50 x 1.65	100	100	508	154	18	560	73	422	100	465	505	100
		3.0"	Ø76.20 x 1.65	120	120	477,5	154	24	530	86	461	100	560	461	100
		4.0"	Ø101.60 x 2.11	150	150	512,5	154	28	545	108	434	100	620	441	100

Valves with Mix-Match Housing on request.

## SVP SELECT ASEPTIC ANGULAR SEAT VALVE

1.4



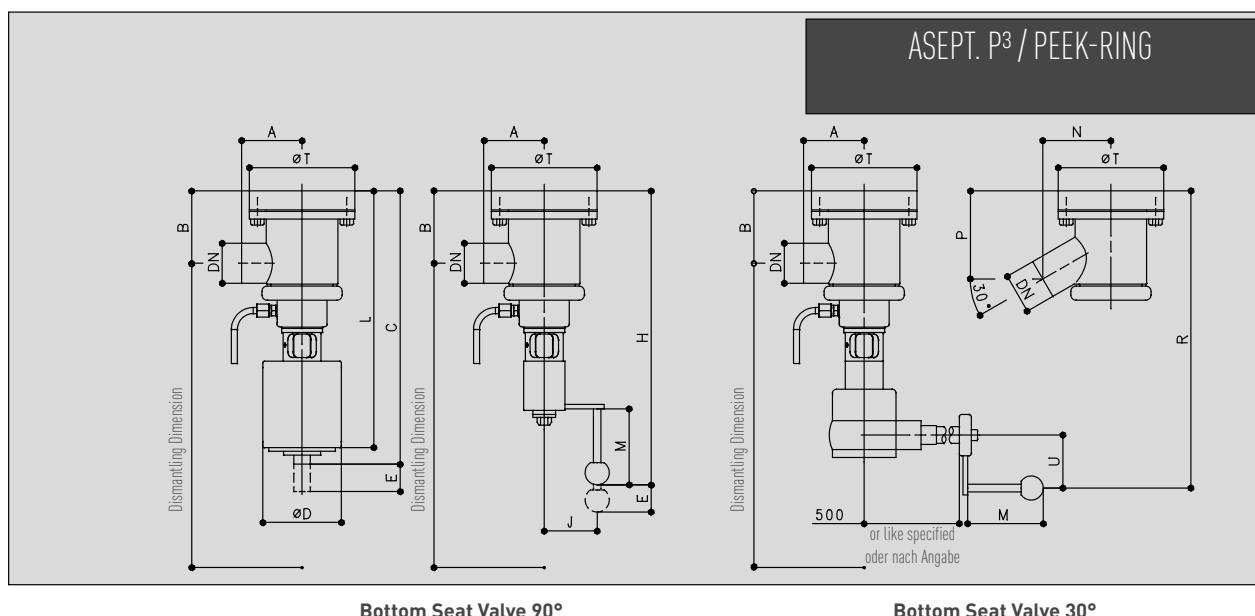
**Angular Seat Valve**

manual  
pneumatic

Select A 280 D-PR  
Select A 380 D-PR

METRIC		DN	Tube	ØD	E	J	M	U	V	W	X	Y			
25	Ø29 x 1.5	104	12	70	100	160	317	239	289	364					
40	Ø41 x 1.5	104	12	70	100	185	322	246	304	379					
50	Ø53 x 1.5	104	16	70	100	210	327	251	319	394					
65	Ø70 x 2.0	154	22	100	100	250	398	346	419	464					
80	Ø85 x 2.0	154	24	100	100	300	416	373	457	497					
100	Ø104 x 2.0	204	31	100	100	330	433	400	507	541					
OD-TUBE		DN	Tube	ØD	E	J	M	U	V	W	X	Y			
1.0"	Ø25.40 x 1.65				104	12	70	100	160	317	235	285	364		
1.5"	Ø38.10 x 1.65				104	12	70	100	185	322	243	301	379		
2.0"	Ø50.80 x 1.65				104	16	70	100	210	327	248	317	394		
2.5"	Ø63.50 x 1.65				154	22	100	100	250	398	340	418	464		
3.0"	Ø76.20 x 1.65				154	24	100	100	300	416	365	449	497		
4.0"	Ø101.60 x 2.11				204	31	100	100	330	433	398	505	541		

## SVP SELECT ASEPTIC BOTTOM SEAT VALVE

ASEPT. P<sup>3</sup> / PEEK-RING

Bottom Seat Valve 90°

Bottom Seat Valve 30°

manual  
pneumatic  
Bevelled wheel drive

Select A 285 D-PR  
Select A 385 D-PR  
Select A 287 D-PR

Select A 286 D-PR  
Select A 386 D-PR  
Select A 288 D-PR

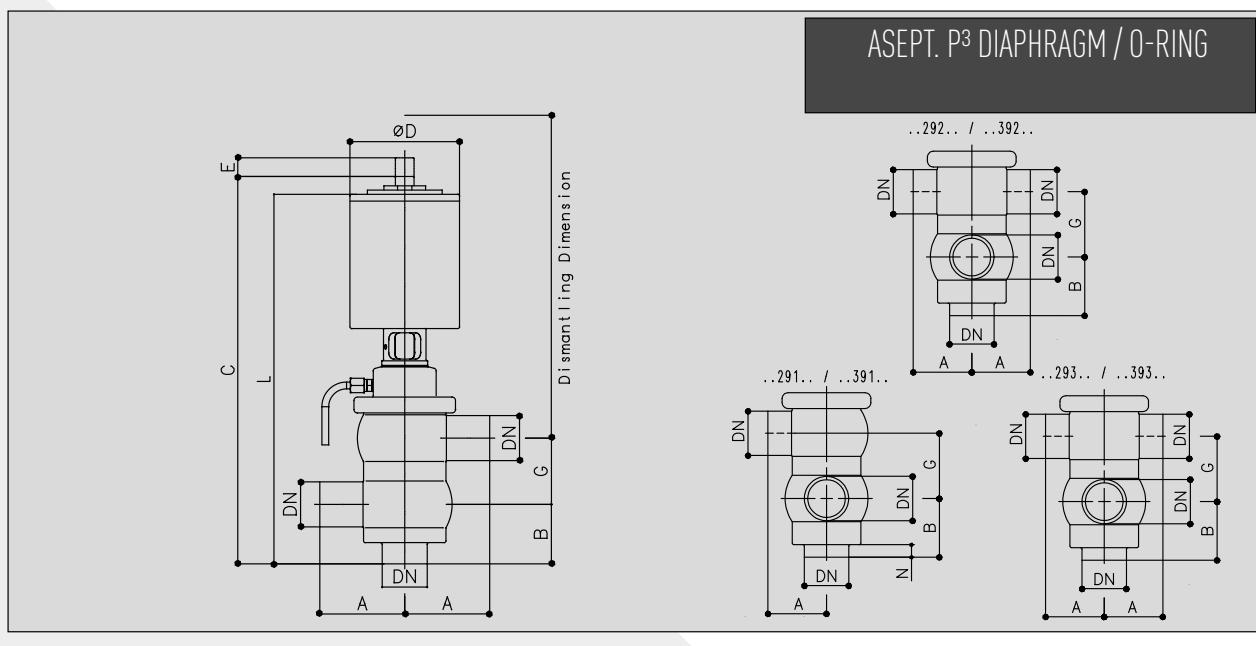
METRIC		A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT
DN	Tube	70	79	336	104	12	365	382	70	410	318	100	70	94	382	385	129.5
25	Ø29 x 1.5	70	90	353	104	12	390	400	70	435	335	100	80	111	400	415	129.5
40	Ø41 x 1.5	80	96	360	104	16	405	405	70	450	347	100	90	116	411	425	139.5
50	Ø53 x 1.5	90	113	478	154	22	534	485	100	515	450	100	100	132	436	460	169.5
65	Ø70 x 2.0	100	133	521	154	24	585	489	100	555	508	100	110	153	519	540	179.5
80	Ø85 x 2.0	120	161	569	204	31	635	531	100	605	550	100	140	188	562	585	209.5
100	Ø104 x 2.0	120	161	569	204	31	635	531	100	605	550	100	140	188	562	585	209.5

OD-TUBE		A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT
DN	Tube	70	81	336	104	12	365	382	70	410	318	100	70	97	382	385	129.5
1.0"	Ø25.40 x 1.65	70	92	353	104	12	390	400	70	435	335	100	80	112.5	400	415	129.5
1.5"	Ø38.10 x 1.65	80	97	360	104	16	405	405	70	450	347	100	90	118	411	425	139.5
2.0"	Ø50.80 x 1.65	90	116	478	154	22	534	456	100	515	465	100	100	135.5	436	460	169.5
2.5"	Ø63.50 x 1.65	100	137	521	154	24	585	489	100	555	508	100	110	157.5	519	540	179.5
3.0"	Ø76.20 x 1.65	120	163	566	204	31	635	531	100	605	550	100	140	189.5	562	585	209.5
4.0"	Ø101.60 x 2.11																

# SVP SELECT ASEPTIC CHANGE OVER VALVE

## SINGLE-PIECE HOUSING

1.4



pneumatic	Select A 390 D-PR	Select A 391 D-PR	Select A 392 D-PR	Select A 393 D-PR
-----------	-------------------	-------------------	-------------------	-------------------

METRIC		A	B	C	ØD	E	F	G	H	J	K	L	M	N	
DN		A	B	C	ØD	E	F	G	H	J	K	L	M	N	
25		Ø29 x 1.5	80	60	375	104	12	375	54	422	70	425	349	100	25,5
40		Ø41 x 1.5	80	60	385	104	16	400	66	432	70	445	363	100	25,5
50		Ø53 x 1.5	100	70	456	129	22	425	78	483	70	470	435	100	25,5
65		Ø70 x 2.0	100	80	562	154	24	515	94	530	100	545	533	100	25,5
80 <sup>2)</sup>		Ø85 x 2.0	120	90	593	154	31	615	109	560	100	580	571	100	25,5

OD-TUBE		A	B	C	ØD	E	F	G	H	J	K	L	M	N	
DN		A	B	C	ØD	E	F	G	H	J	K	L	M	N	
1.0"		Ø25.40 x 1.65	80	50	355	104	12	360	50.1	402	70	400	329	100	25,5
1.5"		Ø38.10 x 1.65	80	55	375	104	16	385	62.8	422	70	435	353	100	25,5
2.0"		Ø50.80 x 1.65	100	65	447	129	22	415	75.5	474	70	460	426	100	25,5
2.5"		Ø63.50 x 1.65	100	70	543	154	24	500	88.2	511	100	525	514	100	25,5
3.0" <sup>2)</sup>		Ø76.20 x 1.65	120	80	570	154	31	595	100.8	538	100	560	548	100	25,5

<sup>2)</sup> Pneumatic valves standard with booster size II (dismantling dimensions already considered)



SVP SELECT ASEPTIC RIGHT ANGLE VALVE

SVP SELECT ASEPTIC DOUBLE RIGHT ANGLE VALVE

SVP SELECT ASEPTIC CROSS VALVE

1.4

**Asept. Right Angle Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)

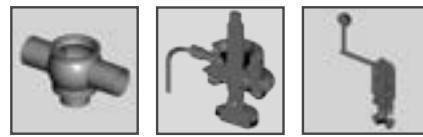
Select A 270 D-PR manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2309855	1.0"	2309863
40	2309856	1.5"	2309864
50	2309857	2.0"	2309865
65	2309858	2.5"	2309866
80	2309859	3.0"	2309867
100	2309860	4.0"	2309868

**Asept. Double Right Angle Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)

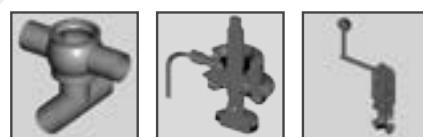
Select A 271 D-PR manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2309880	1.0"	2309888
40	2309881	1.5"	2309890
50	2309882	2.0"	2309891
65	2309883	2.5"	2309892
80	2309884	3.0"	2309893
100	2309885	4.0"	2309894

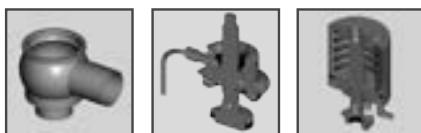
**Asept. Cross Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)

Select A 272 D-PR manual



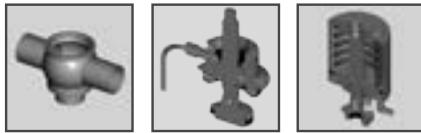
METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2309926	1.0"	2309934
40	2309927	1.5"	2309935
50	2309928	2.0"	2309936
65	2309929	2.5"	2309937
80	2309930	3.0"	2309938
100	2309931	4.0"	2309939

SVP SELECT ASEPTIC RIGHT ANGLE VALVE  
SVP SELECT ASEPTIC DOUBLE RIGHT ANGLE VALVE  
SVP SELECT ASEPTIC CROSS VALVE



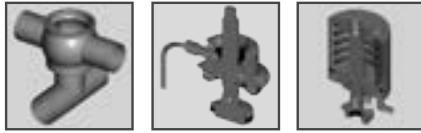
**Asept. Right Angle Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)  
**Select A 370 D-PR pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308199	1.0"	2309082
40	2309951	1.5"	2344212
50	2309952	2.0"	2308851
65	2309953	2.5"	2344211
80	2309954	3.0"	2308850
100	2309955	4.0"	2309958



**Asept. Double Right Angle Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)  
**Select A 371 D-PR pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2309971	1.0"	2309979
40	2309972	1.5"	2309081
50	2309973	2.0"	2344995
65	2309974	2.5"	2344206
80	2309975	3.0"	2309983
100	2309976	4.0"	2309984



**Asept. Cross Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)  
**Select A 372 D-PR pneumatic** air to open-spring to close

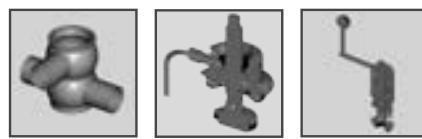
METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310011	1.0"	2310019
40	2310012	1.5"	2310020
50	2310013	2.0"	2310021
65	2310014	2.5"	2310022
80	2310015	3.0"	2310023
100	2310016	4.0"	2310024

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

## SVP SELECT ASEPTIC SAMPLING VALVE

## SVP SELECT ASEPTIC STRAIGHT-WAY VALVE

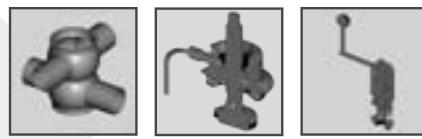
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**Asept. Sampling Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)  
**Select A 273 D-PR** manual

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2311038	1.0"	2311049
40	2311041	1.5"	2311052
50	2311044	2.0"	2311055
65	2311047	2.5"	2311058
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.



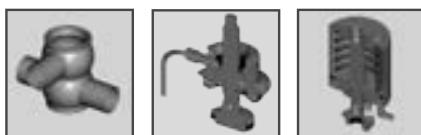
**Asept. Straight-Way Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)  
**Select A 274 D-PR** manual

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2311068	1.0"	2311079
40	2311071	1.5"	2311082
50	2311074	2.0"	2311085
65	2311077	2.5"	2311088
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.

# SVP SELECT ASEPTIC SAMPLING VALVE

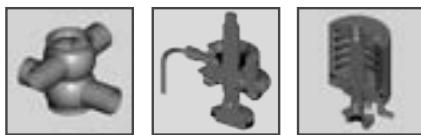
## SVP SELECT ASEPTIC STRAIGHT-WAY VALVE



**Asept. Sampling Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)  
**Select A 373 D-PR** pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2311098	1.0"	2311109
40	2311101	1.5"	2311112
50	2311104	2.0"	2308853
65	2311107	2.5"	2311117
80	o.r.	3.0"	2314286
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.



**Asept. Straight-Way Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)  
**Select A 374 D-PR** pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2311127	1.0"	2311138
40	2311130	1.5"	2311141
50	2311133	2.0"	2308852
65	2311136	2.5"	2311146
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

Valves with Mix-Match Housing on request.

## SVP SELECT ASEPTIC ANGULAR SEAT VALVE

## SVP SELECT ASEPTIC BOTTOM SEAT VALVE

**Asept. Angular Seat Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)

Select A 280 D-PR manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310376	1.0"	2310384
40	2310377	1.5"	2310385
50	2310378	2.0"	2310386
65	2310379	2.5"	2310387
80	2310380	3.0"	2310388
100	2310381	4.0"	2310389

**Asept. Bottom Seat Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK) / 30° Outlet

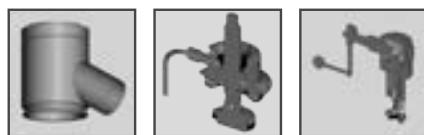
Select A 286 D-PR manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310401	1.0"	2310409
40	2310402	1.5"	2310410
50	2310403	2.0"	2310411
65	2310404	2.5"	2310412
80	2310405	3.0"	2310413
100	2310406	4.0"	2310414

**Asept. Bottom Seat Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK) / 30° Outlet

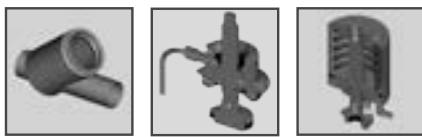
Select A 288 D-PR Bevelled wheel drive



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310426	1.0"	2310434
40	2310427	1.5"	2310435
50	2310428	2.0"	2310436
65	2310429	2.5"	2310437
80	2310430	3.0"	2310438
100	2310431	4.0"	2310439

# SVP SELECT ASEPTIC ANGULAR SEAT VALVE

## SVP SELECT ASEPTIC BOTTOM SEAT VALVE



**Asept. Angular Seat Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK)  
**Select A 380 D-PR pneumatic** air to open-spring to close

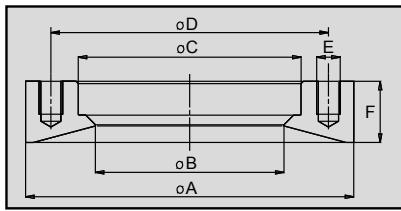
METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310451	1.0"	2310459
40	2310452	1.5"	2310460
50	2310453	2.0"	2310461
65	2310454	2.5"	2310462
80	2310455	3.0"	2310463
100	2310456	4.0"	2310464



**Asept. Bottom Seat Valve** with Diaphragm (P<sup>3</sup>) und seal ring (PEEK) / 30° Outlet  
**Select A 386 D-PR pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310476	1.0"	2310483
40	2307982	1.5"	2310484
50	2310477	2.0"	2310485
65	2310478	2.5"	2310486
80	2310479	3.0"	2310487
100	2310480	4.0"	2310488

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

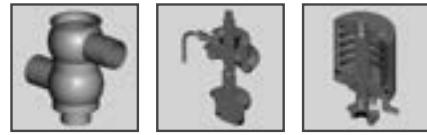


SIZES	ØA	ØB	ØC	ØD	E	F	ID-NO.
DN 25/1.0"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 40/1.5"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 50/2.0"	139.5	80.1	94.75	118	4 x M10	26	2123266
DN 65/2.5"	169.5	98.1	114.75	143	4 x M12	30	2123268
DN 80/3.0"	179.5	114.5	129.80	156	4 x M12	35	2123270
DN 100/4.0"	209.5	140.5	159.80	185	6 x M12	37	2123297

N.b.: Weld-In Flange Z 2000/Select B  
 complies with valve range  
 SVP Model 2000, but is not compatible  
 to the valve range SVP Model 1990!

# SVP SELECT ASEPTIC CHANGE OVER VALVE SINGLE-PIECE HOUSING

1.4



**Asept. Change Over Valve** with Diaphragm (P<sup>3</sup>), seal ring (PEEK) and radial RSC-Seal (EPDM)

Select A 390 D-PR pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2328210	1.0"	2328215
40	2328211	1.5"	2328216
50	2328212	2.0"	2328217
65	2328213	2.5"	2328218
80	2328214	3.0"	2328219



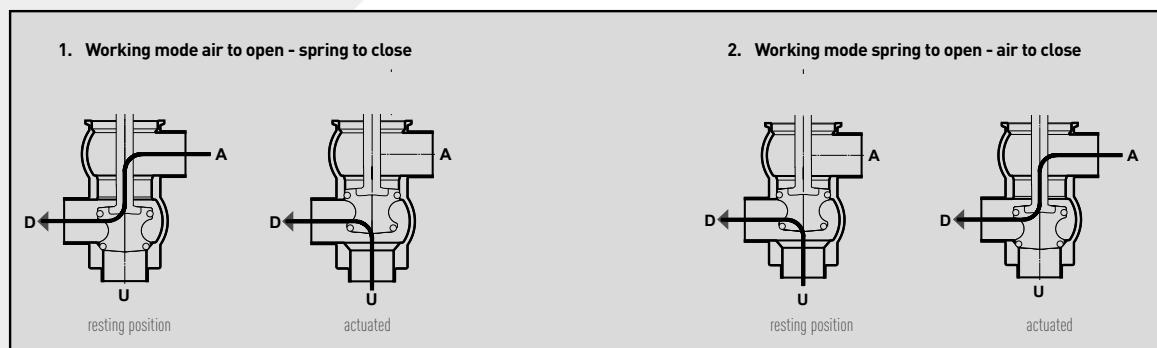
**Asept. Change Over Valve** with Diaphragm (P<sup>3</sup>), seal ring (PEEK) and radial RSC-Seal (EPDM)

Select A 392 D-PR pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2328220	1.0"	2328225
40	2328221	1.5"	2328226
50	2328222	2.0"	2328227
65	2328223	2.5"	2328228
80	2328224	3.0"	2328229

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

## Flow Directions Change Over Valve, Single-Piece Housing



# SVP SELECT ASEPTIC CHANGE OVER VALVE SPLIT HOUSING

1.4



**Asept. Change Over Valve** with Diaphragm (P<sup>3</sup>), seal ring (PEEK) and radial RSC-Seal (EPDM)  
**Select A 390 D-PR 2G pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2328230	1.0"	2328235
40	2328231	1.5"	2328236
50	2328232	2.0"	2328237
65	2328233	2.5"	2328238
80	2328234	3.0"	2328239



**Asept. Change Over Valve** with Diaphragm (P<sup>3</sup>), seal ring (PEEK) and radial RSC-Seal (EPDM)  
**Select A 392 D-PR 2G pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2328240	1.0"	2328245
40	2328241	1.5"	2328246
50	2328242	2.0"	2328247
65	2328243	2.5"	2328248
80	2328244	3.0"	2328249

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.



# SÜDMO

ASEPTIC SVP SELECT SINGLE SEAT VALVES  
WITH P<sup>3</sup> DIAPHRAGM / PEEK-DISC

CONTENTS

# SÜDMO SVP SELECT

## ASEPTIC VALVES WITH P<sup>3</sup> DIAPHRAGM / PEEK-DISC

### SVP SELECT

#### ASEPTIC SINGLE SEAT VALVES WITH P<sup>3</sup> DIAPHRAGM / PEEK-DISC

SVP Select Valves are ideal for the use in aseptic applications within the dairy and pharmaceutical industry. Easy and fast maintenance, excellent cleanability as well as a sump and dome free design are standard elements of this valve series. All aseptic SVP Select Valves are equipped with the P<sup>3</sup> diaphragm for a hermetic separation of product side and atmosphere.

P<sup>3</sup> stands for performance power three and was designed in a diaphragm geometry for sealing the spindle area. This revolutionary seal option is resistant to high pressure, high temperature and a wide range of media, and has a long service life when subjected to frequent switching operations.

P<sup>3</sup> has excellent cleaning properties and outstanding performance even under the most difficult operating conditions, ensuring that the system remains sterile.

#### Benefits:

- Prevents product burning on the valve seat
- No additional sealing element on the valve seat
- Optimized flow-through geometries



# SÜDMO SVP SELECT

## ASEPTIC VALVES WITH P<sup>3</sup> DIAPHRAGM / PEEK-DISC

1.5

TECHNICAL SPECIFICATION		
<b>Materials</b>	Product wetted parts Optional Parts not product wetted	1.4404 (AISI 316 L) 1.4435 (AISI 316 L) 1.4301 (AISI 304), 1.4307 (AISI 304 L)
<b>Sealing Elements</b>	Sealing materials (FDA) Diaphragm (FDA)	PEEK P <sup>3</sup>
<b>Temperatures</b>	Continuous operating temperature Sterilization temperature	PEEK 150°C/302°F, P <sup>3</sup> 150°C/302°F * PEEK 150°C/302°F, P <sup>3</sup> 150°C/302°F * (ca. 20 min.)
<b>Pressures</b>	Operating pressure  Control pressure  Optional	6 bar (87 psi)  Min. 6 bar (87 psi) - max. 8 bar (116 psi)  Booster: in case of insufficient control air pressure
<b>Surfaces</b>	Product wetted surfaces Surfaces not product wetted Optional	Ra < 0,8 µm Bright-turned, Ra 1,6 µm Product wetted surfaces e-polished, higher quality surfaces on request
<b>Connections</b>	Standard Optional	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2014) Other tube diameters (e.g. DIN EN ISO 1127) on request

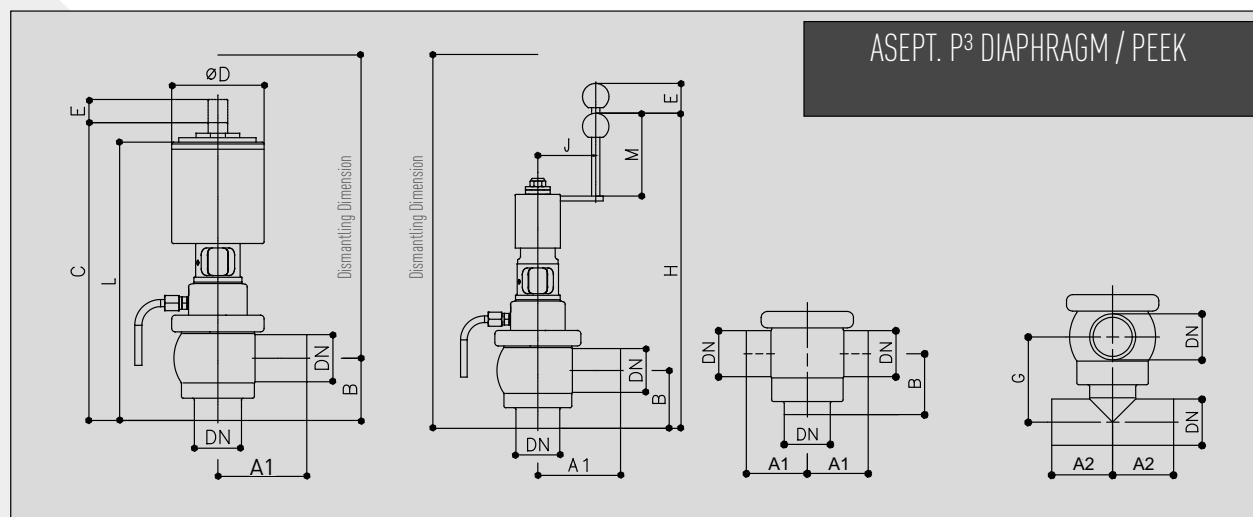
\* Depending on operating parameters

## SVP SELECT ASEPTIC RIGHT ANGLE VALVE

## SVP SELECT ASEPTIC DOUBLE RIGHT ANGLE VALVE

## SVP SELECT ASEPTIC CROSS VALVE

1.5



**Right Angle Valve**

manual	Select A 270 D-PEEK	Select A 271 D-PEEK	Select A 272 D-PEEK
pneumatic	Select A 370 D-PEEK	Select A 371 D-PEEK	Select A 372 D-PEEK

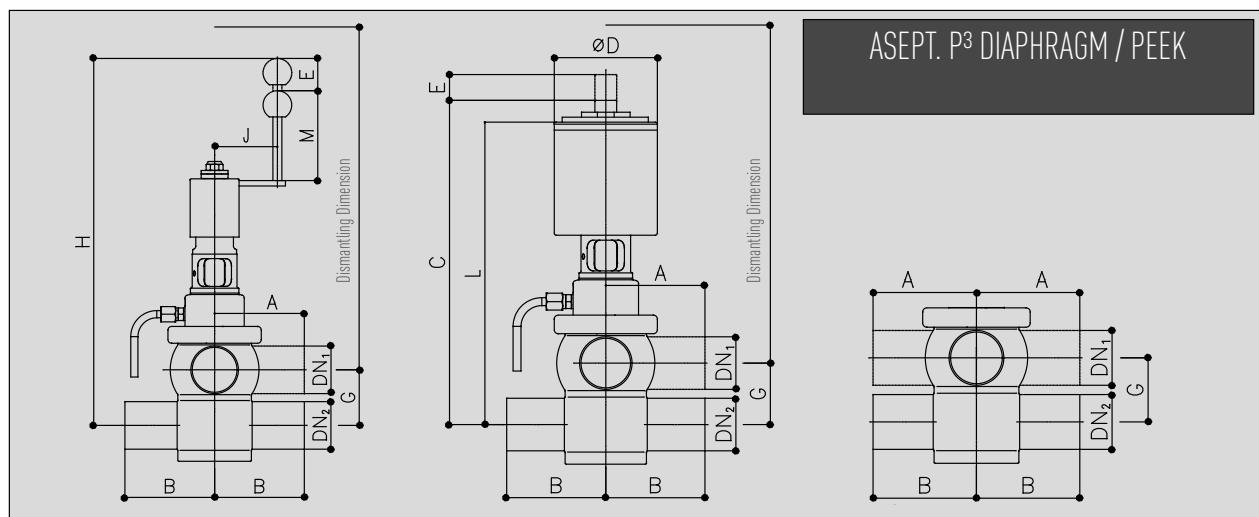
METRIC		A1	A2	B	C	ØD	E	F	G	H	J	K	L	M
DN	Tube													
25	Ø29 x 1.5	80	48	60	327	104	12	330	75.5	369	70	425	301	100
40	Ø41 x 1.5	80	58	60	331	104	12	345	82.5	372	70	445	305	100
50	Ø53 x 1.5	100	78	70	387	129	16	410	99.5	385	70	470	365	100
65	Ø70 x 2.0	100	100	80	458	154	22	484	119.5	431	100	545	437	100
80	Ø85 x 2.0	120	125	90	499	154	24	535	137	461	100	580	470	100
100	Ø104 x 2.0	150	150	100	590	204	31	550	157.5	479	100	640	495	100

OD-TUBE		A1	A2	B	C	ØD	E	F	G	H	J	K	L	M
DN	Tube													
1.0"	Ø25.40 x 1.65	80	52	50	313	64.5	12	325	63.7	365	70	400	287	100
1.5"	Ø38.10 x 1.65	80	58	55	324	104	12	340	75.6	372	70	435	298	100
2.0"	Ø50.80 x 1.65	100	70	65	381	129	16	405	93.4	385	70	460	315	100
2.5"	Ø63.50 x 1.65	100	78	70	445	154	22	479	104.8	427	100	525	375	100
3.0"	Ø76.20 x 1.65	120	84	80	484	154	24	530	122.6	455	100	560	455	100
4.0"	Ø101.60 x 2.11	150	102	90	574	204	28	545	146.3	416	100	460	423	100

# SVP SELECT ASEPTIC SAMPLING VALVE

# SVP SELECT ASEPTIC STRAIGHT-WAY VALVE

1.5



**Sampling Valve**  
3 x welding ends

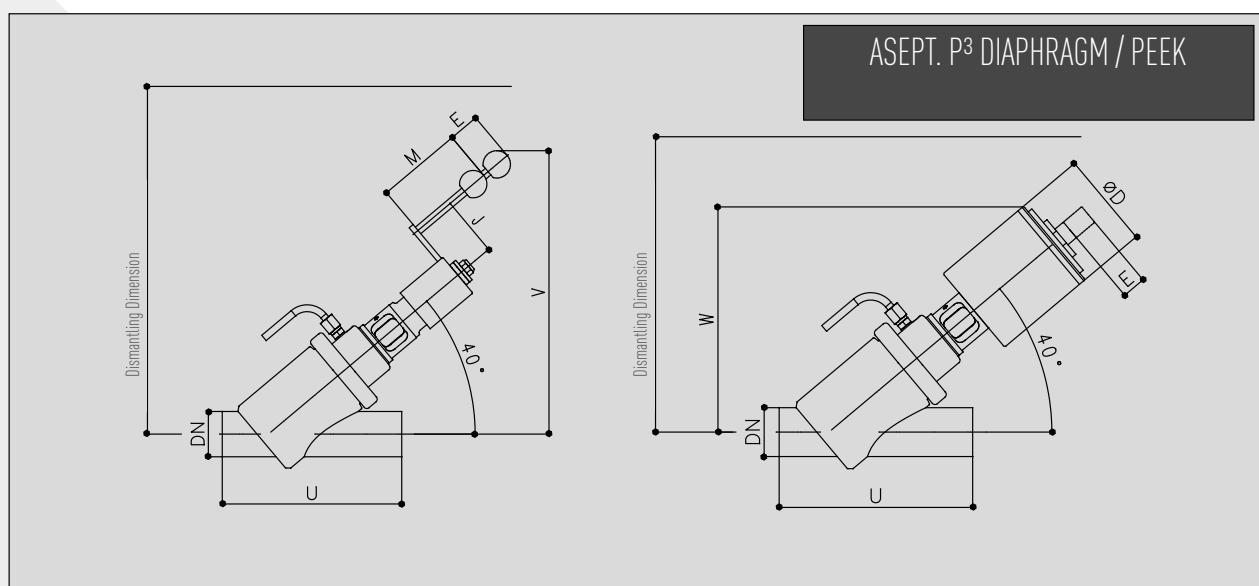
**Straight Way Valve**  
4 x welding ends

manual		Select A 273 D-PEEK										Select A 274 D-PEEK													
		Select A 373 D-PEEK										Select A 374 D-PEEK													
METRIC													OD-TUBE												
DN	Tube	A	B	C	ØD	E	F	G	H	J	K	L	M	A	B	C	ØD	E	F	G	H	J	K	L	M
25	Ø29 x 1.5	80	80	309	104	12	340	41	348	70	380	280	100	80	80	301	104	13	335	35	340	70	375	272	100
40	Ø41 x 1.5	80	80	319	104	12	350	50	362	70	390	295	100	80	80	313	104	10	345	43	356	70	385	289	100
50	Ø53 x 1.5	100	100	379	129	16	410	62	377	70	390	357	100	100	100	372	129	14	405	60	370	70	385	350	100
65	Ø70 x 2.0	100	100	512	154	22	565	80	426	100	470	509	100	100	100	508	154	18	560	73	422	100	465	505	100
80	Ø85 x 2.0	120	120	490,5	154	24	535	85	466	100	580	475	100	120	120	477,5	154	24	530	86	461	100	580	461	100
100	Ø104 x 2.0	150	150	604	204	31	550	100	493	100	640	503	100	150	150	512,5	154	28	545	108	434	100	620	441	100

Valves with Mix-Match Housing on request.

## SVP SELECT ASEPTIC ANGULAR SEAT VALVE

1.5



**Angular Seat Valve**

manual  
pneumatic

Select A 280 D-PEEK  
Select A 380 D-PEEK

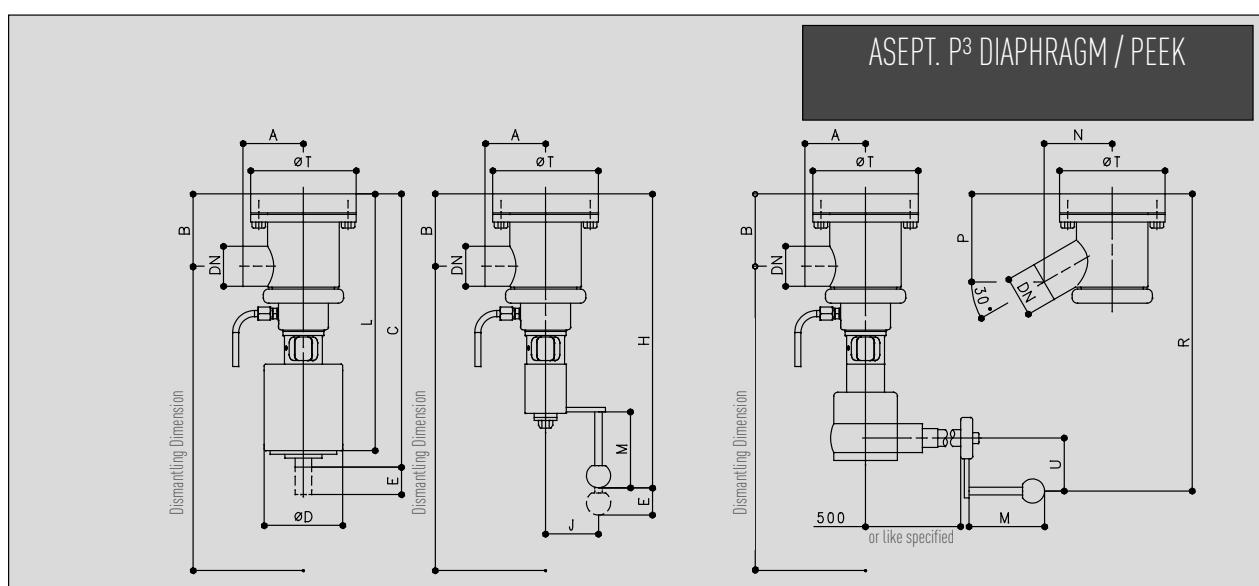
**METRIC**

DN	Tube	ØD	E	J	M	U	V	W	X	Y
25	Ø29 x 1.5	104	12	70	100	160	317	239	289	364
40	Ø41 x 1.5	104	12	70	100	185	322	246	304	379
50	Ø53 x 1.5	129	16	70	100	210	327	291	359	394
65	Ø70 x 2.0	154	22	100	100	250	398	346	419	464
80	Ø85 x 2.0	154	24	100	100	300	416	373	457	497
100	Ø104 x 2.0	204	31	100	100	330	433	394	501	541

**OD-TUBE**

DN	Tube	ØD	E	J	M	U	V	W	X	Y
1.0"	Ø25.40 x 1.65	104	12	70	100	160	317	235	285	364
1.5"	Ø38.10 x 1.65	104	12	70	100	185	322	243	301	379
2.0"	Ø50.80 x 1.65	129	16	70	100	210	327	289	356	394
2.5"	Ø63.50 x 1.65	154	22	100	100	250	398	340	418	464
3.0"	Ø76.20 x 1.65	154	24	100	100	300	416	365	449	497
4.0"	Ø101.60 x 2.11	204	31	100	100	330	433	398	505	541

## SVP SELECT ASEPTIC BOTTOM SEAT VALVE



Bottom Seat Valve 90°

Bottom Seat Valve 30°

manual  
pneumatic  
bevelled wheel drive

Select A 285 D-PEEK  
Select A 385 D-PEEK  
Select A 287 D-PEEK

Select A 286 D-PEEK  
Select A 386 D-PEEK  
Select A 288 D-PEEK

METRIC		DN	Tube	A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT
				A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT
25	Ø29 x 1.5	70	79	336	104	12	365	382	410	410	318	100	70	94	382	385	129.5		
40	Ø41 x 1.5	70	90	353	104	12	390	400	435	435	335	100	80	111	400	415	129.5		
50	Ø53 x 1.5	80	96	404	129	16	450	405	450	450	391	100	90	116	411	425	139.5		
65	Ø70 x 2.0	90	113	478	154	22	534	485	500	515	450	100	100	132	436	460	169.5		
80	Ø85 x 2.0	100	133	521	154	24	585	489	555	555	508	100	110	153	519	540	179.5		
100	Ø104 x 2.0	120	161	569	204	31	635	531	100	605	550	100	140	188	562	585	209.5		

OD-TUBE		DN	Tube	A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT
				A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT
1.0"	Ø25.40 x 1.65	70	81	336	104	12	365	382	70	410	318	100	70	97	382	385	129.5		
1.5"	Ø38.10 x 1.65	70	92	353	104	12	390	400	70	435	335	100	80	112.5	400	415	129.5		
2.0"	Ø50.80 x 1.65	80	97	404	129	16	450	405	70	450	391	100	90	118	411	425	139.5		
2.5"	Ø63.50 x 1.65	90	116	478	154	22	534	456	100	515	465	100	100	135.5	436	460	169.5		
3.0"	Ø76.20 x 1.65	100	137	521	154	24	585	489	100	555	508	100	110	157.5	519	540	179.5		
4.0"	Ø101.60 x 2.11	120	163	566	204	31	635	531	100	605	550	100	140	189.5	562	585	209.5		

SVP SELECT ASEPTIC RIGHT ANGLE VALVE

SVP SELECT ASEPTIC DOUBLE RIGHT ANGLE VALVE

SVP SELECT ASEPTIC CROSS VALVE

1.5

**Asept. Right Angle Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)

Select A 270 D-PEEK manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2304084	1.0"	2304090
40	2304085	1.5"	2304091
50	2304086	2.0"	2304092
65	2308867	2.5"	2304093
80	2304088	3.0"	2304094
100	2304089	4.0"	2304095

**Asept. Double Right Angle Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)

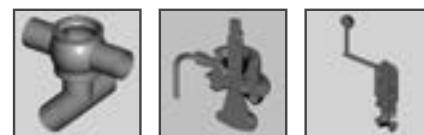
Select A 271 D-PEEK manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2304096	1.0"	2304102
40	2304097	1.5"	2304103
50	2304098	2.0"	2304104
65	2304099	2.5"	2304105
80	2304100	3.0"	2304106
100	2304101	4.0"	2304107

**Asept. Cross Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)

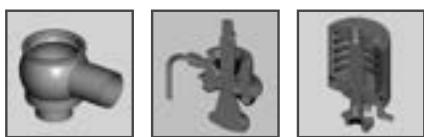
Select A 272 D-PEEK manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2304108	1.0"	2304114
40	2304109	1.5"	2304115
50	2304110	2.0"	2304116
65	2304111	2.5"	2304117
80	2304112	3.0"	2304118
100	2304113	4.0"	2304119

SVP SELECT ASEPTIC RIGHT ANGLE VALVE  
SVP SELECT ASEPTIC DOUBLE RIGHT ANGLE VALVE  
SVP SELECT ASEPTIC CROSS VALVE

1.5



**Asept. Right Angle Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)  
**Select A 370 D-PEEK pneumatic** air to open-spring to close

METRIC	ID-N.O.	OD-TUBE	ID-N.O.
25	2308866	1.0"	2308872
40	2343631	1.5"	2304150
50	2308868	2.0"	2304151
65	2308869	2.5"	2304152
80	2308870	3.0"	2304153
100	2343635	4.0"	2304154



**Asept. Double Right Angle Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)  
**Select A 371 D-PEEK pneumatic** air to open-spring to close

METRIC	ID-N.O.	OD-TUBE	ID-N.O.
25	2308871	1.0"	2304161
40	2304156	1.5"	2304162
50	2308873	2.0"	2304163
65	2308874	2.5"	2343835
80	2304159	3.0"	2304164
100	2304160	4.0"	2304165



**Asept. Cross Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)  
**Select A 372 D-PEEK pneumatic** air to open-spring to close

METRIC	ID-N.O.	OD-TUBE	ID-N.O.
25	2304166	1.0"	2304172
40	2304167	1.5"	2304173
50	2304168	2.0"	2304174
65	2304169	2.5"	2304175
80	2304170	3.0"	2304176
100	2304171	4.0"	2304177

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

## SVP SELECT ASEPTIC SAMPLING VALVE

## SVP SELECT ASEPTIC STRAIGHT-WAY VALVE

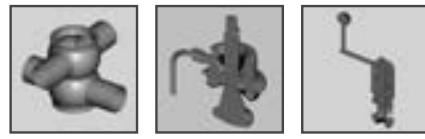
**Asept. Sampling Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)  
**Select A 273 D-PEEK** manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2309852	1.0"	2309886
40	2309861	1.5"	2309896
50	2309870	2.0"	2309924
65	2309878	2.5"	2309933
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.

**Asept. Straight-Way Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)  
**Select A 274 D-PEEK** manual



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2311162	1.0"	2311173
40	2311165	1.5"	2311176
50	2311168	2.0"	2311179
65	2311171	2.5"	2311182
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.

# SVP SELECT ASEPTIC SAMPLING VALVE

## SVP SELECT ASEPTIC STRAIGHT-WAY VALVE

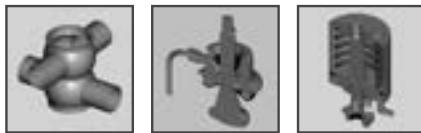


1.5

**Asept. Sampling Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)  
**Select A 373 D-PEEK pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2311192	1.0"	2311203
40	2311195	1.5"	2311206
50	2311198	2.0"	2311209
65	2311201	2.5"	2311212
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Valves with Mix-Match Housing on request.



**Asept. Straight-Way Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)  
**Select A 374 D-PEEK pneumatic** air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2311222	1.0"	2311233
40	2311225	1.5"	2311236
50	2311228	2.0"	2311239
65	2311231	2.5"	2311242
80	o.r.	3.0"	o.r.
100	o.r.	4.0"	o.r.

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.

Valves with Mix-Match Housing on request.

## SVP SELECT ASEPTIC ANGULAR SEAT VALVE

## SVP SELECT ASEPTIC BOTTOM SEAT VALVE



**Asept. Angular Seat Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)

Select A 280 D-PEEK manual

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2304286	1.0"	2310507
40	2304287	1.5"	2310508
50	2310501	2.0"	2310509
65	2310502	2.5"	2310510
80	2310503	3.0"	2310511
100	2310504	4.0"	2310512



**Asept. Bottom Seat Valve** with Diaphragm (P<sup>3</sup>) and PEEK-Disk / 30° Outlet

Select A 286 D-PEEK manual

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310524	1.0"	2310532
40	2310525	1.5"	2310533
50	2310526	2.0"	2310534
65	2310527	2.5"	2310535
80	2310528	3.0"	2310536
100	2310529	4.0"	2310537



**Asept. Bottom Seat Valve** with Diaphragm (P<sup>3</sup>) and PEEK-Disk / 30° Outlet

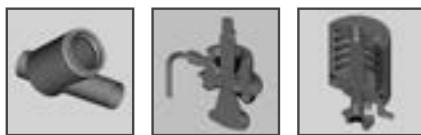
Select A 288 D-PEEK Bevelled wheel drive

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310549	1.0"	2310557
40	2310550	1.5"	2310558
50	2310551	2.0"	2310559
65	2310552	2.5"	2310560
80	2310553	3.0"	2310561
100	2310554	4.0"	2310562

# SVP SELECT ASEPTIC ANGULAR SEAT VALVE

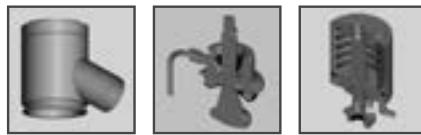
# SVP SELECT ASEPTIC BOTTOM SEAT VALVE

1.5



**Asept. Angular Seat Valve** with Diaphragm (P<sup>3</sup>) and valve disc (PEEK)  
**Select A 380 D-PEEK** pneumatic air to open-spring to close

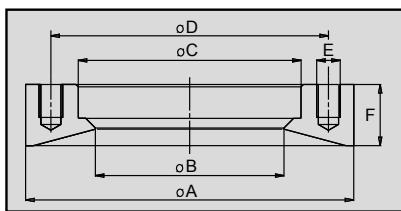
METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310573	1.0"	2310581
40	2310574	1.5"	2310582
50	2310575	2.0"	2310583
65	2310576	2.5"	2310584
80	2310577	3.0"	2310585
100	2310578	4.0"	2310586



**Asept. Bottom Seat Valve** with Diaphragm (P<sup>3</sup>) and PEEK-Disk / 30° Outlet  
**Select A 386 D-PEEK** pneumatic air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2310598	1.0"	2310606
40	2310599	1.5"	2310607
50	2310600	2.0"	2310608
65	2310601	2.5"	2310609
80	2310602	3.0"	2310610
100	2310603	4.0"	2310611

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the Prices of working mode air to open-spring to close. ID-No. on request.



N.b.: Weld-In Flange Z 2000/Select B  
complies with valve range  
SVP Model 2000, but is not compatible  
to the valve range SVP Model 1990!

**Please order separately:**  
Weld-In Flange for Bottom Seat Valves  
**Z 2000/Select B** 1.4404 (AISI 316L) APZ 3.1

SIZES/NENNWEITEN	ØA	ØB	ØC	ØD	E	F	ID-NO.
DN 25/1.0"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 40/1.5"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 50/2.0"	139.5	80.1	94.75	118	4 x M10	26	2123266
DN 65/2.5"	169.5	98.1	114.75	143	4 x M12	30	2123268
DN 80/3.0"	179.5	114.5	129.80	156	4 x M12	35	2123270
DN 100/4.0"0	209.5	140.5	159.80	185	6 x M12	37	2123297



# SÜDMO

## ASEPTIC SVP M2000 SINGLE SEAT VALVES WITH BELLOW (PTFE)

CONTENTS

# SÜDMO SVP M2000

## ASEPTIC SINGLE SEAT VALVES WITH BELLOW (PTFE)

### VALVE TECHNOLOGY FOR EVERY APPLICATION AREA

Due to the many years of experience in design and construction of valves for the food, beverage, pharmaceutical, chemical and cosmetic industry, we have managed to develop a comprehensive and variable standard valve programme SVP M2000.

Manufactured from a solid bloc Pentair Südmo valves continue to be characterized by their perfect surfaces, long service life and resistance against aggressive media. They are used wherever hygienically perfect conditions are required or the

sterile properties of the processes area of highest importance. The aseptic execution guarantees a perfect separation of the outside atmosphere from the valve insides by means of supported PTFE-bellows, pretensioned permanently.



# SÜDMO SVP M2000

## ASEPTIC SINGLE SEAT VALVES WITH BELLOW (PTFE)

TECHNICAL SPECIFICATION		
<b>Materials</b>	Product wetted parts Optional Parts not product wetted	1.4404 (AISI 316 L) 1.4435 (AISI 316 L) 1.4301 (AISI 304), 1.4307 (AISI 304 L)
<b>Sealing Elements</b>	Sealing materials (FDA)	TFM-1705 Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature Sterilization temperature	TFM-1705 120°C/245°F * TFM-1705 135°C/275°F * (ca. 20 min.)
<b>Pressures</b>	Operating pressure  Control pressure  Optional	6 bar (87 psi)  Min. 6 bar (87 psi) - max. 8 bar (116 psi)  Booster: in case of insufficient control air pressure
<b>Surfaces</b>	Product wetted surfaces Surfaces not product wetted Optional	Ra < 0,8 µm Bright-turned, Ra 1,6 µm Product wetted surfaces e-polished, higher quality surfaces on request
<b>Connections</b>	Standard Optional	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A) Other tube diameters on request

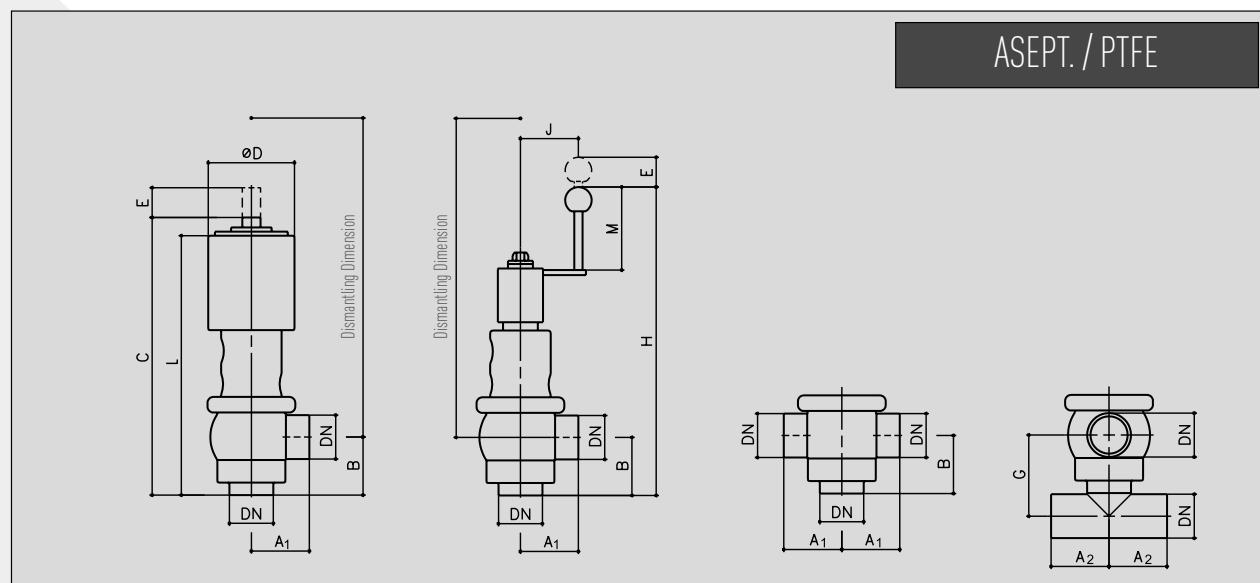
\* Depending on operating parameters

## SVP M2000 ASEPTIC RIGHT ANGLE VALVE

## SVP M2000 ASEPTIC DOUBLE RIGHT ANGLE VALVE

## SVP M2000 ASEPTIC CROSS VALVE

1.6



**Right Angle Valve**

**Double Right Angle Valve**

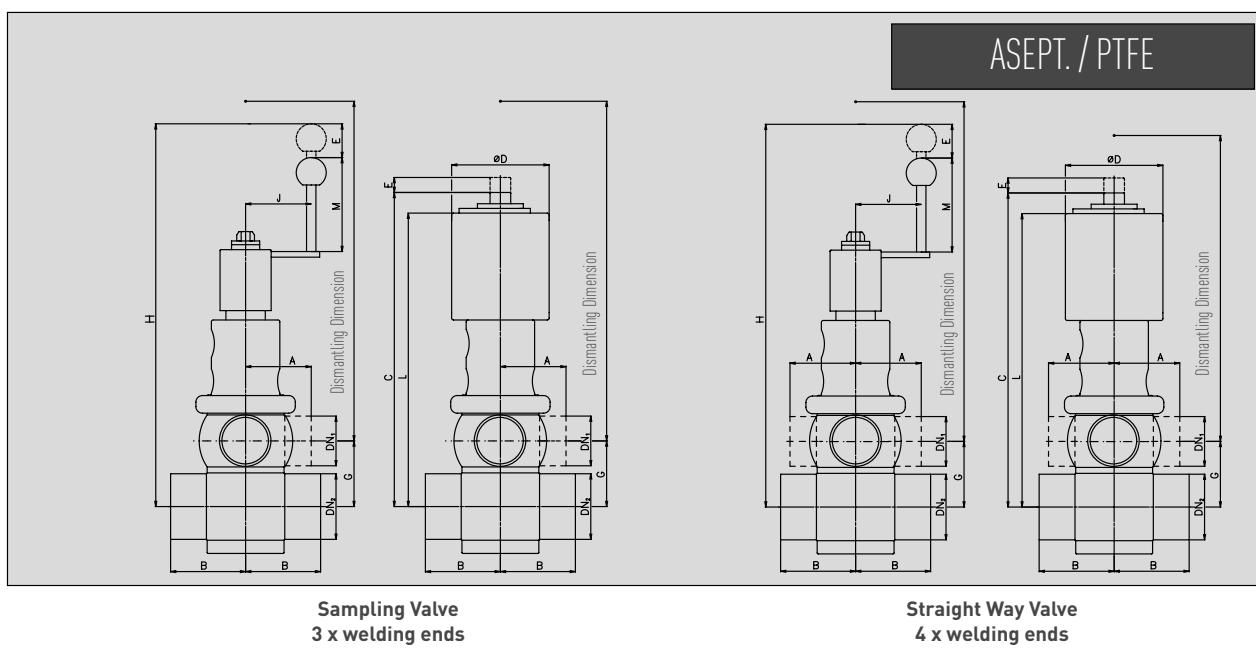
**Cross Valve**

manual		M2000 A 270 T										M2000 A 271 T				M2000 A 272 T			
pneumatic		M2000 A 370 T										M2000 A 371 T				M2000 A 372 T			
METRIC		DN	Tube	A1	A2	B	C	ØD	E	F	G	H	J	K	L	M			
10		Ø13 x 1.5		45	35	45	214	64.5	4.5	215	52.5	201	33	205	199				
15		Ø19 x 1.5		45	35	45	214	64.5	4.5	215	55.5	201	33	205	199				
20		Ø23 x 1.5		45	40	45	214	64.5	4.5	215	57.5	201	33	205	199				
25		Ø29 x 1.5		80	48	60	322	104	7	330	75.5	368	70	375	293	100			
40		Ø41 x 1.5		80	58	60	321	104	11	340	82.5	367	70	385	297	100			
50		Ø53 x 1.5		100	78	70	335	104	16	355	99.5	397	70	400	313	100			
65		Ø70 x 2.0		100	100	80	455	154	22	480	119.5	423	100	450	424	100			
80		Ø85 x 2.0		120	125	90	470	154	24	500	137	439	100	470	441	100			
100 <sup>1)</sup>		Ø104 x 2.0		150	150	100	483	154	31	520	157.5	451	100	490	461	100			

<sup>1)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered)

SVP M2000 ASEPTIC SAMPLING VALVE  
SVP M2000 ASEPTIC STRAIGHT-WAY VALVE

1.6



manual  
pneumatic

M2000 A 273 T  
M2000 A 373 T

M2000 A 274 T  
M2000 A 374 T

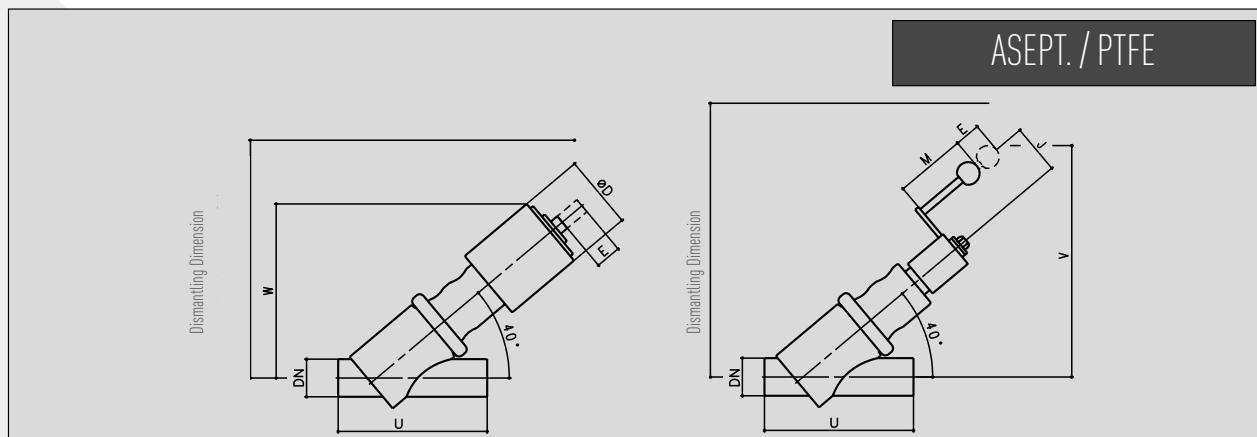
METRIC		A	B	C	ØD	E	F	G	H	J	K	L	M
DN	Tube/Rohr DN1												
25	Ø29 x 1.5	80	80	301	104	7	330	41	347	70	375	272	100
40	Ø41 x 1.5	80	80	311	104	11	340	50	357	70	385	287	100
50	Ø53 x 1.5	100	100	327	104	16	355	62	389	70	400	305	100
65	Ø70 x 2.0	100	100	455	154	22	480	80	423	100	450	424	100
80	Ø85 x 2.0	120	120	475	154	24	535	95	444	100	580	446	100
100	Ø104 x 2.0	150	150	497	154	31	550	114	465	100	640	475	100

Valves with Mix-Match Housing on request.

# SVP M2000 ASEPTIC ANGULAR SEAT VALVE

## SVP M2000 ASEPTIC BOTTOM SEAT VALVE

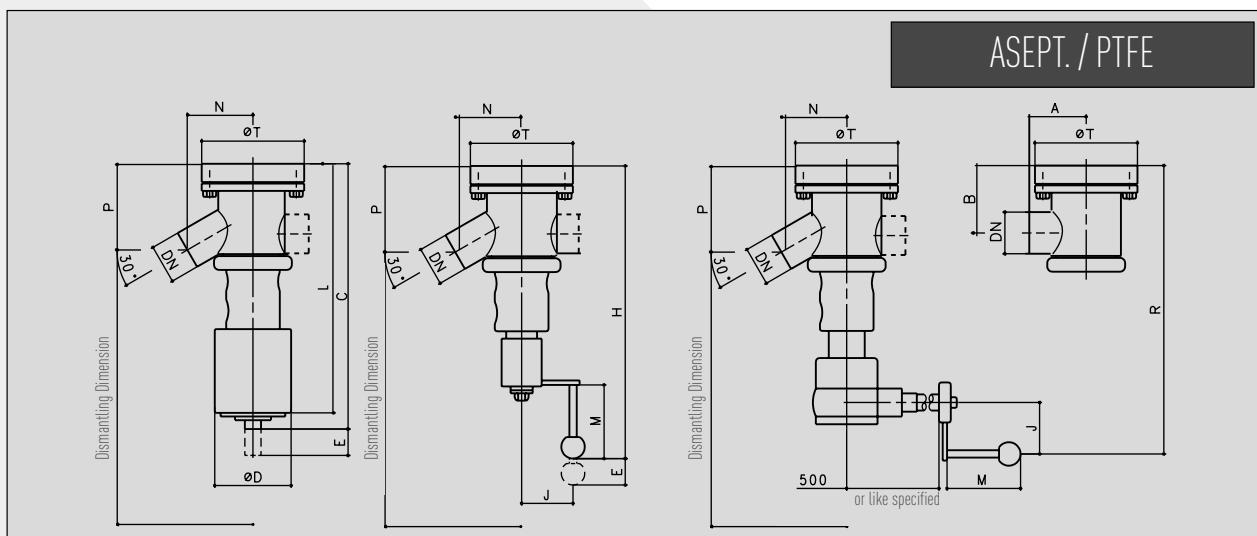
1.6



Angular Seat Valve

manual  
pneumatic

M2000 A 280 T  
M2000 A 380 T



Bottom Seat Valve 90°

Bottom Seat Valve 30°

manual  
pneumatic  
Bevelled wheel drive

M2000 A 285 T  
M2000 A 385 T  
M2000 A 387 T

M2000 A 286 T  
M2000 A 386 T  
M2000 A 388 T

METRIC		DN	Tube	A	B	C	ØD	E	F	H	J	K	L	M	N	P	R	S	ØT	U	V	W	X	Y
10	<sup>2)</sup>	Ø13 x 1.5		50	50.5	211	64.5	10	280	198	78	265	200	50	50	64	226	285	88	145	141	152	190	180
15	<sup>2)</sup>	Ø19 x 1.5		50	47.5	211	64.5	10	280	198	78	265	200	50	50	61	226	285	88	145	138	149	190	180
20		Ø23 x 1.5		50	45.5	211	64.5	10	280	198	78	265	200	50	50	58.5	226	285	88	145	136	147	190	180
25		Ø29 x 1.5		70	79	328	104	20	365	374	70	410	310	100	70	94	367	395	129.5	160	305	231	295	370
40		Ø41 x 1.5		70	90	345	104	20	385	391	70	435	327	100	80	110.5	381	420	129.5	185	313	239	315	390
50		Ø53 x 1.5		80	95.5	352	104	25	400	398	70	445	339	100	90	116	392	430	139.5	210	319	244	325	400
65		Ø70 x 2.0		90	112.5	480	154	30	535	448	100	505	457	100	100	132	438	480	169.5	250	376	338	435	470
80		Ø85 x 2.0		100	133	498	154	40	565	466	100	530	485	100	110	153	496	540	179.5	300	392	353	460	500
100	<sup>1)</sup>	Ø104 x 2.0		120	161	535	154	40	605	503	100	575	522	100	140	188	534	580	209.5	330	412	374	500	540

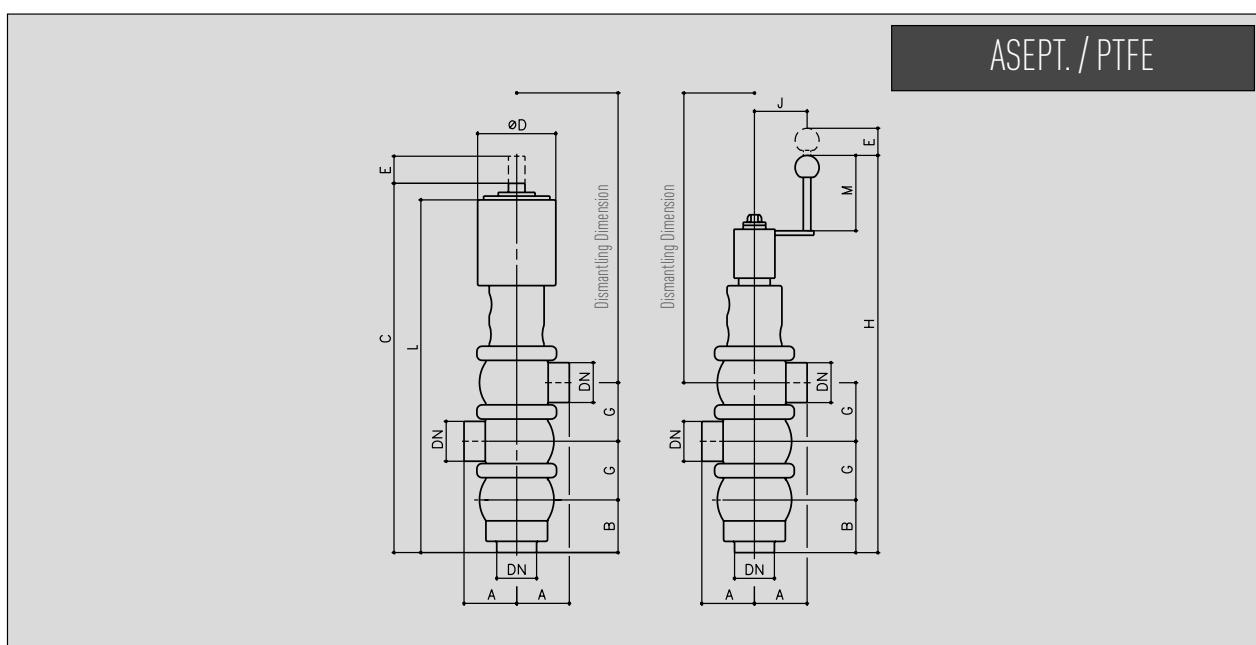
<sup>1)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered)

<sup>2)</sup> Angular Seat Valve housing of the following series: Metric (DN 10/15) eccentrically bottom plain reduced

# SVP M2000 ASEPTIC CHANGE OVER VALVE

## SPLIT HOUSING

1.6



Change Over Valve 3 x welding ends

manual  
pneumatic

M2000 A 294 T

M2000 A 394 T

METRIC		A	B	C	ØD	E	F	G	H	J	K	L
DN	Tube											
10	Ø13 X 1.5	45	55	250	64.5	5	250	27	240	33	240	236
15	Ø19 X 1.5	45	55	250	64.5	5	250	27	240	33	240	236
20	Ø23 X 1.5	45	55	250	64.5	5	250	27	240	33	240	236
25	Ø29 X 1.5	80	60	437	104	7	330	58	484	70	375	409
40	Ø41 X 1.5	80	60	453	104	11	340	66	499	70	385	429
50	Ø53 X 1.5	100	70	488	104	16	355	78	553	70	400	469
65	Ø70 X 2.0	100	80	640	154	22	480	94	611	100	450	612
80	Ø85 X 2.0	120	90	686	154	24	500	109	657	100	470	660
100 <sup>1)</sup>	Ø104 X 2.0	150	100	736	154	31	520	128	707	100	490	717

<sup>1)</sup> Pneumatic valves spring to open-air to close (6 bar control pressure) standard with booster size II (dismantling dimensions already considered)

## SVP M2000 ASEPTIC RIGHT ANGLE VALVE

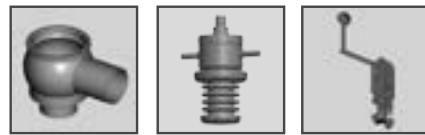
## SVP M2000 ASEPTIC DOUBLE RIGHT ANGLE VALVE

## SVP M2000 ASEPTIC CROSS VALVE

1.6

**Asept. Right Angle Valve** with bellow (PTFE)

**M2000 A 270 T** manual



### METRIC ID-NO.

10	2010405
15	2300277
20	2300278
25	2128787
40	2128861
50	2128862
65	2128863
80	2128864
100	2128865

**Asept. Double Right Angle Valve** with bellow (PTFE)

**M2000 A 271 T** manual



### METRIC ID-NO.

10	2010431
15	2010436
20	2010441
25	2129044
40	2129085
50	2129086
65	2129087
80	2129088
100	2129089

**Asept. Cross Valve** with bellow (PTFE)

**M2000 A 272 T** manual



### METRIC ID-NO.

10	2010509
15	2010519
20	2010523
25	2129120
40	2129139
50	2129140
65	2129141
80	2129142
100	2129143

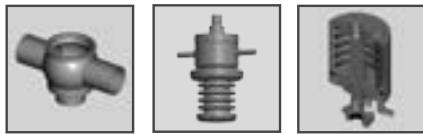
SVP M2000 ASEPTIC RIGHT ANGLE VALVE  
SVP M2000 ASEPTIC DOUBLE RIGHT ANGLE VALVE  
SVP M2000 ASEPTIC CROSS VALVE

1.6



**Asept. Right Angle Valve** with bellow (PTFE)  
**M2000 A 370 T** pneumatic air to open-spring to close

METRIC	ID-NO.
10	2006913
15	2300275
20	2300276
25	2128785
40	2128873
50	2128874
65	2128875
80	2128876
100	2128877



**Asept. Double Right Angle Valve** with bellow (PTFE)  
**M2000 A 371 T** pneumatic air to open-spring to close

METRIC	ID-NO.
10	2010466
15	2010474
20	2010476
25	2128798
40	2128837
50	2128838
65	2128839
80	2128840
100	2128841



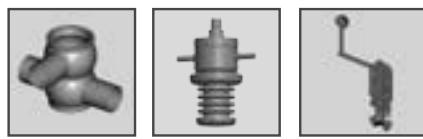
**Asept. Cross Valve** with bellow (PTFE)  
**M2000 A 372 T** pneumatic air to open-spring to close

METRIC	ID-NO.
10	2010621
15	2010604
20	2010622
25	2129123
40	2129175
50	2129176
65	2129177
80	2129178
100	2129179

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the prices of working mode air to open-spring to close. ID-No. on request.

## SVP M2000 ASEPTIC SAMPLING VALVE SVP M2000 ASEPTIC STRAIGHT-WAY VALVE

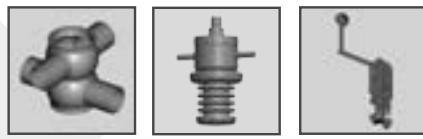
**Asept. Sampling Valve** with bellow (PTFE)  
**M2000 A 273 T** manual



METRIC/METRISCH	ID-NO.	PRICE/PREIS
25	2129812	
40	2129826	
50	2129827	
65	2112734	
80	o.r./a.A.	
100	o.r./a.A.	

Valves with Mix-Match Housing on request.

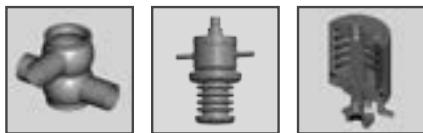
**Asept. Straight-Way Valve** with bellow (PTFE)  
**M2000 A 274 T** manual



METRIC/METRISCH	ID-NO.	PRICE/PREIS
25	2112786	
40	2112789	
50	2112792	
65	2112795	
80	o.r./a.A.	
100	o.r./a.A.	

Valves with Mix-Match Housing on request.

SVP M2000 ASEPTIC SAMPLING VALVE  
SVP M2000 ASEPTIC STRAIGHT-WAY VALVE



**Asept. Sampling Valve** with bellow (PTFE)  
**M2000 A 373 T pneumatic** air to open-spring to close

METRIC/METRISCH	ID-NO.	PRICE/PREIS
25	2129813	
40	2129836	
50	2129837	
65	2112737	
80	o.r./a.A.	
100	o.r./a.A.	

Valves with Mix-Match Housing on request.



**Asept. Straight-Way Valve** with bellow (PTFE)  
**M2000 A 374 T pneumatic** air to open-spring to close

METRIC/METRISCH	ID-NO.	PRICE/PREIS
25	2112821	
40	2112824	
50	2024855	
65	2112829	
80	o.r./a.A.	
100	o.r./a.A.	

Valves with Mix-Match Housing on request.

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the prices of working mode air to open-spring to close. ID-No. on request.

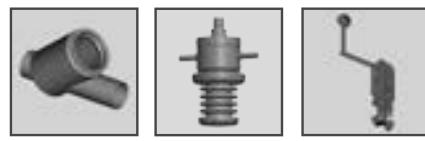
## SVP M2000 ASEPTIC ANGULAR SEAT VALVE

## SVP M2000 ASEPTIC BOTTOM SEAT VALVE

1.6

**Asept. Angular Seat Valve** with bellow (PTFE)

**M2000 A 280 T** manual



### METRIC ID-NO.

10	2010932
15	2010936
20	2010940
25	2129124
40	2129511
50	2129512
65	2129513
80	2129514
100	2129515

**Asept. Bottom Seat Valve** with bellow (PTFE) / 30° Outlet

**M2000 A 286 T** manual

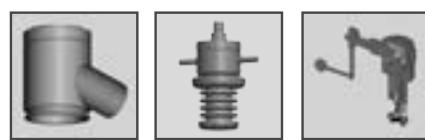


### METRIC ID-NO.

10	2011356
15	2011358
20	2011367
25	2129125
40	2129529
50	2129530
65	2129531
80	2129532
100	2129533

**Asept. Bottom Seat Valve** with bellow (PTFE) / 30° Outlet

**M2000 A 288 T** Bevelled wheel drive



### METRIC ID-NO.

10	2011460
15	2011472
20	2011473
25	2129132
40	2129655
50	2129656
65	2129657
80	2129658
100	2129659

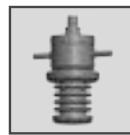
## SVP M2000 ASEPTIC ANGULAR SEAT VALVE

## SVP M2000 ASEPTIC BOTTOM SEAT VALVE



**Asept. Angular Seat Valve** with bellow (PTFE)  
**M2000 A 380 T** pneumatic air to open-spring to close

METRIC	ID-NO.
10	2010962
15	2010964
20	2340449
25	2129131
40	2129637
50	2129638
65	2129639
80	2129640
100	2129641



**Asept. Bottom Seat Valve** with bellow (PTFE) / 30° Outlet  
**M2000 A 386 T** pneumatic air to open-spring to close

METRIC	ID-NO.
10	2011390
15	2011430
20	2011435
25	2129130
40	2129619
50	2129620
65	2129621
80	2129622
100	2129623

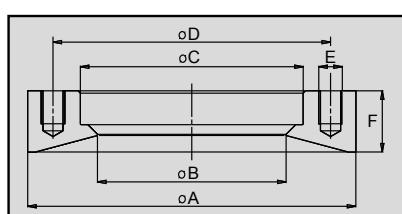
Prices and ID-No. for Bottom Seat Valves with 90° outlet on request.

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the prices of working mode air to open-spring to close. ID-No. on request.

**Please order separately:**

Weld-In Flange for Bottom Seat Valves

**Z 2000>Select B** 1.4404 (AISI 316L) APZ 3.1



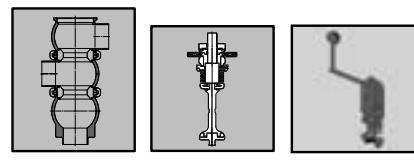
N.b.: Weld-In Flange Z 2000>Select B complies with valve range SVP Model 2000, but is not compatible to the valve range SVP Model 1990!

SIZES/NENNWEITEN	ØA	ØB	ØC	ØD	E	F	ID-NO.
DN 10	88	38	50.25	70	4 x M8	17	2130026
DN 15/0.5"	88	38	50.25	70	4 x M8	17	2130026
DN 20/0.75"	88	38	50.25	70	4 x M8	17	2130026
DN 25/1.0"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 40/1.5"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 50/2.0"	139.5	80.1	94.75	118	4 x M10	26	2123266
DN 65/2.5"	169.5	98.1	114.75	143	4 x M12	30	2123268
DN 80/3.0"	179.5	114.5	129.80	156	4 x M12	35	2123270
DN 100/4.0"	209.5	140.5	159.80	185	6 x M12	37	2123297

# SVP M2000 ASEPTIC CHANGE OVER VALVE SPLIT HOUSING

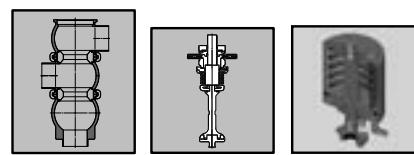
1.6

**Asept. Change Over Valve** with bellow (PTFE)  
**M2000 A 294 T** manual



METRIC	ID-NO.
10	2907063
15	2907064
20	2907065
25	2129136
40	2129727
50	2129728
65	2129729
80	2129730
100	2129731

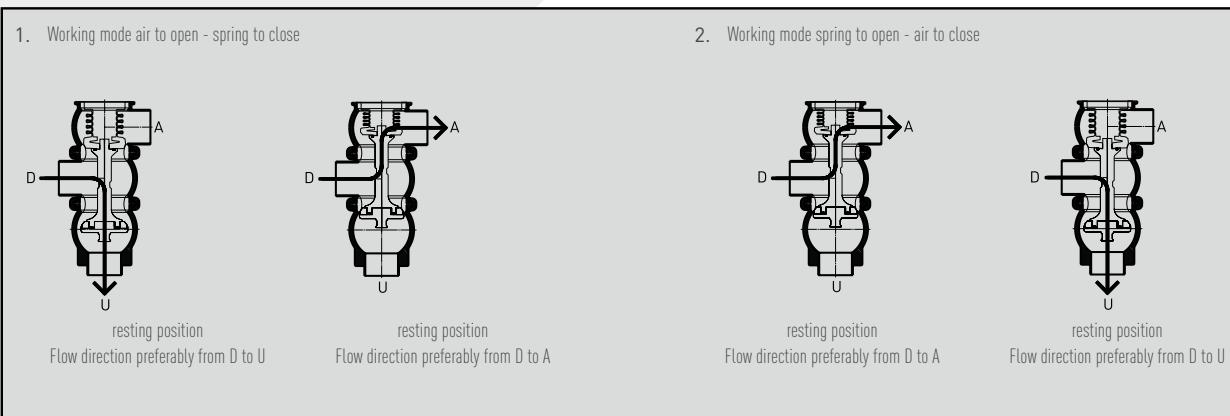
**Asept. Change Over Valve** with bellow (PTFE)  
**M2000 A 394 T** pneumatic air to open-spring to close



METRIC	ID-NO.
10	2907071
15	2907072
20	2907073
25	2129137
40	2129745
50	2129746
65	2129747
80	2129748
100	2129749

Prices for working mode air to close-spring to open as well as air to open-air to close comply with the prices of working mode air to open-spring to close. ID-No. on request.

## Flow Directions Change Over Valve, Split Housing



# SÜDMO

## ACCESSORIES FOR SVP SELECT AND SVP M2000 SINGLE SEAT VALVES

CONTENTS

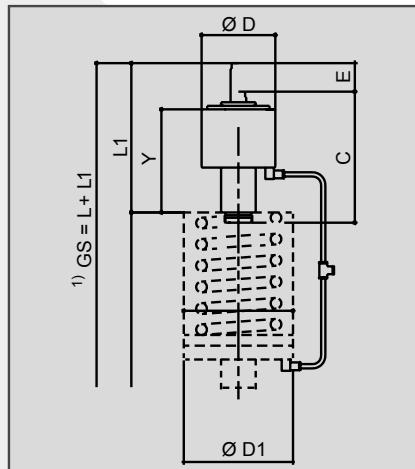
## SVP SELECT / M2000 ACCESSORIES

1.7

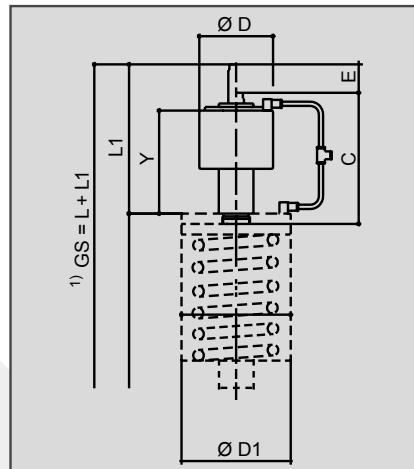
### Pneumatic Booster Select Z 370 B

As accessory where control air pressure is too low  
(Not possible with longstroke version)

**air to open / spring to close**



**spring to open / air to close**



SIZES	BOOSTER	ØD	ØD1	C	L1	Y	MIN. CONTROL AIR PRESSURE	MAX. OPERATING PRESSURE	E
DN 10	0	64.5	64.5	100	102	75	3.0 bar	bei/at	6.0 bar
DN 15/0.5"	0	64.5	64.5	100	102	75	3.0 bar	bei/at	6.0 bar
DN 20/0.75"	0	64.5	64.5	100	102	75	3.0 bar	bei/at	6.0 bar
DN 25/1.0"	I	104	104	169	195	130	3.0 bar	bei/at	6.0 bar
DN 40/1.5"	I	104	104	169	195	130	3.0 bar	bei/at	6.0 bar
DN 50/2.0"	I	104	104	169	195	130	3.0 bar	bei/at	6.0 bar
DN 65/2.5"	II	104	154	184	210	145	3.5 bar	bei/at	6.0 bar
DN 80/3.0"	II	104	154	184	210	145	3.5 bar	bei/at	6.0 bar
DN 100/4.0"	III	154	154	194	220	155	3.0 bar	bei/at	5.0 bar
DN 125	<sup>2)</sup> II XL	104	204	187	220	134	5.0 bar	bei/at	6.0 bar
DN 125	IV XL	204	204	187	220	134	4.0 bar	bei/at	5.0 bar
DN 150/6.0"	<sup>2)</sup> II XL	104	204	187	220	134	5.0 bar	bei/at	6.0 bar
DN 150/6.0"	IV XL	204	204	187	220	134	4.0 bar	bei/at	5.0 bar

Stroke E depending  
on type and size

<sup>1)</sup> The total structural height GS of a valve with booster is calculated from the respective dimension L (basic valve type) + L1 (booster)

<sup>2)</sup> Pneumatic change over valves in sizes DN125, 150 / 6", 125 with booster II XL as standard. control air pressure in this case min. 6 bar.

### Booster Select Z 370 B

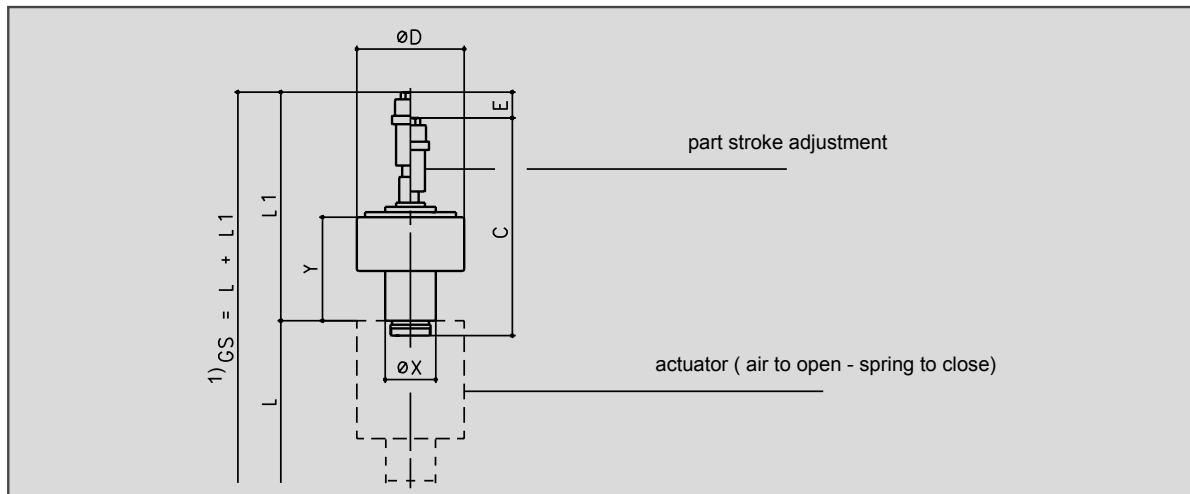
SIZES	BOOSTER	ID-NO.
DN 10	0	a.A/o.r.
DN 15/0.5"	0	a.A/o.r.
DN 20/0.75"	0	a.A/o.r.
DN 25/1.0"	I	2158394
DN 40/1.5"	I	2158394
DN 50/2.0"	I	2158394
DN 65/2.5"	II	2154327
DN 80/3.0"	II	2154327
DN 100/4.0"	III	2158397
DN 125	II XL	2131030
DN 125	IV XL	2131479
DN 150/6.0"	II XL	2131030
DN 150/6.0"	IV XL	2131479

### Set of Seals for Select Z 370 B

SIZES	BOOSTER	ID-NO.
DN 10	0	a.A/o.r.
DN 15/0.5"	0	a.A/o.r.
DN 20/0.75"	0	a.A/o.r.
DN 25/1.0"	I	2159351
DN 40/1.5"	I	2159351
DN 50/2.0"	I	2159351
DN 65/2.5"	II	2159351
DN 80/3.0"	II	2159351
DN 100/4.0"	III	2159351
DN 125	II XL	2301875
DN 125	IV XL	2301875
DN 150/6.0"	II XL	2301875
DN 150/6.0"	IV XL	2301875

**Pneumatic 3-Position Actuator****Select Z 370 S**

As accessory for an intermediate stroke  
(Not possible with longstroke version)



SIZES	C	ØD	L1	ØX	Y	PARTSTROKE	E
DN 10	140	64.5	140	34	65	0 - 6 mm	
DN 15/0.5"	140	64.5	140	34	65	0 - 6 mm	
DN 20/0.75"	140	64.5	140	34	65	0 - 6 mm	
DN 25/1.0"	236	104	223	49	100	0 - 15 mm	
DN 40/1.5"	236	104	223	49	100	0 - 15 mm	
DN 50/2.0"	236	104	223	49	100	0 - 15 mm	
DN 65/2.5"	274	154	261	49	123	0 - 15 mm	
DN 80/3.0"	274	154	261	49	123	0 - 15 mm	
DN 100/4.0"	274	154	261	49	123	0 - 15 mm	
DN 125	325	204	355	64	200	0 - 25 mm	
DN 150/6.0"	325	204	355	64	200	0 - 25 mm	

Stroke E depending on type and size

<sup>1)</sup> The total structural height GS of a valve with 3-position actuator is calculated from the respective dimension L (basic valve type) + L1 (3-position actuator)

<sup>2)</sup> Control air pressure: min. 6 bar - max. 8 bar

The 3-position actuator can only be fitted to pneumatic valves and/or booster with air to open - spring to close action of series SVP Select.

**3-Position Actuator Select Z 370 S**

SIZES	ID-NO.
DN 10	2162494
DN 15/0.5"	2162494
DN 20/0.75"	2162494
DN 25/1.0"	SUE2158388
DN 40/1.5"	SUE2158388
DN 50/2.0"	SUE2158388
DN 65/2.5"	2158391
DN 80/3.0"	2158391
DN 100/4.0"	2158391
DN 125	2301876
DN 150/6.0"	2301876

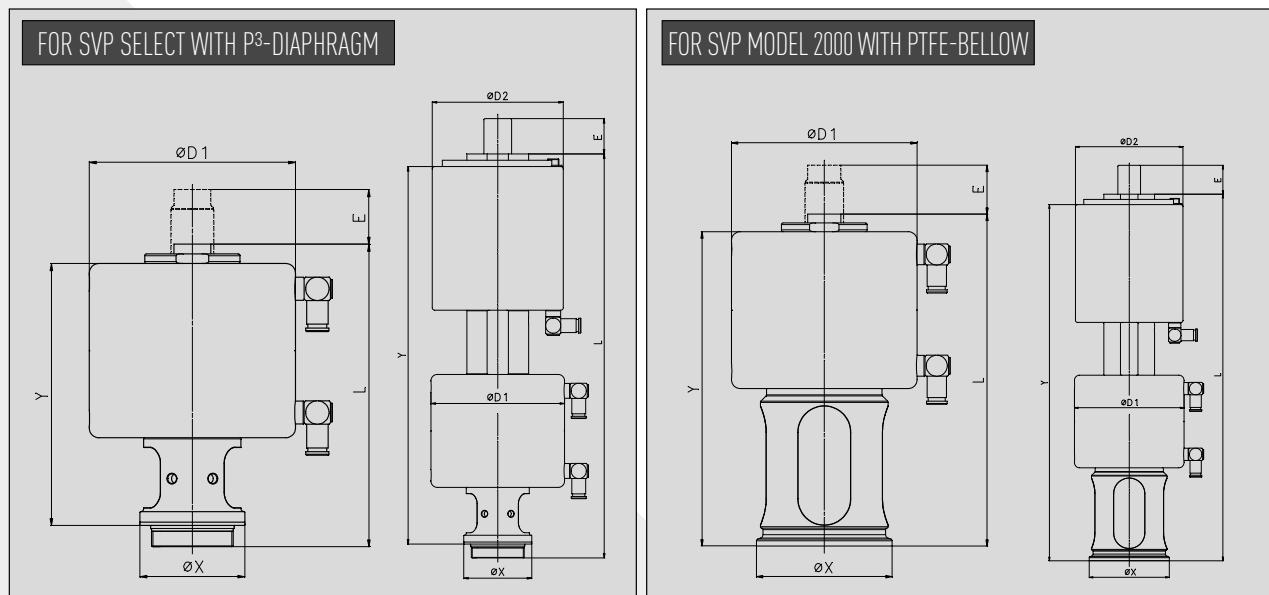
**Set of Seals** for 3-Position Actuator Select Z 370 S

SIZES	ID-NO.
DN 10	2315324
DN 15/0.5"	2315324
DN 20/0.75"	2315324
DN 25/1.0"	2307623
DN 40/1.5"	2307623
DN 50/2.0"	2307623
DN 65/2.5"	2307623
DN 80/3.0"	2307623
DN 100/4.0"	2307623
DN 125	2301877
DN 150/6.0"	2301877

## SVP SELECT / M2000 ACCESSORIES

### Pneumatic Actuator Z370-D-FILL/Z370-T-FILL

For filling applications



TYPE	SIZE	ØD1	ØD2	Y	L	ØX	E	MIN. CONTROL AIR PRESSURE	MAX. OPERATING PRESSURE
Z370-D-FILL	DN 25-40/1.00"-1.50"	106	-	132	156	54	max. 28	o.r.	o.r.
Z370-D-FILL-SAFTEY	DN 25-40/1.00"-1.50"	106	104	300	321	54	max. 28	o.r.	o.r.
Z370-T-FILL	DN 10-20/0.50"-0.75"	61	-	122	127	50,5	max. 15,5	o.r.	o.r.
Z370-T-FILL	DN 25-40/1.00"-1.50"	106	-	180	190	77,5	max. 28	o.r.	o.r.
Z370-T-FILL-SAFTEY	DN 10-20/0.50"-0.75"	61	64,5	225	241	50,5	max. 15,5	o.r.	o.r.
Z370-T-FILL-SAFTEY	DN 25-40/1.00"-1.50"	106	104	345	383	77,5	max. 28	o.r.	o.r.

SVP Select			SVP M2000		
AVAILABILITY-MATRIX SVP FILL			P3-DIAPHRAGM PEEK-RING	P3-DIAPHRAGM PEEK-DISC	PTFE-BELLOW
HOUSING TYPE	SIZE				
RIGHT, DOUBLE-RIGHT, ANGULAR SEAT	DN 10				
	DN 15				
	DN 20				
	DN 25				
	DN 40				
	DN 0.50"				
	DN 0.75"				
	DN 1.00"				
	DN 1.50"				

#### Actuator Select Z370 FILL / M2000 Z370 FILL

TYPE	SIZE	ID-NO
Z370-D-FILL	DN 25-40/1.00"-1.50"	2147207
Z370-D-FILL-SAFTEY	DN 25-40/1.00"-1.50"	2327845
Z370-T-FILL	DN 10-20/0.50"-0.75"	2147208
Z370-T-FILL	DN 25-40/1.00"-1.50"	2147209
Z370-T-FILL-SAFTEY	DN 10-20/0.50"-0.75"	2327848
Z370-T-FILL-SAFTEY	DN 25-40/1.00"-1.50"	2326396

#### Set of Seals for Actuator Z370 FILL

TYPE	SIZE	ID-NO
Z370-D-FILL	DN 25-40/1.00"-1.50"	2147211
Z370-D-FILL-SAFTEY *	DN 25-40/1.00"-1.50"	2147211
Z370-T-FILL	DN 10-20/0.50"-0.75"	2147212
Z370-T-FILL	DN 25-40/1.00"-1.50"	2147213
Z370-T-FILL-SAFTEY*	DN 10-20/0.50"-0.75"	2147212
Z370-T-FILL-SAFTEY*	DN 25-40/1.00"-1.50"	2147213

\* An additional seal kit (actuator sided) is needed. See chapter 1.8

\* Zusätzlich wird ein antriebsseitiger Dichtungssatz für einen SVP Select Antrieb benötigt. Siehe Kapitel 1.8



1.8

# SÜDMO

## SPARE PARTS

### FOR SVP SELECT SINGLE SEAT VALVES

CONTENTS

## SVP SELECT SPARE PARTS

### Sets of Seals for Hygienic SVP Valves with Profile Seal / O-Ring

#### Product Side

For valves Select S 270-288 / S 370-386

EPDM		FKM		HNBR		P <sup>3</sup> -Diaphragm	
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 10/ISO 8 *	2144109	2144111	2144112	2144112	2144112	2144053	2144053
DN 15/0.5"/ISO 10 *	2144109	2144111	2144112	2144112	2144112	2144053	2144053
DN 20/0.75"/ISO 15 *	2144109	2144111	2144112	2144112	2144112	2144053	2144053
DN 25/1.0"/ISO 25	2132024	2143626	2156768	2156768	2156768		
DN 40/1.5"	2132025	2143627	2156741	2156741	2156741		
DN 50/2.0"/ISO 40	2132026	2143628	2156745	2156745	2156745		
DN 65/2.5"/ISO 50	2132027	2143629	2156748	2156748	2156748		
DN 80/3.0"/ISO 65	2132028	2143630	2156738	2156738	2156738		
DN 100/4.0"/ISO 80	2132029	2143631	2156739	2156739	2156739		
DN 125/ISO 100	2131352	2142714	2142716	2142716	2142716		
DN 150/6.0"/ISO 125	2131025	2142715	2142717	2142717	2142717		

New standard since 01.03.2016 (suitable for listed valve variants in catalog chapter 1.1.18)

For valves Select S 390-392 RSC-Seal

EPDM		FKM		HNBR	
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2164625	2174957	2173736	2173736	2173736
DN 40/1.5"	2146037	2174205	2168679	2168679	2168679
DN 50/2.0"	2165025	2174261	2168014	2168014	2168014
DN 65/2.5"	2166685	2174206	2164755	2164755	2164755
DN 80/3.0"	2146012	2174207	2167062	2167062	2167062
DN 100/4.0"	2164592	2174958	2168015	2168015	2168015

Suitable for all SVP Select Change Over Valves prior to this catalog version.

For valves Select S 290-293 / S 390-393

EPDM		FKM		HNBR		P <sup>3</sup> -Diaphragm	
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 10/ISO 8 *	2144245	2310794	2310795	2310795	2310795	2144053	2144053
DN 15/0.5"/ISO 10 *	2144245	2310794	2310795	2310795	2310795	2144053	2144053
DN 20/0.75"/ISO 15 *	2144245	2310794	2310795	2310795	2310795	2144053	2144053
DN 25/1.0"/ISO 25	2154285	2143632	2143638	2143638	2143638		
DN 40/1.5"	2154287	2143633	2156764	2156764	2156764		
DN 50/2.0"/ISO 40	2154101	2143634	2156766	2156766	2156766		
DN 65/2.5"/ISO 50	2154102	2143635	2156744	2156744	2156744		
DN 80/3.0"/ISO 65	2154103	2143636	2156758	2156758	2156758		
DN 100/4.0"/ISO 80	2154104	2143637	2143639	2143639	2143639		

For valves Select S 394

EPDM		FKM		HNBR	
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2328445	2328451	2328457	2328457	2328457
DN 40/1.5"	2328446	2328452	2328458	2328458	2328458
DN 50/2.0"	2328447	2328453	2328459	2328459	2328459
DN 65/2.5"	2328448	2328454	2328460	2328460	2328460
DN 80/3.0"	2328449	2328455	2328461	2328461	2328461
DN 100/4.0"	2328450	2328456	2328462	2328462	2328462
DN 125/4.0"	2114032	2145396	2145403	2145403	2145403
DN 150/6.0"	2131041	2145397	2145404	2145404	2145404

<sup>1)</sup> DN 10-20/OD-Tube/Zoll 0.5"-0.75"/aseptic executions as standard P<sup>3</sup>-diaphragm / O-Ring

**Sets of Seals for Hygienic SVP Valves** with Profile Seal / O-Ring**Product Side**

New standard since 01.03.2016 (suitable for listed valve variants in catalog chapter 1.1.19)

For valves Select S 390-392 2G RSC-Seal

	EPDM	FKM	HNBR
SIZES/NENNWEITEN	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2328478	2328484	2328490
DN 40/1.5"	2328479	2328485	2328491
DN 50/2.0"	2328480	2328486	2180514
DN 65/2.5"	2328481	2328487	2180513
DN 80/3.0"	2328482	2328488	2328494
DN 100/4.0"	2328483	2328489	2328495

Suitable for all SVP Select Change Over Valves prior to this catalog version.

For valves Select S 290-293 2G / S 390-393 2G

	EPDM	FKM	HNBR
SIZE	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2156811	2145394	2145398
DN 40/1.5"	2143619	2158901	2158366
DN 50/2.0"	2156718	2158903	2145399
DN 65/2.5"	2156719	2158906	2145400
DN 80/3.0"	2156720	2158907	2145401
DN 100/4.0"	2158364	2145395	2145402
DN 125	2114032	2145396	2145403
DN 150/6.0"	2131041	2145397	2145404

New standard since 01.03.2016 (suitable for listed valve variants in catalog chapter 1.1.20)

For valves Select S 400

	EPDM	FKM	HNBR
SIZE	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2328463	2328464	2328467
DN 40/1.5"	2167938	2328465	2328468
DN 50/2.0"	2166514	2168469	2328469
DN 65/2.5"	2167940	2172470	2328470
DN 80/3.0"	2167941	2168473	2328471
DN 100/4.0"	2168106	2328466	2328472

For valves Select S 401-408

	EPDM	FKM	HNBR
SIZE	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2180362	2328474	2173826
DN 40/1.5"	2172187	2328475	2173737
DN 50/2.0"	2164765	2174097	2173740
DN 65/2.5"	2164588	2328476	2168070
DN 80/3.0"	2167052	2174098	2173733
DN 100/4.0"	2167443	2328477	2173734

**Actuator Side**

	NBR
SIZES	ID-NO.
DN 10-20/0.5"-0.75"/ISO 8-15	2146871
DN 25-100/1.0"-4.0"/ISO 25-80	2132039
DN 125-150/6.0"/ISO 100-125	2301874

## SVP SELECT SPARE PARTS

### Sets of Seals for Aseptic SVP Valves with Diaphragm (P<sup>3</sup>) and O-Ring

#### Product Side

For valves Select A 270-288 D-E / A 370-386 D-E

	<b>EPDM</b> (without diaphragm / ohne Manschette)	<b>FKM</b> (without diaphragm / ohne Manschette)	<b>HNBR</b> (without diaphragm / ohne Manschette)	<b>P<sup>3</sup>-Diaphragm</b>
<b>SIZES</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
DN 10/ISO 8	2144109	2144111	2144112	2144053
DN 15/0.5"/ISO 10	2144109	2144111	2144112	2144053
DN 20/0.75"/ISO 15	2144109	2144111	2144112	2144053
DN 25/1.0"/ISO 25	2155447	2306442	2306444	2143030
DN 40/1.5"	2155448	2306443	2306445	2143030
DN 50/2.0"/ISO 40	2155449	2158114	2306446	2143031
DN 65/2.5"/ISO 50	2155450	2158537	2306447	2142876
DN 80/3.0"/ISO 65	2155451	2158347	2306448	2143032
DN 100/4.0"/ISO 80	2155452	2158357	2306449	2143033

New standard since 01.03.2016 (suitable for listed valve variants in catalog chapter 1.3.16)

For valves Select A 390-392 RSC-Seal

	<b>EPDM</b> (without diaphragm / ohne Manschette)	<b>FKM</b> (without diaphragm / ohne Manschette)	<b>HNBR</b> (without diaphragm / ohne Manschette)	<b>P<sup>3</sup>-Diaphragm</b>
<b>SIZES</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
DN 25/1.0"	2328548	2328436	2328441	2143030
DN 40/1.5"	2175236	2328437	2328442	2143031
DN 50/2.0"	2165093	2328438	2174860	2142876
DN 65/2.5"	2165937	2328439	2328443	2143032
DN 80/3.0"	2328435	2328440	2328444	2143033

Suitable for all SVP Select Change Over Valves prior to this catalog version.

For valves A 290-293 D-E / A 390-393 D-E

	<b>EPDM</b> (without diaphragm / ohne Manschette)	<b>FKM</b> (without diaphragm / ohne Manschette)	<b>HNBR</b> (without diaphragm / ohne Manschette)	<b>P<sup>3</sup>-Diaphragm</b>
<b>SIZES</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
DN 10/ISO 8	2144245	2310794	2310795	2144053
DN 15/0.5"/ISO 10	2144245	2310794	2310795	2144053
DN 20/0.75"/ISO 15	2144245	2310794	2310795	2144053
DN 25/1.0"/ISO 25	2344510	2306450	2306455	2143030
DN 40/1.5"	2344511	2306451	2306456	2143031
DN 50/2.0"/ISO 40	2344512	2306452	2306457	2142876
DN 65/2.5"/ISO 50	2344513	2306453	2158514	2143032
DN 80/3.0"/ISO 65	2344514	2306454	2306459	2143033

New standard since 01.03.2016 (suitable for listed valve variants in catalog chapter 1.3.17)

For valves A 390-392 2G RSC-Seal

	EPDM	FKM	HNBR	P <sup>3</sup> -Diaphragm
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 25/1,0"	2328496	2328501	2328506	2143030
DN 40/1,5"	2328497	2328502	2328507	2143031
DN 50/2,0"	2328498	2328503	2328508	2142876
DN 65/2,5"	2328499	2328504	2328509	2143032
DN 80/3,0"	2328500	2328505	2328510	2143033

### Actuator Side

NBR	
SIZES	ID-NO.
DN 10-20/0.5"-0.75"/ISO 8-15	2146871
DN 25-100/1.0"-4.0"/ISO 25-80	2132039

## SVP SELECT SPARE PARTS

### Sets of Seals for Aseptic SVP Valves with Diaphragm (P<sup>3</sup>) and PEEK-Ring

#### Product Side

For valves Select A 270-288 D-PR / A 370-386 D-PR

EPDM (without diaphragm)		P <sup>3</sup> -Diaphragm
SIZES	ID-NO.	ID-NO.
DN 25/1.0"/ISO 25	2155453	2143030
DN 40/1.5"	2155453	2143030
DN 50/2.0"/ISO 40	2155455	2143031
DN 65/2.5"/ISO 50	2155456	2142876
DN 80/3.0"/ISO 65	2155457	2143032
DN 100/4.0"/ISO 80	2155458	2143033

New standard since 01.03.2016 (suitable for listed valve variants in catalog chapter 1.4.16)

Neuer Standard seit 01.03.2016 (passend für die unter Katalogkapitel 1.4.16 aufgeführten Varianten)

For valves Select A 390-392 D-PR with RSC-Seal

EPDM		FKM	HNBR	P <sup>3</sup> -Diaphragm P <sup>3</sup> -Manschette
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2180121	2328517	2328523	2143030
DN 40/1.5"	2175263	2328518	2328524	2143031
DN 50/2.0"	2180399	2328519	2328525	2142876
DN 65/2.5"	2328514	2328520	2328526	2143032
DN 80/3.0"	2328515	2328521	2328527	2143033

Suitable for all SVP Select Change Over Valves prior to this catalog version.

For valves A 290-293 D-PR / A 390-393 D-PR

EPDM (without diaphragm)		P <sup>3</sup> -Diaphragm
SIZES	ID-NO.	ID-NO.
DN 25/1.0"/ISO 25	o.r.	2143030
DN 40/1.5"	o.r.	2143031
DN 50/2.0"/ISO 40	2155851	2142876
DN 65/2.5"/ISO 50	2155850	2143032
DN 80/3.0"/ISO 65	2161225	2143033

New standard since 01.03.2016 (suitable for listed valve variants in catalog chapter 1.4.17)  
 Neuer Standard seit 01.03.2016 (passend für die unter Katalogkapitel 1.4.17 aufgeführten Varianten)

For valves Select A 390-392 D-PR 2G with RSC-Seal

	EPDM	FKM	HNBR	P <sup>3</sup> -Diaphragm P <sup>3</sup> -Manschette
SIZES/NENNWEITEN	ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2328529	2328535	2328541	2143030
DN 40/1.5"	2328530	2328536	2328542	2143031
DN 50/2.0"	2328531	2328537	2328543	2142876
DN 65/2.5"	2328532	2328538	2328544	2143032
DN 80/3.0"	2328533	2328539	2328545	2143033

### PEEK-Ring

PEEK	
SIZES	ID-NO.
DN 25/1.0"/ISO 25	2154224
DN 40/1.5"	2152511
DN 50/2.0"/ISO 40	2141955
DN 65/2.5"/ISO 50	2152479
DN 80/3.0"/ISO 65	2152480
DN 100/4.0"/ISO 80	2154217

### Actuator Side

NBR	
SIZES	ID-NO.
DN 25-100/1.0"-4.0"/ISO 25-80	2132039

## SVP SELECT SPARE PARTS

### Sets of Seals for Aseptic SVP Valves with Diaphragm (P<sup>3</sup>) and PEEK-Disc

#### Product Side

For valves Select A 270-288 D-PEEK  
A 370-386 D-PEEK

EPDM (without diaphragm)		P <sup>3</sup> -Diaphragm
SIZES	ID-NO.	ID-NO.
DN 25/1.0"/ISO 25	2155453	2143030
DN 40/1.5"	2155453	2143030
DN 50/2.0"/ISO 40	2155455	2143031
DN 65/2.5"/ISO 50	2155456	2142876
DN 80/3.0"/ISO 65	2155457	2143032
DN 100/4.0"/ISO 80	2155458	2143033

#### PEEK-Disc

For valves Select A 270-274 D-PEEK / A 370-374 D-PEEK

PEEK		PEEK	
SIZES	ID-NO.	SIZES	ID-NO.
DN 25	2144774	1.0"	2144780
DN 40	2144775	1.5"	2144781
DN 50	2144776	2.0"	2144782
DN 65	2144777	2.5"	2144783
DN 80	2144778	3.0"	2144784
DN 100	2144779	4.0"	2144785

#### PEEK-Disc / PEEK-Teller

For valves Select A 280-288 D-PEEK / A 380-386 D-PEEK

PEEK		PEEK	
SIZES	ID-NO.	SIZES	ID-NO.
DN 25	2145348	1.0"	2145348
DN 40	2145349	1.5"	2145349
DN 50	2145350	2.0"	2145350
DN 65	2145351	2.5"	2145351
DN 80	2145352	3.0"	2145352
DN 100	2145353	4.0"	2145353

#### Actuator Side

NBR	
SIZES	ID-NO.
DN 25-100/1.0"-4.0"/ISO 25-80	2132039

**Sets of Seals for SVP Select Long Stroke Valves****Product Side**

For valves Select S 370-386 E LS

SIZES	EPDM ID-NO.	FKM ID-NO.	HNBR ID-NO.
DN 25/1.0"	2132024	2143626	2156768
DN 40/1.5"	2132025	2143627	2156741
DN 50/2.0"	2132026	2143628	2156745
DN 65/2.5"	2132027	2143629	2156748
DN 80/3.0"	2132028	2143630	2156738
DN 100/4.0"	2132029	2143631	2156739

New standard since 01.03.2016 (suitable for listed valve variants in catalog chapter 1.2.10)

For valves Select S 390-392 LS RSC-Seal

SIZES	EPDM ID-NO.	FKM ID-NO.	HNBR ID-NO.
DN 25/1.0"	2164625	2174957	2173736
DN 40/1.5"	2146037	2174205	2168679
DN 50/2.0"	2165025	2174261	2168014
DN 65/2.5"	2166685	2174206	2164755
DN 80/3.0"	2146012	2174207	2167062
DN 100/4.0"	2164592	2174958	2168015

Suitable for all SVP Longstroke Change Over Valves prior to this catalog version.

For valves Select S 390-393 LS

SIZES	EPDM ID-NO.	FKM ID-NO.	HNBR ID-NO.
DN 25/1.0"	2154285	2143632	2143638
DN 40/1.5"	2154287	2143633	2156764
DN 50/2.0"	2154101	2143634	2156766
DN 65/2.5"	2154102	2143635	2156744
DN 80/3.0"	2154103	2143636	2156758
DN 100/4.0"	2154104	2143637	2143639

**Actuator Side**

NBR	
SIZES	ID-NO.
DN 25-100/1.0"-4.0"/ISO 25-80	2132039

## SVP SELECT SPARE PARTS

### Clamp for Connection of Valve Housings / Lanterns

For Valves Select S 270-393 / S 370-393 / A 270-288 D / A 370-386 D

SIZES	CLAMP SIZE/KLEMMENGRÖSSE	ID-NO.
DN 10/ISO 8	1.5"	0034421
DN 15/0.5"/ISO 10	1.5"	0034421
DN 20/0.75"/ISO 15	1.5"	0034421
DN 25/1.0"/ISO 25	2.5"	0034447
DN 40/1.5"	2.5"	0034447
DN 50/2.0"/ISO 40	3.0"	0034587
DN 65/2.5"/ISO 50	3.5"	0036590
DN 80/3.0"/ISO 65	4.0"	0034595
DN 100/4.0"/ISO 80	5.0"	2125807
DN 125/ISO 100	6.625"	2111992
DN 150/6.0"/ISO 125	8.0"	2130160

### Clamp for Connection of Valve Housings / Lanterns

For Valves Select A 290-293 D / A 390-393 D

SIZES	CLAMP SIZE/KLEMMENGRÖSSE	ID-NO.
DN 10/ISO 8	1.5"	0034421
DN 15/0.5"/ISO 10	1.5"	0034421
DN 20/0.75"/ISO 15	1.5"	0034421
DN 25/1.0"/ISO 25	2.5"	0034447
DN 40/1.5"	3.0"	0034587
DN 50/2.0"/ISO 40	3.5"	0036590
DN 65/2.5"/ISO 50	4.0"	0034595
DN 80/3.0"/ISO 65	5.0"	2125807

### Clamp for Connection of Valve Housings / Lanterns

For Longstroke Valves Select

SIZES	CLAMP SIZE/KLEMMENGRÖSSE	ID-NO.
DN 25/1.0"	2.5"	0034447
DN 40/1.5"	2.5"	0034447
DN 50/2.0"	3.0"	0034587
DN 65/2.5"	3.5"	0036590
DN 80/3.0"	4.0"	0034595
DN 100/4.0"	5.0"	2125807

# SÜDMO

## SPARE PARTS

### FOR SVP M2000 SINGLE SEAT VALVES

CONTENTS

## SVP M2000 SPARE PARTS

### Sets of Seals for Aseptic SVP M2000 Valves with PTFE-Bellow

#### Product Side

For Valves M2000 A 270-279 T / A 370-379 T

PTFE-Below		EPDM*
SIZES	ID-NO.	ID-NO.
DN 10/ISO 8	2129415	2127179
DN 15/0.5"/ISO 10	2129415	2127179
DN 20/0.75"/ISO 15	2129415	2127179
DN 25/1.0"/ISO 25	2128321	2129306
DN 40/1.5"	2128349	2129306
DN 50/2.0"/ISO 40	2128350	2128756
DN 65/2.5"/ISO 50	2128351	2129292
DN 80/3.0"/ISO 65	2128352	2129297
DN 100/4.0"/ISO 80	2128353	2123708

For Valves M2000 A 280-289 T / A 380-389 T

PTFE-Below		EPDM*
SIZES	ID-NO.	ID-NO.
DN 10/ISO 8	2129417	2127179
DN 15/0.5"/ISO 10	2129417	2127179
DN 20/0.75"/ISO 15	2129417	2127179
DN 25/1.0"/ISO 25	2128322	2129306
DN 40/1.5"	2128354	2129306
DN 50/2.0"/ISO 40	2128355	2128756
DN 65/2.5"/ISO 50	2128356	2129292
DN 80/3.0"/ISO 65	2128357	2129297
DN 100/4.0"/ISO 80	2128358	2123708

For Valves M2000 A 294-299 T / A 394-399 T

PTFE-Below		EPDM*
SIZES	ID-NO.	ID-NO.
DN 10/ISO 8	2130543	2130542
DN 15/0.5"/ISO 10	2130543	2130542
DN 20/0.75"/ISO 15	2130543	2130542
DN 25/1.0"/ISO 25	2128709	2127006
DN 40/1.5"	2128710	2130113
DN 50/2.0"/ISO 40	2128711	2124123
DN 65/2.5"/ISO 50	2128712	2130733
DN 80/3.0"/ISO 65	2128713	2126918
DN 100/4.0"/ISO 80	2128714	2124096

#### Actuator Side

NBR	
SIZES	ID-NO.
DN 10-20/0.5"-0.75"/ISO 8-15	2112118
DN 25-100/1.0"-4.0"/ISO 25-80	2129340

\* Set of Seals without PTFE-bellow

**Sets of Seals for Hygienic SVP M2000 Valves with Profile Seal / O-Ring****Product Side**

For Valves M2000 S 270-289 / S 370-389

EPDM	FKM	HNBR
SIZES	ID-NO.	ID-NO.
DN 10/ISO 8	2127167	o.r.
DN 15/0.5"/ISO 10	2127167	o.r.
DN 20/0.75"/ISO 15	2127167	o.r.
DN 25/1.0"/ISO 25	2128679	2124270
DN 40/1.5"	2128685	2024613
DN 50/2.0"/ISO 40	2128686	2124271
DN 65/2.5"/ISO 50	2128687	2124272
DN 80/3.0"/ISO 65	2128688	2111136
DN 100/4.0"/ISO 80	2128689	2111155
DN 125/ISO 100	2131352	2142714
DN 150/6.0"/ISO 125	2131025	2142715
		2142717

For Valves M2000 S 290-293 / S 390-393

EPDM	FKM	HNBR
SIZES	ID-NO.	ID-NO.
DN 10/ISO 8	2130545	o.r.
DN 15/0.5"/ISO 10	2130545	o.r.
DN 20/0.75"/ISO 15	2130545	o.r.
DN 25/1.0"/ISO 25	2126418	2341734
DN 40/1.5"	2123534	2341530
DN 50/2.0"/ISO 40	2128753	2130999
DN 65/2.5"/ISO 50	2129273	2131299
DN 80/3.0"/ISO 65	2123535	2300362
DN 100/4.0"/ISO 80	2126431	2341767
		2131525

For Valves M2000 S 294-299 / S 394-399

EPDM	FKM	HNBR
SIZES	ID-NO.	ID-NO.
DN 25/1.0"/ISO 25	2129398	2142721
DN 40/1.5"	2142719	2142722
DN 50/2.0"/ISO 40	2140824	2142723
DN 65/2.5"/ISO 50	2150636	2142724
DN 80/3.0"/ISO 65	2151492	2142725
DN 100/4.0"/ISO 80	2142720	2142726
DN 125/ISO 100	2301872	2142727
DN 150/6.0"/ISO 125	2301873	2142816
		2142817

**Actuator Side**

NBR	
SIZES	ID-NO.
DN 10-20/0.5"-0.75"/ISO 8-15	2112118
DN 25-100/1.0"-4.0"/ISO 25-80	2129340
DN125-150/6.0"/ISO 100-125	2301874

## SVP M2000 SPARE PARTS

### Sets of Seals for Aseptic SVP M2000 Valves with Metal-Bellow

#### Product Side

For Valves M2000 A 270-279 M / A 370-379 M

Metal-Bellow	EPDM*	FKM*	HNBR*
SIZES	ID-NO.	ID-NO.	ID-NO.
DN 10/ISO 8	2129418	2127181	2152021
DN 15/0.5"/ISO 10	2129418	2127181	2152021
DN 20/0.75"/ISO 15	2129418	2127181	2152021
DN 25/1.0"/ISO 25	2128319	2129489	2151976
DN 40/1.5"	2128339	2129405	2141487
DN 50/2.0"/ISO 40	2128340	2126509	2124134
DN 65/2.5"/ISO 50	2128341	2129429	2142735
DN 80/3.0"/ISO 65	2128342	2129431	2130467
DN 100/4.0"/ISO 80	2128343	2124416	2151978

For Valves M2000 A 280-289 M / A 380-389 M

Metal-Bellow	EPDM*	FKM*	HNBR*
SIZES	ID-NO.	ID-NO.	ID-NO.
DN 10/ISO 8	2129420	2127181	2152021
DN 15/0.5"/ISO 10	2129420	2127181	2152021
DN 20/0.75"/ISO 15	2129420	2127181	2152021
DN 25/1.0"/ISO 25	2128320	2129489	2151976
DN 40/1.5"	2128344	2129405	2141487
DN 50/2.0"/ISO 40	2128345	2126509	2124134
DN 65/2.5"/ISO 50	2128346	2129429	2142735
DN 80/3.0"/ISO 65	2128347	2129431	2130467
DN 100/4.0"/ISO 80	2128348	2124416	2151978

For Valves M2000 A 294-299 M / A 394-399 M

Metal-Bellow	EPDM*	FKM*	HNBR*
SIZES	ID-NO.	ID-NO.	ID-NO.
DN 10/ISO 8	2130522	2130540	2152046
DN 15/0.5"/ISO 10	2130522	2130540	2152046
DN 20/0.75"/ISO 15	2130522	2130540	2152046
DN 25/1.0"/ISO 25	2128446	2127107	2142737
DN 40/1.5"	2128447	2130128	2142738
DN 50/2.0"/ISO 40	2128448	2127645	2142739
DN 65/2.5"/ISO 50	2128449	2124457	2142740
DN 80/3.0"/ISO 65	2128450	2341283	2142741
DN 100/4.0"/ISO 80	2128451	2341284	2142742

#### Actuator Side

NBR	
SIZES	ID-NO.
DN 10-20/0.5"-0.75"/ISO 8-15	2112118
DN 25-100/1.0"-4.0"/ISO 25-80	2129340

\* Set of Seals without metal-bellow

**Sets of Seals for Hygienic SVP M2000 Valves with Steam Barrier****Product Side**

For Valves M2000 S 270-289 DS / S 370-389 DS

EPDM	FKM	HNBR
SIZES	ID-NO.	ID-NO.
DN 10/ISO 8	2142765	o.r.
DN 15/0.5"/ISO 10	2142765	o.r.
DN 20/0.75"/ISO 15	2142765	o.r.
DN 25/1.0"/ISO 25	2140564	2341684
DN 40/1.5"	2130195	2341685
DN 50/2.0"/ISO 40	2131190	2341686
DN 65/2.5"/ISO 50	2131192	2341687
DN 80/3.0"/ISO 65	2130191	2142768
DN 100/4.0"/ISO 80	2130489	2142769
DN 125/ISO 100	2142766	2142770
DN 150/6.0"/ISO 125	2142767	2142771
		2142776

For Valves M2000 S 290-293 DS / S 390-393 DS

EPDM	FKM	HNBR
SIZES	ID-NO.	ID-NO.
DN 10/ISO 8	2142777	o.r.
DN 15/0.5"/ISO 10	2142777	o.r.
DN 20/0.75"/ISO 15	2142777	o.r.
DN 25/1.0"/ISO 25	2142778	2142780
DN 40/1.5"	2130197	2142781
DN 50/2.0"/ISO 40	2150414	2151933
DN 65/2.5"/ISO 50	2142779	2142782
DN 80/3.0"/ISO 65	2111643	2142783
DN 100/4.0"/ISO 80	2130485	2142784
		2142791

For Valves M2000 S 294-299 / S 394-399

EPDM	FKM	HNBR
SIZES	ID-NO.	ID-NO.
DN 25/1.0"/ISO 25	2142792	2142800
DN 40/1.5"	2142793	2142801
DN 50/2.0"/ISO 40	2142794	2142802
DN 65/2.5"/ISO 50	2142795	2142803
DN 80/3.0"/ISO 65	2142796	2142804
DN 100/4.0"/ISO 80	2142797	2142805
DN 125/ISO 100	2142798	2142806
DN 150/6.0"/ISO 125	2142799	2142807
		2142815

**Actuator Side**

NBR	
SIZES	ID-NO.
DN 10-20/0.5"-0.75"/ISO 8-15	2112118
DN 25-100/1.0"-4.0"/ISO 25-80	2129340
DN125-150/6.0"/ISO 100-125	2301874

## SVP M2000 SPARE PARTS

### Clamp for Connection of Valve Housings / Lanterns

For SVP Valves M2000

SIZES	CLAMP SIZE	ID-N.
DN 10/ISO 8	1.5"	0034421
DN 15/0.5"/ISO 10	1.5"	0034421
DN 20/0.75"/ISO 15	1.5"	0034421
DN 25/1.0"/ISO 25	2.5"	0034447
DN 40/1.5"	2.5"	0034447
DN 50/2.0"/ISO 40	3.0"	0034587
DN 65/2.5"/ISO 50	3.5"	0036590
DN 80/3.0"/ISO 65	4.0"	0034595
DN 100/4.0"/ISO 80	5.0"	2125807
DN 125/ISO 100	6.625"	2111992
DN 150/6.0"/ISO 125	8.0"	2130160



# SÜDMO

## DOUBLE SEAT VALVES

CONTENTS

DOUBLE SEAT VALVES

2





2.0

# SÜDMO

## GENERAL INFORMATION SÜDMO DOUBLE SEAT VALVES

### CONTENTS

# SÜDMO DSV COMPLETE DOUBLE SEAT VALVES

2.0



Double seat valve DSV Complete D620 with IntelliTop 2.0 process control head

## PRODUCT INFORMATION

Today's production processes demand parallel operation of product and cleaning cycles in order to optimize the economy of operation of complex plants. Pentair Südmo's mix proof DSV Complete double seat valves offer hygienic and aseptic processors the ability to establish automated multiple routings with complete confidence.

Mix proof technology ensures that all process and cleaning liquids in complex routing systems remain separated. These second generation double seat valves feature a higher level of pressure resistance and an improved service strategy while offering maximum process reliability. They are balanced to withstand pressure shocks and are easy to maintain.

DSV Complete valves are available in a number of DSV Completes, including leakage-free or low-leakage switching valves, with or without integrated seat lifts and PMO (Pasteurized Milk Ordinance) variants with steam locks as well as Bottom Seat and Ring Main Valves complete the program.

They are the ideal choice for valve manifolds and fit perfectly the IntelliTop 2.0 control top.

## CUSTOMER ADVANTAGES

### INNOVATIVE SEALING CONCEPT

#### In seat area

- Step seat with conical seal o-ring
- Radial seat with RSC seal (Radial Seal Complete)

#### In shaft area

- Sealing by form-fit profile seal

### HIGH OPERATING PRESSURES

- Open, close and seal up to 10 bar (Depending on type and nominal width)
- High pressure pulse resistance

### SAFE CLEANING

- Cycle stroke with defined ring gap
- Leakage chamber flushing via external connection
- Sterile chamber for shaft flushing / sterilization
- Shaft flushing of lower valve disc

### OPTIMIZED ACTUATOR & CONTROL CONCEPT

- Durable pneumatic seals
- Main spring chambered
- All valve positions can be monitored with IntelliTop 2.0 control unit

### TOP QUALITY

- Body machined from solid bar stock
- High surface quality
- Reduced-friction surfaces on moving parts
- Design optimized for cleaning

### SERVICE

- Simple, rapid maintenance
- No special tools needed
- Easy handling thanks to compact construction
- Low maintenance costs (Opex)

**SÜDMO** DSV COMPLETE

DOUBLE SEAT VALVES

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2.0

# SÜDMO DSV COMPLETE

## DOUBLE SEAT VALVES

2.0

### TECHNICAL SPECIFICATION

#### MATERIAL

**Product wetted area**  
1.4404 (AISI 316L)  
**Area not product wetted**  
1.4301 (AISI 304) / 1.4307 (AISI 304L)

**Optional**  
Higher quality materials

**Seals**  
EPDM / HNBR / FKM

#### LICENCES / CERTIFICATES

EHEDG  
3A Standard 85-03  
PMO (Type 365it)  
CRN  
FDA

#### OPERATING TEMPERATURES

**for EPDM seals**  
130° C (266° F) continuous  
150° C (300° F) short-term (ca. 20 min.)  
(steam sterilization)

#### PRESSES

**Control air pressure**  
Standard 6 bar (87 psi) – 8 bar (116 psi)  
**Operating pressure**  
Standard 10 bar (145 psi)  
  
lower operating pressures apply to the following models:  
D640 5 bar (72.5 psi)  
D650 5 bar (72.5 psi)  
D660 5 bar (72.5 psi)

#### SURFACES

**Product wetted**  
Ra < 0.8 µm  
**Not product wetted**  
Ra < 1.6 µm  
**Optional**  
Higher quality surfaces;  
e-polished

#### CONNECTIONS

**Pipe dimensions in accordance with**  
- DIN 11850 Reihe 2 (DIN 11866 Reihe A)  
- ASTM A270 (ASME BPE-2009 / DIN 11866 Reihe C)

MODELS	D600	D610	D620	D630	D620 S-sp	D620U	D640	D650	D660	D365it PMO
Switching with minimal product loss (low-leakage)	•	•							•	
Switching with no product loss (leak-free)			•	•	•	•	•	•	•	•
Leakage space cleaned during cleaning by lifting stroke function	•		•		•	•	•	•	•	•
Lower shaft cleaned during cleaning by lifting stroke function										•
Leakage space cleaned via external rinsing port		•		•	•					
Sterile chambers (sterilizable + rinsable) in upper and lower shaft section						•				
Axial-conical sealing O-Rings in upper and lower valve disc	•	•							•	
Axial-conical sealing O-Rings in upper valve disc and radial sealing RSC seal in lower valve disc			•	•	•	• (2x)	•	•	•	•
Single-piece housing	•	•	•	•	•	•	•	•	•	•



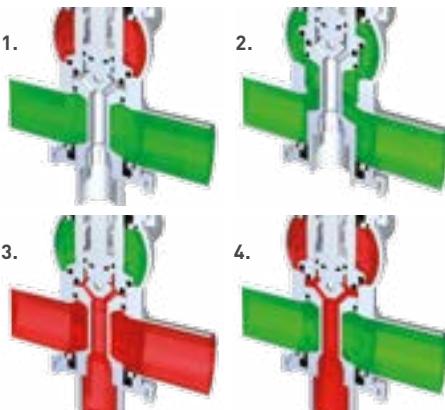
# SÜDMO QUICKFINDER

## DOUBLE SEAT VALVES

2.0

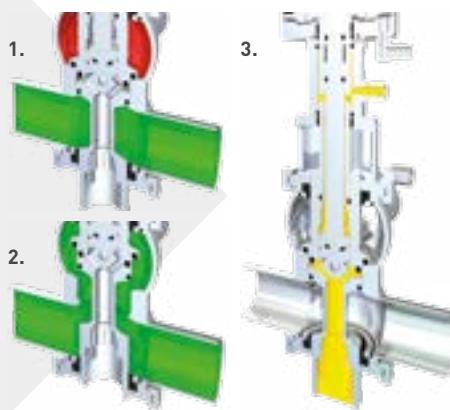
- Low product loss switching (low leakage)
- Cycling of valve disc during cleaning allows cleaning of leakage chamber
- Lower valve disc conical seal (O-Ring)

1. Valve closed
2. Valve open
3. Cyclic lift of lower valve disc
4. Cyclic lift of upper valve disc



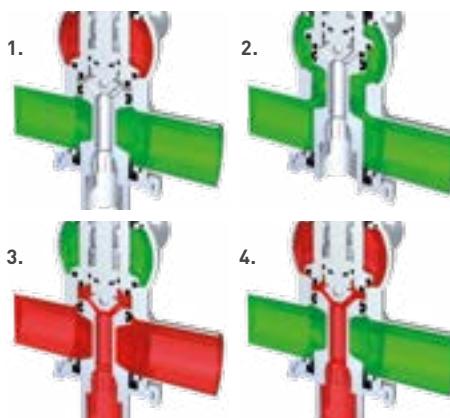
- Low product loss switching (low leakage)
- No cyclic lift function
- Cleaning via external flushing connection
- Lower valve disc conical seal (O-Ring)

1. Valve closed
2. Valve open
3. Cleaning via flushing connection



- Product loss free switching (leakage free)
- Cycling of valve disc during cleaning allows cleaning of leakage chamber
- Lower valve disc radial seal RSC (Radial Seal Complete)

1. Valve closed
2. Valve open
3. Cycling lower seat
4. Cycling upper seat

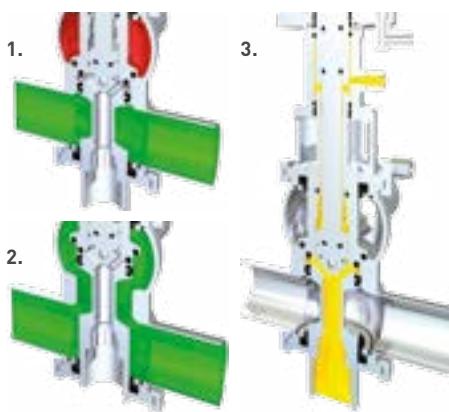


# SÜDMO QUICKFINDER

## DOUBLE SEAT VALVES

- Product loss free switching (leakage free)
- No cyclic lift function
- Cleaning via external flushing connection
- Lower valve disc radial seal RSC (Radial Seal Complete)

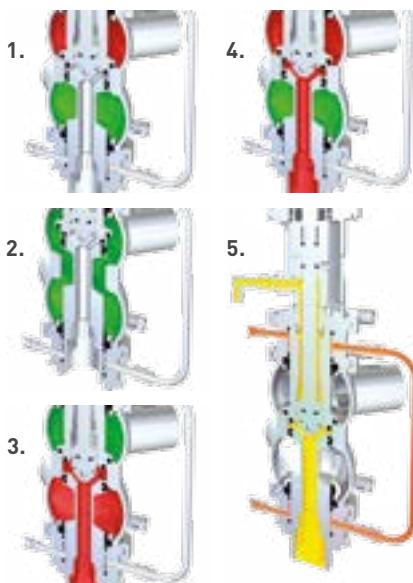
1. Valve closed
2. Valve open
3. Cleaning via flushing connection



2.0

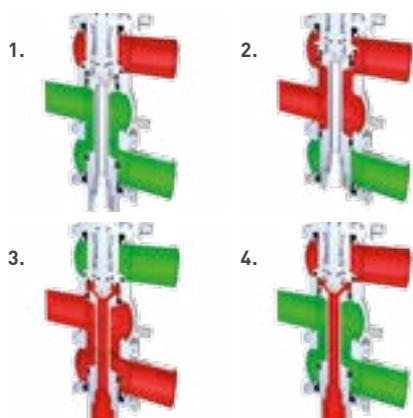
- Product loss free switching (leakage free)
- Cycling of valve disc during cleaning allows cleaning of leakage chamber
- Flushing chamber for flushing/sterilisation of shaft areas
- Cleaning/sterilisation via external flushing connection (Sp)
- Lower valve disc radial seal RSC (Radial Seal Complete)

1. Valve closed
2. Valve open
3. Cyclic lift of lower valve disc
4. Cyclic lift of upper valve disc
5. Sterilisation/flushing



- Product loss free switching (leakage-free)
- Cyclic lift functions for cleaning of leakage chamber
- Switchover function
- Lower valve disc radial seal RSC (Radial Seal Complete)

1. Valve closed
2. Valve open
3. Cyclic lift of lower valve disc
4. Cyclic lift of upper valve disc



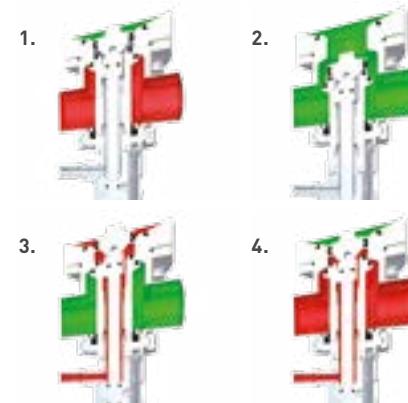
# SÜDMO QUICKFINDER

## DOUBLE SEAT VALVES

2.0

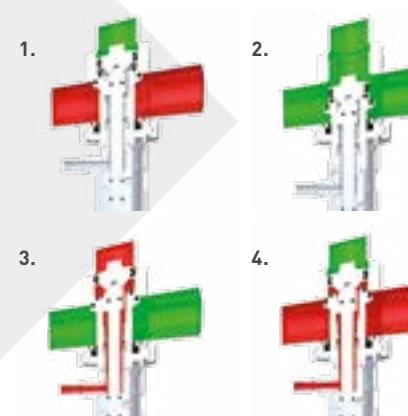
- Product loss free switching (leakage free)
- Cyclic lift functions for cleaning of leakage chamber
- Lower valve disc radial seal RSC (Radial Seal Complete)

1. Valve closed
2. Valve open
3. Cyclic lift of lower valve disc
4. Cyclic lift of upper valve disc



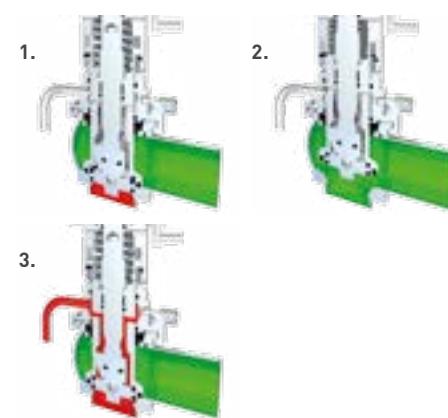
- Product loss free switching (leakage free)
- Cyclic lift functions for cleaning of leakage chamber
- Lower valve disc radial seal RSC (Radial Seal Complete)

1. Valve closed
2. Valve open
3. Cyclic lift of lower valve disc
4. Cyclic lift of upper valve disc



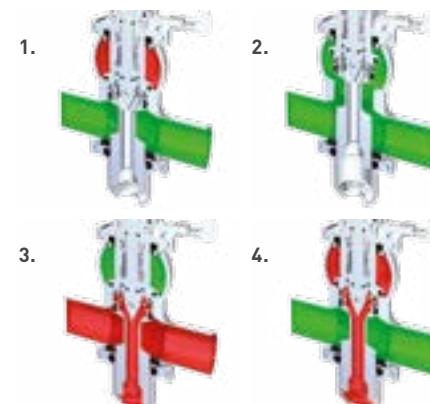
- Flushing of the leakage chamber during cyclic lift (opening/closing)
- Lower valve disc conical seal (O-Ring)
- Vertical mounting position (other mounting positions on request)
- EPDM sealing

1. Valve closed
2. Valve open
3. Cyclic lift opening/closing of the valve  
-> short-time flushing effect of the leakage chamber/exit



- Product loss free switching (leakage free)
- Cyclic lift functions for cleaning of leakage chamber
- Lower valve disc radial seal RSC (Radial Seal Complete)
- Shaft flushing (for maximum security)
- Three-seat valve (deflector)
- Meets aligned requirements of PMO and 3A 85-02

1. Valve closed
2. Valve open
3. Cyclic lift of lower valve disc
4. Cyclic lift of upper valve disc



2.0

The large open cross section of the 365it Complete Cheese Curd Outlet PMO Mix Proof Valve provides gentle handling of the curd, and allows particles of up to approximately 1.5 inches to pass unobstructed through the valve.



Special design for direct integration into the tank. The design with no dead ends allows optimum tank cleaning.



Double Seat Right Angle Valve design for direct integration into ring mains.



### GENERAL CONSISTENCY OF SEALING MATERIALS

GENERAL CONSISTENCY	EPDM	HNBR
	+ very good hot water and steam resistancy + very good low temperature performance + good ozone resistancy (light resistance) + very high elasticity + very good mechanical properties (long lifetime)	+ suitable for animal fat contents (e.g. milk) + suitable for vegetable fat contents (e.g. olive oil) + aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil)
	- vegetable and animal oils - aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil) - citron juices and flavors	- overheating steam - susceptible to certain detergents and disinfectants (nitric acid, formic acid or peracetic acid) - strongly swelling in polar solvents (acetone, methylacetone, ethylacetate, diethylether)
TYPICAL APPLICATION AREAS	• First choice for a multitude of applications	
	• Dairy • Wort	

# SÜDMO DSV COMPLETE

## DOUBLE SEAT VALVES

2.0

### FKM

- + very good chemical resistancy
- + very good heat and weather resistancy
- + suitable for low molecular weight, organic acids (e.g. formic acid and acetic acid)
- + good swelling resistancy
  
- non rubber-elastic material
- aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil)
- critical at very cold temperatures (-20°C/-4°F)
- high coefficient of thermal expansion
  
- Chemical processes
- Special cleaning procedures
- Processes with H<sub>2</sub>O<sub>2</sub> (hydrogen peroxide)
- Soft drinks (Cola concentrate)

### PLEASE NOTE

The resistance figures shown here are based on averages and are given as a guideline, in coordination with our seal suppliers. Due to variable factors, such as temperatures, mechanical forces, media concentrations, and plant-specific operating parameters, the actual seal service life may vary.

The information provided is for general orientation only and Pentair Südmo does not guarantee. Please contact us for application specific cases or complex operating conditions.

# SÜDMO DSV COMPLETE

## DOUBLE SEAT VALVES

### PRODUCTION TEMPERATURES AND CLEANING SPECIFICATIONS

PRODUCTION PARAMETERS	EPDM	HNBR
<b>Product</b>		
Max. operation temperature	95°C / 203°F	95°C / 203°F
Min. operation temperature	1°C / 33.8°F	1°C / 33.8°F
<b>Steam</b>		
Temperature max. (continuously)	130°C [2.7 bar] / 266°F [39.1 psi]	121°C [1.9 bar] / 250°F [27.5 psi]
Temperature max. (short-time 15-20 min)	150°C [4.7 bar] / 302°F [68.1 psi]	140°C [3.6 bar] / 284°F [52.2 psi]
<b>Caustic (caustic soda)*</b>		
Diluted cleaning solution	< 5%	< 3%
Temperature min.	1°C / 33.8°F	1°C / 33.8°F
Temperature max.	80°C / 176°F	80°C / 176°F
<b>Acid (Nitric/Phosphoric/Peracetic acid)*</b>		
Diluted cleaning solution	< 3%	< 1,5%
Temperature min.	1°C / 33.8°F	1°C / 33.8°F
Temperature max.	40°C / 104°F	40°C / 104°F
<b>Disinfection*</b>		
Diluted disinfectant (based on peracetic acid)	< 0,7%	Not advisable for HNBR
Temperature min.	1°C / 33.8°F	Not advisable for HNBR
Temperature max.	30°C / 86°F	Not advisable for HNBR

### FKM

80°C / 176°F  
1°C / 33.8°F

not advisable for FKM  
121°C (1.9 bar) / 250°F (27.5 psi)

< 5%  
1°C / 33.8°F  
80°C / 176°F

< 1,5%  
1°C / 33.8°F  
60°C / 140°F

< 0,2%  
1°C / 33.8°F  
30°C / 86°F

### PLEASE NOTE

The resistance figures shown here are based on experiences and are given as a guideline, in coordination with our seal suppliers. Due to variable factors, such as temperatures, mechanical forces, media concentrations, and plant-specific operating parameters, the actual seal service life may vary.

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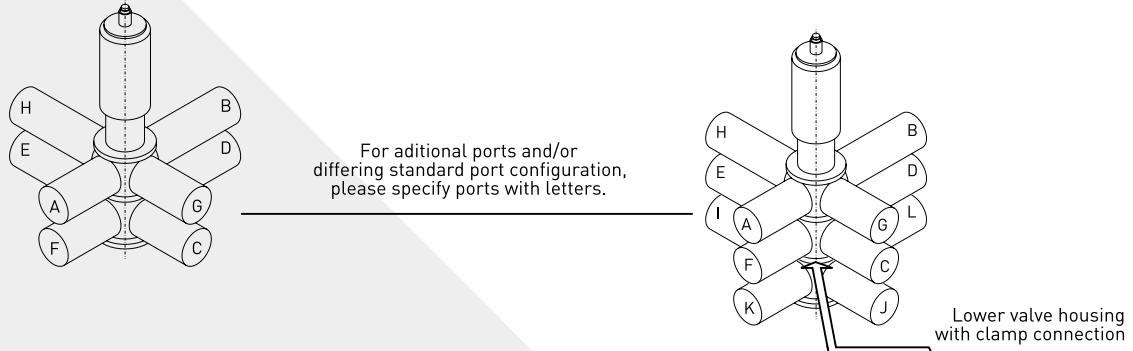
\* Keep contact times as short as possible.

After the cleaning cycle, all product-wetted and product-related surfaces (e.g. leakage chamber in the double seat valve) must be rinsed with pure water. Long contact times with disinfection solutions in particular have to be avoided.

# SÜDMO DSV COMPLETE

## DOUBLE SEAT VALVES

### POSSIBLE PORT CONFIGURATIONS



### AIR REQUIREMENTS OF THE VALVE ACTUATORS

#### DSV D 600 COMPLETE

SIZE	DN25	DN40	DN50	DN65	DN80	DN100
Actuator dimension in mm	ø 100	ø 100	ø 100	ø 125	ø 125	ø 125
Main-lift volume in liter	0,25 l	0,30 l	0,35 l	0,62 l	0,62 l	0,70 l
Upper-seat-lift volume in liter	0,04 l	0,04 l	0,04 l	0,06 l	0,06 l	0,06 l
Lower-seat-lift volume in liter	0,04 l	0,04 l	0,04 l	0,06 l	0,06 l	0,06 l

#### DSV D 610 COMPLETE

SIZE	DN25	DN40	DN50	DN65	DN80	DN100
Actuator dimension in mm	ø 100	ø 100	ø 100	ø 125	ø 125	ø 125
Volume in liter	0,30 l	0,32 l	0,37 l	0,61 l	0,61 l	0,67 l

#### DSV D 620 COMPLETE

SIZE	DN25	DN40	DN50	DN65	DN80	DN100	DN125	DN150
Actuator dimension in mm	ø 100	ø 100	ø 100	ø 125	ø 125	ø 125	ø 163	ø 163
Main-lift volume in liter	0,25 l	0,30 l	0,35 l	0,62 l	0,62 l	0,70 l	1,30 l	1,40 l
Upper-seat-lift volume in liter	0,04 l	0,04 l	0,04 l	0,06 l	0,06 l	0,06 l	0,10 l	0,10 l
Lower-seat-lift volume in liter	0,70 l	0,63 l	0,71 l	1,43 l	1,43 l	1,45 l	3,47 l	3,47 l

#### DSV D 630 COMPLETE

SIZE	DN25	DN40	DN50	DN65	DN80	DN100	DN125	DN150
Actuator dimension in mm	ø 100	ø 100	ø 100	ø 125	ø 125	ø 125	ø 163	ø 163
Volume in liter	0,30 l	0,32 l	0,37 l	0,61 l	0,61 l	0,67 l	1,17 l	1,27 l

# SÜDMO DSV COMPLETE

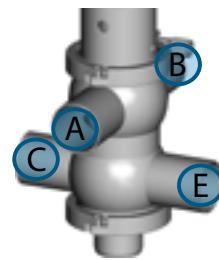
## DOUBLE SEAT VALVES

### KVS/CVS-VALUES

### FLOW MEASUREMENT

#### DOUBLE SEAT VALVES DSV COMPLETE

$$\Delta P [\text{bar}] = \left( \frac{Q [\text{m}^3/\text{h}]}{KV} \right)^2 \quad \Delta P [\text{PSI}] = \left( \frac{Q [\text{gal/min}]}{CV} \right)^2$$



#### DN 25/OD 1.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> C valve open	14,1	16,4
Flow direction C -> A valve open	16,2	18,8
Flow direction A -> B valve closed	24,1	28,0
Flow direction C -> E valve closed	24,5	28,4

#### DN 80/OD 3.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> C valve open	118	137
Flow direction C -> A valve open	127	148
Flow direction A -> B valve closed	217	253
Flow direction C -> E valve closed	293	341

#### DN 40/OD1.5"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> C valve open	32,0	37,1
Flow direction C -> A valve open	32,9	38,2
Flow direction A -> B valve closed	48,8	56,6
Flow direction C -> E valve closed	53,6	62,2

#### DN 100/OD 4.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> C valve open	182	212
Flow direction C -> A valve open	193	225
Flow direction A -> B valve closed	337	392
Flow direction C -> E valve closed	435	506

#### DN 50/OD 2.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> C valve open	43,2	50,3
Flow direction C -> A valve open	47,1	54,8
Flow direction A -> B valve closed	80,1	93,2
Flow direction C -> E valve closed	91,2	106

#### DN 125

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> C valve open	292	340
Flow direction C -> A valve open	310	361
Flow direction A -> B valve closed	586	682
Flow direction C -> E valve closed	759	883

#### DN 65/OD 2.5"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> C valve open	81,1	94,4
Flow direction C -> A valve open	86,2	100
Flow direction A -> B valve closed	146	170
Flow direction C -> E valve closed	177	206

#### DN 150/OD 6.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> C valve open	415	483
Flow direction C -> A valve open	439	511
Flow direction A -> B valve closed	818	952
Flow direction C -> E valve closed	1110	1292

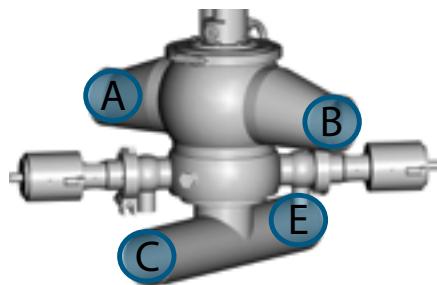
**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**

# SÜDMO ASEPTIC PROCESS VALVES SECURE

2.0

## KVS/CVS-VALUES

### FLOW MEASUREMENT



ASEPTIC-PROCESS-VALVE A800

$$\Delta P [\text{bar}] = \left( \frac{Q [\text{m}^3/\text{h}]}{KV} \right)^2 \Delta P [\text{PSI}] = \left( \frac{Q [\text{gal/min}]}{CV} \right)^2$$

#### DN 50/OD 2.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve closed	98,9	115,1
Flow direction C -> E valve closed	173,0	201,3
Flow direction A -> C valve open	56,4	65,6
Flow direction C -> A valve open	53,3	62,0

#### DN 80/OD 3.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve closed	269,0	313,0
Flow direction C -> E valve closed	405,0	471,3
Flow direction A -> C valve open	113,0	131,5
Flow direction C -> A valve open	106,0	123,4

#### DN 65/OD 2.5"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve closed	184,0	214,1
Flow direction C -> E valve closed	303,0	352,6
Flow direction A -> C valve open	80,2	93,3
Flow direction C -> A valve open	73,9	86,0

#### DN 100/OD 4.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve closed	336,0	391,0
Flow direction C -> E valve closed	748,0	870,5
Flow direction A -> C valve open	181,0	210,6
Flow direction C -> A valve open	156,0	181,5

**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**

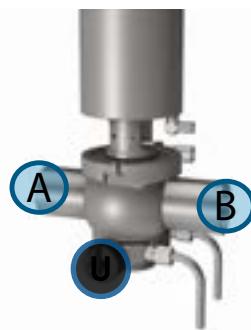
# SÜDMO SD ECONOMIC

## DOUBLE SEAL VALVES

### KVS/CVS-VALUES

#### FLOW MEASUREMENT

DOUBLE-SEAL-VALVE SD ECONOMIC SD371



2.0

$$\Delta P [\text{bar}] = \left( \frac{Q [\text{m}^3/\text{h}]}{KV} \right)^2 \Delta P [\text{PSI}] = \left( \frac{Q [\text{gal/min}]}{CV} \right)^2$$

#### DN 25/OD 1.0"

VALVE	KV-VALUE	CV-VALUE
flow direction A -> B valve open	33,3	38,6
flow direction A -> U valve open	22,3	25,9
flow direction U -> A valve closed	29,3	40,0

#### DN 65/OD 2.5"

VALVE	KV-VALUE	CV-VALUE
flow direction A -> B valve open	179,0	206.9
flow direction A -> U valve open	99,7	115.3
flow direction U -> A valve closed	106,0	122.5

#### DN 40/OD 1.5"

VALVE	KV-VALUE	CV-VALUE
flow direction A -> B valve open	53,1	61.4
flow direction A -> U valve open	31,4	36.3
flow direction U -> A valve closed	38,9	45.0

#### DN 80/OD 3.0"

VALVE	KV-VALUE	CV-VALUE
flow direction A -> B valve open	299,0	345.6
flow direction A -> U valve open	173,0	200.0
flow direction U -> A valve closed	202,2	233.5

#### DN 50/OD 2.0"

VALVE	KV-VALUE	CV-VALUE
flow direction A -> B valve open	97,4	112.6
flow direction A -> U valve open	54,7	63.2
flow direction U -> A valve closed	62,7	72.5

#### DN 100/OD 4.0"

VALVE	KV-VALUE	CV-VALUE
flow direction A -> B valve open	454,0	524.8
flow direction A -> U valve open	225,0	260.1
flow direction U -> A valve closed	237,0	274.0

#### DN 125'

VALVE	KV-VALUE	CV-VALUE
flow direction A -> B valve open	641,0	741.0
flow direction A -> U valve open	369,0	426.6
flow direction U -> A valve closed	402,0	646.7

#### DN 150/OD 6.0"

VALVE	KV-VALUE	CV-VALUE
flow direction A -> B valve open	1039,0	1201.1
flow direction A -> U valve open	479,0	553.7
flow direction U -> A valve closed	402,0	464.7

EXTERNE SPÜLUNG	KV-VALUE	CV-VALUE
flow direction A -> B valve open	1039,0	1201.1

KV: KV-VALUE ACC. TO DIN EN 60534-2-3

# SÜDMO DSV COMPLETE

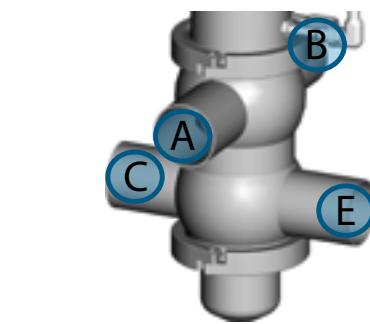
## DOUBLE SEAT VALVES

2.0

### KVS/CVS-VALUES

#### FLOW MEASUREMENT

##### DOUBLE SEAT VALVE D365IT COMPLETE



$$\Delta P \text{ [bar]} = \left( \frac{Q \text{ [m}^3/\text{h}]}{KV} \right)^2 \quad \Delta P \text{ [PSI]} = \left( \frac{Q \text{ [gal/min]}}{CV} \right)^2$$

#### OD 2.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve closed	76,0	82,6
Flow direction C -> E valve closed	107,0	124,5
Flow direction A -> C valve open	51,0	59,4
Flow direction C -> A valve open	48,0	55,9

#### OD 3.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve closed	235,0	273,5
Flow direction C -> E valve closed	313,0	364,3
Flow direction A -> C valve open	129,0	150,1
Flow direction C -> A valve open	132,0	153,6

#### OD 2.5"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve closed	149,0	173,4
Flow direction C -> E valve closed	191,0	222,3
Flow direction A -> C valve open	93,0	108,2
Flow direction C -> A valve open	98,0	114,1

#### OD 4.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve closed	368,0	428,3
Flow direction C -> E valve closed	480,0	558,6
Flow direction A -> C valve open	215,0	250,2
Flow direction C -> A valve open	222,0	258,4

#### OD 6.0"

VALVE	CVS-VALUE	CVS-VALUE
Flow direction A -> B valve closed	415,0	483,0
Flow direction C -> E valve closed	439,0	511,0
Flow direction A -> C valve open	818,0	952,0
Flow direction C -> A valve open	1110,0	1292,0

**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**

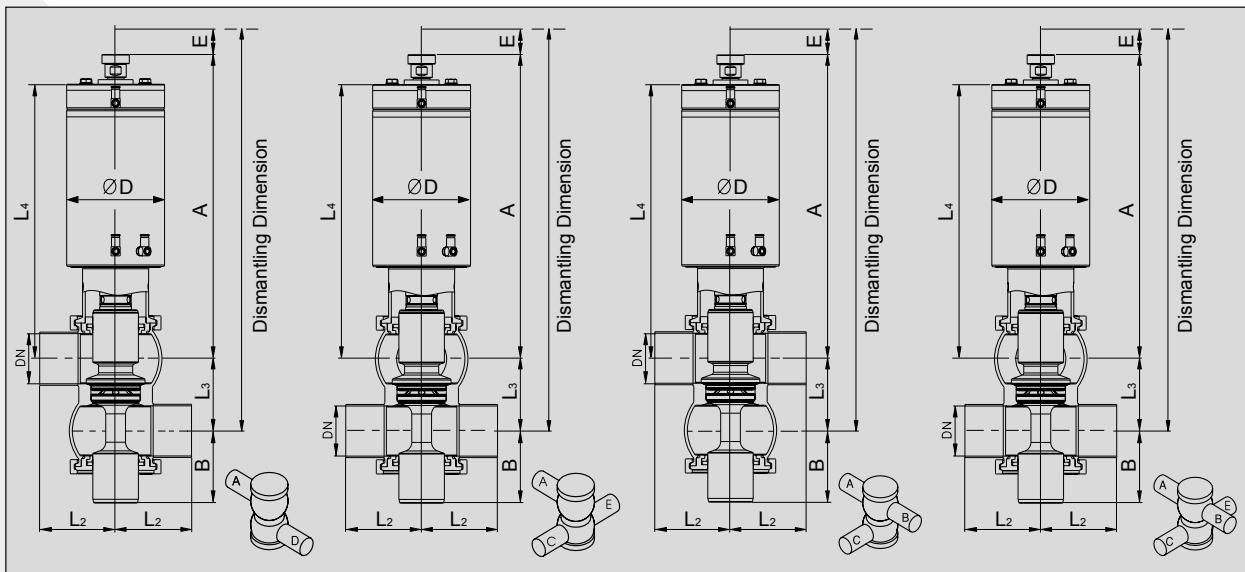
# SÜDMO

## DSV COMPLETE DOUBLE SEAT VALVES

CONTENT

## DOUBLE SEAT VALVES DSV COMPLETE STANDARD

2.1



D 601

D 602

D 603

D 604

### METRIC

DN	Tube	A	B	ØD	E	L <sub>2</sub>	L <sub>3</sub>	L <sub>4</sub>	AM	kg
25	Ø29 x 1.5	341	58	104	20,5	80	47	302	519	12
40	Ø41 x 1.5	347	68	104	25	80	62	308	572	12,6
50	Ø53 x 1.5	364	81	104	32	100	79	325	655	13,6
65	Ø70 x 2.0	400	95	129	38	100	95	362	745	20,2
80	Ø85 x 2.0	408	103	129	38	120	110	369	800	24
100	Ø104 x 2.0	423	117	129	43	150	129	384	875	29,4

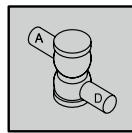
### OD-TUBE

DN	Tube	A	B	ØD	E	L <sub>2</sub>	L <sub>3</sub>	L <sub>4</sub>	AM	kg
1.0"	Ø25.4 x 1.65	343	56	104	20,5	80	47	304	521	12,1
1.5"	Ø38.1 x 1.65	349	67	104	25	80	62	310	574	12,6
2.0"	Ø50.8 x 1.65	365	80	104	32	100	79	326	655	13,6
2.5"	Ø63.5 x 1.65	404	92	129	38	100	95	365	750	20,2
3.0"	Ø76.2 x 1.65	412	98	129	38	120	110	373	805	24
4.0"	Ø101.6 x 2.11	424	116	129	43	150	129	385	875	29,4

LEAKAGE LOW SWITCHING

SEAT LIFTS

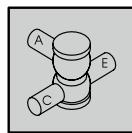
## DOUBLE SEAT VALVES DSV COMPLETE STANDARD



### Double Seat Valve (EPDM) DSV Complete D 601

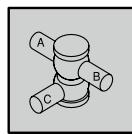
METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308300	1.0"	2308308
40	2308301	1.5"	2308309
50	2308302	2.0"	2308310
65	2308303	2.5"	2308311
80	2308304	3.0"	2308312
100	2308305	4.0"	2308313

2.1



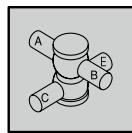
### Double Seat Valve (EPDM) DSV Complete D 602

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308315	1.0"	2308323
40	2308316	1.5"	2308324
50	2308317	2.0"	2308325
65	2308318	2.5"	2308326
80	2308319	3.0"	2308327
100	2308320	4.0"	2308328



### Double Seat Valve (EPDM) DSV Complete D 603

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308330	1.0"	2308338
40	2308331	1.5"	2308339
50	2308332	2.0"	2308340
65	2308333	2.5"	2308341
80	2308334	3.0"	2308342
100	2308335	4.0"	2308343

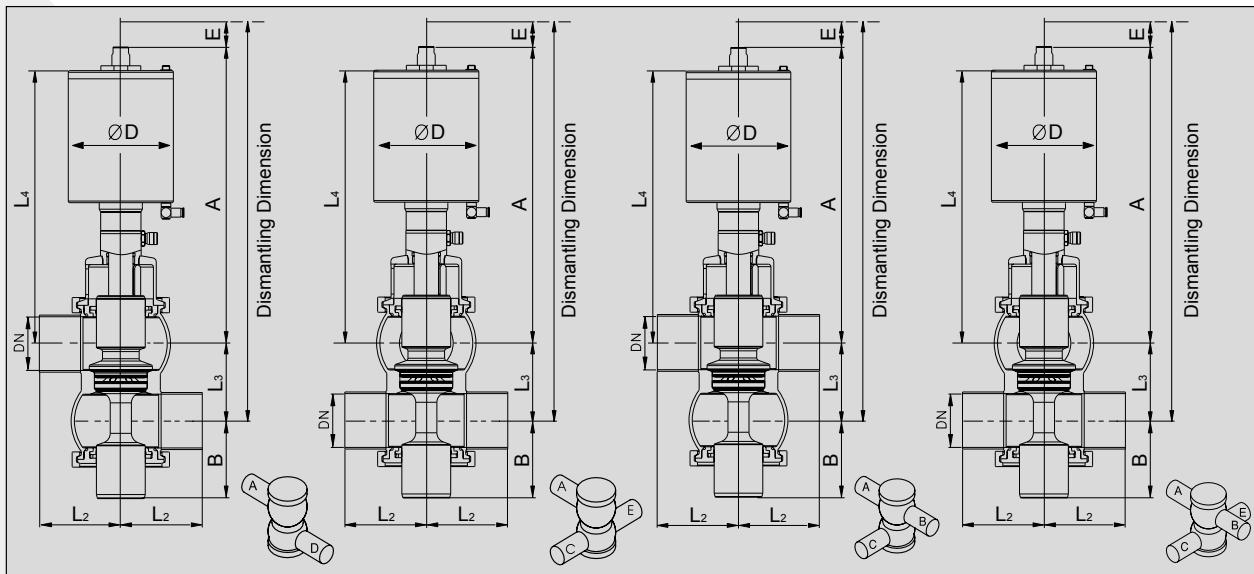


### Double Seat Valve (EPDM) DSV Complete D 604

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308345	1.0"	2308349
40	2308346	1.5"	2308350
50	2132480	2.0"	2308351
65	2132519	2.5"	2308352
80	2132501	3.0"	2308353
100	2143971	4.0"	2308354

## DOUBLE SEAT VALVES DSV COMPLETE STANDARD

2.1



D 611

D 612

D 613

D 614

### METRIC

DN	Tube	A	B	ØD	E	L <sub>2</sub>	L <sub>3</sub>	L <sub>4</sub>	AM	kg
25	Ø29 x 1.5	335	57,5	104	20,5	80	47	306	513	10
40	Ø41 x 1.5	341	68	104	25	80	62	312	567	11
50	Ø53 x 1.5	347	81	104	32	100	79	318	625	12
65	Ø70 x 2.0	364	95	129	38	100	95	335	696	16,5
80	Ø85 x 2.0	371,5	103	129	38	120	110	342	748	20
100	Ø104 x 2.0	386	117	129	43	150	129	357	825	26

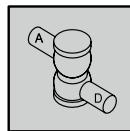
### OD-TUBE

DN	Tube	A	B	ØD	E	L <sub>2</sub>	L <sub>3</sub>	L <sub>4</sub>	AM	kg
1.0"	Ø25,4 x 1,65	377	56	104	18	80	47	308	515	10,3
1.5"	Ø38,1 x 1,65	342	68	104	25	80	62	314	569	10,8
2.0"	Ø50,8 x 1,65	346	80	104	32	100	79	319	635	12
2.5"	Ø63,5 x 1,65	365	92	129	38	100	95	338	705	16,5
3.0"	Ø76,2 x 1,65	374	99	129	38	120	110	347	735	20
4.0"	Ø101,6 x 2,11	385	116	129	43	150	129	358	830	26

LEAKAGE LOW SWITCHING

NO SEAT LIFTS, FLUSHABLE LEAKAGE CHAMBER

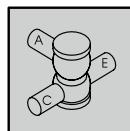
## DOUBLE SEAT VALVES DSV COMPLETE STANDARD



### Double Seat Valve (EPDM) DSV Complete D 611

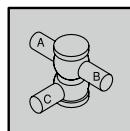
METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308356	1.0"	2308364
40	2308357	1.5"	2308365
50	2308358	2.0"	2308366
65	2308359	2.5"	2308367
80	2308360	3.0"	2308368
100	2308361	4.0"	2308369

2.1



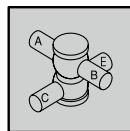
### Double Seat Valve (EPDM) DSV Complete D 612

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308371	1.0"	2308379
40	2308372	1.5"	2308380
50	2308373	2.0"	2308381
65	2308374	2.5"	2308382
80	2308375	3.0"	2308383
100	2308376	4.0"	2308384



### Double Seat Valve (EPDM) DSV Complete D 613

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308386	1.0"	2308394
40	2308387	1.5"	2308395
50	2308388	2.0"	2308396
65	2308389	2.5"	2308397
80	2308390	3.0"	2308398
100	2308391	4.0"	2308399

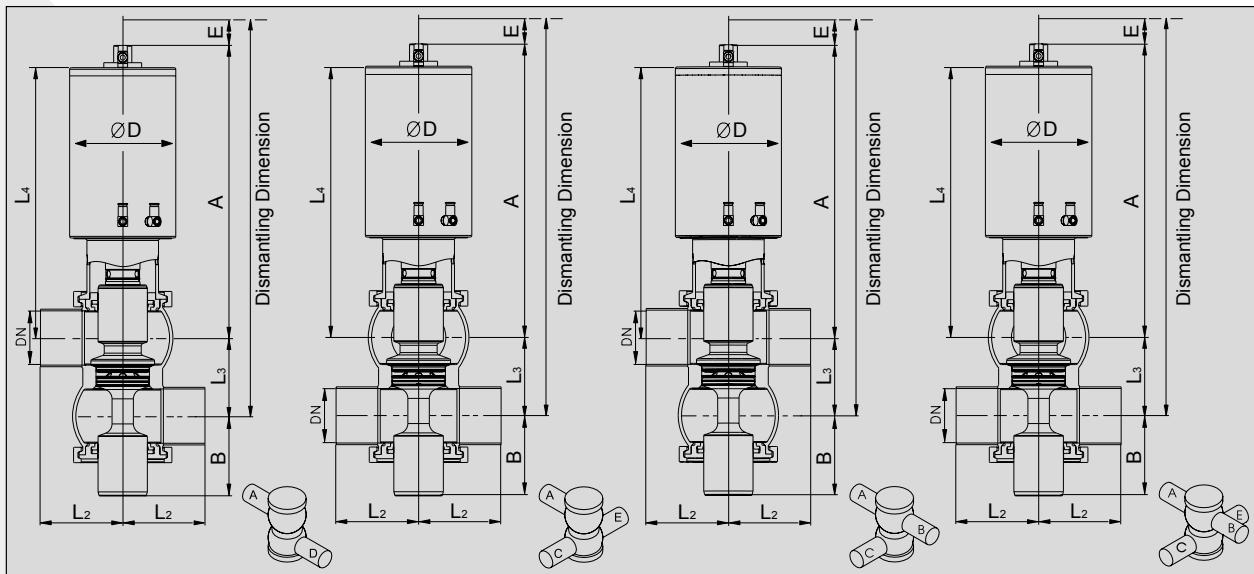


### Double Seat Valve (EPDM) DSV Complete D 614

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308401	1.0"	2308409
40	2308402	1.5"	2308410
50	2308403	2.0"	2308411
65	2308404	2.5"	2308412
80	2308405	3.0"	2308413
100	2308406	4.0"	2308414

## DOUBLE SEAT VALVES DSV COMPLETE STANDARD

2.1



D 621

D 622

D 623

D 624

### METRIC

DN	Tube	A	B	ØD	E	L <sub>2</sub>	L <sub>3</sub>	L <sub>4</sub>	AM	kg
25	Ø29 x 1.5	296	59,5	104	22,5	80	47	269	476	10,3
40	Ø41 x 1.5	302	70	104	27	80	62	275	529	10,6
50	Ø53 x 1.5	319	83	104	34	100	79	292	605	11,7
65	Ø70 x 2.0	356	97	129	40	100	95	392	700	17,3
80	Ø85 x 2.0	363	105	129	40	120	110	336	750	21
100	Ø104 x 2.0	378	119	129	45	150	129	351	830	26,7
125	Ø129 x 2.0	477	140	168	50	200	154	450	1009	47,3
150	Ø154 x 2.0	490	157	168	55	200	180	463	1103	59,7

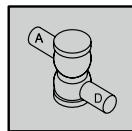
### OD-TUBE

DN	Tube	A	B	ØD	E	L <sub>2</sub>	L <sub>3</sub>	L <sub>4</sub>	AM	kg
1.0"	Ø25.4 x 1.65	298	57,5	104	22,5	80	47	271	478	10,2
1.5"	Ø38.1 x 1.65	304	68,4	104	27	80	62	277	531	10,7
2.0"	Ø50.8 x 1.65	320	82	104	34	100	79	293	605	11,7
2.5"	Ø63.5 x 1.65	359	94	129	40	100	95	332	705	17,3
3.0"	Ø76.2 x 1.65	367	100	129	40	120	110	340	705	21
4.0"	Ø101.6 x 2.11	379	118	129	45	150	129	352	830	26,7
6.0"	Ø152.4 x 2.77	491	155	168	55	200	180	464	1105	61

LEAKAGE FREE SWITCHING

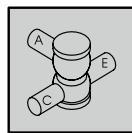
SEAT LIFTS

## DOUBLE SEAT VALVES DSV COMPLETE STANDARD



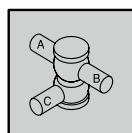
### Double Seat Valve (EPDM) DSV Complete D 621

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308416	1.0"	2308424
40	2308417	1.5"	2314765
50	2308418	2.0"	2308426
65	2308419	2.5"	2308427
80	2308420	3.0"	2308428
100	2308421	4.0"	2308429
125	2308422		
150	2308423	6.0"	2308430



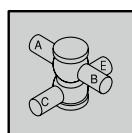
### Double Seat Valve (EPDM) DSV Complete D 622

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308431	1.0"	2308439
40	2308432	1.5"	2308440
50	2308433	2.0"	2308441
65	2308434	2.5"	2308442
80	2308435	3.0"	2308443
100	2308436	4.0"	2308444
125	2308437		
150	2308438	6.0"	2308445



### Double Seat Valve (EPDM) DSV Complete D 623

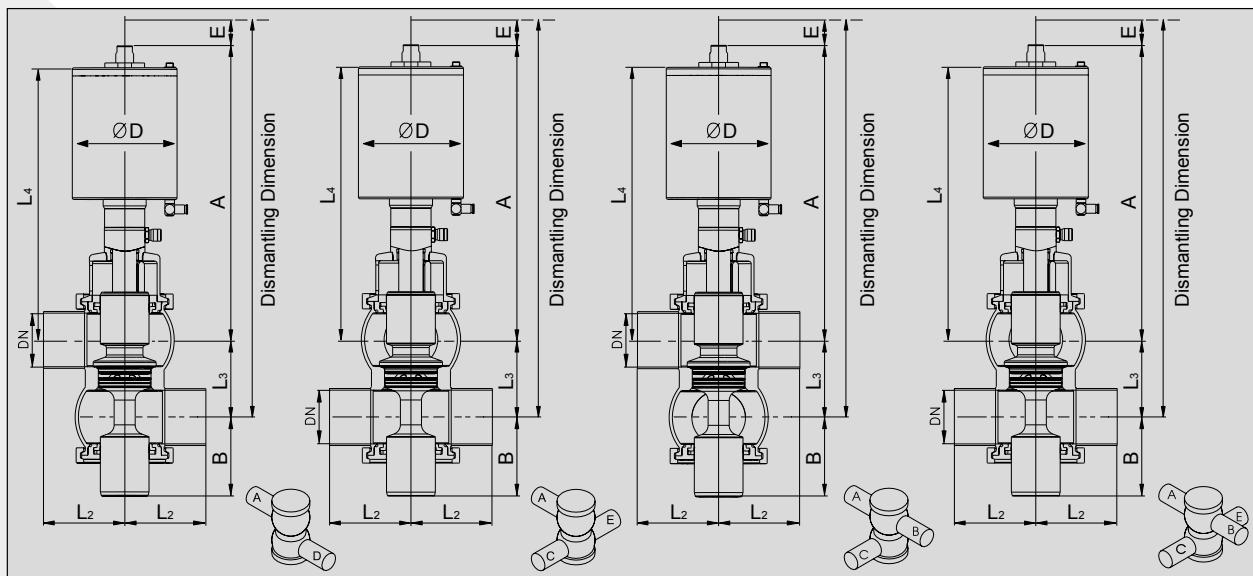
METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308446	1.0"	2308454
40	2308447	1.5"	2308455
50	2308448	2.0"	2308456
65	2308449	2.5"	2308457
80	2308450	3.0"	2308458
100	2308451	4.0"	2308459
125	2308452		
150	2308453	6.0"	2308460



### Double Seat Valve (EPDM) DSV Complete D 624

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2308461	1.0"	2308465
40	2308464	1.5"	2314766
50	2132459	2.0"	2308467
65	2132515	2.5"	2308468
80	2132500	3.0"	2308469
100	2143970	4.0"	2308470
125	2308462		
150	2308463	6.0"	2308471

## DOUBLE SEAT VALVES DSV COMPLETE STANDARD



D 631

D 632

D 633

D 634

**METRIC**

DN	Tube	A	B	$\varnothing D$	E	$L_2$	$L_3$	$L_4$	AM	kg
25	$\varnothing 29 \times 1.5$	333	58	104	20	80	47	306	512	10,4
40	$\varnothing 41 \times 1.5$	339	71	104	27	80	62	312	568	10,8
50	$\varnothing 53 \times 1.5$	345	83	104	34	100	79	318	630	12
65	$\varnothing 70 \times 2.0$	362	97	129	40	100	95	335	700	16,5
80	$\varnothing 85 \times 2.0$	370	105	129	40	120	110	342	730	20
100	$\varnothing 104 \times 2.0$	384	119	129	45	150	129	357	830	26
125	$\varnothing 129 \times 2.0$	500	140	168	50	200	154	473	1032	46,7
150	$\varnothing 154 \times 2.0$	518	157	168	55	200	180	491	1131	59,3

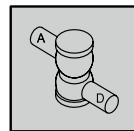
**OD-TUBE**

DN	Tube	A	B	$\varnothing D$	E	$L_2$	$L_3$	$L_4$	AM	kg
1.0"	$\varnothing 25,4 \times 1.65$	335	57	104	20	80	47	308	514	10,4
1.5"	$\varnothing 38,1 \times 1.65$	341	70	104	27	80	62	314	570	10,8
2.0"	$\varnothing 50,8 \times 1.65$	346	82	104	34	100	79	319	635	12
2.5"	$\varnothing 63,5 \times 1.65$	365	94	129	40	100	95	338	705	16,5
3.0"	$\varnothing 76,2 \times 1.65$	374	101	129	40	120	110	347	735	20
4.0"	$\varnothing 101,6 \times 2.11$	385	118	129	45	150	129	358	830	26
6.0"	$\varnothing 152,4 \times 2.77$	519	156	168	55	200	180	492	1133	60,7

LEAKAGE FREE SWITCHING

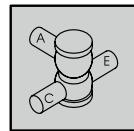
NO SEAT LIFTS, FLUSHABLE LEAKAGE CHAMBER

## DOUBLE SEAT VALVES DSV COMPLETE STANDARD



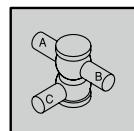
### Double Seat Valve (EPDM) DSV Complete D 631

METRIC	ID-N.O.	OD-TUBE	ID-N.O.
25	2308472	1.0"	2308480
40	2308473	1.5"	2308481
50	2308474	2.0"	2308482
65	2308475	2.5"	2308483
80	2308476	3.0"	2308484
100	2308477	4.0"	2308485
125	2308478		
150	2308479	6.0"	2308486



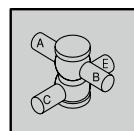
### Double Seat Valve (EPDM) DSV Complete D 632

METRIC	ID-N.O.	OD-TUBE	ID-N.O.
25	2308487	1.0"	2308495
40	2308488	1.5"	2308496
50	2308489	2.0"	2308497
65	2308490	2.5"	2308498
80	2308491	3.0"	2308499
100	2308492	4.0"	2308500
125	2308493		
150	2308494	6.0"	2308501



### Double Seat Valve (EPDM) DSV Complete D 633

METRIC	ID-N.O.	OD-TUBE	ID-N.O.
25	2308502	1.0"	2308510
40	2308503	1.5"	2308511
50	2308504	2.0"	2308512
65	2308505	2.5"	2308513
80	2308506	3.0"	2308514
100	2308507	4.0"	2308515
125	2308508		
150	2308509	6.0"	2308516



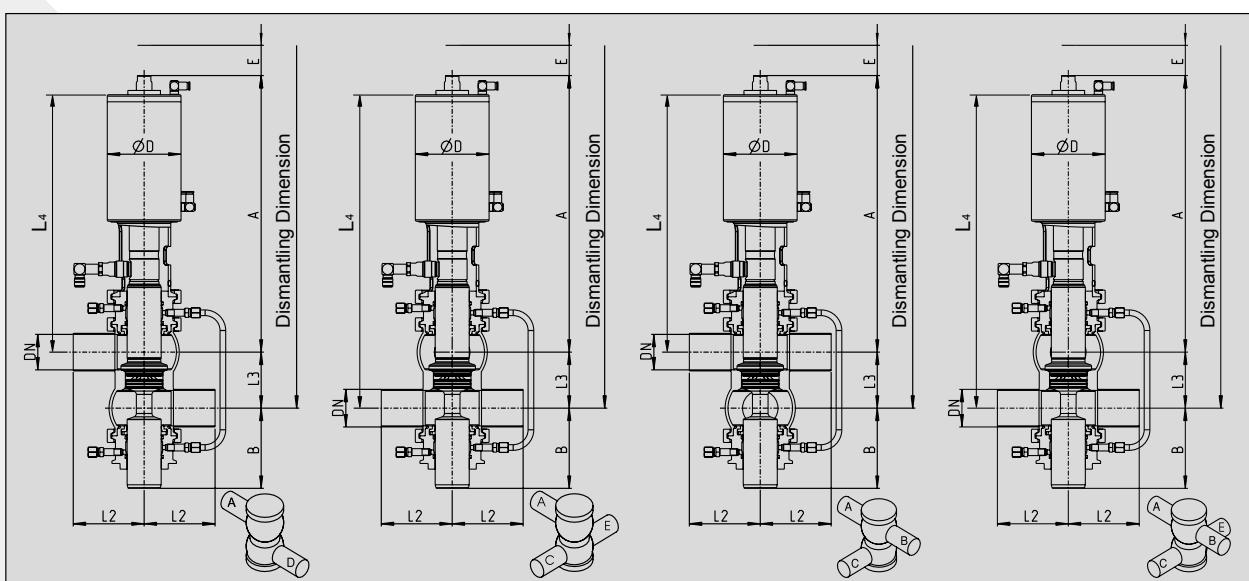
### Double Seat Valve (EPDM) DSV Complete D 634

METRIC	ID-N.O.	OD-TUBE	ID-N.O.
25	2308517	1.0"	2308524
40	2308518	1.5"	2308525
50	2308519	2.0"	2308526
65	2308520	2.5"	2308527
80	2308521	3.0"	2308528
100	2132400	4.0"	2308529
125	2308522		
150	2308523	6.0"	2308530

# DOUBLE SEAT VALVES DSV COMPLETE

## STERILE VERSION-FLUSHABLE

2.1



D 621S-sp

D 622S-sp

D 623S-sp

D 624S-sp

### METRIC

DN	Tube	A	B	ØD	E	L2	L3	L4	AM	kg
25	Ø29 x 1.5	361	83,5	104	22,5	80	47	334	566	12,5
40	Ø41 x 1.5	367	94	104	27	80	62	340	618	12,2
50	Ø53 x 1.5	390	113	104	34	100	79	363	700	13,7
65	Ø70 x 2.0	433	133	129	40	100	95	405,5	803	20,2
80	Ø85 x 2.0	440	141	129	40	120	110	413	856	24,2
100	Ø104 x 2.0	459,5	160,6	129	45	150	129	432,5	942	30,9
125	Ø129 x 2.0	555	186	168	50	200	154	528	980	65,6
150	Ø154 x 2.0	757	209	168	55	200	180	730	1246	88,4

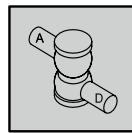
### OD-TUBE

DN	Tube	A	B	ØD	E	L2	L3	L4	AM	kg
1.0"	Ø25,4 x 1.65	363	81,5	104	22,5	80	47	336	567,5	12,5
1.5"	Ø38,1 x 1.65	368,6	92,4	104	27	80	62	341,6	620	12,2
2.0"	Ø50,8 x 1.65	391	112	104	34	100	79	343,3	702	13,7
2.5"	Ø63,5 x 1.65	435	130	129	40	100	95	408,4	806	20,2
3.0"	Ø76,2 x 1.65	444	137	129	40	120	110	417,1	860	24,2
4.0"	Ø101,6 x 2.11	460,8	159,3	129	45	150	129	453,8	944	30,9
6.0"	Ø152,4 x 2.77	759	209	168	55	200	180	732	1248	89,7

### LEAKAGE FREE SWITCHING

SEAT LIFTS  
EXTERNAL FLUSHING CONNECTION FOR CLEANING OF THE LEAKAGE CHAMBER  
STERILE CHAMBER FOR STERILIZATION OF THE SHAFT AREA

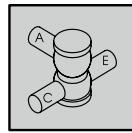
# DOUBLE SEAT VALVES DSV COMPLETE STERILE VERSION-FLUSHABLE



**Double Seat Valve, Sterile Version-Flushable (EPDM)  
DSV Complete D 621S-sp**

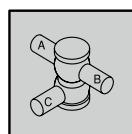
METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2314900	1.0"	2314908
40	2314901	1.5"	2314909
50	2314902	2.0"	2314910
65	2314903	2.5"	2314911
80	2314904	3.0"	2314912
100	2314905	4.0"	2314913
125	2314906		
150	2314907	6.0"	2314914

2.1



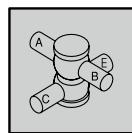
**Double Seat Valve, Sterile Version-Flushable (EPDM)  
DSV Complete D 622S-sp**

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2314915	1.0"	2314923
40	2314916	1.5"	2314924
50	2314917	2.0"	2314925
65	2314918	2.5"	2314926
80	2314919	3.0"	2314927
100	2314920	4.0"	2314928
125	2314921		
150	2314922	6.0"	2314929



**Double Seat Valve, Sterile Version-Flushable (EPDM)  
DSV Complete D 623S-sp**

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2314930	1.0"	2314938
40	2314931	1.5"	2314939
50	2314932	2.0"	2314940
65	2314933	2.5"	2314941
80	2314934	3.0"	2314942
100	2314935	4.0"	2314943
125	2314936		
150	2314937	6.0"	2314944

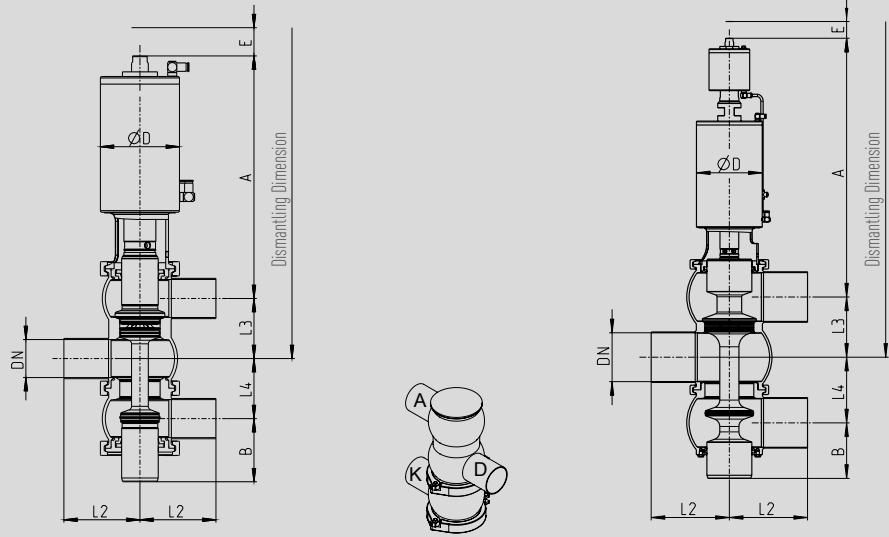


**Double Seat Valve, Sterile Version-Flushable (EPDM)  
DSV Complete D 624S-sp**

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2314945	1.0"	2314950
40	2314946	1.5"	2314951
50	2313109	2.0"	2314952
65	2914038	2.5"	2314953
80	2314947	3.0"	2309537
100	2314237	4.0"	2314954
125	2314948		
150	2314949	6.0"	2314955

# DOUBLE SEAT CHANGE-OVER VALVE DSV COMPLETE

2.1



D 621U

D 621U (DN 125/150/6.0")  
with Booster

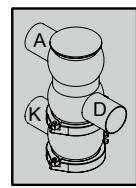
METRIC											kg
DN	Tube	A	B	ØD	E	L2	L3	L4	L5	AM	kg
25	Ø29 x 1.5	296	60	104	22,5	80	47	53	269	530	12
40	Ø41 x 1.5	302	70	104	27	80	62	65	275	594	12,3
50	Ø53 x 1.5	319	83	104	34	100	79	79	292	678	13,7
65	Ø70 x 2.0	356	97	129	40	100	95	95	329	785	20,2
80	Ø85 x 2.0	363	105	129	40	120	110	110	336	853	24,8
100	Ø104 x 2.0	378	119	129	45	150	129	129	351	948	32,4
125	Ø129 x 2.0	662	142	168,3	50	200	154	168	635	1250	64,7
150	Ø154 x 2.0	675	160	168,3	55	200	180	193	648	1350	81,3

OD-TUBE											kg
DN	Tube	A	B	ØD	E	L2	L3	L4	L5	AM	kg
1.0"	Ø25.4 x 1.65	298	58	104	22,5	80	47	53	271	532	12
1.5"	Ø38.1 x 1.65	304	68	104	27	80	62	65	277	596	12,3
2.0"	Ø50.8 x 1.65	320	82	104	34	100	79	79	293	680	14
2.5"	Ø63.5 x 1.65	398	94	129	40	100	95	95	332	788	20
3.0"	Ø76.2 x 1.65	367	101	129	40	120	110	110	340	857	24,7
4.0"	Ø101.6 x 2.11	379	118	129	45	150	129	129	352	950	32
6.0"	Ø152.4 x 2.77	519	156	168	55	200	180	193	649	1133	81

LEAKAGE FREE SWITCHING

SEAT LIFTS

## DOUBLE SEAT CHANGE-OVER VALVE DSV COMPLETE



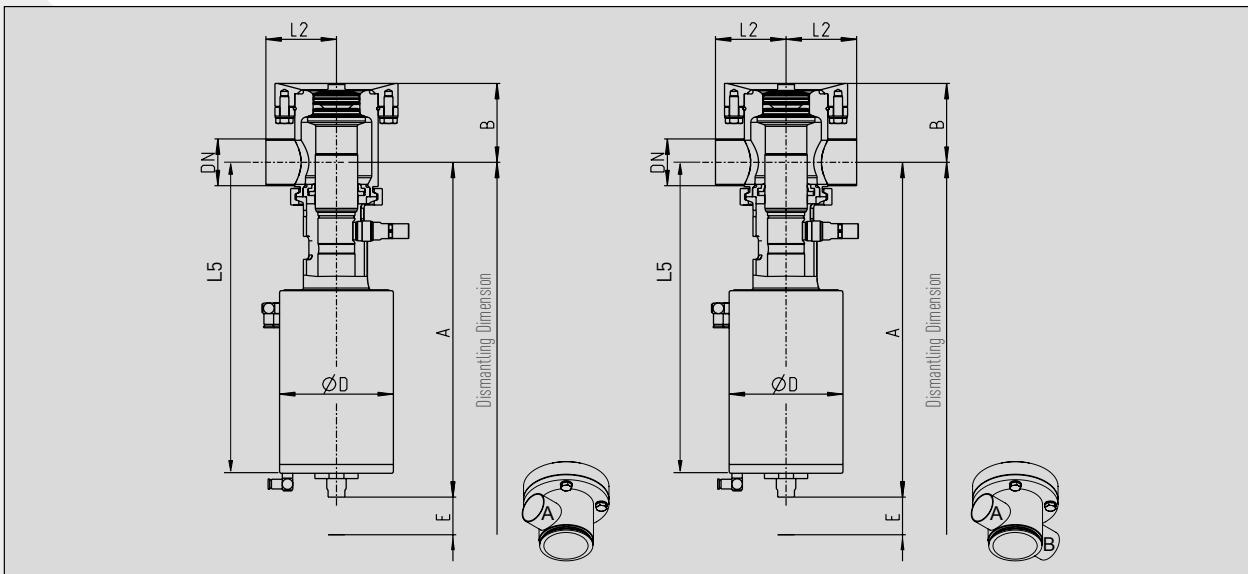
**Double Seat Change-Over Valve (EPDM)  
DSV Complete D 621U**

2.1

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2314956	1.0"	2314962
40	2314957	1.5"	2314963
50	2314269	2.0"	SUE2314964
65	2314958	2.5"	SUE2314965
80	2314959	3.0"	2314966
100	2314270	4.0"	2314967
125	2314960		
150	2314961	6.0"	2314968

## DOUBLE SEAT BOTTOM VALVE DSV COMPLETE

2.1



D 640

D 641

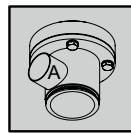
METRIC										
DN	Tube	A	B	ØBF	ØD	E	L2	L5	AM	kg
25	Ø29 x 1.5	328	82,4	129,5	104	27	80	301	460	12,3
40	Ø41 x 1.5	334	76,5	129,5	104	27	80	307	465	12,3
50	Ø53 x 1.5	380	89,5	139,5	129	34	80	353	530	16,8
65	Ø70 x 2.0	388	102	169,5	129	40	90	361	560	21,1
80	Ø85 x 2.0	477	118,5	179,5	168,3	40	105	450	660	30,9
100	Ø104 x 2.0	487	137	209,5	168,3	45	120	460	705	38,3
125	Ø129 x 2.0	627	181,6	308	204	55	180	600,5	910	102

OD-TUBE										
DN	Tube	A	B	ØD	E	L2	L5	AM	kg	
1.0"	Ø25.4 x 1.65	326	84,4	129,5	104	27	80	299	460	12,3
1.5"	Ø38.1 x 1.65	332	78	129,5	104	27	80	305	465	12,3
2.0"	Ø50.8 x 1.65	378	91	139,5	129	34	80	354	530	16,8
2.5"	Ø63.5 x 1.65	385	105	169,5	129	40	90	363	560	21,1
3.0"	Ø76.2 x 1.65	473	122,5	179,5	168,3	40	100	446	660	30,9
4.0"	Ø101.6 x 2.11	485	138	209,5	168,3	45	120	461	683,5	38,3

LEAKAGE FREE SWITCHING

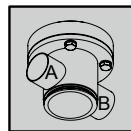
LIFTABLE SEATS

## DOUBLE SEAT BOTTOM VALVE DSV COMPLETE



**Double Seat Bottom Valve (EPDM)  
DSV Complete D 640**

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2322291	1.0"	2322297
40	2314969	1.5"	2314976
50	2321977	2.0"	2321978
65	2314971	2.5"	2321979
80	2314972	3.0"	2321980
100	2314973	4.0"	2314979
125	2314974		

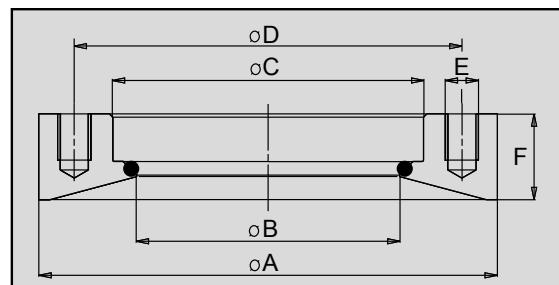


**Double Seat Bottom Valve (EPDM)  
DSV Complete D 641**

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2322292	1.0"	2322298
40	2321984	1.5"	2321989
50	2321985	2.0"	2321990
65	2321986	2.5"	2321991
80	2321987	3.0"	2321992
100	2321988	4.0"	2321993
125	2314984		

**Please order separately:**

Weld-In Flange for Bottom Seat Valves  
**Z 2000>Select B** 1.4404 (AISI 316L) APZ 3.1

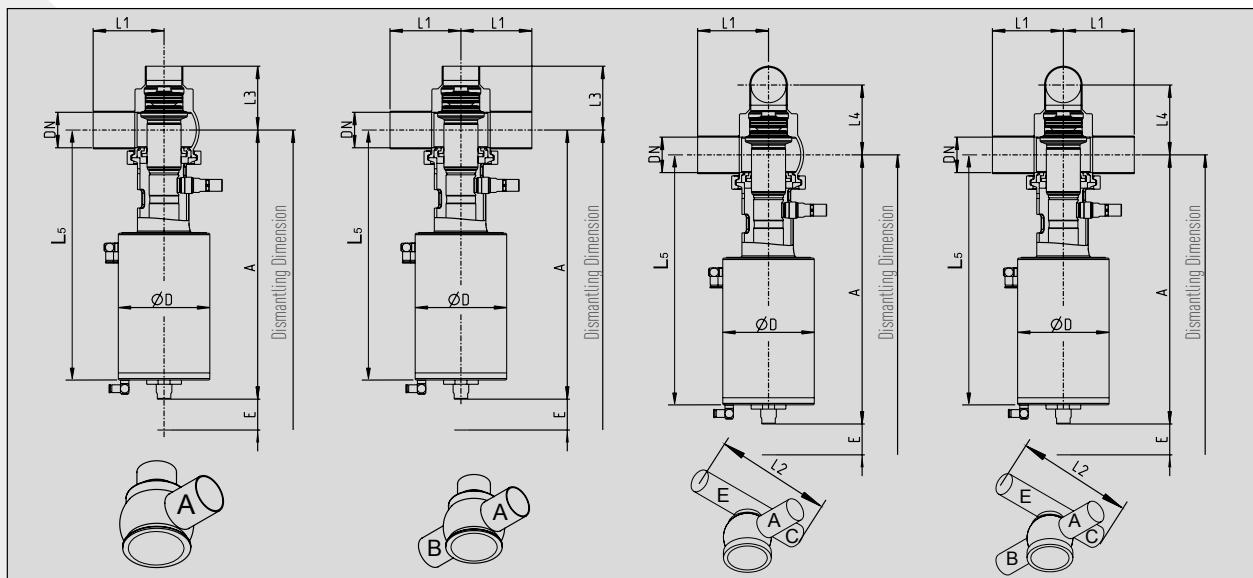


N.b.: Weld-in flange Z 2000>Select B is not compatible to the double seat valve range DSV M1994 and older Double Seat Valve series.

SIZES	ØA	ØB	ØC	ØD	E	F	ID-NO.
DN 25/1.0"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 40/1.5"	129.5	66.1	79.75	105	4 x M10	26	2123264
DN 50/2.0"	139.5	80.1	94.75	118	4 x M10	26	2123266
DN 65/2.5"	169.5	98.1	114.75	143	4 x M12	30	2123268
DN 80/3.0"	179.5	114.5	129.80	156	4 x M12	35	2123270
DN 100/4.0"	209.5	140.5	159.80	185	6 x M12	37	2123297
DN 125	308.0	188.0	229.5	255	6 x M16	50	2301848

# DOUBLE SEAT RIGHT ANGLE VALVES DSV COMPLETE

## DOUBLE SEAT VALVES FOR RING MAINS



**D 650**

**D 651**

**D 657**

**D 658**

### METRIC

DN	Tube	A	ØD	E	L1	L2	L3	L4	L5	AM	kg
25	Ø29 x 1,5	328	104	22,5	80	96	75	74,5	301	420	9,5
40	Ø41 x 1,5	334	104	27	80	116	80	86,5	307	440	9,9
50	Ø53 x 1,5	380	129	34	100	156	90	99,5	353	490	13,3
65	Ø70 x 2,0	388	129	40	100	200	90	112,5	361	520	15,1
80	Ø85 x 2,0	477	168,3	40	120	250	110	127,5	450	620	24,1
100	Ø104 x 2,0	487	168,3	45	150	300	120	147,5	460	650	28,1
125	Ø129 x 2,0	627	204	55	200	360	140	184	600,5	825	72,3
150	Ø154 x 2,0	640	204	55	200	440	170	217,5	613	870	81,3

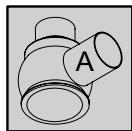
### OD-TUBE

DN	Tube	A	ØD	E	L1	L2	L3	L4	L5	AM	kg
1.0"	Ø25,4 x 1,65	326	104	22,5	80	104	75	74,65	299	420	9,4
1.5"	Ø38,1 x 1,65	332	104	27	80	116	80	86,2	305	445	9,9
2.0"	Ø50,8 x 1,65	381	129	34	100	140	90	99,5	354	495	13,3
2.5"	Ø63,5 x 1,65	390	129	40	100	156	95	113	363	525	15,3
3.0"	Ø76,2 x 1,65	473	168,3	40	120	168	115	129	446	610	24,1
4.0"	Ø101,6 x 2,11	488	168,3	45	150	204	124	152,5	461	655	28,2
6.0"	Ø152,4 x 2,77	638	204	55	200	280	171,6	219,2	611	870	84,1

LEAKAGE FREE SWITCHING

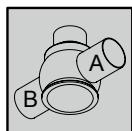
LIFTABLE SEATS

**DOUBLE SEAT RIGHT ANGLE VALVES DSV COMPLETE  
DOUBLE SEAT VALVES FOR RING MAINS**



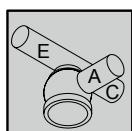
**Double Seat Right Angle Valve (EPDM)  
DSV Complete D 650**

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2322293	1,0"	2316017
40	2322278	1,5"	2316018
50	2314991	2,0"	2317514
65	2314992	2,5"	2316020
80	2314993	3,0"	2317515
100	2314994	4,0"	2316022
125	2322299		
150	2319256	6,0"	2319257



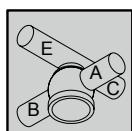
**Double Seat Double Right Angle Valve (EPDM)  
DSV Complete D 651**

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2322294	1,0"	2316023
40	2322279	1,5"	2316024
50	2317527	2,0"	2317545
65	2317540	2,5"	2317546
80	2317541	3,0"	2317547
100	2317542	4,0"	2317548
125	2322300		
150	2319254	6,0"	2319255



**Double Seat Valve for Ring Mains (EPDM)  
DSV Complete D 657**

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2322295	1,0"	2322303
40	2322280	1,5"	2322282
50	2315007	2,0"	2315011
65	2315008	2,5"	2315012
80	2315009	3,0"	2315013
100	2315010	4,0"	2315014
125	2322301		
150	2319252	6,0"	2319253



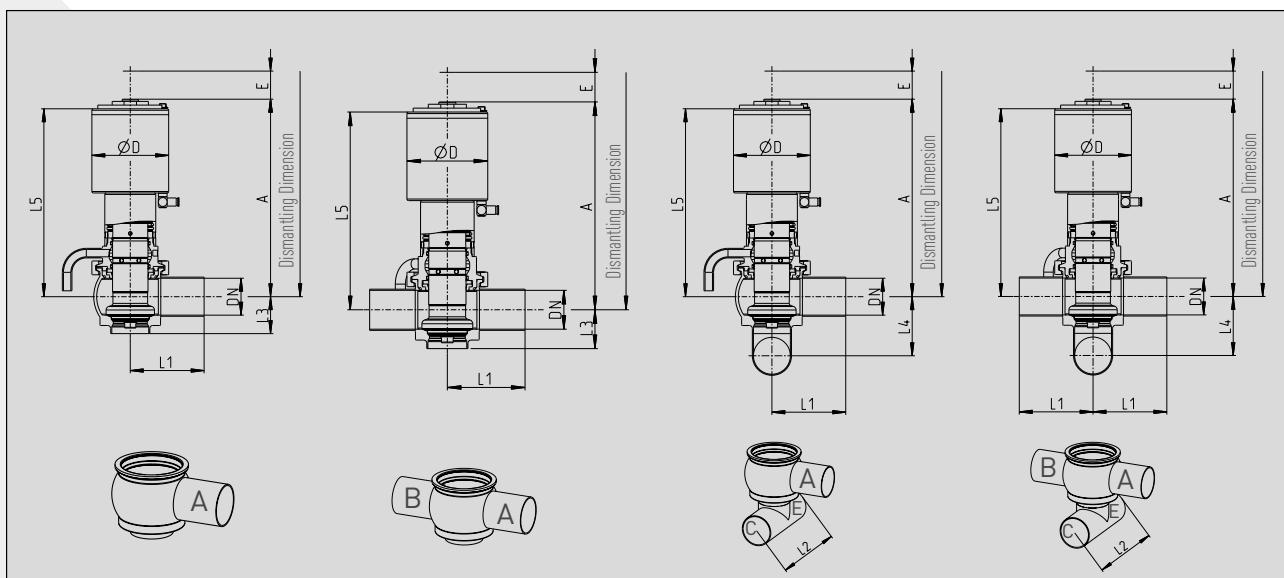
**Double Seat Valve for Ring Mains (EPDM)  
DSV Complete D 658**

METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2322296	1,0"	2322304
40	2322281	1,5"	2322283
50	2317530	2,0"	2317535
65	2317531	2,5"	2315016
80	2317532	3,0"	2315017
100	2317533	4,0"	2315018
125	2322302		
150	2319250	6,0"	2319251

# DOUBLE SEAT VALVES DSV COMPLETE

## FOR CIP-AREAS

2.1



**D 660**

**D 661**

**D 667**

**D 668**

### METRIC/METRISCH

DN	Tube / Rohr	A	ØD	E	L1	L2	L3	L4	L5	AM	kg
40	Ø41 x 1.5	261,5	104	18	80	116	45	67,5	248,5	340	7,7
50	Ø53 x 1.5	267,5	104	18	100	156	50	79,5	254,5	360	8,1
65	Ø70 x 2,0	343,5	129	23	100	200	60	99,5	330,5	450	13,2
80	Ø85 x 2,0	354,5	129	23	120	250	70	117	341,5	475	15,5
100	Ø104 x 2,0	427,5	154	28	150	300	80	137,5	414,5	570	25,6
125	Ø129 x 2,0	495	204	35	200	360	100	174	466,5	725	58

### OD-TUBE

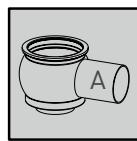
DN	Tube	A	ØD	E	L1	L2	L3	L4	L5	AM	kg
1.5"	Ø38,1 x 1,65	263,1	104	14,8	80	116	43,6	64,2	246,9	340	7,7
2.0"	Ø50,8 x 1,65	269	104	15,5	100	140	48,8	77,1	253	360	9,5
2.5"	Ø63,5 x 1,65	341	129	23	100	156	57,1	91,9	328	445	12,3
3.0"	Ø76,2 x 1,65	350	129	23	120	168	65,9	108,5	337	465	14,3
4.0"	Ø101,6 x 2,11	429	154	25,4	150	204	78,7	135	413	570	27,2

LEAKAGE LOW SWITCHING

NON-LIFTABLE SEATS

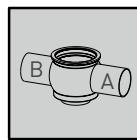
Mounting position: Vertical up, like displayed. Other mounting positions on request.

# DOUBLE SEAT VALVES DSV COMPLETE FOR CIP-AREAS



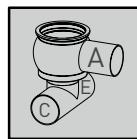
**Double Seat Valve for CIP-Areas (EPDM)  
DSV Complete D 660**

METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2322262	1.5"	2322266
50	2315019	2.0"	2321856
65	2315020	2.5"	2321857
80	2315021	3.0"	2321858
100	2313203	4.0"	2321859
125	2324460		



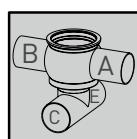
**Double Seat Valve for CIP-Areas (EPDM)  
DSV Complete D 661**

METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2322263	1.5"	2322267
50	2321864	2.0"	2321868
65	2321865	2.5"	2321869
80	2321866	3.0"	2321870
100	2321867	4.0"	2321871
125	2324461		



**Double Seat Valve for CIP-Areas (EPDM)  
DSV Complete D 667**

METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2322264	1.5"	2322268
50	2321872	2.0"	2321876
65	2321873	2.5"	2321877
80	2321874	3.0"	2321878
100	2321875	4.0"	2321879
125	2324462		



**Double Seat Valve for CIP-Areas (EPDM)  
DSV Complete D 668**

METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2322265	1.5"	2322269
50	2320271	2.0"	2321860
65	2320272	2.5"	2321861
80	2320273	3.0"	2321862
100	2320274	4.0"	2321863
125	2324463		

# DOUBLE SEAT VALVES

## DSV COMPLETE

### SPARE PARTS

#### Sets of Seals Product and Actuator sided for Double Seat Valves DSV Complete

Product Side      Product Side      Product Side      Actuator Side

##### D 600

D 601-D 604

		EPDM	FKM	HNBR	NBR
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	
25/1.0"	2309731	2308536	2308542	2308549	
40/1.5"	2309731	2308536	2308542	2308549	
50/2.0"	2308531	2308537	2308543	2308549	
65/2.5"	2308532	2308538	2308544	2308550	
80/3.0"	2308533	2308539	2308545	2308550	
100/4.0"	2308534	2308540	2308546	2308550	

Product Side      Product Side      Product Side      Actuator Side

##### D 610

D 611-D 614

		EPDM	FKM	HNBR	NBR
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	
25/1.0"	2309846	2308557	2308563	2308571	
40/1.5"	2309846	2308557	2308563	2308571	
50/2.0"	2308552	2308558	2308564	2308571	
65/2.5"	2308553	2308559	2308565	2308571	
80/3.0"	2308554	2308560	2308566	2308571	
100/4.0"	2308555	2308561	2308567	2308571	

Product Side      Product Side      Product Side      Actuator Side

##### D 620

D 621-D 624

		EPDM	FKM	HNBR	NBR
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	
25/1.0"	2311678	2308535	2308541	2308591	
40/1.5"	2311678	2308535	2308541	2308591	
50/2.0"	2308573	2308579	2308585	2308591	
65/2.5"	2308574	2308580	2308586	2308592	
80/3.0"	2308575	2308581	2308587	2308592	
100/4.0"	2308576	2308582	2308588	2308592	
125	2308577	2308583	2163677	2308593	
150/6.0"	2308578	2308584	2163678	2308593	

Product Side      Product Side      Product Side      Actuator Side

##### D 630

D 631-D 634

		EPDM	FKM	HNBR	NBR
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	
25/1.0"	2309977	2308556	2308562	2308571	
40/1.5"	2309977	2308556	2308562	2308571	
50/2.0"	2308594	2308600	2308606	2308571	
65/2.5"	2308595	2308601	2308607	2308571	
80/3.0"	2308596	2308602	2308608	2308571	
100/4.0"	2308597	2308603	2308609	2308571	
125	2308598	2308604	2308610	2308572	
150/6.0"	2308599	2308605	2308611	2308572	

Sets of Seals Product and Actuator sided for Double Seat Valves DSV Complete

**D 620S-sp**

D 621S-sp -D 624S-sp

		Product Side	Product Side	Product Side	Actuator Side
SIZES	ID-NO.	EPDM	FKM	HNBR	NBR
25/1.0"	2165362	2315800	2315808	2315808	2308591
40/1.5"	2165362	2315800	2315808	2315808	2308591
50/2.0"	2163352	2315801	2315801	2164807	2308591
65/2.5"	2161851	2315802	2315802	2164778	2308592
80/3.0"	2161766	2315803	2315803	2164246	2308592
100/4.0"	2145921	2315804	2315804	2315809	2308592
125	2164635	2315805	2315805	2315810	2308593
150/6.0"	2315807	2315806	2315806	2315811	2312719

**D 621U**

D 621U

		Product Side	Product Side	Product Side	Actuator Side
SIZES	ID-NO.	EPDM	FKM	HNBR	NBR
25/1.0"	2164502	2315814	2315814	2315821	2308591
40/1.5"	2164502	2315814	2315814	2315821	2308591
50/2.0"	2145897	2315815	2315815	2315822	2308591
65/2.5"	2164512	2315816	2315816	2315823	2308592
80/3.0"	2164532	2315817	2315817	2315824	2308592
100/4.0"	2145912	2315818	2315818	2315825	2308592
125	2315813	2315819	2315819	2315826	2308593
150/6.0"	2312718	2315820	2315820	2315827	2312719

**D 640**

D 640 - D 641

		Product Side	Product Side	Product Side	Actuator Side
SIZES	ID-NO.	EPDM	FKM	HNBR	NBR
25/1.0"	2316150	2316151	2316151	2316152	2308591
40/1.5"	2316150	2316151	2316151	2316152	2308591
50/2.0"	2316153	2316154	2316154	2316155	2308592
65/2.5"	2316156	2316157	2316157	2316158	2308592
80/3.0"	2316159	2316160	2316160	2316161	2308593
100/4.0"	2316162	2316163	2316163	2316164	2308593
125	2315829	2146601	2146601	2168599	2167544

**D 650**

D 650 -D 658

		Product Side	Product Side	Product Side	Actuator Side
SIZES	ID-NO.	EPDM	FKM	HNBR	NBR
25/1.0"	2164337	2315831	2315831	2146599	2308591
40/1.5"	2164337	2315831	2315831	2146599	2308591
50/2.0"	2161786	2315832	2315832	2165028	2308592
65/2.5"	2161816	2315834	2315834	2315835	2308592
80/3.0"	2133050	2315836	2315836	2315837	2308593
100/4.0"	2132901	2315838	2315838	2315839	2308593
125	2167543	2315840	2315840	2315841	2167544
150/6.0"	2146639	2315842	2315842	2315843	2167544

**D 660**

D 660 -D 668

		Product Side	Actuator Side
SIZES	ID-NO.	EPDM	NBR
40/1.5"	2166229	2166228	2166228
50/2.0"	2166229	2166228	2166228
65/2.5"	2166249	2166228	2166228
80/3.0"	2166259	2166228	2166228
100/4.0"	2133083	2166228	2166228
125	2172617	2142630	2142630

## DOUBLE SEAT VALVES

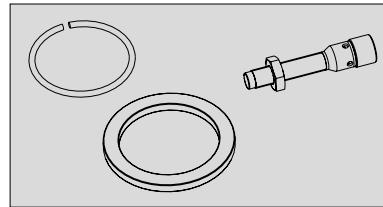
### DSV COMPLETE

### ACCESSORIES

#### Mounting Set for Detection of upper Valve Stroke Double Seat Valves

D600 / D620 / D640 / D650 incl. proximity switch M 8x1 round with universal-contact-plug M 12x1

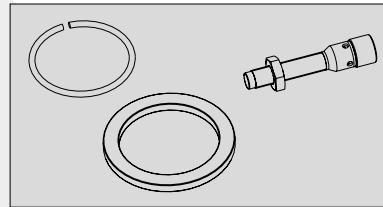
DN	ID-NO.	
25/1.0"	2145790	
40/1.5"	2145790	
50/2.0"	2310465	
65/2.5"	2310466	
80/3.0"	2310467	
100/4.0"	2310473	



#### Mounting Set for Detection of upper Valve Stroke Double Seat Valves D620

incl. proximity switch M 8x1 round with universal-contact-plug M 12x1

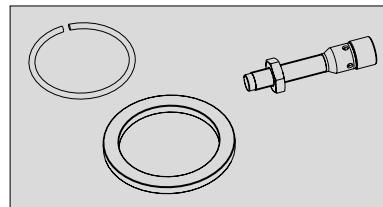
DN	ID-NO.	
125	2145791	
150/6.0"	2145793	



#### Mounting Set for Double Seat Valves D640 / D650

incl. proximity switch M 8x1 round with universal-contact-plug M 12x1

DN	ID-NO.	
125	2145792	



#### Clamp for Connection of Valve Housings / Lanterns

SIZES	CLAMP SIZE	ID-NO.	
25/1.0"	3.0"	0034587	
40/1.5"	3.0"	0034587	
50/2.0"	3.0"	0034587	
65/2.5"	3.5"	0036590	
80/3.0"	4.0"	2161086	
100/4.0"	4.8"	2142011	
125	6.625"	2111992	
150/6.0"	8.0"	2130160	

# SÜDMO

## ASEPTIC PROCESS VALVES

CONTENTS

# SÜDMO

## ASEPTIC PROCESS VALVES SECURE

### THE ALL NEW ASEPTIC PROCESS VALVE SERIES SECURE

Based on its many years of experience in valve construction, Südmo offers a comprehensive, refined and mix proof aseptic process valve for use and automation in a wide range of production processes for the food, dairy and beverage industries.

### KEY BENEFITS OF THE ASEPTIC MIX PROOF VALVE SERIES SECURE

- High operating pressures up to 10 bar (145 psi)
- High operating temperatures up to 150 °C (302 °F)
- Easy to clean and sterilize
- Self drainable, sump and dome free
- Easy maintenance - simple seal replacement
- Leak detection
- Feedback of all valve positions



### Shut-off valves:

Aseptic Valves SVP Select with P<sup>3</sup>-Diaphragm and O-Ring

# SÜDMO

## ASEPTIC PROCESS VALVES SECURE

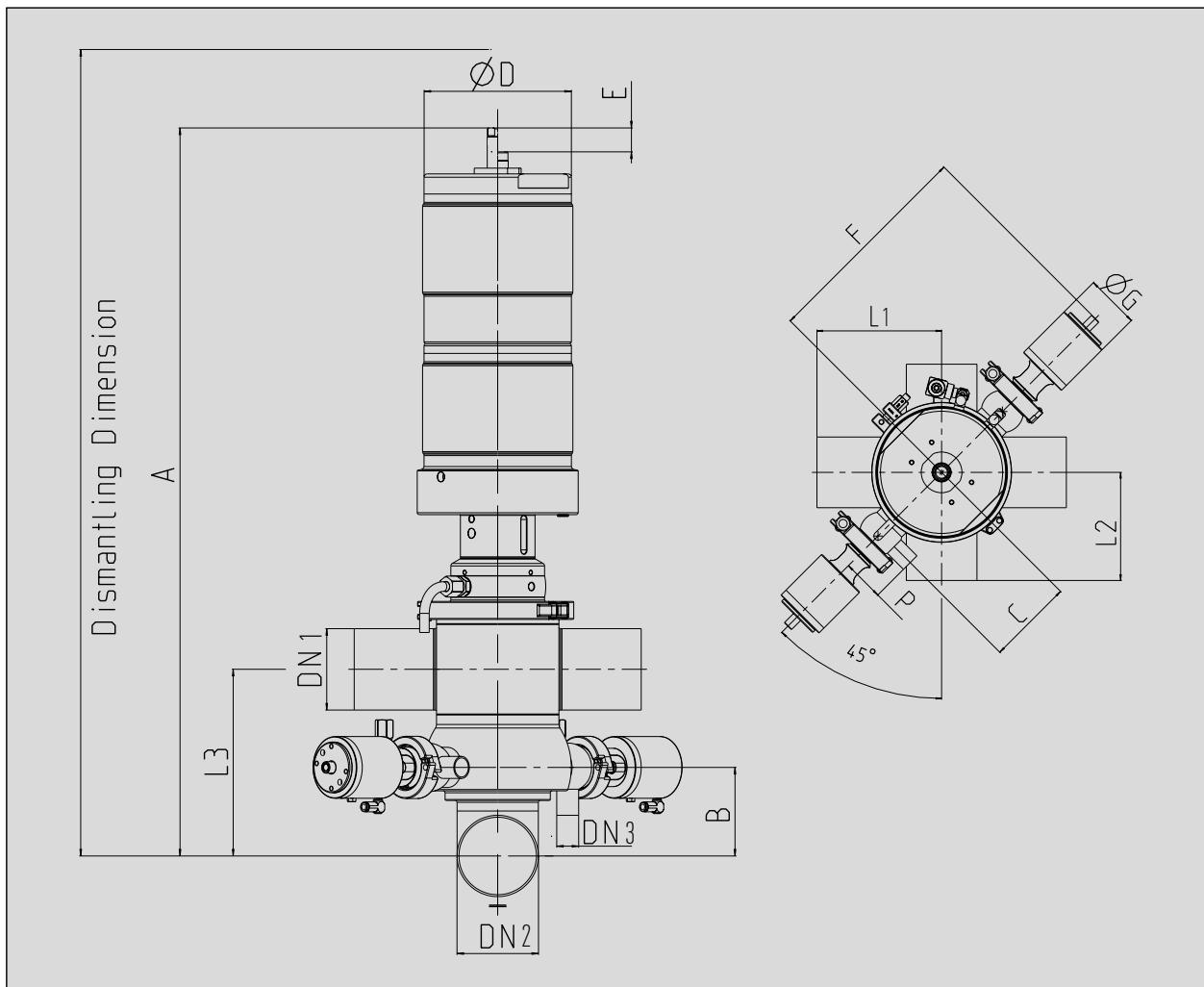
TECHNICAL SPECIFICATION				
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L)		
	Optional	Other materials on request		
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)		
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM (standard), HNBR, FKM		
<b>Temperatures</b>	Continuous operating temperature	EPDM 130° C / 266° F*		
	Sterilization temperature	EPDM 150° C / 302° F* (approx. 20 min.)		
<b>Pressures</b>	Operating pressure	DN 50 DN 65 DN 80 DN 100	max. 10 bar max. 10 bar max. 8 bar max. 8 bar	145 psi 145 psi 116 psi 116 psi
	Control pressure		6 - 8 bar	87-116 psi
<b>Surfaces</b>	Product wetted surfaces	Ra < 0,8 µm		
	Surfaces not product wetted	Bright-turned, Ra < 1,6 µm		
	Optional	Product wetted surfaces e-polished, higher quality surfaces on request		
<b>Connections</b>	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A) and OD-Tube (ASTM A270, DIN 11866 series C, ASME BPE-2009)		
	Optional	Other Tube diameters on request		

2.2

\* Depending on operating parameters and sealing materials

## ASEPTIC PROCESS VALVES SECURE

2.2



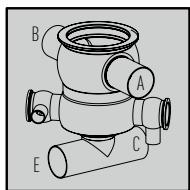
**A 804 SECURE**

**METRIC**

DN1	DN2	Tube	DN3	Tube	A	B	C	ØD	E	F	ØG	L1	L2	L3	P	AM	KG
50	50	Ø53 X 1.5	20	Ø23 X 1.5	702	73	89.8	154	22	248	64.5	120	78	155	45	860	40.5
65	65	Ø70 X 2.0	20	Ø23 X 1.5	730	85	92.4	154	22	251	64.5	120	100	175	45	900	41.6
80	80	Ø85 X 2.0	20	Ø23 X 1.5	761	92.5	103.4	154	25	261.5	64.5	150	125	195	45	950	45.5
100	100	Ø104 X 2.0	20	Ø23 X 1.5	790	103	103.4	154	25	261.5	64.5	175	150	215	45	995	47.0

**OD-TUBE**

DN1	DN2	Tube	DN3	Tube	A	B	C	ØD	E	F	ØG	L1	L2	L3	P	AM	KG
2.0"	2.0"	Ø50.80 X 1.65	0,75"	19,05 X 1,65	699	69.3	89.8	154	22	248	64.5	120	70	150	45	860	40.5
2.5"	2.5"	Ø63.50 X 1.65	0,75"	19,05 X 1,65	723	77.9	92.4	154	22	251	64.5	120	78	165	45	900	41.2
3.0"	3.0"	Ø76.20 X 1.65	0,75"	19,05 X 1,65	754.7	86.6	103.4	154	25	261.5	64.5	150	84	185	45	950	45.5
4.0"	4.0"	Ø101.60 X 2.11	0,75"	19,05 X 1,65	786.4	99.3	103.4	154	25	261.5	64.5	175	102	210	45	995	47.0



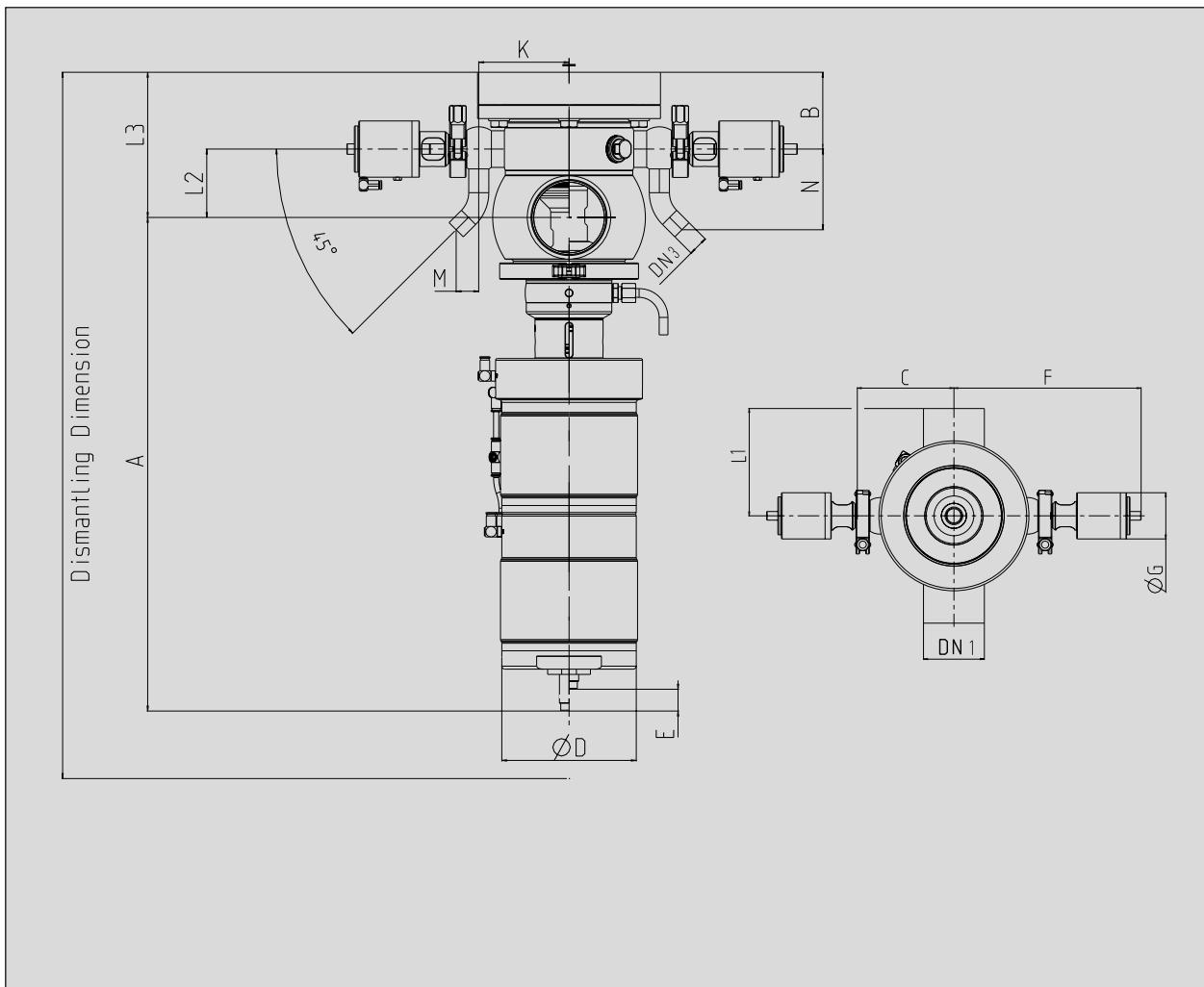
### ASEPTIC PROCESS VALVE SECURE with T-Piece A 804 Secure

2.2

METRIC	ID-NO.	OD-TUBE	ID-NO.
DN050	2167665	DN2.0"	2323501
DN065	2167645	DN2.5"	2323502
DN080	2315715	DN3.0"	2323503
DN100	2323500	DN4.0"	2323504

## ASEPTIC PROCESS VALVES SECURE

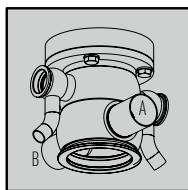
2.2



A 841 SECURE

METRIC																		
DN1	Tube	DN3	Tube	A	B	C	ØD	E	F	ØG	K	L1	L2	L3	M	N	AM	KG
50	Ø53 X 1.5	20	Ø23 X 1.5	547	82	115.7	154	22	248	64.5	89.8	120	59.9	141.9	29,4	91	852	45.0
65	Ø70 X 2.0	20	Ø23 X 1.5	555	82.5	118.3	154	22	250.5	64.5	92.5	120	66.9	149.4	29,4	91	883	47.0
80	Ø85 X 2.0	20	Ø23 X 1.5	566	88	129.3	154	25	261.4	64.5	103.4	150	78.4	166.4	29,4	91	932	54.0
100	Ø104 X 2.0	20	Ø23 X 1.5	575	88	129.3	154	25	261.4	64.5	103.4	175	93.9	181.9	29,4	91	977	55.0

OD-TUBE																		
DN1	Tube	DN3	Tube	A	B	C	ØD	E	F	ØG	K	L1	L2	L3	M	N	AM	KG
2,0"	Ø50,80 X 1,65	0,75"	19,05 X 1,65	546	82	115,7	154	22	248	64,5	89,8	120	61,2	143,2	25,1	80,6	852	45,0
2,5"	Ø63,50 X 1,65	0,75"	19,05 X 1,65	552	82,5	118,3	154	22	250,5	64,5	92,5	120	69,8	152,3	25,1	80,6	883	47,0
3,0"	Ø76,20 X 1,65	0,75"	19,05 X 1,65	562	88	129,3	154	25	261,4	64,5	103,4	150	82,5	170,5	25,1	80,6	932	54,0
4,0"	Ø101,60 X 2,11	0,75"	19,05 X 1,65	574	88	129,3	154	25	261,4	64,5	103,4	175	95,2	183,2	25,1	80,6	977	55,0



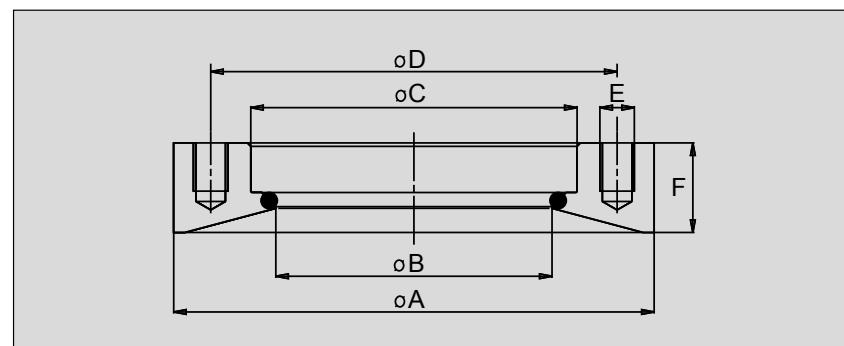
## ASEPTIC PROCESS VALVE SECURE Bottom Valve

**A 841 Secure**

METRIC	ID-NO.	OD-TUBE	ID-NO.
DN050	2322382	DN2.0"	2323513
DN065	2322383	DN2.5"	2323514
DN080	2322384	DN3.0"	2323515
DN100	2323512	DN4.0"	2323516

**Please order separately:**

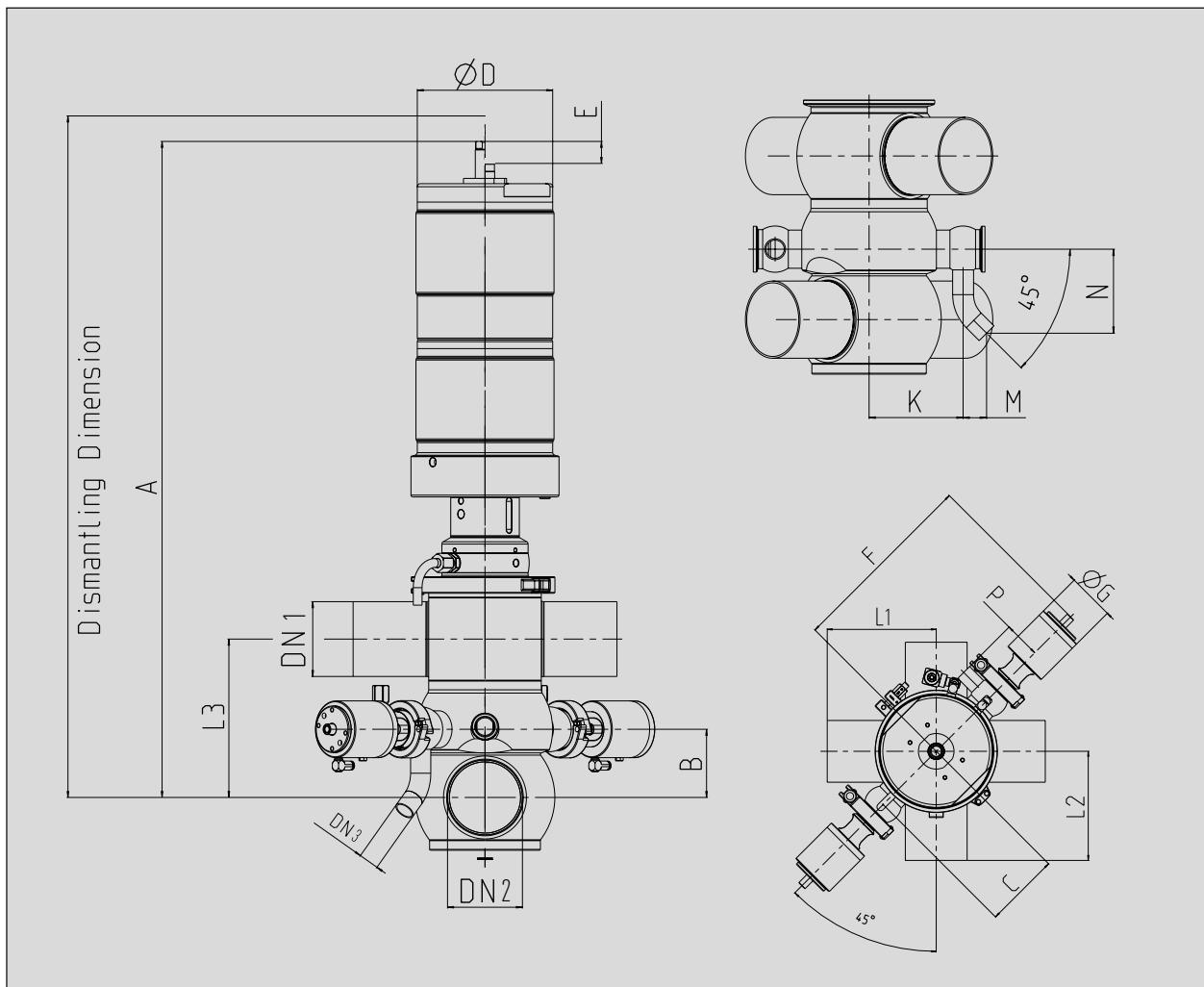
Weld-In Flange for Bottom Seat Valves

**Z 2000>Select B** 1.4404 (AISI 316L) APZ 3.1

N.b.: Weld-In Flange Z 2000/Select B  
is not compatible to the valve range AS-DSV  
Modell 2010 and other previous models.

SIZES	ØA	ØB	ØC	ØD	E	F	ID-NO.
DN 50/2.0"	169.5	98.1	114.75	143	4 x M12	30	2123268
DN 65/2.5"	179.5	114.5	129.80	156	4 x M12	35	2123270
DN 80/3.0"	209.5	140.5	159.80	185	6 x M12	37	2123297
DN 100/4.0"	209.5	140.5	159.80	185	6 x M12	37	2123297

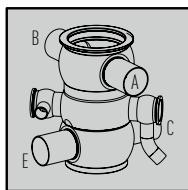
## ASEPTIC PROCESS VALVES SECURE



A 874 SECURE

Metric		Performance Data																		
DN1	DN2	Tube	DN3	Tube	A	B	C	ØD	E	F	ØG	K	L1	L2	L3	M	N	P	AM	KG
50	50	Ø53 X 1.5	20	Ø23 X 1.5	687	58	89.8	154	22	247.8	64.5	89.8	120	120	140	29,4	91	45	835	46.0
65	65	Ø70 X 2.0	20	Ø23 X 1.5	715	70	92.4	154	22	250.5	64.5	92.4	120	120	160	29,4	91	45	878	47.0
80	80	Ø85 X 2.0	20	Ø23 X 1.5	746	77.5	103.4	154	25	261.4	64.5	103.4	150	150	180	29,4	91	45	925	53.0
100	100	Ø104 X 2.0	20	Ø23 X 1.5	790	103	103.4	154	25	261.4	64.5	103.4	150	150	180	29,4	91	45	925	53.0

OD-TUBE		Tube	DN3	Tube	A	B	C	ØD	E	F	ØG	K	L1	L2	L3	M	N	P	AM	KG
DN1	DN2																			
2,0"	2,0"	Ø50.80 X 1,65	0,75"	19,05 X 1,65	683	54,2	89,8	154	22	247,8	64,5	89,8	120	120	135	25,1	80,6	45	835	46,0
2,5"	2,5"	Ø63.50 X 1,65	0,75"	19,05 X 1,65	708	62,9	92,4	154	22	250,5	64,5	92,4	120	120	150	25,1	80,6	45	878	47,0
3,0"	3,0"	Ø76.20 X 1,65	0,75"	19,05 X 1,65	740	71,6	103,4	154	25	261,4	64,5	103,4	150	150	170	25,1	80,6	45	925	53,0
4,0"	3,0"	Ø76.20 X 1,65	0,75"	19,05 X 1,65	768,4	99,3	103,4	154	25	254,5	64,5	103,4	175	150	215	25,1	80,6	45	995	33



### ASEPTIC PROCESS VALVE SECURE with 3-Ball Housing A 874 Secure

2.2

METRIC	ID-NO.	OD-TUBE	ID-NO.
DN050	2323505	DN2.0"	2323508
DN065	2323506	DN2.5"	2323509
DN080	2319035	DN3.0"	2323510

## ASEPTIC PROCESS VALVES SECURE, SPARE PARTS

### Interchangeable Inserts for Aseptic Process Valve Secure, Main Valve

Material: 1.4404  
(AISI 316 L) / EPDM

**A 804**  
DSV with T-Piece

**A 841**  
DSV Bottom Valve

**A 874**  
DSV 3-Ball Housing

SIZES	ID-NO.
50 / 2.0"	2146998
65 / 2.5"	2172749
80 / 3.0"	2172750
100 / 4.0"	2147000

ID-NO.

ID-NO.

2172749

2146998

2146999

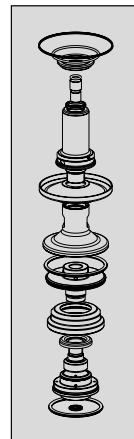
2172749

2147000

2172750

2147001

2147000



### Product Side

#### A 800 / 870

### Sets of Seals for Aseptic Process Valve Secure, Main Valve



**EPDM**  
without diaphragm

**HNBR**  
without diaphragm

**FKM**  
without diaphragm

**P<sup>3</sup>Diaphragm**  
for lower valve disc

**P<sup>3</sup>Diaphragm**  
for closing sleeve

SIZES	ID-NO.
50/2.0"	2167648
65/2.5"	2167648
80/3.0"	2315938
100/4.0"	2315938

ID-NO.

ID-NO.

ID-NO.

ID-NO.

2167648

2173470

2173471

2165788

2146460

2167648

2173470

2173471

2165788

2146460

2315938

2173476

2173477

2165788

2165787

2315938

2173476

2173477

2165788

2165787

#### A 840

**EPDM**  
without diaphragm

**HNBR**  
without diaphragm

**FKM**  
without diaphragm

**P<sup>3</sup>Diaphragm**  
for lower valve disc

**P<sup>3</sup>Diaphragm**  
for closing sleeve

SIZES	ID-NO.
50/2.0"	2173091
65/2.5"	2173114
80/3.0"	2172781
100/4.0"	2173482

ID-NO.

ID-NO.

ID-NO.

ID-NO.

2173091

2173472

2173473

2165788

2146460

2173114

2173474

2173475

2165788

2146460

2172781

2173478

2173479

2165788

2165787

2173482

2173480

2173481

2165788

2165787

### Actuator Side

#### A 800 - 870

**NBR**

SIZES	ID-NO.
50-100 / 2.0"-4.0"	2315939

50-100 / 2.0"-4.0"

2315939



**Sets of Seals** for Aseptic Process Valve Secure,  
for the CIP/SIP-Safety Space,  
**Shut-off Valve Select A 385 D**

2.2

## Product Side

EPDM without diaphragm	ID-N. 2144109	HNBR without diaphragm	ID-N. 2144112	FKM without diaphragm	ID-N. 2144111	P <sup>3</sup> Diaphragm	ID-N. 2144053
<b>SIZES/NENNWEITEN</b>				<b>ID-N.</b>			

## Actuator Side

NBR	
<b>ID-N.</b>	

2146871

**Mounting Set for Aseptic Process Valves Secure**

(Detection of Upper Lift Stroke)

incl. proximity switch M 8x1 round  
with universal-contact-plug M 12x1

ID-NO.

2173666



**Temperature Sensor**

incl. Adapter

ID-NO.

2320806



**Heat Transfer Paste**

for Temperature Sensor

ID-NO.

2173712

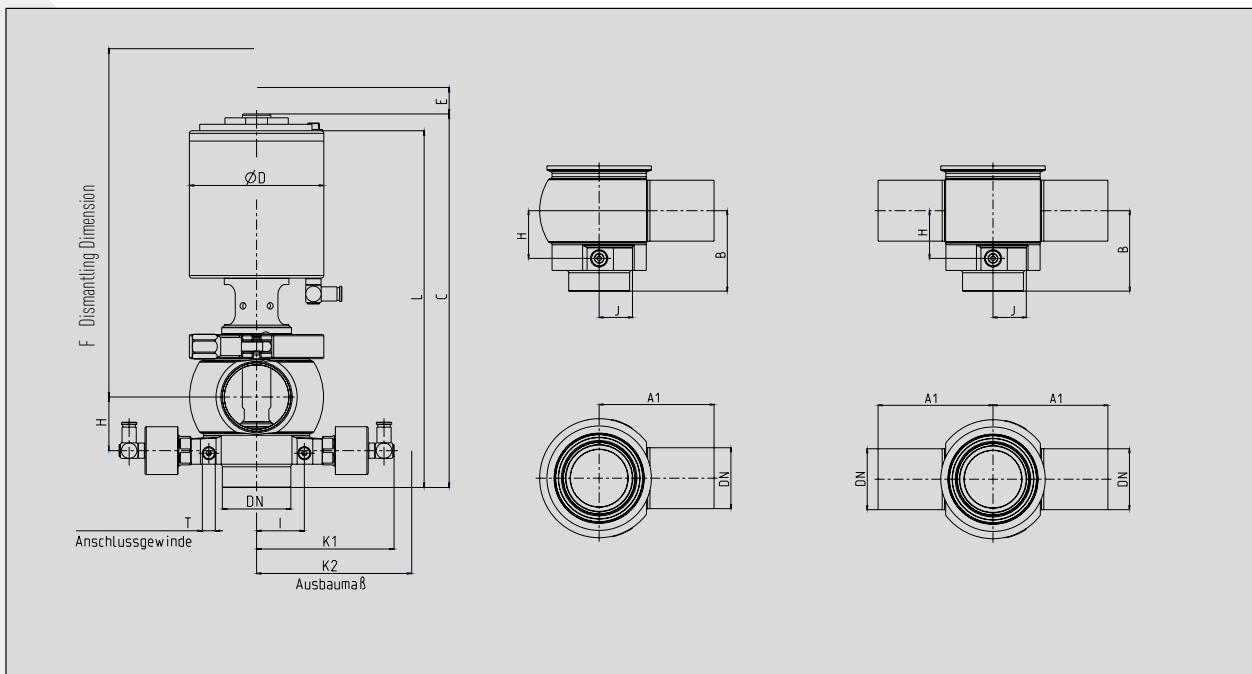
/PREIS

# SÜDMO

## SD ECONOMIC DOUBLE SEAL VALVES

CONTENTS

## SD ECONOMIC DOUBLE SEAL VALVES



**Right Angle Valve**  
2 x welding ends

**Double Right Angle Valve**  
3 x welding ends

SD 370

SD 371

<b>METRIC</b>		<b>DN</b>	<b>Tube</b>	<b>A1</b>	<b>A2</b>	<b>B</b>	<b>C</b>	<b>ØD</b>	<b>E</b>	<b>F</b>	<b>G</b>	<b>H</b>	<b>I</b>	<b>J</b>	<b>K1</b>	<b>K2</b>	<b>L</b>	<b>T</b>	<b>KG</b>
<b>DN</b>	<b>Tube</b>																		
25 <sup>1</sup>	Ø29 X 1.5	113	48	76	297	104	23	295	91,5	36	29,2	27	98,6	120	282	G1/8"	6,3		
40	Ø41 X 1.5	80	58	60	275	104	23	325	82,5	36	29,2	27	99	120	260	G1/8"	6,2		
50	Ø53 X 1.5	100	78	70	289	104	25	345	99,5	41,5	37	29	107	125	276	G1/8"	7,1		
65	Ø70 X 2.0	100	100	80	351	129	30	420	119,5	50	49,7	29	120	140	338	G1/8"	11,1		
80	Ø85 X 2.0	120	125	90	428	154	40	500	137	57,5	56,2	29	126	145	414,5	G1/8"	15,4		
100 <sup>2</sup>	Ø104 X 2.0	150	150	100	604	154	40	700	157,5	70	65,2	29	135	155	579	G1/8"	20,9		
125	Ø129 X 2.0	200	180	125	552	204	50	650	198,5	82,5	90,2	29	160	180	523,5	G1/8"	42		
150	Ø154 X 2.0	200	220	150,5	590	204	50	710	240	98,5	102,7	29	172	190	561,5	G1/8"	49,2		

<b>OD-TUBE</b>		<b>DN</b>	<b>Tube</b>	<b>A1</b>	<b>A2</b>	<b>B</b>	<b>C</b>	<b>ØD</b>	<b>E</b>	<b>F</b>	<b>G</b>	<b>H</b>	<b>I</b>	<b>J</b>	<b>K1</b>	<b>K2</b>	<b>L</b>	<b>T</b>	<b>KG</b>
<b>DN</b>	<b>Tube</b>																		
1,1" <sup>1</sup>	Ø25,4 X 1,65	114,9	52	71,5	294,4	104	19,8	300	85,2	28,1	29,2	27	99	120	276,2	G1/8"	6,3		
1,5"	Ø38,1 X 1,65	80	58	55	272	104	20	325	75,6	36,4	29,2	27	99	120	253,4	G1/8"	6,2		
2,0"	Ø50,8 X 1,65	100	70	65	284	104	25	345	93,4	41,25	37	29	107	125	269,8	G1/8"	7,1		
2,5"	Ø63,5 X 1,65	100	78	70	338	129	30	405	104,8	47,1	49,7	29	120	140	325,1	G1/8"	10,9		
3,0"	Ø76,2 X 1,65	120	84	80	414	154	40	470	122,6	53,4	56,2	29	126	145	400,4	G1/8"	14,9		
4,0" <sup>2</sup>	Ø101,6 X 2,11	150	102	90	595	154	38,5	700	146,3	67,7	65,2	29	135	155	567,7	G1/8"	20,7		
6,0"	Ø152,4 X 2,77	175	140	150	756,7	204	47	710	239,6	96,9	102,7	29	172	190	559,5	G1/8"	49,2		

<sup>1</sup> Size 40/1,5" eccentric reduced

<sup>1</sup> Nennweite 40/1,5" exzentrisch reduziert

<sup>2</sup> Standard with booster size II (dismantling dimensions already considered).

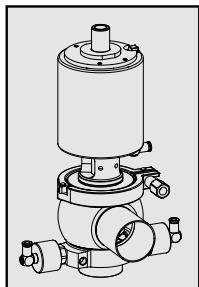
<sup>2</sup> Serienmäßig mit Luftkraftverstärker Gr. II (Ausbaumaße berücksichtigt).

## SD ECONOMIC DOUBLE SEAL VALVES

TECHNICAL SPEC.			
<b>Materials</b>	Product wetted parts Parts not product wetted	1.4404 (AISI 316 L) 1.4301 (AISI 304), 1.4307 (AISI 304 L)	Other materials on request
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature Sterilization temperature	EPDM 130° C / 266° F* EPDM 150° C / 302° F* (approx. 20 min.)	
<b>Pressures</b>	Operating pressure  Control pressure	6 bar (87 psi) / Option: 10 bar (145 psi) - DN25-100 / OD-Tube 1"-4" 6 bar (87 psi) - DN 125 5 bar (72,5psi) - DN 150 / OD-Tube 6"  Min. 6 bar (87 psi) - max. 8 bar (116 psi)	
<b>Surfaces</b>	Product wetted surfaces	Ra < 0,8 µm	
<b>Connections</b>	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A) and OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2009)	

\* Depending on operating parameters

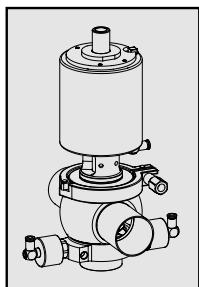
2.3



**SD Economic Double Seal Valve** with Right Angle Housing (EPDM)

**SD 370**

METRIC	ID-N.		OD-TUBE	ID-N.	
25	2323541	1.	1.0"	2323547	1.
40	2323542	1.	1.5"	2323569	1.
50	2323543	1.	2.0"	2323548	1.
65	2323544	1.	2.5"	2323549	1.
80	2323545	2.	3.0"	2323570	2.
100	2323546	3.	4.0"	2323571	3.
125	2325032	o.r./a.A.			
150	2325033	o.r./a.A.	6.0"	2325034	o.r./a.A.



**SD Economic Double Seal Valve** with Double Right Angle Housing (EPDM)

**SD 371**

METRIC	ID-N.		OD-TUBE	ID-N.	
25	2319200	1.	1.0"	2323535	1.
40	2319201	1.	1.5"	2323536	1.
50	2319202	1.	2.0"	2323537	1.
65	2319203	2.	2.5"	2323538	2.
80	2319204	2.	3.0"	2323539	2.
100	2319205	3.	4.0"	2323540	3.
125	2319206	o.r./a.A.			
150	2319207	o.r./a.A.	6.0"	2325035	o.r./a.A.

## SD ECONOMIC DOUBLE SEAL VALVES ACCESSORIES / SPARE PARTS

### Sets of Seals for SD Economic Double Seal Valves, Product sided + Flushing Valves (SD 370-372 E)

SIZES	EPDM	FKM	HNBR
ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 25/1"	2173750	2319640	2319632
DN 40/1.5"	2173750	2319640	2319632
DN 50/2.0"	2173751	2319641	2319633
DN 65/2.5"	2173752	2319642	2319634
DN 80/3.0"	2173753	2319643	2319635
DN 100/4.0"	2173754	2319644	2319636
DN 125	2173755	2319645	2319638
DN 150/6.0"	2173756	2319646	2319639

### Sets of Seals for SD Economic Double Seal Valves with Steam Barrier, Product sided (SD 370-371 E DS)

SIZES	EPDM	FKM	HNBR
ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 25/1"	o.r./a.A.	o.r./a.A.	o.r./a.A.
DN 40/1.5"	o.r./a.A.	o.r./a.A.	o.r./a.A.
DN 50/2.0"	o.r./a.A.	o.r./a.A.	o.r./a.A.
DN 65/2.5"	o.r./a.A.	o.r./a.A.	o.r./a.A.
DN 80/3.0"	o.r./a.A.	o.r./a.A.	o.r./a.A.
DN 100/4.0"	o.r./a.A.	o.r./a.A.	o.r./a.A.
DN 125	o.r./a.A.	o.r./a.A.	o.r./a.A.
DN 150/6.0"	o.r./a.A.	o.r./a.A.	o.r./a.A.

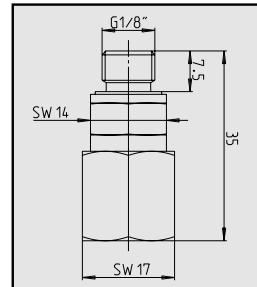
### Clamp for Connection of Valve Housings / Lanterns

VALVE SIZE	CLAMP SIZE	ID-NO.
25/1"	2.5"	2160091
40/1.5"	2.5"	2160091
50/2.0"	3.0"	0034587
65/2.5"	3.5"	0036590
80/3.0"	4.0"	0034595
100/4.0"	5.0"	2132601
125	6.025"	2160092
150/6.0"	8.0"	2130160

### Ermeto Fitting G1/8"

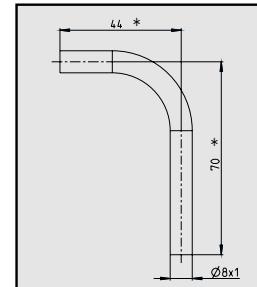
Depth of Thread 8,5mm

ID-NO.  
2159161



### Outlet Elbow D8x1

ID-NO.  
2132203



\* Other dimensions on request.

### Optional: Additional Charge for SD Economic Double Seal Valves with Steam Barrier

SIZES
DN 25/1"
DN 40/1.5"
DN 50/2.0"
DN 65/2.5"
DN 80/3.0"
DN 100/4.0"

# SÜDMO

## DOUBLE SEAT VALVES DSV 365IT COMPLETE PMO

CONTENTS

# SÜDMO DSV COMPLETE

## DOUBLE SEAT VALVES DSV 365IT COMPLETE PMO

### DOUBLE SEAT VALVES DSV 365IT COMPLETE PMO

Dairy processors now have a mix proof valve that does not require a full port leakage chamber.

The 365it Complete PMO\* reached the latest 3-A 85-03 acceptance following third party verification for mix proof valve requirements. This is currently the only such valve on the market. Take advantage of the valve's reduced weight and space requirement while experiencing easier handling and maintenance.

#### Key Features

- Weighs 45 % less\*
- Loses 30 % less CIP during lifting\*
- Height reduced by 18 %\*
- Actuator is 14 % smaller\*

\* COMPARED TO PREVIOUS MODEL



# SÜDMO DSV COMPLETE

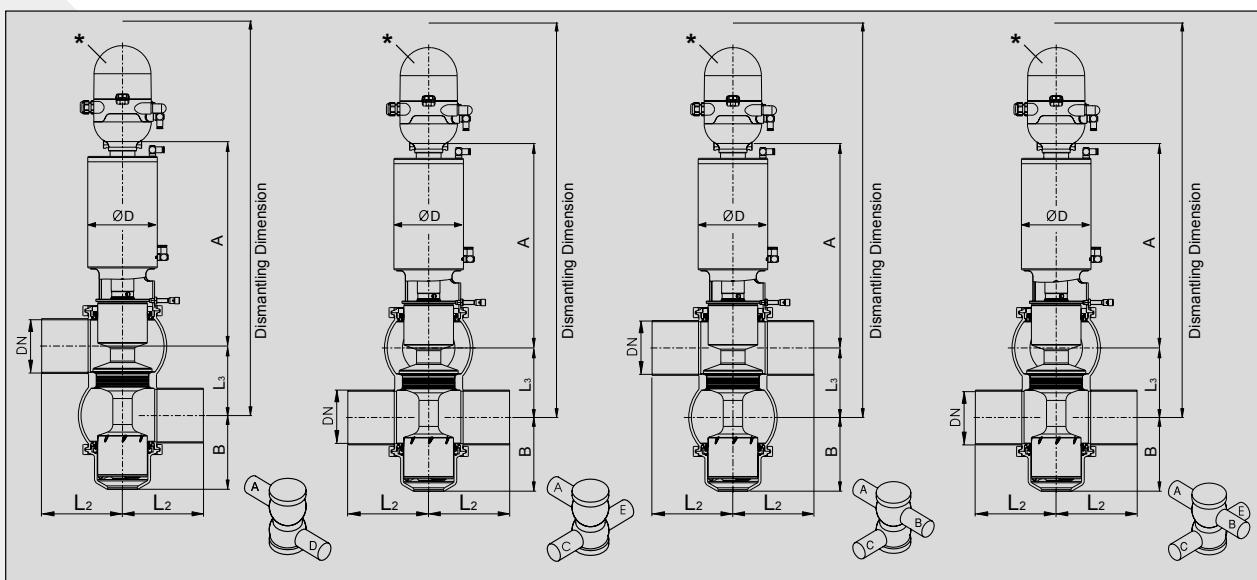
## DOUBLE SEAT VALVES DSV 365IT COMPLETE PMO

TECHNICAL SPECIFICATION			
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L)	
	Optional	1.4435 (AISI 316 L)	Other materials on request
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)	
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature	EPDM 130° C / 266° F*	
	Sterilization temperature	EPDM 150° C / 302° F* (approx. 20 min.)	
<b>Pressures</b>	Operating pressure	10 bar (145 psi)	
	Control pressure	Min. 6 bar (87 psi) - max. 8 bar (116 psi)	
<b>Surfaces</b>	Product wetted surfaces	Ra < 0,8 µm	
	Surfaces not product wetted	Bright-turned, Ra 1,6 µm	
	Optional	Product wetted surfaces e-polished, higher quality surfaces on request	
<b>Connections</b>	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A) and OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2009)	
	Optional	Other tube diameters (e.g. DIN EN ISO 1127) on request	

2.4

\* Depending on operating parameters

## DOUBLE SEAT VALVES DSV 365IT COMPLETE PMO



3651it

3652it

3653it

3654it

OD-TUBE		A	B	ØD	E [Stroke]	L <sub>2</sub>	L <sub>3</sub>	AM	kg
DN	Tube								
2.0"	Ø50.80 x 1.65	320	99	104	34	100	79	870	13.0
2.5"	Ø63.50 x 1.65	359	112	129	40	100	95	970	18.5
3.0"	Ø76.20 x 1.65	367	117	129	40	120	110	1030	22.7
4.0"	Ø101.60 x 2.11	379	139	129	45	150	129	1120	29.0
6.0"	Ø152.40 x 2.11	490	190	168.3	55	200	180	1440	75.0

LEAKAGE FREE SWITCHING

SEAT LIFTS

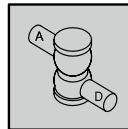
DEFLECTOR (PMO-VERSION)

SHAFT FLUSHING OF LOWER VALVE DISC

\* IntelliTop 2.0 not scope of supply / Mounting set IntelliTop 2.0 included

## DOUBLE SEAT VALVES DSV 365IT COMPLETE PMO

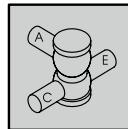
### Double Seat Valve (EPDM) DSV 365it Complete PMO



OD-TUBE	ID-NO.
1.5"	2312300
2.0"	2312301
2.5"	2312302
3.0"	2312303
4.0"	2312304
6.0"	2312305

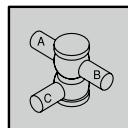
2.4

### Double Seat Valve (EPDM) DSV 3652it Complete PMO



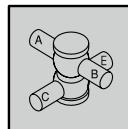
OD-TUBE	ID-NO.
1.5"	2312306
2.0"	2312307
2.5"	2312308
3.0"	2312309
4.0"	2312310
6.0"	2312311

### Double Seat Valve (EPDM) DSV 3653it Complete PMO



OD-TUBE	ID-NO.
1.5"	2312312
2.0"	2312313
2.5"	2312314
3.0"	2312315
4.0"	2312316
6.0"	2312317

### Double Seat Valve (EPDM) DSV 3654it Complete PMO



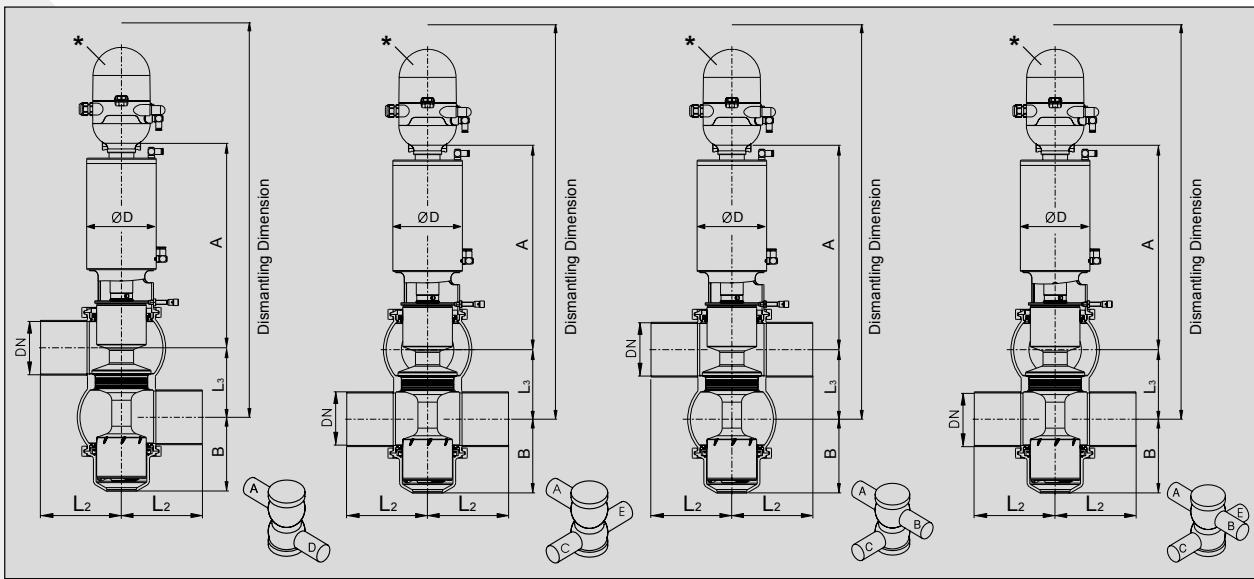
OD-TUBE	ID-NO.
1.5"	2312318
2.0"	2312319
2.5"	2312320
3.0"	2312321
4.0"	2312322
6.0"	2312323

IntelliTop 2.0 not scope of supply / Mounting set IntelliTop 2.0 included

## DOUBLE SEAT VALVES

### DSV 365IT COMPLETE PMO CHEESE CURD

2.4



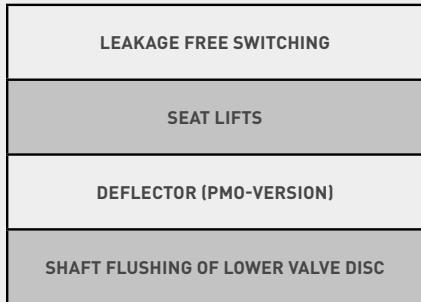
**3651it Cheese Curd**

**3652it Cheese Curd**

**3653it Cheese Curd**

**3654it Cheese Curd**

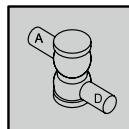
OD-TUBE							kg		
DN	Tube	A	B	ØD	E (Stroke)	L <sub>2</sub>	L <sub>3</sub>	AM	kg
4.0"	Ø101.60 x 2.11	490	164	168.3	65	200	142	1300	58.2



\* IntelliTop 2.0 not scope of supply / Mounting set IntelliTop 2.0 included

DOUBLE SEAT VALVES  
DSV 365IT COMPLETE PMO CHEESE CURD

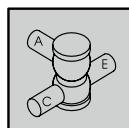
Double Seat Valve (EPDM)  
DSV 3651it Complete PMO Cheese Curd



OD-TUBE	ID-NO.
4.0"	2312410

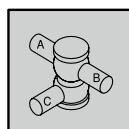
2.4

Double Seat Valve (EPDM)  
DSV 3652it Complete PMO Cheese Curd



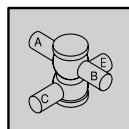
OD-TUBE	ID-NO.
4.0"	2312411

Double Seat Valve (EPDM)  
DSV 3653it Complete PMO Cheese Curd



OD-TUBE	ID-NO.
4.0"	2312412

Double Seat Valve (EPDM)  
DSV 3654it Complete PMO Cheese Curd



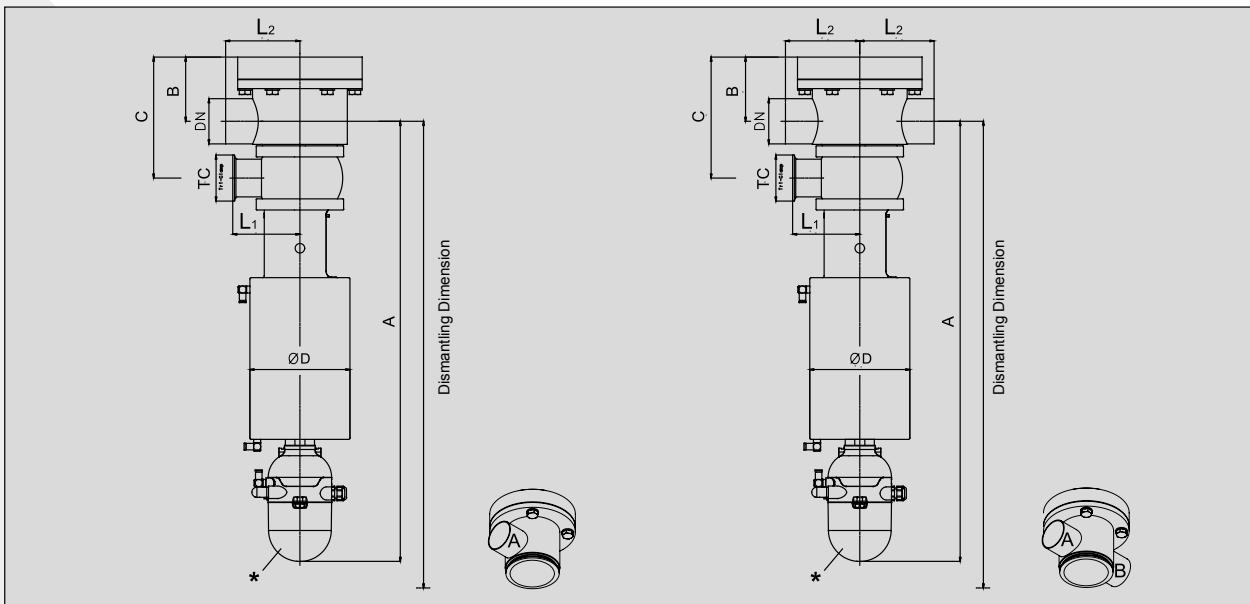
OD-TUBE	ID-NO.
4.0"	2312413

IntelliTop 2.0 not scope of supply / Mounting set IntelliTop 2.0 included

# DOUBLE SEAT BOTTOM VALVES

## D365IT TO COMPLETE PMO / D640

2.4



**D365it TO Complete PMO / D640**

**D365it TO Complete PMO / D641**

OD-TUBE		A	B	C	ØD	E (Stroke)	L <sub>1</sub>	L <sub>2</sub>	TC	AM	kg
DN	Tube	610	85.7	166	129	35	75	100	1.5"	850	21.8
2.0"	Ø50.80 X 1.65	619	95.8	179	129	40	83	120	2.0"	900	25.0
2.5"	Ø63.50 X 1.65	748	108	204	168.3	42	95	125	2.5"	1000	37.6
3.0"	Ø76.20 X 1.65	880	171.4	300	168.3	55	113	180	3.0"	1350	84.6
4.0"	Ø101.60 X 2.11	921	199.2	364	204	55	142	200	4.0"	1500	136.0
6.0"	Ø152.40 X 2.11										

OPERATING PRESSURE MAX. 4 BAR TANK SIDE / 6 BAR PIPELINE

LEAKAGE FREE SWITCHING

SEAT LIFTS

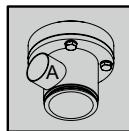
DEFLECTOR (PMO-VERSION)

\* IntelliTop 2.0 not scope of supply / Mounting set IntelliTop 2.0 included

# DOUBLE SEAT BOTTOM VALVES

## D365IT TO COMPLETE PMO / D640

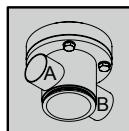
### Double Seat Bottom Valve (EPDM) D365it TO Complete PMO / D640



OD-TUBE	ID-NO.
2.0"	2312324
2.5"	2312325
3.0"	2312326
4.0"	2312327
6.0"	2312328

2.4

### Double Seat Bottom Valve (EPDM) D365it TO Complete PMO / D641



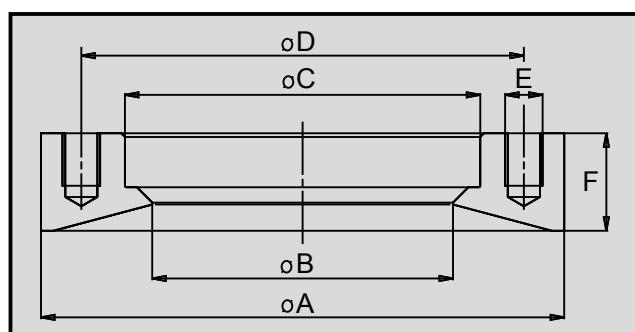
OD-TUBE	ID-NO.
2.0"	2312400
2.5"	2312401
3.0"	2309435
4.0"	2312402
6.0"	2312403

IntelliTop 2.0 not scope of supply / Mounting set IntelliTop 2.0 included

### Please order separately:

Weld-In Flange for Double Seat Bottom Valve DSV Complete PMO

Z 2000>Select B 1.4404 [AISI 316L] APZ 3.1

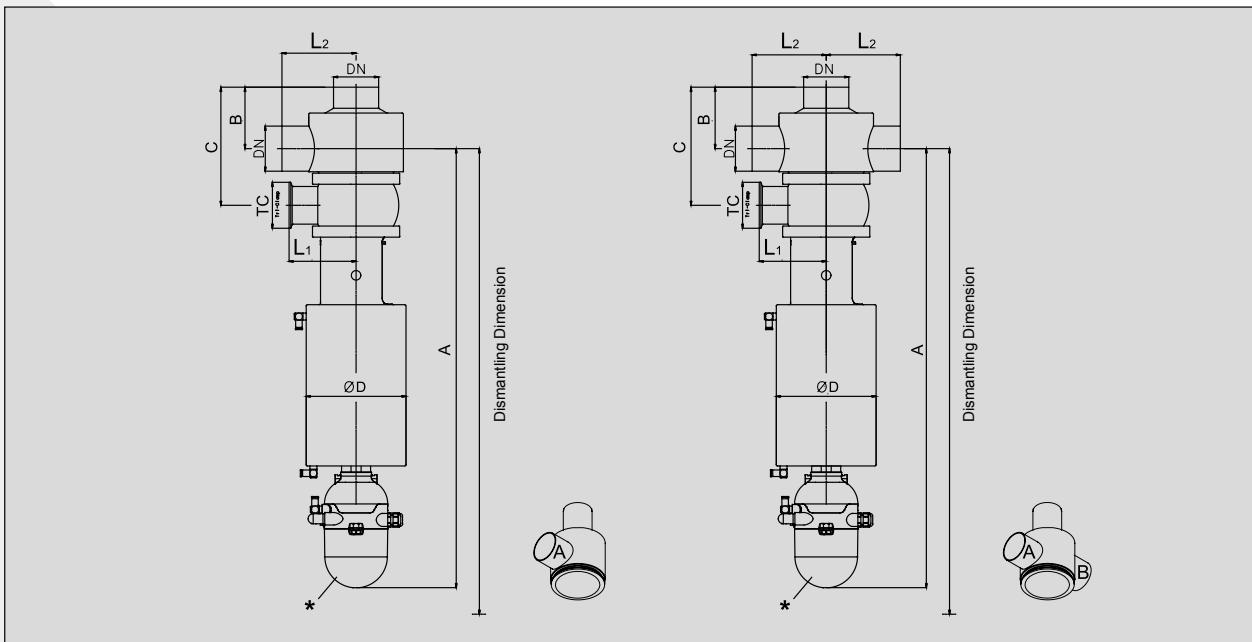


SIZES	ØA	ØB	ØC	ØD	E	F	ID-NO.
2"	169,5	98,1	114,75	143	4xM12	30	2123268
2,5"	179,5	114,5	129,8	156	4xM12	35	2123270
3"	209,5	140,5	159,8	185	6xM12	37	2123297
4"	308	188	229,5	255	4xM16	50	2301848
6"	369	231,1	292,5	369	6xM12	50	o.r.

# DOUBLE SEAT RIGHT ANGLE VALVES FOR RING LINES

## D365IT TO COMPLETE PMO / D650

2.4



**D365it TO Complete PMO / D650**

**D365it TO Complete PMO / D651**

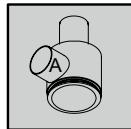
OD-TUBE											
DN	Tube	A	B	C	ØD	E (Stroke)	L <sub>1</sub>	L <sub>2</sub>	TC	AM	kg
2.0"	Ø50.80 x 1.65	610	75.5	155.6	129	35	75	100	1.5"	850	19.0
2.5"	Ø63.50 x 1.65	619	85.4	166.3	129	40	83	120	2.0"	900	20.8
3.0"	Ø76.20 x 1.65	748	103.7	199.2	168.3	42	95	125	2.5"	1000	30.0
4.0"	Ø101.60 x 2.11	880	124	252.1	168.3	55	113	180	3.0"	1350	67.7
6.0"	Ø152.40 x 2.11	921	164.1	329.2	204	55	142	200	4.0"	1500	98.5

OPERATING PRESSURE MAX. 6 BAR PIPELINE
LEAKAGE FREE SWITCHING
SEAT LIFTS
DEFLECTOR (PMO-VERSION)

\* IntelliTop 2.0 not scope of supply / Mounting set IntelliTop 2.0 included

DOUBLE SEAT RIGHT ANGLE VALVES FOR RING LINES  
D365IT TO COMPLETE PMO / D650

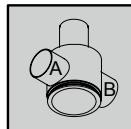
**Double Seat Right Angle Valve (EPDM)**  
**D365it TO Complete PMO / D650**



OD-TUBE	ID-NO.
2.0"	2312329
2.5"	2312330
3.0"	2312331
4.0"	2312332
6.0"	2312333

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**Double Seat Double Right Angle Valve (EPDM)**  
**D365it TO Complete PMO / D651**



OD-TUBE	ID-NO.
2.0"	2312404
2.5"	2312405
3.0"	2312406
4.0"	2312407
6.0"	2312408

IntelliTop 2.0 not scope of supply / Mounting set IntelliTop 2.0 included

# DOUBLE SEAT VALVES DSV 365IT TO COMPLETE PMO

## ACCESSORIES / SPARE PARTS

### Sets of Seals Product and Actuator sided for Double Seat Valves DSV Complete PMO

#### D3651it TO Complete PMO - D3654it Complete PMO

Product Side		Product Side		Product Side		Actuator Side	
EPDM		FKM		HNBR		NBR	
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
1.5"	2132902	2132907	2132912	2308591			
2.0"	2132902	2132907	2132912	2308591			
2.5"	2132903	2132908	2132913	2308592			
3.0"	2132904	2174263	2132914	2308592			
4.0"	2132905	2132910	2132915	2308592			
6.0"	2132906	2132911	2132916	2308593			

#### D365it TO Complete PMO Cheese Curd

Product Side		Product Side		Product Side		Actuator Side	
EPDM		FKM		HNBR		NBR	
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
4.0"	2132917	2132918	2132919	2308593			

#### D365it TO Complete PMO / D640-D641

Product Side		Product Side		Product Side		Actuator Side	
EPDM		FKM		HNBR		NBR	
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
2.0"	2132920	2132922	2132927	2132932			
2.5"	2132826	2132923	2132928	2132932			
3.0"	2132665	2132924	2132929	2132666			
4.0"	2132921	2132925	2132930	2132933			
6.0"	2145274	2132926	2132931	2145273			

#### D365it TO Complete PMO / D650-D651

Product Side		Product Side		Product Side		Actuator Side	
EPDM		FKM		HNBR		NBR	
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
2.0"	2167453	2167458	2167463	2132932			
2.5"	2167454	2167459	2167464	2132932			
3.0"	2167455	2167460	2167465	2132666			
4.0"	2167456	2167461	2167466	2132933			
6.0"	2167457	2167462	2167467	2145273			

#### Clamp for Connection of Valve Housings / Lanterns

SIZES	CLAMP SIZE	ID-NO.
1.5"	3.0"	0034587
2.0"	3.0"	0034587
2.5"	3.5"	0036590
3.0"	4.0"	0034595
4.0"	6.625"	2142011
6.0"	8.0"	2130160



2.5

**SÜDMO**

SETS OF SEALS FOR DOUBLE SEAT VALVES DSV M1994

CONTENTS

## SETS OF SEALS DSV M1994

### Sets of Seals Product and Actuator sided for Double Seat Valves DSV M1994 \*

#### D 600

D 601-D 604

Product Side

Product Side

Product Side

Actuator Side

#### D 610

D 611-D 614

Product Side

Product Side

Product Side

Actuator Side

#### D 620

D 621-D 624

Product Side

Product Side

Product Side

Actuator Side

#### D 630

D 631-D 634

Product Side

Product Side

Product Side

Actuator Side

SIZES	EPDM	FKM	HNBR	NBR
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.
25/1.0"	2341796	2341797	2341798	2900904
40/1.5"	2341796	2341797	2341798	2900904
50/2.0"	2005076	2024201	2340334	2010099
65/2.5"	2002388	2022109	2008909	2003821
80/3.0"	2002389	2340037	2340335	2003821
100/4.0"	2002390	2022110	2027120	2003821
125	2010101	2142581	2142582	2010100
150/6.0"	2010780	2342562	2342563	2010100

SIZES	EPDM	FKM	HNBR	NBR
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.
25/1.0"	2302117	2302629	2915359	2014843
40/1.5"	2302117	2302629	2915359	2014843
50/2.0"	2004464	2142583	2341146	2009772
65/2.5"	2019736	2916772	2341148	2003017
80/3.0"	2019779	2916773	2341147	2003017
100/4.0"	2010102	2142584	2142585	2003017
125	2015006	2142586	2142587	2302485
150/6.0"	2012951	2142588	2142589	2302485

SIZES	EPDM	FKM	HNBR	NBR
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.
25/1.0"	2029831	2014098	2340333	2900906
40/1.5"	2029831	2014098	2340333	2900906
50/2.0"	2005076	2024201	2340334	2901025
65/2.5"	2002388	2022109	2008909	2007717
80/3.0"	2002389	2340037	2340335	2007717
100/4.0"	2002390	2022110	2027120	2007717
125	2028774	2142953	2142957	2017793
150/6.0"	2009132	2142954	2142958	2017793

SIZES	EPDM	FKM	HNBR	NBR
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.
25/1.0"	2021879	2302629	2915359	2014843
40/1.5"	2021879	2302629	2915359	2014843
50/2.0"	2004464	2142583	2341146	2009772
65/2.5"	2019736	2916772	2341148	2003017
80/3.0"	2019779	2916773	2341147	2003017
100/4.0"	2010102	2142584	2142585	2003017
125	2142951	2142955	2142959	2302485
150/6.0"	2142952	2142956	2142960	2302485

\* Attention: Sets of Seals are not compatible with Double Seat Valves DSV Complete

**Sets of Seals Product and Actuator sided for Double Seat Valves DSV M1994 \*****D 620S-sp**

D 621S-Sp - D 624S-Sp

Product Side

Product Side

Product Side

Actuator Side

SIZES	EPDM	FKM	HNBR	NBR
ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
25/1.0"	2140873	2142593	2009143	2900906
40/1.5"	2140873	2142593	2009143	2901025
50/2.0"	2010103	2142594	2340279	2901025
65/2.5"	2901017	2142595	2340280	2007717
80/3.0"	2901018	2142596	2340281	2007717
100/4.0"	2019770	2142597	2009144	2028775
125	2901019	2142598	2142600	2017793
150/6.0"	2017794	2142599	2142601	2017793

**D 621U**

D 621U

Product Side

Product Side

Product Side

Actuator Side

SIZES	EPDM	FKM	HNBR	NBR
ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
25/1.0"	2901014	2142602	2142603	2900906
40/1.5"	2901014	2142602	2142603	2900906
50/2.0"	2010196	2009229	2142604	2901025
65/2.5"	2017509	2142605	2142606	2007717
80/3.0"	2017236	2142607	2142608	2007717
100/4.0"	2002391	2142609	2142610	2007717
125	2901015	2142611	2142612	2017793
150/6.0"	2900928	2142613	2142614	2017793

**D 640**

D 640-D 641

Product Side

Product Side

Product Side

Actuator Side

SIZES	EPDM	FKM	HNBR	NBR
ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
40/1.5"	2010205	2142615	2142616	2016577
50/2.0"	2010205	2142615	2142616	2016577
65/2.5"	2012952	2142626	2132298	2901181
80/3.0"	2131724	2142627	2131725	2901183
100/4.0"	2901178	2142628	2918081	2901183

**D 650**

D 650-651 D 657-658

Product Side

Product Side

Product Side

Actuator Side

SIZES	EPDM	FKM	HNBR	NBR
ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
50/2.0"	2131726	2142651	2142657	2016577
65/2.5"	2131727	2142652	2142656	2901181
80	2131728	2142644	2142645	2901183
3.0"	2142650	2142653	2142655	2901183
100/4.0"	2131729	2142654	2342633	2901183

**D 660**

D 660-D 661

Product Side

Product Side

Product Side

Actuator Side

SIZES	EPDM	FKM	HNBR	NBR
ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
40/1.5"	2916923	2142632	2142638	2916925
50/2.0"	2142631	2142633	2142639	2142629
65/2.5"	2916924	2142634	2142640	2916926
80/3.0"	2026110	2142635	2142641	2916926
100/4.0"	2026111	2142636	2142642	2026113

\* Attention: Sets of Seals are not compatible with Double Seat Valves DSV Complete

## SETS OF SEALS DSV M1994

### Clamp for Connection of Valve Housings / Lanterns

VALVE SIZE	CLAMP SIZE	ID-NO.	
25/1.0"	3.0"	0034587	
40/1.5"	3.0"	0034587	
50/2.0"	3.0"	0034587	
65/2.5"	3.5"	0036590	
80/3.0"	4.0"	2161086	
100/4.0"	4.8"	2142011	
125	6.625"	2111992	
150/6.0"	8.0"	2130160	

# SÜDMO

## SETS OF SEALS FOR ASEPTIC PROCESS VALVES M2010

CONTENTS

## ASEPTIC PROCESS VALVES M2010

### SPARE PARTS

#### Sets of Seals for Aseptic Process Valve M2010, Main Valve

##### Product Side

###### A 800 M2010

1.4404 (AISI 316 L) / EPDM Metal-Bellow incl. Gaskets	EPDM without Metal Bellow
<b>SIZES</b>	<b>ID-NO.</b>
50 / 2.0"	2029785
65 / 2.6"	2029786
80 / 3.0"	2029787
100 / 4.0"	2300978
<b>ID-NO.</b>	
	2005489
	2013274
	2005622
	2300977



##### Actuator Side

###### A 800 M2010

NBR
<b>SIZES</b>
50 / 2.0"
65 / 2.6"
80 / 3.0"
100 / 4.0"

#### Sets of Seals for Aseptic Process Valve M2010, for the CIP/SIP-Safety Space, Shut-off Valve Select A 380 D-E

##### Product Side

EPDM	P <sup>3</sup> Diaphragm	cpl. Insert
<b>SIZES</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
DN 20	2144109	2144053
		2309978

##### Actuator Side

NBR
<b>SIZES</b>
DN 20

# SÜDMO

## SETS OF SEALS FOR SD M2000 DOUBLE SEAL VALVES

CONTENTS

SD M2000 DOUBLE SEAL VALVES  
ACCESSORIES / SPARE PARTS

**Sets of Seals for SD M2000 Double Seal Valves, product sided  
(SD 370-372 E)**

EPDM	FKM	HNBR
SIZES	ID-NO.	ID-NO.
DN 40/1.5"	2341106	2142829
DN 50/2.0"/ISO40	2130426	2142830
DN 65/2.5"/ISO 50	2130427	2341545
DN 80/3.0"/ISO 65	2130428	2341544
DN 100/4.0"/ISO 80	2130429	2142831
		2342634

**Sets of Seals for SD M2000 Double Seal Valves with Steam Barrier, product sided  
(SD 370-372 E DS)**

EPDM	FKM	HNBR
SIZES	ID-NO.	ID-NO.
DN 40/1.5"	2320981	2320987
DN 50/2.0"/ISO40	2320982	2320988
DN 65/2.5"/ISO 50	2320983	2320989
DN 80/3.0"/ISO 65	2320984	2320990
DN 100/4.0"/ISO 80	2320985	2320991
		2320997

**Sets of Seals for SD M2000 Double Seal Valves, Actuator sided**

NBR	
SIZES	ID-NO.
DN 40/1.5"	2129340
DN 50/2.0"/ISO40	2129340
DN 65/2.5"/ISO 50	2129340
DN 80/3.0"/ISO 65	2129340
DN 100/4.0"/ISO 80	2129340

**Clamp for Connection of Valve Housings / Lanterns**

VALVE SIZE	CLAMP SIZE	ID-NO.	
40/1.5"	2.5"	0034447	
50/2.0"	3.0"	0034587	
65/2.5"	3.5"	0036590	
80/3.0"	4.0"	0034595	
100/4.0"	5.0"	2142011	



# SÜDMO

## BUTTERFLY AND BALL VALVES

CONTENTS

BUTTERFLY AND BALL VALVES

3





# SÜDMO

## GENERAL INFORMATION SÜDMO BUTTERFLY, LEAKAGE BUTTERFLY AND BALL VALVES

3.0

### CONTENTS

### PENTAIR SÜDMO BUTTERFLY VALVES HYGIENIC SHUT-OFF VALVES

Pentair Südmo Butterfly Valves may be implemented in areas of the processing industries. Thus the pneumatic or manual Butterfly Valves are applied in breweries, dairies, the beverage and food industry as well as in the pharmaceutical, or cosmetical industries.

The Butterfly Valve Program contains the most common kinds of connections e.g., welding ends, threaded or clamp connections. Further a manual stainless steel handle (with locking or fixing mechanism as option) as well as pneumatic actuators in the executions «air to open/spring to close», «spring to open/air to close» and «air to open/air to close» are available. Generally the pneumatic Butterfly Valves are equipped with a feedback support for proximity switches type M12 round. Manual Butterfly Valves can be equipped with feedback supports easily at any time. In addition options like rotary angle limiters or decentral control tops can easily be provided.



#### BUTTERFLY VALVES DELIVERY IN SINGLE COMPONENTS)

#### MOUNTED WITH ADD. CHARGE

1 Housing	2 Actuator	3 Feedback	4 Valve
2 x Male	Manual		
Gewinde Kegel			
Welding End	Pn. Actuator - prepared for Proximity Switch	Proximity Switch	
Male			
Sandwich Style	Pn. Actuator - prepared for IntelliTop2.0	IntelliTop 2.0	
Tri-Clamp			

TECHNICAL SPECIFICATION			
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L), 1.4307 (AISI 304 L)	
	Optional	1.4435 (AISI 316 L)	Other materials on request
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)	
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request
	Continuous operating temperature	EPDM 130° C / 266° F*	
<b>Temperatures</b>	Sterilization temperature	EPDM 140° C / 284° F* [approx. 20 min.]	
	Operating pressure	EPDM 10 bar (145 psi) FKM 6 bar (87 psi)	HNBR 10 bar (145 psi) VMQ 10 bar (145 psi)
	Control pressure	Min. 6 bar (87 psi) - max. 8 bar (116 psi)	
<b>Surfaces</b>	Product wetted surfaces	Ra < 0,8 µm	
	Surfaces not product wetted	Bright-turned, Ra 1,6 µm	
	Optional	Surfaces product wetted e-polished, higher quality surfaces on request	

3.0

\* Depending on operating parameters

## GENERAL CONSISTENCY OF SEALING MATERIALS

GENERAL CONSISTENCY	EPDM	HNBR	FKM
	<ul style="list-style-type: none"> <li>+ very good hot water and steam resistancy</li> <li>+ very good low temperature performance</li> <li>+ good ozone resistancy (light resistancy)</li> <li>+ very high elasticity</li> <li>+ very good mechanical properties (long lifetime)</li> </ul>	<ul style="list-style-type: none"> <li>+ suitable for animal fat contents (e.g. milk)</li> <li>+ suitable for vegetable fat contents (e.g. olive oil)</li> <li>+ aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil)</li> </ul>	<ul style="list-style-type: none"> <li>+ very good chemical resistancy</li> <li>+ very good heat and weather resistancy</li> <li>+ suitable for low molecular weight, organic acids (e.g. formic acid and acetic acid)</li> <li>+ good swelling resistancy</li> </ul>
	<ul style="list-style-type: none"> <li>- vegetable and animal oils</li> <li>- aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil)</li> <li>- citron juices and flavors</li> </ul>	<ul style="list-style-type: none"> <li>- overheating steam</li> <li>- susceptible to certain detergents and disinfectants (nitric acid, formic acid or peracetic acid)</li> <li>- strongly swelling in polar solvents (acetone, methylcetone, ethylacetate, diethylether)</li> </ul>	<ul style="list-style-type: none"> <li>- non rubber-elastic material</li> <li>- aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil)</li> <li>- critical at very cold temperatures (-20°C/-4°F)</li> <li>- high coefficient of thermal expansion</li> </ul>
TYPICAL APPLICATION AREAS	<ul style="list-style-type: none"> <li>• First choice for a multitude of applications</li> </ul>	<ul style="list-style-type: none"> <li>• Dairy</li> <li>• Wort</li> </ul>	<ul style="list-style-type: none"> <li>• Chemical processes</li> <li>• Special cleaning procedures</li> <li>• Processes with H<sub>2</sub>O<sub>2</sub> [hydrogen peroxide]</li> <li>• Soft drinks [Cola concentrate]</li> </ul>

VMQ	PTFE LAMINATED
+ good low temperature flexibility + good dielectric properties + good resistancy against oxygen, ozone and ultraviolet radiation	+ high chemical resistancy + low adhesive factor + low sliding coefficient
- hot temperatures over 80°C/ 176°F	- limited temperature stability - limited form stability
• Aromatics	• Concentrate lines [eg. CIP]

## PRODUCTION TEMPERATURES AND CLEANING SPECIFICATIONS

PRODUCTION PARAMETERS	EPDM	HNBR	FKM
<b>Product</b>			
Max. operation temperature	95°C / 203°F	95°C / 203°F	80°C / 176°F
Min. operation temperature	1°C / 33.8°F	1°C / 33.8°F	1°C / 33.8°F
<b>Steam</b>			
Temperature max. (continuously)	130°C [2.7 bar] / 266°F [39.1 psi]	121°C [1.9 bar] / 250°F [27.5 psi]	not advisable for FKM
Temperature max. (short-time 15-20 min)	150°C [4.7 bar] / 302°F [68.1 psi]	140°C [3.6 bar] / 284°F [52.2 psi]	121°C [1.9 bar] / 250°F [27.5 psi]
<b>Caustic (caustic soda)*</b>			
Diluted cleaning solution	< 5%	< 3%	< 5%
Temperature min.	1°C / 33.8°F	1°C / 33.8°F	1°C / 33.8°F
Temperature max.	80°C / 176°F	80°C / 176°F	80°C / 176°F
<b>Acid (Nitric/Phosphoric/Peracetic acid)*</b>			
Diluted cleaning solution	< 3%	< 1,5%	< 1,5%
Temperature min.	1°C / 33.8°F	1°C / 33.8°F	1°C / 33.8°F
Temperature max.	40°C / 104°F	40°C / 104°F	60°C / 140°F
<b>Disinfection*</b>			
Diluted disinfectant (based on peracetic acid)	< 0,7%	Not advisable for HNBR	< 0,2%
Temperature min.	1°C / 33.8°F	Not advisable for HNBR	1°C / 33.8°F
Temperature max.	30°C / 86°F	Not advisable for HNBR	30°C / 86°F

VMQ	PTFE LAMINATED
90°C/ 194°F 0°C/ 32°F	80°C/ 176°F 5°C/ 37°F
not advisable for VMQ not advisable for VMQ	not advisable for PTFE-laminated gaskets not advisable for PTFE-laminated gaskets
< 2,5% 0°C / 32°F 60°C / 140°F	100% 5°C / 37°F 80°C / 176°F
< 1,2% 0°C / 32°F 60°C / 140°F	100% 5°C / 37°F 80°C / 176°F
< 0,7% 0°C / 32°F 80°C / 176°F	100% 5°C / 37°F 80°C / 176°F

**PLEASE NOTE**

The resistance figures shown here are based on experiences and are given as a guideline, in coordination with our seal suppliers. Due to variable factors, such as temperatures, mechanical forces, media concentrations, and plant-specific operating parameters, the actual seal service life may vary.

The information provided is for general orientation only and Pentair Südmo does not guarantee. Please contact us for application specific cases or complex operating conditions.

\* Keep contact times as short as possible.

After the cleaning cycle, all product-wetted and product-related surfaces (e.g. leakage chamber in the double seat valve) must be rinsed with pure water.

Long contact times with disinfection solutions in particular have to be avoided.

## KVS/CVS-VALUES

### FLOW MEASUREMENT



#### BUTTERFLY VALVES

$$\Delta P \text{ [bar]} = \left( \frac{Q \text{ [m}^3/\text{h}]}{K_V} \right)^2 \Delta P \text{ [PSI]} = \left( \frac{Q \text{ [gal/min]}}{C_V} \right)^2$$

#### DN 25/OD 1.0"

VALVE	KVS-VALUE	CVS-VALUE
K580-K588 / K680-K688	16,9	19,8

#### DN 80/OD 3.0"

VALVE	KVS-VALUE	CVS-VALUE
K580-K588 / K680-K688	583,9	683,2

#### DN 40/OD 1.5"

VALVE	KVS-VALUE	CVS-VALUE
K580-K588 / K680-K688	74,5	87,2

#### DN 100/OD 4.0"

VALVE	KVS-VALUE	CVS-VALUE
K580-K588 / K680-K688	968,1	1132,7

#### DN 50/OD 2.0"

VALVE	KVS-VALUE	CVS-VALUE
K580-K588 / K680-K688	177,2	207,3

#### DN 125

VALVE	KVS-VALUE	CVS-VALUE
K580-K588 / K680-K688	1746,0	2042,8

#### DN 65/OD 2.5"

VALVE	KVS-VALUE	CVS-VALUE
K580-K588 / K680-K688	376,3	440,3

#### DN 150/OD 6.0"

VALVE	KVS-VALUE	CVS-VALUE
K580-K588 / K680-K688	2711,2	3172,1

**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**



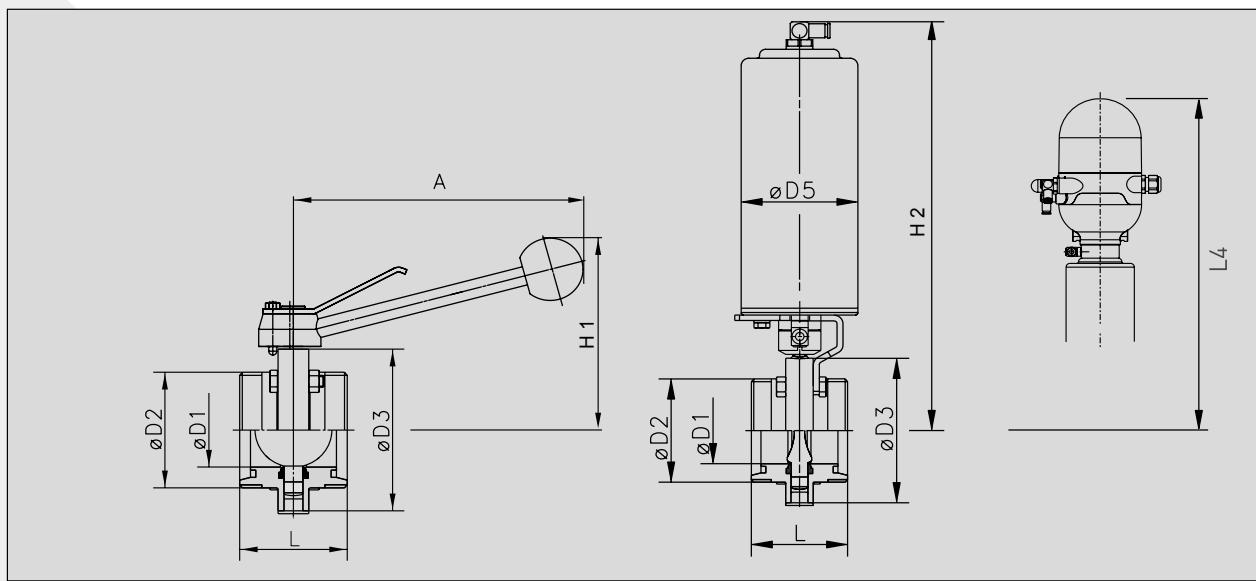
# SÜDMO

## BUTTERFLY VALVES - HYGIENIC SHUT-OFF VALVES

3.1

### CONTENTS

## BUTTERFLY VALVES, 2 X MALE



**K 580**  
manually operated  
2 x male

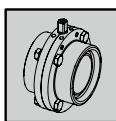
**K 660 / K 680 \***  
pneumatically operated  
2 x male

METRIC	ØD1	ØD2	ØD3	ØD5	A	H1	H2	L	L4	kg
15	16	Rd 34 x 1/8"	62.5	88	150	92	273	60	465	0.8 / 4.3
20	20	Rd 44 x 1/6"	70	88	150	96	276	70	465	1.3 / 4.8
25	26	Rd 52 x 1/6"	84	88	150	103	283	70	476	1.5 / 5.1
32	32	Rd 58 x 1/6"	90	88	150	106	286	70	479	1.7 / 5.3
40	38	Rd 65 x 1/6"	96	88	150	109	289	70	482	1.9 / 5.4
50	50	Rd 78 x 1/6"	109	88	177	126	296	70	489	2.3 / 5.8
65	66	Rd 95 x 1/6"	126	88	177	135	304	74	497	2.9 / 6.5
80	81	Rd 110 x 1/4"	141	88	177	142	312	85	505	3.7 / 7.3
100	100	Rd 130 x 1/4"	161	88	177	152	323	85	516	4.6 / 8.2
125	125	Rd 160 x 1/4"	200	127	220	180	392	114	590	
150	150	Rd 190 x 1/4"	230	127	220	195	407	124	605	
OD-TUBE	ØD1	ØD2	ØD3	ØD5	A	H1	H2	L	L4	kg
1.0"	22.1	IDF 37.05 x 1/8"	84	88	150	103	283	70	476	1.6 / 5.2
1.5"	34.8	IDF 50.57 x 1/8"	96	88	150	109	289	70	482	2.0 / 5.5
2.0"	47.5	IDF 64.08 x 1/8"	109	88	177	126	296	70	489	2.4 / 5.9
2.5"	60.2	IDF 77.59 x 1/8"	126	88	177	135	304	74	497	3.0 / 6.6
3.0"	72.9	IDF 91.11 x 1/8"	141	88	177	142	312	85	505	3.7 / 7.4
4.0"	97.4	IDF 118.14 x 1/8"	161	88	177	152	323	85	516	4.7 / 8.3

\* SMS or RJT specific males on request

# BUTTERFLY VALVES, 2 X MALE

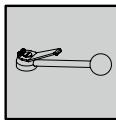
**1**



**Butterfly Valve (EPDM)**  
**K 580 / K 660 / K 680** without drive unit

METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.
15	S0000544		1.0"	S0001496	S0010880
20	S0000546		1.5"	S0001497	S0010881
25	S0000548	S0002800	2.0"	SUE0001498	S0001524
32	S0000550		2.5"	SUE0001499	S0010882
40	S0000552	S0002802	3.0"	S0001500	S0001523
50	S0000555	S0002803	4.0"	S0001501	S0010883
65	S0000557	S0002804			
80	S0000533	S0002805			
100	S0000559	S0002806			
125	S0002432				
150	S0002430				

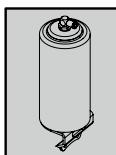
**2**



**Handle** stainless steel handle with intermediate position

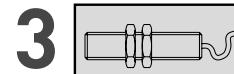
**Z 590 E** (for K 580-588)

SIZES	ID-NO.
DN 15-40/1"-1.5"	SUE2130374
DN 50-100/2"-4"	SUE2025319
DN 125-150/5"-6"	0231894



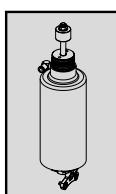
**Actuator, Pneumatic** incl. mounting set for 2 proximity switches M12

**Z 590 E** (for K 580-588)



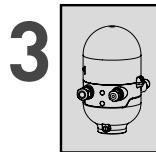
Proximity switches  
Chapter 4.2

SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2701900	2705103	2701903
DN 25-40/1"-1.5"	SUE2701901	SUE2705104	SUE2701904
DN 50-100/2"-4"	SUE2701902	SUE2705105	SUE2701905
DN 125-150/5"-6"	2003805	2146332	2004104



**Actuator, Pneumatic** incl. mounting set for IntelliTop2.0

**Z 690 I2.0**



IntelliTop 2.0  
Chapter 4.1

SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2707045	2707173	2707046
DN 25-40/1"-1.5"	SUE2707042	2707065	2707047
DN 50-100/2"-4"	SUE2707043	2707066	2707048
DN 125-150/5"-6"	SUE2311438	2146333	2146334

**4**

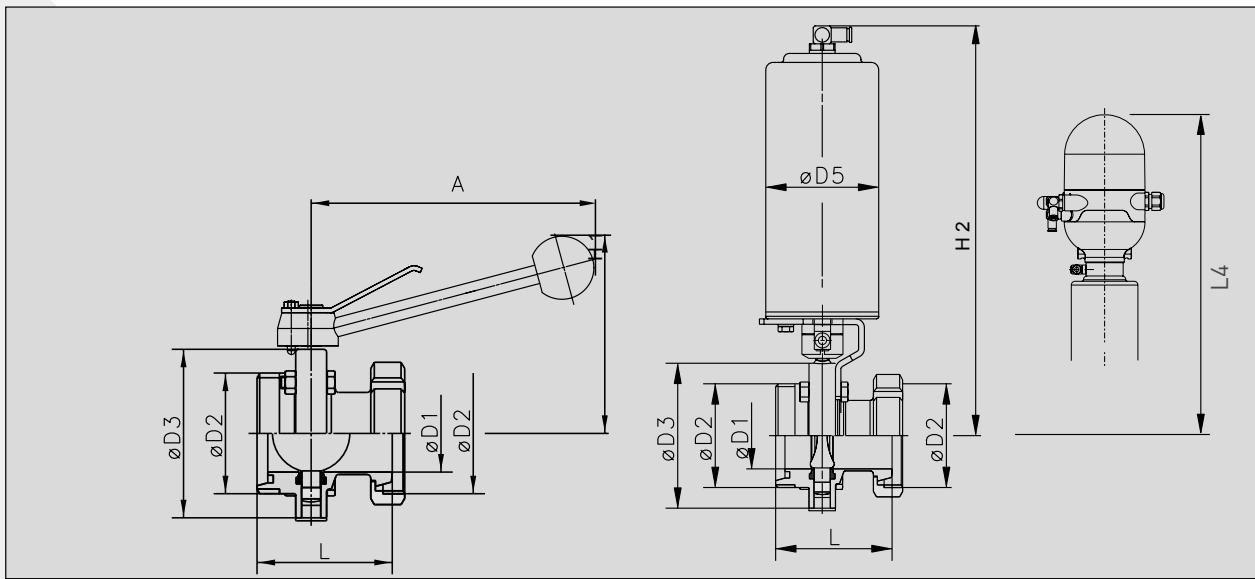
**Additional Charge for completely mounted Valve**

**EXECUTION**

**ADD. CHARGE**

Handle	
Actuator	

## BUTTERFLY VALVES, MALE/SLOTTED NUT AND LINER



**K 581**  
manually operated  
Male/slotted nut and liner

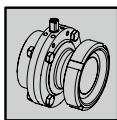
METRIC	ØD1	ØD2	ØD3	ØD5	A	H1	H2	L	L4	kg
15	16	Rd 34 x 1/8"	62.5	88	150	92	273	71.5	465	0.9 / 4.5
20	20	Rd 44 x 1/6"	70	88	150	96	276	77.5	465	1.3 / 4.9
25	26	Rd 52 x 1/6"	84	88	150	103	283	81.5	476	1.7 / 5.2
32	32	Rd 58 x 1/6"	90	88	150	106	286	84.0	479	1.8 / 5.4
40	38	Rd 65 x 1/6"	96	88	150	109	289	85.5	482	2.0 / 5.6
50	50	Rd 78 x 1/6"	109	88	177	126	296	87.5	489	2.5 / 6.1
65	66	Rd 95 x 1/6"	126	88	177	135	304	93.5	497	3.4 / 7.0
80	81	Rd 110 x 1/4"	141	88	177	142	312	121.5	505	4.4 / 7.9
100	100	Rd 130 x 1/4"	161	88	177	152	323	128.5	516	5.6 / 9.2
125	125	Rd 160 x 1/4"	200	127	220	180	392	148.0	590	
150	150	Rd 190 x 1/4"	230	127	220	195	407	161.0	605	

\* Please order SMS or RJT specific males on request

**K 661 / K 681 \***  
pneumatically operated  
Male/slotted nut and liner

# BUTTERFLY VALVES, MALE/SLOTTED NUT AND LINER

**1**



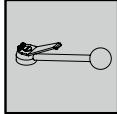
## Butterfly Valve (EPDM)

**K 581 / K 661 / K 681** without drive unit

METRIC	1.4404 [AISI 316 L]	1.4307 [AISI 304 L]
15	S0000697	
20	S0000699	
25	S0000687	S0002914
32	S0000701	
40	S0000703	S0002915
50	S0000705	S0002916
65	S0000707	S0002917
80	S0000709	S0002918
100	S0000695	S0002919
125	S0004558	
150	S0004559	

**3.1**

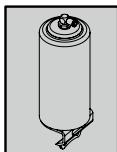
**2**



**Handle** stainless steel handle with intermediate position

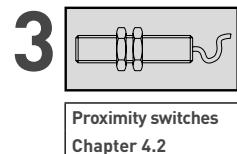
**Z 590 E** (for K 580-588)

SIZES	ID-NO.
DN 15-40/1"-1.5"	SUE2130374
DN 50-100/2"-4"	SUE2025319
DN 125-150/5"-6"	0231894



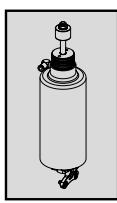
**Actuator, Pneumatic** incl. mounting set for 2 proximity switches M12

**Z 590 E** (for K 580-588)



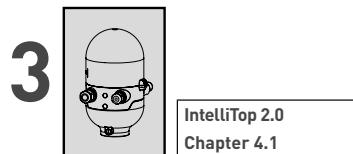
Proximity switches  
Chapter 4.2

SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2701900	2705103	2701903
DN 25-40/1"-1.5"	SUE2701901	SUE2705104	SUE2701904
DN 50-100/2"-4"	SUE2701902	SUE2705105	SUE2701905
DN 125-150/5"-6"	2003805	2146332	2004104



**Actuator, Pneumatic** incl. mounting set for IntelliTop2.0

**Z 690 I2.0**



IntelliTop 2.0  
Chapter 4.1

SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2707045	2707173	2707046
DN 25-40/1"-1.5"	SUE2707042	2707065	2707047
DN 50-100/2"-4"	SUE2707043	2707066	2707048
DN 125-150/5"-6"	SUE2311438	2146333	2146334

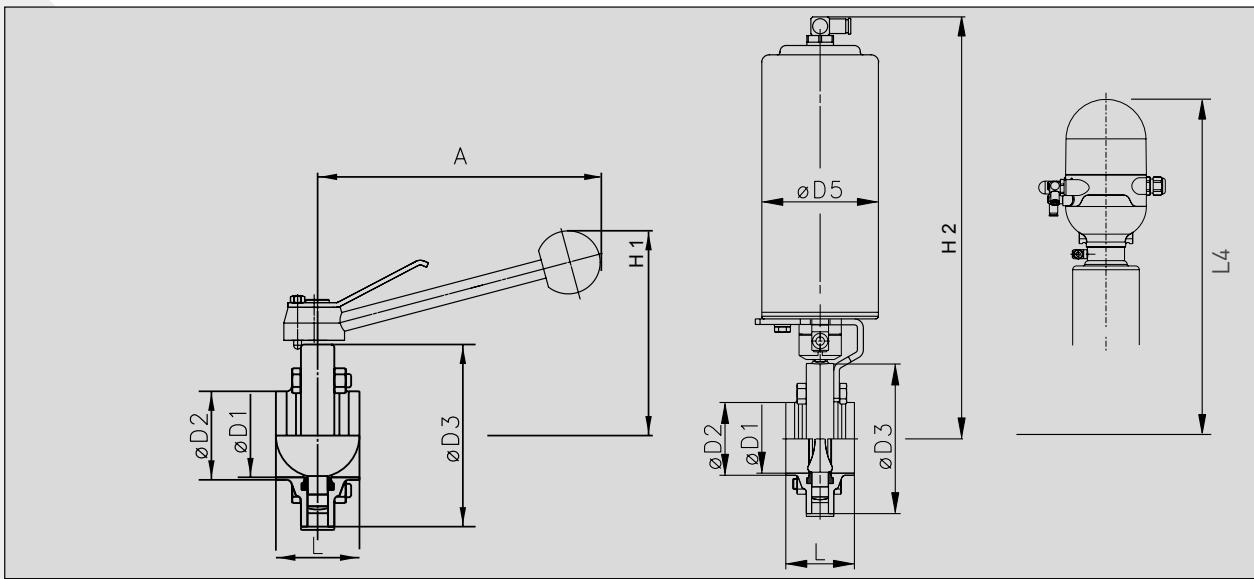
**4**

**Additional Charge for completely mounted Valve**

EXECUTION	ADD. CHARGE
Handle	
Actuator	

## BUTTERFLY VALVES, WELDING ENDS

3.1



**K 582**  
manually operated  
Welding ends

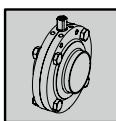
METRIC	ØD1	ØD2	ØD3	ØD5	A	H1	H2	L	L4	kg
15	16	19	62.5	88	150	92	273	50	465	0.7 / 4.3
20	20	23	70	88	150	96	276	50	465	0.9 / 4.5
25	26	29	84	88	150	103	283	50	476	1.2 / 4.7
32	32	35	90	88	150	106	286	50	479	1.3 / 4.8
40	38	41	96	88	150	109	289	50	482	1.4 / 4.9
50	50	53	109	88	177	126	296	50	489	1.6 / 5.2
65	66	70	126	88	177	135	304	50	497	2.1 / 5.7
80	81	85	141	88	177	142	312	85	505	2.6 / 6.1
100	100	104	161	88	177	152	323	85	516	3.2 / 6.8
125	125	129	200	127	220	180	392	114	590	
150	150	154	230	127	220	195	407	124	605	

**K 662 / K 682**  
pneumatically operated  
Welding ends

OD-TUBE	ØD1	ØD2	ØD3	ØD5	A	H1	H2	L	L4	kg
1.0"	22.1	25.4	84	88	150	103	283	50	476	1.3 / 4.8
1.5"	34.8	38.1	96	88	150	109	289	50	482	1.5 / 5.0
2.0"	47.5	50.8	109	88	177	126	296	50	489	1.7 / 5.3
2.5"	60.2	63.5	126	88	177	135	304	50	497	2.2 / 5.8
3.0"	72.9	76.2	141	88	177	142	312	85	505	2.7 / 6.2
4.0"	97.4	101.6	161	88	177	152	323	85	516	3.3 / 6.9

# BUTTERFLY VALVES, WELDING ENDS

**1**



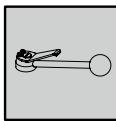
## Butterfly Valve (EPDM)

**K 582 / K 662 / K 682** without drive unit

1.4404 [AISI 316 L]	1.4307 [AISI 304 L]	1.4404 [AISI 316 L]	1.4307 [AISI 304 L]	1.4404 [AISI 316 L]	1.4307 [AISI 304 L]
<b>METRIC</b>		<b>ID-NO.</b>	<b>ID-NO.</b>	<b>OD-TUBE</b>	<b>ID-NO.</b>
15	SUE0001475			1.0"	SUE0001483
20	S0001476			1.5"	S0001484
25	S0001477	S0002814		2.0"	SUE0001485
32	S0001478			2.5"	SUE0001486
40	S0001479	S0002816		3.0"	S0001487
50	S0000554	S0002817		4.0"	SUE0001488
65	S0001480	S0002818			
80	S0001481	S0002819			
100	S0001482	S0002820			
125	S0002241				
150	S0002228				

3.1

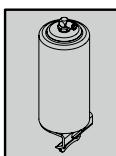
**2**



**Handle** stainless steel handle with intermediate position

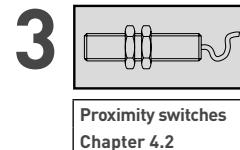
**Z 590 E** [for K 580-588]

<b>SIZES</b>	<b>ID-NO.</b>
DN 15-40/1"-1.5"	SUE2130374
DN 50-100/2"-4"	SUE2025319
DN 125-150/5"-6"	0231894



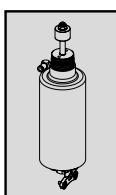
**Actuator, Pneumatic** incl. mounting set for 2 proximity switches M12

**Z 590 E** [for K 580-588]



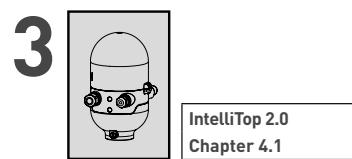
Proximity switches  
Chapter 4.2

<b>SIZES</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
DN 15-20	2701900	2705103	2701903
DN 25-40/1"-1.5	SUE2701901	SUE2705104	SUE2701904
DN 50-100/2"-4	SUE2701902	SUE2705105	SUE2701905
DN 125-150/5"-6"	2003805	2146332	2004104



**Actuator, Pneumatic** incl. mounting set for IntelliTop2.0

**Z 690 I2.0**



IntelliTop 2.0  
Chapter 4.1

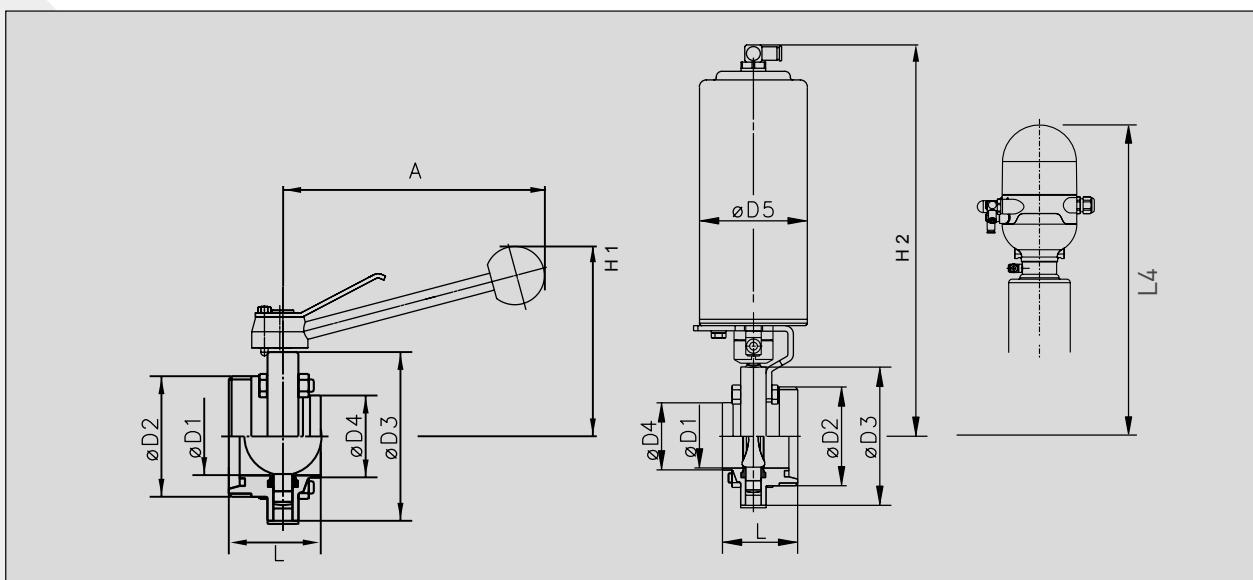
<b>SIZES</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
DN 15-20	2707045	2707173	2707046
DN 25-40/1"-1.5	SUE2707042	2707065	2707047
DN 50-100/2"-4	SUE2707043	2707066	2707048
DN 125-150/5"-6"	SUE2311438	2146333	2146334

**4**

**Additional Charge for completely mounted Valve**

<b>EXECUTION</b>	<b>ADD. CHARGE</b>
Handle	
Actuator	

## BUTTERFLY VALVES, MALE/WELDING END



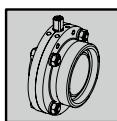
**K 585**  
manually operated  
male/welding end

**K 665 / K 685**  
pneumatically operated  
male/welding end

METRIC	ØD1	ØD2	ØD3	ØD4	ØD5	A	H1	H2	L	L4	kg
15	16	Rd 34 x 1/8"	62.5	19	88	150	92	273	55	465	0.7 / 4.3
20	20	Rd 44 x 1/8"	62.5	23	88	150	96	276	60	465	0.9 / 4.5
25	26	Rd 52 x 1/8"	84	29	88	150	103	283	60	476	1.2 / 4.7
32	32	Rd 58 x 1/8"	90	35	88	150	106	286	60	479	1.3 / 4.8
40	38	Rd 65 x 1/8"	96	41	88	150	109	289	60	482	1.4 / 4.9
50	50	Rd 78 x 1/8"	109	53	88	177	126	296	60	489	1.6 / 5.2
65	66	Rd 95 x 1/8"	126	70	88	177	135	304	62	497	2.1 / 5.7
80	81	Rd 110 x 1/4"	141	85	88	177	142	312	85	505	2.6 / 6.1
100	100	Rd 130 x 1/4"	161	104	88	177	152	323	85	516	3.2 / 6.8
125	125	Rd 160 x 1/4"	200	129	127	220	180	392	114	590	
150	150	Rd 190 x 1/4"	230	154	127	220	195	407	124	605	
OD-TUBE	ØD1	ØD2	ØD3	ØD4	ØD5	A	H1	H2	L	L4	kg
1.0"	22.1	IDF 37.05 x 1/8"	84	25.4	88	150	103	283	60	476	1.4 / 5.0
1.5"	34.8	IDF 50.57 x 1/8"	96	38.1	88	150	109	289	60	482	1.7 / 5.3
2.0"	47.5	IDF 64.08 x 1/8"	109	50.8	88	177	126	296	60	489	2.1 / 5.6
2.5"	60.2	IDF 77.59 x 1/8"	126	63.5	88	177	135	304	62	497	2.6 / 6.2
3.0"	72.9	IDF 91.11 x 1/8"	141	76.2	88	177	142	312	85	505	3.3 / 6.8
4.0"	97.6	IDF 118.14 x 1/8"	161	101.6	88	177	152	323	85	516	4.0 / 7.6

# BUTTERFLY VALVES, MALE/WELDING END

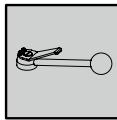
**1**



**Butterfly Valve (EPDM)**  
**K 585 / K 665 / K 685** without drive unit

METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.
15	S0000536		1.0"	S0001502	S0020000
20	S0000531		1.5"	S0001503	S0020001
25	S0000537	S0002907	2.0"	S0001504	S0020002
32	S0000538		2.5"	S0001505	S0020003
40	S0000540	S0002909	3.0"	S0001506	S0020004
50	S0000541	S0002910	4.0"	S0001507	S0020005
65	S0000542	S0002911			
80	S0000534	S0002912			
100	S0000558	S0002913			
125	S0004560				
150	S0004561				

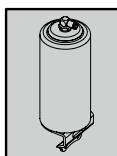
**2**



**Handle** stainless steel handle with intermediate position

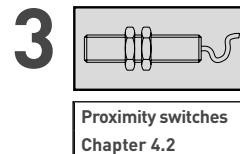
**Z 590 E** (for K 580-588)

SIZES	ID-NO.
DN 15-40/1"-1.5"	SUE2130374
DN 50-100/2"-4"	SUE2025319
DN 125-150/5"-6"	0231894



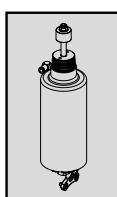
**Actuator, Pneumatic** incl. mounting set for 2 proximity switches M12

**Z 590 E** (for K 580-588)



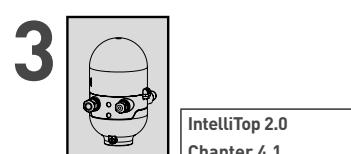
Proximity switches  
Chapter 4.2

SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2701900	2705103	2701903
DN 25-40/1"-1.5"	SUE2701901	SUE2705104	SUE2701904
DN 50-100/2"-4"	SUE2701902	SUE2705105	SUE2701905
DN 125-150/5"-6"	2003805	2146332	2004104



**Actuator, Pneumatic** incl. mounting set for IntelliTop2.0

**Z 690 I2.0**



IntelliTop 2.0  
Chapter 4.1

SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2707045	2707173	2707046
DN 25-40/1"-1.5"	SUE2707042	2707065	2707047
DN 50-100/2"-4"	SUE2707043	2707066	2707048
DN 125-150/5"-6"	SUE2311438	2146333	2146334

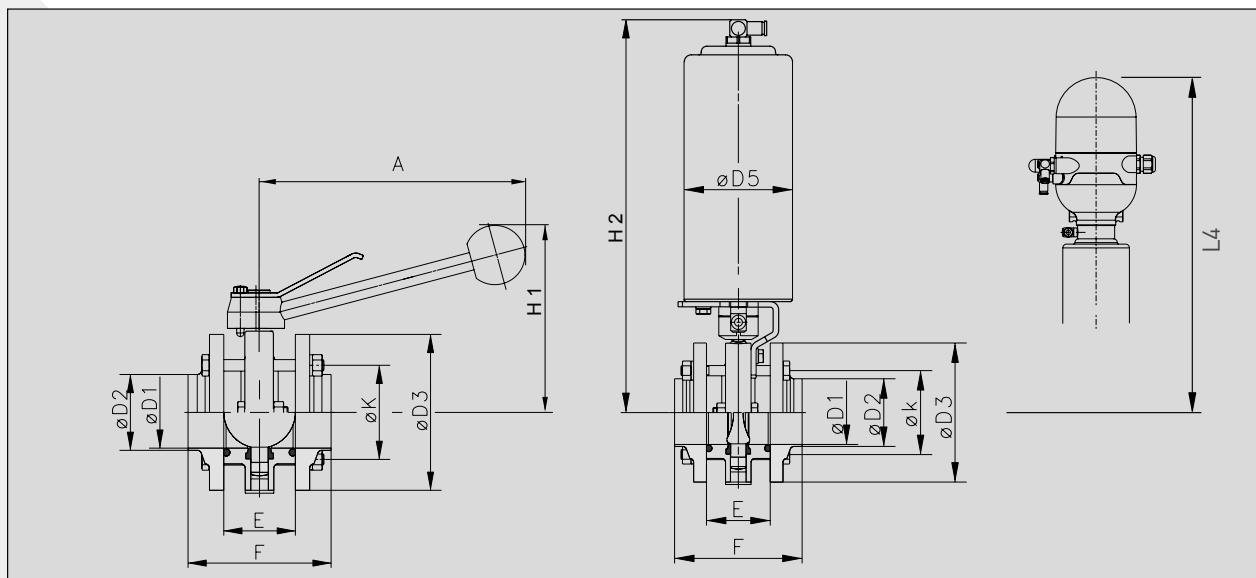
**4**

**Additional Charge for completely mounted Valve**

EXECUTION	ADD. CHARGE
Handle	
Actuator	

## BUTTERFLY VALVES

### SANDWICH STYLE BETWEEN SMALL FLANGES



**K 587**  
manually operated

**K 667 / K 687**  
pneumatically operated

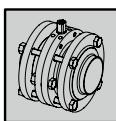
sandwich style between small flanges (wafer type)

METRIC	ØD1	ØD2	ØD3	ØD5	A	H1	H2	E	F	Øk	L4	kg
15	16	19	62.5	88	150	92	273	50	100	50	465	1.3 / 4.9
20	20	23	62.5	88	150	92	276	50	100	50	465	1.4 / 5.0
25	26	29	84	88	150	103	283	50	100	67	476	2.3 / 5.9
32	32	35	90	88	150	106	286	50	100	73	479	2.5 / 6.1
40	38	41	96	88	150	109	289	50	100	80	482	2.8 / 6.3
50	50	53	106	88	177	126	296	50	100	93	489	3.4 / 6.9
65	66	70	126	88	177	135	304	50	100	110	497	4.1 / 7.7
80	81	85	141	88	177	142	312	50	100	125	505	4.8 / 8.4
100	100	104	161	88	177	152	323	50	100	145	516	5.9 / 9.5
125	125	129	200	127	220	180	392	60	120	180	590	12.2 / 21.8
150	150	154	230	127	220	195	407	60	120	210	605	16.4 / 25.3
OD-TUBE	ØD1	ØD2	ØD3	ØD5	A	H1	H2	E	F	Øk	L4	kg
1.0"	22.1	25.4	84	88	150	103	283	50	100	67	476	2.4 / 6.0
1.5"	34.8	38.1	96	88	150	109	289	50	100	80	482	2.9 / 6.4
2.0"	47.5	50.8	109	88	177	126	296	50	100	93	489	3.5 / 7.0
2.5"	60.2	63.5	126	88	177	135	304	50	100	110	497	4.2 / 7.8
3.0"	72.9	76.2	141	88	177	142	312	50	100	125	505	4.9 / 8.5
4.0"	97.4	101.6	161	88	177	152	323	50	100	145	516	6.0 / 9.6

# BUTTERFLY VALVES

## SANDWICH STYLE BETWEEN SMALL FLANGES

**1**



**Butterfly Valve (EPDM)**

**K 587 / K 667 / K 687** without drive unit

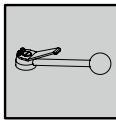
METRIC	ID-NO.	ID-NO.
15	S0000642	
20	S0000711	
25	S0000641	S0002828
32	S0000712	
40	S0000713	S0002830
50	S0000563	S0002831
65	S0000714	S0002832
80	S0000564	S0002833
100	S0000715	S0002834
125	S0001769	S0010922
150	S0001770	S0010923

OD-TUBE	ID-NO.	ID-NO.
1.0"	S0000813	S0010997
1.5"	S0000814	S0010998
2.0"	S0000815	S0002942
2.5"	S0000816	2153644
3.0"	S0000817	S0010999
4.0"	S0000818	2153642

ISO	ID-NO.	ID-NO.
25	S0004393	S0020083
32	S0004599	S0020084
40	S0004394	S0020085
50	S0002410	S0020086
65	S0004395	S0020087
80	S0004396	S0020088
100	S0004397	S0020089

3.1

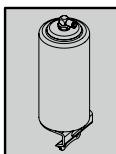
**2**



**Handle** stainless steel handle with intermediate position

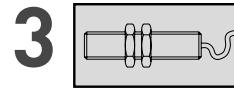
**Z 590 E** (for K 580-588)

SIZES	ID-NO.
DN 15-40/1"-1.5"	SUE2130374
DN 50-100/2"-4"	SUE2025319
DN 125-150/5"-6"	0231894



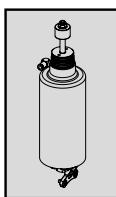
**Actuator, Pneumatic** incl. mounting set for 2 proximity switches M12

**Z 590 E** (for K 580-588)



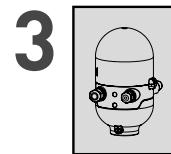
Proximity switches  
Chapter 4.2

SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2701900	2705103	2701903
DN 25-40/1"-1.5"	SUE2701901	SUE2705104	SUE2701904
DN 50-100/2"-4"	SUE2701902	SUE2705105	SUE2701905
DN 125-150/5"-6"	2003805	2146332	2004104



**Actuator, Pneumatic** incl. mounting set for IntelliTop 2.0

**Z 690 I2.0**



IntelliTop 2.0  
Chapter 4.1

SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2707045	2707173	2707046
DN 25-40/1"-1.5"	SUE2707042	2707065	2707047
DN 50-100/2"-4"	SUE2707043	2707066	2707048
DN 125-150/5"-6"	SUE2311438	2146333	2146334

**4**

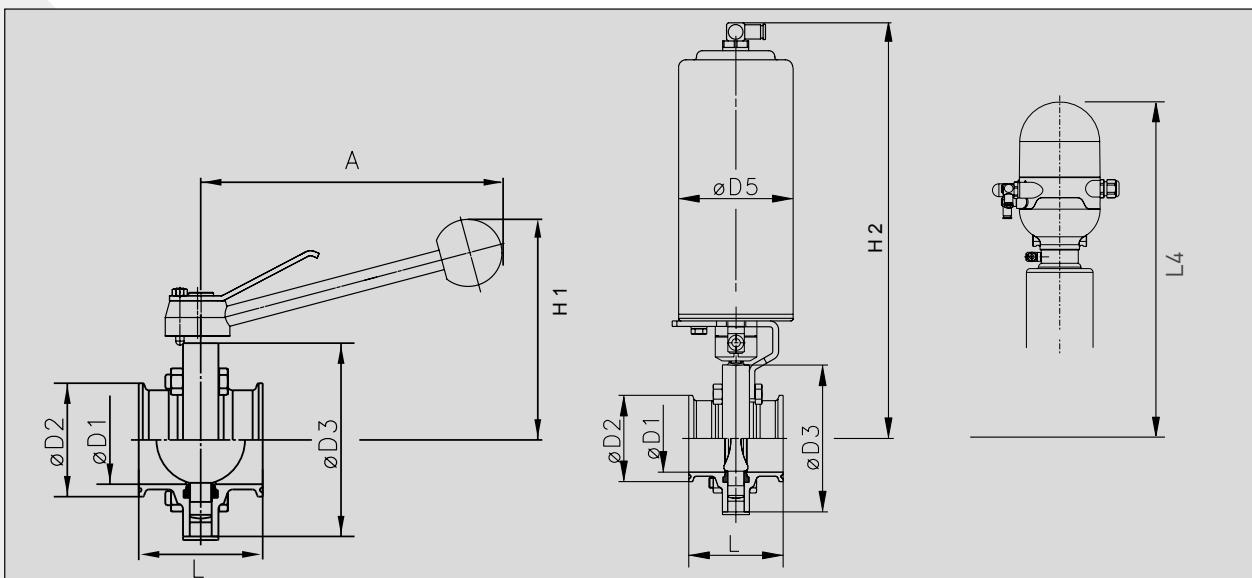
**Additional Charge for completely mounted Valve**

**EXECUTION**

**ADD. CHARGE**

Handle  
Actuator

## BUTTERFLY VALVES, TRI-CLAMP



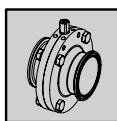
**K 588**  
manually operated  
2 x Tri-Clamp

**K 668 / K 688**  
pneumatically operated  
2 x Tri-Clamp

METRIC	ØD1	ØD2	ØD3	ØD5	A	H1	H2	L	L4	kg
25	26	50.5	84	88	150	103	283	70	465	1.4 / 5.0
40	38	50.5	96	88	150	109	289	70	465	1.6 / 5.1
50	50	64.0	109	88	150	126	296	70	476	1.9 / 5.4
65	66	91.0	126	88	177	135	304	74	479	2.5 / 6.1
80	81	106.0	141	88	177	142	312	85	482	3.0 / 6.5
100	100	119.0	161	88	177	152	323	85	489	3.6 / 7.2
OD-TUBE	ØD1	ØD2	ØD3	ØD5	A	H1	H2	L	L4	kg
1.0"	22.1	50.5	84	88	150	103	283	70	476	1.5 / 5.1
1.5"	34.8	50.5	96	88	150	109	289	70	482	1.7 / 5.2
2.0"	47.5	64.0	109	88	177	126	296	70	489	2.0 / 5.5
2.5"	60.2	77.5	126	88	177	135	304	74	497	2.6 / 6.2
3.0"	72.9	91.0	141	88	177	142	312	85	505	3.1 / 6.6
4.0"	97.4	119.0	161	88	177	152	323	85	516	3.7 / 7.3

## BUTTERFLY VALVES, TRI-CLAMP

**1**

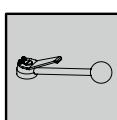


**Butterfly Valve (EPDM)**  
**K 588 / K 668 / K 688** without drive unit

METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.
25	S0001510	S0010926	1.0"	S0001516	S0010946
40	S0001512	S0010941	1.5"	S0001517	S0010947
50	S0001495	S0010927	2.0"	S0001518	S0010948
65	S0001513	S0010928	2.5"	S0001519	S0010949
80	S0001514	S0010929	3.0"	S0001520	S0010950
100	S0001515	S0010930	4.0"	S0001521	S0010951

3.1

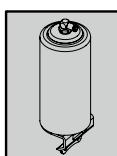
**2**



**Handle** stainless steel handle with intermediate position

**Z 590 E** (for K 580-588)

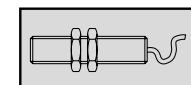
SIZES	ID-NO.
DN 15-40/1"-1.5"	SUE2130374
DN 50-100/2"-4"	SUE2025319
DN 125-150/5"-6"	0231894



**Actuator, Pneumatic** incl. mounting set for 2 proximity switches M12

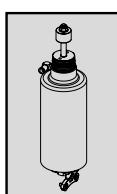
**Z 590 E** (for K 580-588)

**3**



Proximity switches  
Chapter 4.2

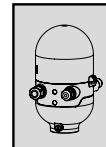
air to open-spring to close	spring to open-air to close		air to open-air to close
SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2701900	2705103	2701903
DN 25-40/1"-1.5"	SUE2701901	SUE2705104	SUE2701904
DN 50-100/2"-4"	SUE2701902	SUE2705105	SUE2701905
DN 125-150/5"-6"	2003805	2146332	2004104



**Actuator, Pneumatic** incl. mounting set for IntelliTop2.0

**Z 690 I2.0**

**3**



IntelliTop 2.0  
Chapter 4.1

air to open-spring to close	spring to open-air to close		air to open-air to close
SIZES	ID-NO.	ID-NO.	ID-NO.
DN 15-20	2707045	2707173	2707046
DN 25-40/1"-1.5"	SUE2707042	2707065	2707047
DN 50-100/2"-4"	SUE2707043	2707066	2707048
DN 125-150/5"-6"	SUE2311438	2146333	2146334

**4**

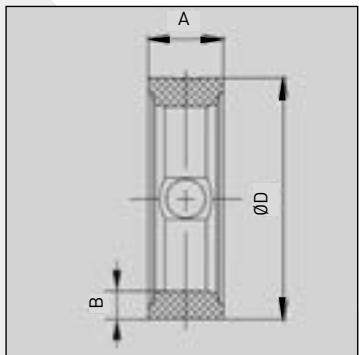
**Additional Charge for completely mounted Valve**

**EXECUTION**

**ADD. CHARGE**

Handle
Actuator

## BUTTERFLY VALVES, ACCESSORIES



3.1

### Butterfly Valve Seal

	EPDM				FKM		HNBR		VMQ	
METRIC	A	B	ØD	ID-NO.	ID-NO.		ID-NO.		ID-NO.	
10	16.4	9.0	40.0	S0005557	S0000106		S0001959		S0000080	
15	16.4	9.0	40.0	S0005557	S0000106		S0001959		S0000080	
20	16.4	9.0	40.0	S0005557	S0000106		S0001959		S0000080	
25	18.8	7.3	39.9	2317000	S0000099		S0001950		S0000073	
32	18.7	7.4	45.3	2317001	S0000100		2325537		S0000074	
40	19.0	8.0	52.7	2317002	S0000101		S0001952		S0000075	
50	20.1	7.8	65.0	2317003	S0000102		S0001953		S0000076	
65	23.3	8.3	82.5	2317004	S0000103		S0001954		S0000077	
80	26.0	9.1	98.0	2317005	S0000104		2321397		S0000078	
100	27.1	8.2	117.3	SUE2317006	S0000105		S0005307		S0005324	
125	40.3	12.8	150.3	2317007	S0005335		S0005308		S0005325	
150	40.3	13.1	176.0	2317008	S0005336		S0005309		S0005326	

	EPDM				FKM		HNBR		VMQ	
OD-TUBE/ZOLL	A	B	ØD	ID-NO.	ID-NO.		ID-NO.		ID-NO.	
1.0"	16.4	9.0	40.0	2317010	S0000106		S0001959		S0000080	
1.5"	18.8	7.9	51.5	SUE0000094	S0000107		S0001960		S0000081	
2.0"	20.8	8.5	64.0	2317012	S0000108		S0001961		S0000082	
2.5"	22.3	9.8	79.8	2317013	S0000109		S0001962		S0000083	
3.0"	23.1	8.8	89.4	SUE2317014	S0000110		SUE001963		S0000084	
4.0"	25.3	9.9	115.9	2317015	S0000111		S0001964		S0000085	
6.0"	40.3	13.1	176.0	2317008	S0005336		S0005309		S0005326	

**O-Ring for Sandwich Style between Small Flanges Execution K 587/K 667/K 687**

EPDM		FKM		HNBR		VMQ	
METRIC	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
15	2912860	2101379	2130803	0962258			
20	2912861	2101378	2101603	0962266			
25	SUE2912862	2101377	2130810	0497925			
32	2912863	2101376	2130814	0544130			
40	2912864	2101375	2130818	2101397			
50	2912865	2101374	2130828	2101398			
65	2912866	2101373	2130789	0544171			
80	2912867	2101372	2130787	0962274			
100	2912868	2101371	2130844	0962282			
125	2159420	2101392	2130850	2101393			
150	SUE2154862	2101395	2130856	2101394			

EPDM		FKM		HNBR		VMQ	
ZOLL/OD-TUBE	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
1.0"	SUE2912889	2101386	2130808	2101402			
1.5"	2912890	2101385	2130816	2101403			
2.0"	SUE2912891	2101384	2130826	2101404			
2.5"	SUE2159465	2101383	2130834	2101401			
3.0"	2912893	2101382	2130837	2101400			
4.0"	2159455	2101381	2130843	2101399			
6.0"	SUE2154862	2101395	2130856	2101394			

EPDM	
ISO	ID-NO.
25	0911404
32	2912864
40	2159456
50	2159393
65	0963066
80	2159458
100	2159459

**Sets of Seals for pneumatic Actuator**

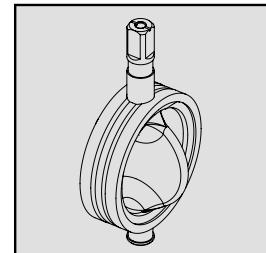
air to open-spring to close      air to open-air to close

NBR		
SIZES	ID-NO.	ID-NO.
DN 25-80/1"-3"/ISO 25-80	SUE2703021	SUE2703021
DN 100/4"/ISO 100	SUE2703021	SUE2703021
DN 125-150/5"-6"	SUE2002374	SUE2002374

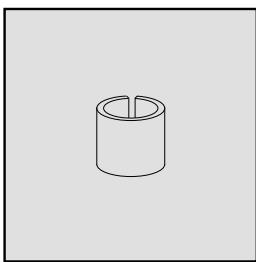
## BUTTERFLY VALVES, ACCESSORIES

### Pre-Assembled Butterfly Valve Seal (PTFE-laminated EPDM) with Valve-Disc

METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2011757	1.5"	2011772
50	2011773	2.0"	2011779
65	2011774	2.5"	2011780
80	2011778	3.0"	2011781
		4.0"	2011792



## BUTTERFLY VALVES, ACCESSORIES

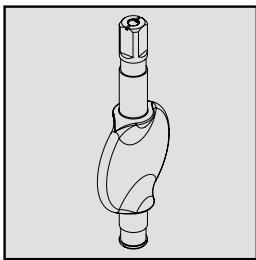


### Bearing Seat for Butterfly Valve Disc, single piece\*

SIZES	ID-NO.
DN 15-40/1"-1.5"	S0000443
DN 50-80/2"-3"	S0000444
DN 100/4"/ISO 100	SUE0000445
DN 125-150/5"-6"	2130930

\*Two pieces required for each Butterfly Valve Disc

3.1



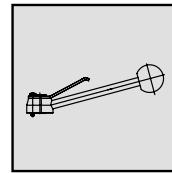
### Butterfly Valve Disc

METRIC	ID-NO.	ZOLL/OD-TUBE	ID-NO.	ISO	ID-NO.
15*	S0000441	1.0"	S0000467	25	2128610
20*	S0000439	1.5"	S0000468	40	2128611
25	S0000114	2.0"	S0000469	50	2128609
40	S0000160	2.5"	S0000470	65	SUE0000471
50	S0000161	3.0"	SUE0000471	80	2128613
65	S0000465	4.0"	SUE0000472	100	2128614
80	S0000163				
100	S0000164				
125	2102684				
150	0508622				

\*Types K587/K667/K687 with sizes DN15/20 generally equipped with S0000441

## BUTTERFLY VALVES, SPARE PARTS

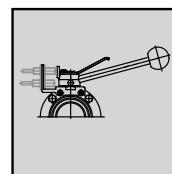
**Handle** stainless steel handle with intermediate position  
**Z 590 E** (for K 580-588)



SIZES	ID-NO.
DN 15-40/1"-1.5"	SUE2130374
DN 50-100/2"-4"	SUE2025319
DN 125-150/5"-6"	0231894

**Handle** stainless steel with intermediate position  
incl. mounting set for 2 proximity switches M12 round (without proximity switches)

**Z 590 ER** (for K 580-586/588)

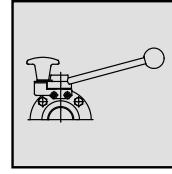


SIZES	ID-NO.
DN 10-15	2304618
DN20	2166013
DN 25-40/1"-1.5	SUE2013596
DN 50-100/2"-4"	SUE2019242
DN 125-150/5"-6"	SUE2007401

**Z 590 ER** (for K 587)

SIZES	ID-NO.
DN 10-20	2304618
DN 25-40/1"-1.5	SUE2013596
DN 50-100/2"-4"	SUE2019242
DN 125-150/5"-6"	SUE2007401

**Handle** stainless steel handle with continuous stop  
**Z 580 KK** (for K 580-586/K 588)



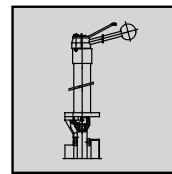
SIZES	ID-NO.
DN 15-20	2302585
DN 25-40/1"-1.5	2300869
DN 50-100/2"-4"	0852442
DN 125-150/5"-6"	2300870

**Z 580 KK** (for K 587)

SIZES	ID-NO.
DN 15-20	0421156
DN 25-40/1"-1.5	2300869
DN 50-100/2"-4"	0852442
DN 125-150/5"-6"	2300870

**Handle Extension**

SIZES	ID-NO.
Generell / General	o.r.





# SÜDMO

## LEAKAGE BUTTERFLY VALVES

## HYGIENIC LEAKAGE SAFE SHUT-OFF VALVES

3.2

### CONTENTS

# SÜDMO

## LEAKAGE BUTTERFLY VALVES

### PENTAIR SÜDMO LEAKAGE BUTTERFLY VALVES HYGIENIC SHUT-OFF VALVES

Pentair Südmo's Leakage Butterfly Valve provides safe separation of incompatible fluids in a compact design. This valve provides significant advantages over traditional block and bleed installations.

By integrating two butterfly discs and independent vent/drain valves into a common housing, the Pentair Südmo Leakage Butterfly Valve completely isolates the self draining leakage chamber with a single valve housing and actuator. This valve offers double safety in minimal space.

The mix-proof feature provides excellent process safety in applications where the separation of incompatible media, e.g. product and cleaning-in-place must be ensured.

The special seal geometry with an expansion groove ensures low wear and long service life. Various compliant seal materials are available.

No special tools are required to change the seals making the valve quick and easy to maintain.

The optional setup from our control top IntelliTop 2.0 enables beside the valve monitoring also an decentralized pneumatic actuation of the leakage butterfly valve.



# SÜDMO

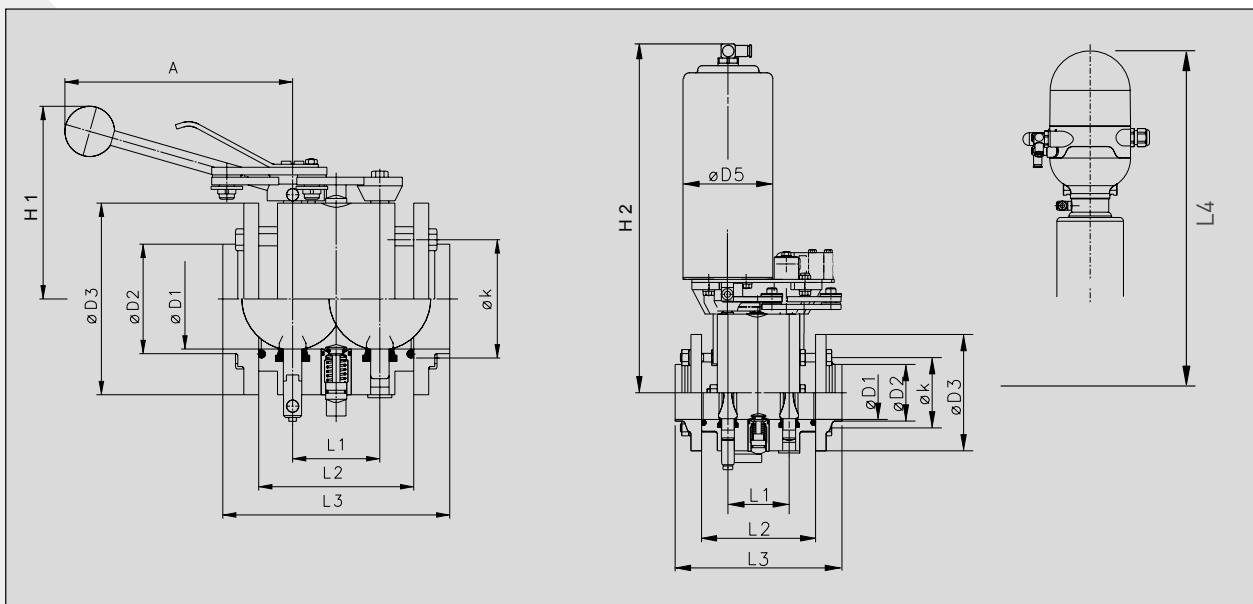
## LEAKAGE BUTTERFLY VALVES

TECHNICAL SPECIFICATION			
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L)	
	Optional	1.4435 (AISI 316 L)	Other materials on request
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)	
<b>Seal Elements</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature	EPDM 130°C / 265° F*	
	Sterilization temperature	EPDM 140° C / 284° F* [approx. 20 min.]	
<b>Pressures</b>	Operating pressure	EPDM 10 bar (145 psi) FKM 6 bar (87 psi)	HNBR 10 bar (145 psi) VMQ 10 bar (145 psi) PTFE-laminated 6 bar (87 psi)
	Control pressure	Min. 6 bar (87 psi) - max. 8 bar (116 psi)	
<b>Surfaces</b>	Product wetted surfaces	Ra < 0,8 µm	
	Surfaces not product wetted	Bright-turned, Ra 1,6 µm	
	Optional	Surfaces product wetted e-polished, higher quality surfaces on request	

\* Depending on operating parameters

# LEAKAGE-KLAPPENVENTILE

## SANDWICH STYLE BETWEEN SMALL FLANGES



**L 587**  
manually operated

**L 667 / L 687**  
pneumatically operated

sandwich style between small flanges (wafer type)

METRIC	ØD1	ØD2	ØD3	ØD5	A	ØK	H1	H2	L1	L2	L3	L4	kg
25	26	29	84	88	150	67	90	286	58	108	158	479	4.9 / 9.1
32	32	35	90	88	150	73	96	289	58	108	158	482	5.4 / 9.6
40	38	41	96	88	150	80	101	292	58	108	158	485	5.9 / 10.0
50	50	53	109	88	170	93	116	299	58	108	158	492	7.0 / 11.2
65	66	70	126	88	170	110	124	307	58	108	158	500	8.5 / 12.7
80	81	85	141	88	170	125	132	315	58	108	158	508	9.8 / 20.0
100	100	104	161	127	170	145	148	326	58	108	158	519	12.0 / 22.1
125	125	129	200	127	270	180	200	395	80	140	200	593	25.1 / 34.4
150	150	154	230	127	270	210	220	410	80	140	200	608	32.1 / 41.2

OD-TUBE	ØD1	ØD2	ØD3	ØD5	A	ØK	H1	H2	L1	L2	L3	L4	kg
1.0"	22.1	25.4	84	88	150	67	90	286	58	108	158	479	4.9 / 9.1
1.5"	34.8	38.1	96	88	150	80	101	292	58	108	158	485	5.9 / 10.0
2.0"	47.5	50.8	109	88	170	93	116	299	58	108	158	492	7.0 / 11.2
2.5"	60.2	63.5	126	88	170	110	124	307	58	108	158	500	8.5 / 12.7
3.0"	72.9	76.2	141	88	170	125	132	315	58	108	158	508	9.8 / 20.0
4.0"	97.4	101.6	161	127	170	145	148	326	58	108	158	519	12.0 / 21.0
5.0"	122.8	127.0	200	127	270	180	200	395	80	140	200	593	
6.0"	146.9	152.4	230	127	270	210	220	410	80	140	200	608	

ISO	ØD1	ØD2	ØD3	ØD5	A	ØK	H1	H2	L1	L2	L3	L4	kg
25	29.7	33.7	84	88	150	67	104	286	58	108	158	479	4.9 / 9.1
32	38.4	42.4	96	88	150	80	110	289	58	108	158	482	5.4 / 9.6
40	44.3	48.3	96	88	150	80	110	292	58	108	158	485	5.9 / 10.0
50	56.3	60.3	109	88	170	93	117	299	58	108	158	492	7.0 / 11.2
65	71.5	76.1	141	88	170	125	133	315	58	108	158	500	8.5 / 12.7
80	84.3	88.9	141	88	170	125	133	315	58	108	158	508	9.8 / 20.0
100	109.1	114.3	161	127	170	145	143	326	58	108	158	519	12.0 / 21.0

LEAKAGE-KLAPPENVENTILE  
SANDWICH STYLE BETWEEN SMALL FLANGES

**Leakage Butterfly Valve (EPDM)**  
**L 587** manual, handle stainless steel

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
25	S0001270	1.0"	S0001284	25	S0004626
32	S0001271	1.5"	S0001285	32	S0004627
40	S0001272	2.0"	S0001286	40	S0004628
50	S0001273	2.5"	S0001287	50	S0004629
65	S0001274	3.0"	S0001288	65	S0004630
80	S0001275	4.0"	SUE0001289	80	S0004631
100	S0001276	5.0"	SUE0003875	100	S0004632
125	S0003300	6.0"	SUE0004150		
150	S0003301				

3.2

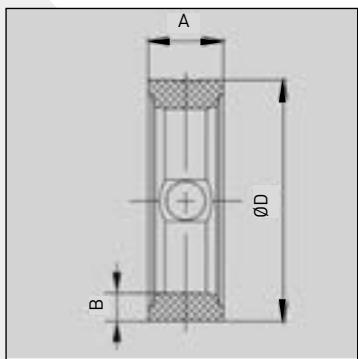
**Leakage Butterfly Valve (EPDM)**  
**L 667** pneumatic, air to open-spring to close

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
25	2910238	1.0"	2910244	25	2910249
32	2910239	1.5"	2910245	32	2910250
40	2910240	2.0"	2910246	40	2910251
50	2910241	2.5"	2910247	50	2910252
65	2910242	3.0"	2910248	65	2910253
80	2910243	4.0"	S0001295	80	2910254
100	S0001283	5.0"	S0003876	100	S0004639
125	S0003298	6.0"	S0004341		
150	SUE0003299				

**Leakage Butterfly Valve (EPDM)**  
**L 687** pneumatic, air to open-air to close

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
25	2910691	1.0"	2910697	25	2910702
32	2910692	1.5"	2910698	32	2910703
40	2910693	2.0"	2910699	40	2910704
50	2910694	2.5"	2910700	50	2910705
65	2910695	3.0"	2910701	65	2910706
80	2910696	4.0"	2910711	80	2910707
100	2910710	5.0"	o.r.	100	o.r.
125	o.r.	6.0"	o.r.		
150	o.r.				

## LEAKAGE BUTTERFLY VALVES, ACCESSORIES



3.2

### Butterfly Valve Seal

	EPDM				FKM		HNBR		VMQ	
METRIC	A	B	ØD	ID-NO.	ID-NO.		ID-NO.		ID-NO.	
10	16.4	9.0	40.0	S0000093	S0000106		S0001959		S0000080	
15	16.4	9.0	40.0	S0000093	S0000106		S0001959		S0000080	
20	16.4	9.0	40.0	S0000093	S0000106		S0001959		S0000080	
25	18.8	7.3	39.9	2317000	S0000099		S0001950		S0000073	
32	18.7	7.4	45.3	2317001	S0000100		S0001951		S0000074	
40	19.0	8.0	52.7	2317002	S0000101		S0001952		S0000075	
50	20.1	7.8	65.0	2317003	S0000102		S0001953		S0000076	
65	23.3	8.3	82.5	2317004	S0000103		S0001954		S0000077	
80	26.0	9.1	98.0	2317005	S0000104		S0001955		S0000078	
100	27.1	8.2	117.3	2317006	S0000105		S0005307		S0005324	
125	40.3	12.8	150.3	2317007	S0005335		S0005308		S0005325	
150	40.3	13.1	176.0	2317008	S0005336		S0005309		S0005326	

	EPDM				FKM		HNBR		VMQ	
OD-TUBE/ZOLL	A	B	ØD	ID-NO.	ID-NO.		ID-NO.		ID-NO.	
1.0"	16.4	9.0	40.0	S0000093	S0000106		S0001959		S0000080	
1.5"	18.8	7.9	51.5	S0000094	S0000107		S0001960		S0000081	
2.0"	20.8	8.5	64.0	S0000095	S0000108		S0001961		S0000082	
2.5"	22.3	9.8	79.8	2317013	S0000109		S0001962		S0000083	
3.0"	23.1	8.8	89.4	2317014	S0000110		S0001963		S0000084	
4.0"	25.3	9.9	115.9	2317015	S0000111		S0001964		S0000085	
5.0"	40.3	12.8	150.3	2317007	S0005335		S0005308		S0005325	
6.0"	40.3	13.1	176.0	2317008	S0005336		S0005309		S0005326	

## LEAKAGE BUTTERFLY VALVES, ACCESSORIES

### O-Ring for Sandwich Style between Small Flanges Execution L 587/L 667/L 687

EPDM		FKM		HNBR		VMQ	
METRIC	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
15	2912860	2101379	2130803	0962258			
20	2912861	2101378	2101603	0962266			
25	2912862	2101377	2130810	0497925			
32	2912863	2101376	2130814	0544130			
40	2912864	2101375	2130818	2101397			
50	2912865	2101374	2130828	2101398			
65	2912866	2101373	2130789	0544171			
80	2912867	2101372	2130787	0962274			
100	2912868	2101371	2130844	0962282			
125	2159420	2101392	2130850	2101393			
150	2154862	2101395	2130856	2101394			

EPDM		FKM		HNBR		VMQ	
OD-TUBE	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
1.0"	2912889	2101386	2130808	2101402			
1.5"	2912890	2101385	2130816	2101403			
2.0"	2912891	2101384	2130826	2101404			
2.5"	2159465	2101383	2130834	2101401			
3.0"	2912893	2101382	2130837	2101400			
4.0"	2159455	2101381	2130843	2101399			
5.0"	2159420	2101392	2130850	2101393			
6.0"	2154862	2101395	2130856	2101394			

EPDM	
ISO	ID-NO.
25	0911404
32	2912864
40	2159456
50	2159393
65	0963066
80	2159458
100	2159459

### Sets of Seals for Pneum. Stainless Steel Actuator

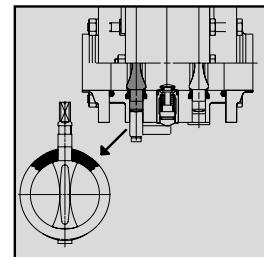
air to open-spring to close      air to open-air to close

SIZES	NBR	NBR
	ID-NO.	ID-NO.
DN 25-80/1"-3"/ISO 25-80	2703021	2703021
DN 100/4"/ISO 100	2002374	2002374
DN 125-150/5"-6"	2002374	2002374

## LEAKAGE BUTTERFLY VALVES, ACCESSORIES

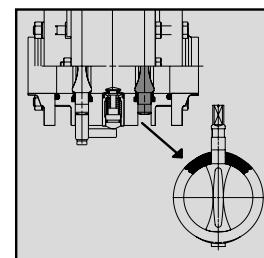
### Pre-Assembled Butterfly Valve Seal (PTFE-laminated EPDM) with Valve-Disc 1 (with control pin)

METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2154073	1.5"	2140554
50	2154074	2.0"	2140555
65	2154075	2.5"	2154070
80	2154076	3.0"	2154071
		4.0"	2154072



### Pre-Assembled Butterfly Valve Seal (PTFE-laminated EPDM) with Valve-Disc 2 (without control pin)

METRIC	ID-NO.	OD-TUBE	ID-NO.
40	2011757	1.5"	2011772
50	2011773	2.0"	2011779
65	2011774	2.5"	2011780
80	2011778	3.0"	2011781
		4.0"	2011792

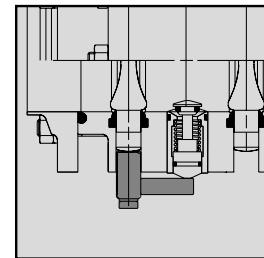


### Control Pin

including hexagon bolt  
necessary initial assembly of valve disc 1 with PTFE-laminated seal

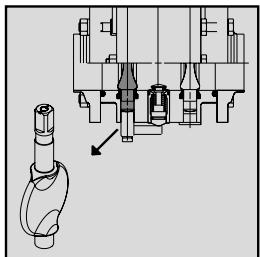
METRIC	ID-NO.	OD-TUBE	ID-NO.	
40	2109692	o.r.	1.5"	2109692
50	2123547	o.r.	2.0"	2123547

Standard control pin can be used further on valves with sizes DN 65/80 as well as 2.5"-4" OD-tube.



# LEAKAGE BUTTERFLY VALVES, ACCESSORIES

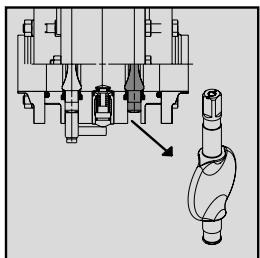
## Valve-Disc 1



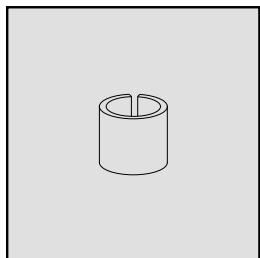
METRIC	ID-NO.	OD-TUBE	ID-NO.
25	S0000512	1.0"	S0000517
32	S0000513	1.5"	S0000518
40	S0000437	2.0"	S0000519
50	S0000438	2.5"	S0000520
65	S0000514	3.0"	S0000521
80	S0000515	4.0"	S0000522
100	S0000516		

3.2

## Valve-Disc 2



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	S0000114	1.0"	S0000467
32	S0000462	1.5"	S0000468
40	S0000160	2.0"	S0000469
50	S0000161	2.5"	S0000470
65	S0000465	3.0"	S0000471
80	S0000163	4.0"	S0000472
100	S0000164		



## Bearing Seat for Butterfly Valve Disc, single piece\*

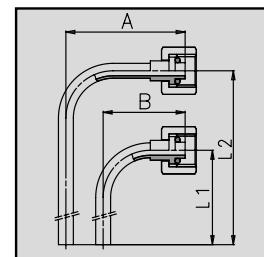
SIZES	ID-NO.
DN 15-40/1"-1.5"/ISO 25-40	S0000443
DN 50-80/2"-3"/ISO 50-80	S0000444
DN 100/4"/ISO 100	S0000445
DN 125-150/5"-6"	2130930

\*Two pieces required for each Butterfly Valve Disc

## LEAKAGE BUTTERFLY VALVES, ACCESSORIES

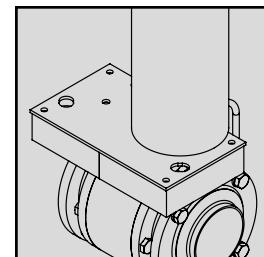
### Leakage Bend 90°

Upper leakage outlet			
SIZES	A	L2	ID-NO.
DN 25-100/1"-4"/ISO 25-100	48	300	0163147
DN 125-150	56	325	0566067
Lower leakage outlet			
SIZES	A	L2	ID-NO.
DN 25-100/1"-4"/ISO 25-100	33	130	0554394
DN 125-150	36	130	0566059



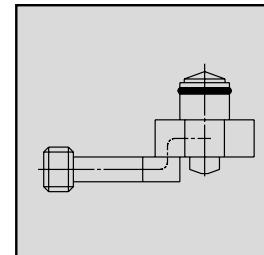
### Optional Fingerguard for pneumatic Leakage Butterfly Valves

SIZES	ADDITIONAL CHARGE
DN 25-40/1"-1.5"/ISO 25-40	
DN 50-80/2"-3"/ISO 50-80	
DN 100/4"/ISO 100	
DN 125-150	



### Rinsing and Drain Insert (EPDM)

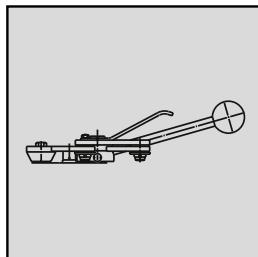
SIZES	ID-NO.
DN 25-100/1"-4"/ISO 25-100	0034108
DN 125-150	2154898



## LEAKAGE BUTTERFLY VALVES, ACCESSORIES

### Handle with Switching Device

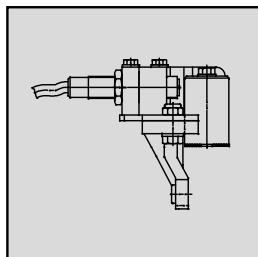
for Leakage Butterfly Valve  
stainless steel handle with intermediate positions



**Z 590 E**

SIZES	ID-NO.
DN 25-40/1"-1.5"	0237867
DN 50-100/2"-4"	0237875
DN 125-150	2019909

3.2



### Mounting Set

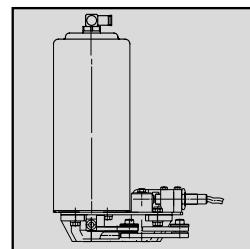
for Leakage Butterfly Handle  
for 2 proximity switches round {without proximity switches}

SIZES	ID-NO.
DN 25-40/1"-1.5"/ISO 25-40	2300882
DN 50-100/2"-4"/ISO 50-100	2008961
DN 125-150	2341585

### Stainless Steel Actuator, Pneumatic

with switching device, incl. mounting set for 2 proximity switches M12 round

**Z 690 L**



air to open-spring to close

SIZES	ID-NO.
DN 25-40/1"-1.5"	2701917
DN 50-80/2"-3"	2701918
DN 100/4"	2012959
DN 125-150/5"-6"	S0004641
SIZES	ID-NO.
ISO 25	2707006
ISO 32	2701917
ISO 40	2707006
ISO 50	2707007
ISO 65	2701918
ISO 80	2707007
ISO 100	o.r.

3.2



# SÜDMO

## BALL VALVES

3.3

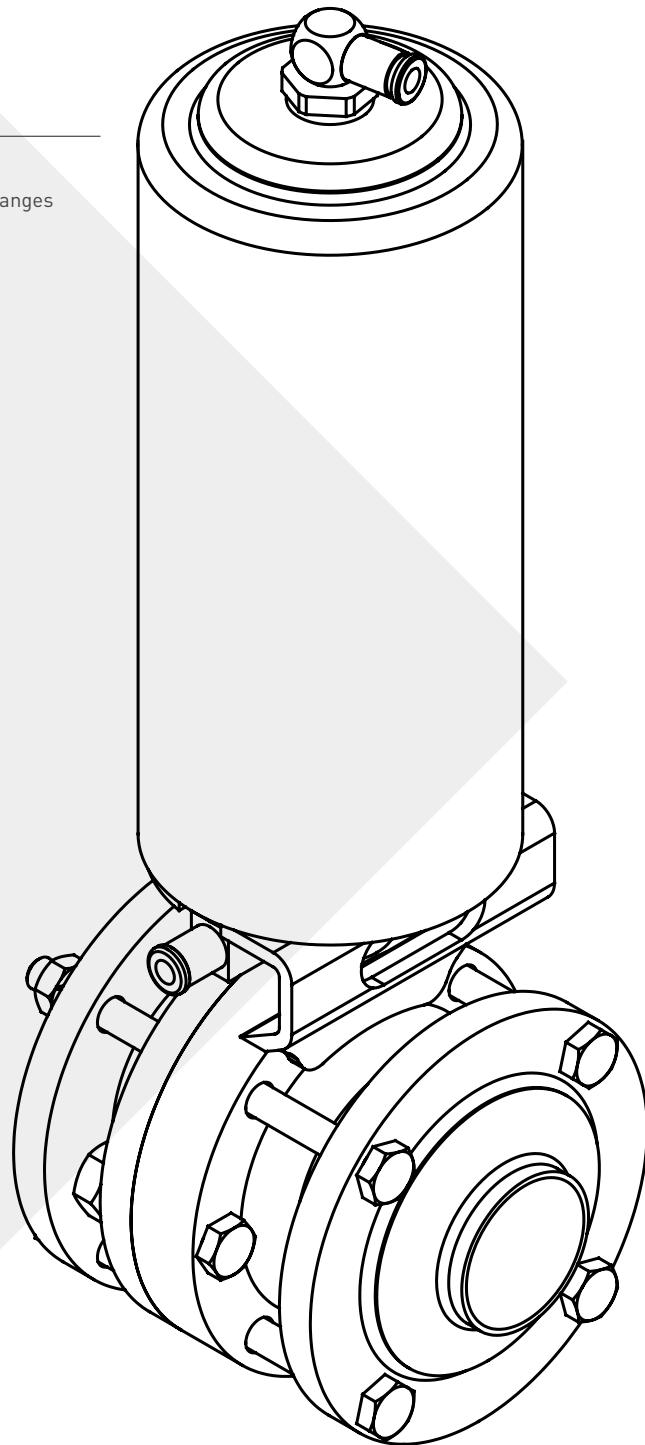
CONTENTS

# SÜDMO BALL VALVES

PENTAIR SÜDMO BALL VALVES  
VERSATILE AND ROBUST VALVE  
TECHNOLOGY

## Ball Valve

Sandwich Style between Small Flanges  
(Wafer Type), pneumatic



# SÜDMO BALL VALVES

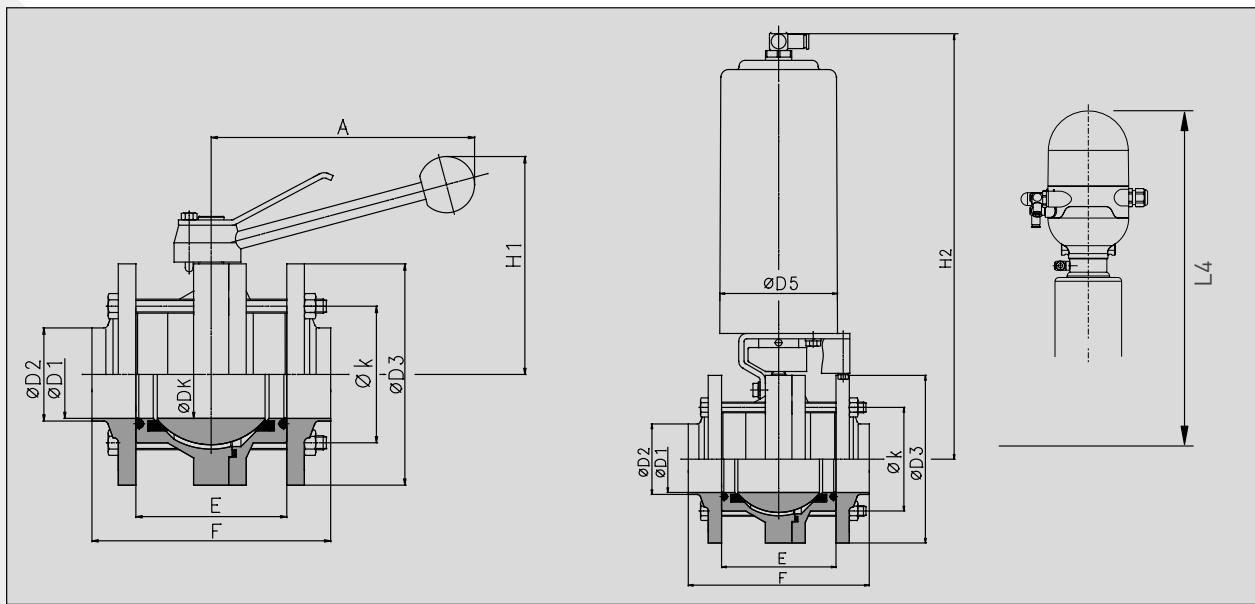
TECHNICAL SPECIFICATION		
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L), 1.4307 (AISI 304 L)
	Optional	1.4435 (AISI 316 L) Other materials on request
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM-PTFE Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature	EPDM-PTFE 120° C / 245° F*
	Sterilization temperature	EPDM-PTFE 135° C / 275° F* (approx. 20 min.)
<b>Pressures</b>	Operating pressure	10 bar (145 psi)
	Control pressure	Min. 6 bar (87 psi) - max. 8 bar (116 psi)
<b>Surfaces</b>	Product wetted surfaces	Ra < 0,8 µm
	Surfaces not product wetted	Bright-turned, Ra 1,6 µm
	Optional	Surfaces product wetted e-polished, higher quality surfaces on request

\* Depending on operating parameters

## BALL VALVES

### SANDWICH STYLE BETWEEN SMALL FLANGES

3.3



**H 587**  
manually operated

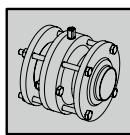
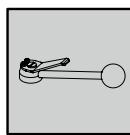
**H 667 / H 687**  
pneumatically operated

sandwich style between small flanges (wafer type)

METRIC	ØD1	ØD2	ØD3	ØD5	A	H1	H2	E	F	Øk	L4	ØDk	kg
10	10	13	59	88	150	90	271	50	100	44	463	10	1.4 / 4.6
15	16	19	63.5	88	150	92	273	50	100	50	465	16	1.5 / 4.7
20	20	23	70	88	150	95	276	56	106	57	465	20	1.8 / 5.0
25	26	29	84	88	177	113	283	67	117	67	476	26	2.9 / 6.0
32	32	35	95	88	177	119	289	72	122	80	482	32	3.5 / 6.7
40	38	41	109	88	177	126	296	76	126	93	489	38	4.5 / 7.7
50	50	53	126	88	177	134	304	86	136	110	497	50	5.8 / 8.9
65	66	70	139	127	216	152	362	109	159	125	555	66	9.2 / 18.1
80	81	85	159	127	216	162	370	126	176	145	563	81	12.3 / 21.1
100	100	104	198	127	216	181	391	156	216	180	590	100	22.3 / 32.1
OD-TUBE	ØD1	ØD2	ØD3	ØD5	A	H1	H2	E	F	Øk	L4	ØDk	kg
1.0"	22.1	25.4	84	88	177	113	283	67	117	67	476	26	2.9 / 6.0
1.5"	34.8	38.1	109	88	177	126	296	76	126	93	480	38	4.5 / 7.7
2.0"	47.5	50.8	126	88	177	134	304	86	136	110	497	50	5.8 / 8.9
2.5"	60.2	63.5	139	127	216	152	362	109	159	125	555	66	9.2 / 18.1
3.0"	72.9	76.2	159	127	216	162	370	126	176	145	563	81	12.3 / 21.1
4.0"	97.6	101.6	198	127	216	181	391	156	216	180	590	100	22.3 / 32.1

# BALL VALVES

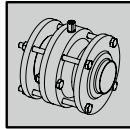
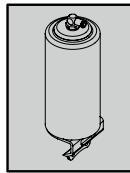
## SANDWICH STYLE BETWEEN SMALL FLANGES



**Ball Valve (PTFE-EPDM)**  
**H 587** manual, handle stainless steel

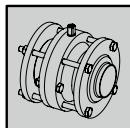
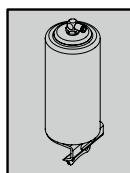
METRIC	ID-NO.	OD-TUBE	ID-NO.
10	S0004497	1.0"	S0004496
15	S0004711	1.5"	S0004732
20	S0004712	2.0"	S0004733
25	S0004713	2.5"	S0004386
32	S0004714	3.0"	S0004387
40	S0001360	4.0"	S0004734
50	S0004715		
65	S0004477		
80	S0004716		
100	S0004717		

3.3



**Ball Valve (PTFE-EPDM)**  
**H 667** pneumatic, air to open-spring to close

METRIC	ID-NO.	OD-TUBE	ID-NO.
10	2910295	1.0"	2910302
15	2910296	1.5"	2910303
20	2910297	2.0"	2910304
25	2910298	2.5"	S0004736
32	2910299	3.0"	S0004417
40	2910300	4.0"	S0004737
50	2910301		
65	S0004476		
80	S0004301		
100	S0004710		



**Ball Valve (PTFE-EPDM)**  
**H 687** pneumatic, air to open-air to close

ID-Numbers on request, prices correspond to  
the related air to open-spring to close variant H 667

## BALL VALVE, ACCESSORIES / SPARE PARTS

### Sets of Seals for Ball Valves

PTFE-EPDM	
SIZES	ID-NO.
10	0912584
15	0090506
20	0205559
25 / 1.0"	0161943
32	0089680
40 / 1.5"	0442137
50 / 2.0"	0385153
65 / 2.5"	0289975
80 / 3.0"	0565655
100 / 4.0"	0021220

### Additional O-Ring necessary for Ball Valves Sandwich Style between Small Flanges H 587/H 667/H 687

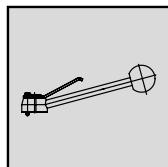
EPDM	
METRIC	ID-NO.
10	2912859
15	2912860
20	2912861
25/1.0"	2912862
32	2912863
40/1.5"	2912864
50/2.0"	2912865
65/2.5"	2912866
80/3.0"	2912867
100/4.0"	2912868

### Sets of Seals for Pneum. Stainless Steel Actuator

air to open-spring to close      air to open-air to close

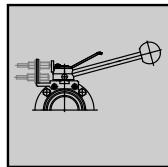
NBR	
SIZES	ID-NO.
DN 10-50/1.0"-2.0"	2703021
DN 65-100/2.5"-4.0"	2002374

## BALL VALVE, ACCESSORIES / SPARE PARTS



**Handle** Stainless Steel Handle  
**Z 590 E**

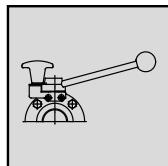
SIZES	ID-NO.
10-20	SUE2130374
25-50 / 1.0"-2.0"	SUE2025319
65-100 / 2.5"-4.0"	0231894



**Handle** Stainless Steel Handle  
Including Mounting Set for 2 Proximity Switches M12 round (without Proximity Switches)

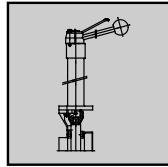
**Z 590 ER**

SIZES	ID-NO.
10	2142821
15	2142820
20	2142819
25-32 / 1.0"	2142620
40-50 / 1.5"-2.0"	SUE2019242
65 / 2.5"	2142818
80 / 3.0"	o.r.
100 / 4.0"	o.r.



**Handle** Stainless Steel Handle with Continuous Stop  
**Z 580 KK**

SIZES	ID-NO.
General	o.r.



**Handle Extension**

SIZES	ID-NO.
General	o.r.

## BALL VALVE, ACCESSORIES / SPARE PARTS

### **Stainless Steel Actuator, Pneumatic** incl. mounting set for 2 proximity switches M12 round

**Z 690 K for Ball Valve**

SIZES	ID-NO.	ID-NO.	ID-NO.
10	2707073	2707085	2707079
15	2707074	2707086	2707080
20	2707074	2707086	2707080
25 / 1.0"	2707075	2707087	2707081
32	2707075	2707087	2707081
40 / 1.5"	2707076	2707088	2707082
50 / 2.0"	2707076	2707088	2707082
65 / 2.5"	2707077	2707089	2707083
80 / 3.0"	2707078	2707090	2707084
100 / 4.0"	2707077	2707089	2707083



# SÜDMO

## CONTROL SYSTEMS

CONTENTS

CONTROL SYSTEMS

4

# SÜDMO INTELLITOP® 2.0

## INTELLIGENT CONTROL TECHNOLOGY

### PENTAIR SÜDMO INTELLITOP® 2.0

The innovative control unit offers the customer countless possibilities for automation of process systems, and hence considerable potential for increasing efficiency. It combines control and monitoring of process valves in one unit. The decentral arrangement of the control heads on the process valves allows a reduction in hose and cable lengths and leads to a clear system structure.

The heart of the IntelliTop 2.0 is the travel measurement system to detect up to three switch positions of the process valve. Great emphasis has been placed on simple programming by means of three Teach-In keys. This guarantees rapid and process-reliable commissioning. At the same time, the closed travel measurement system serves as a protective tube which prevents risk of injury when the control head is open, and protects the internal technology on installation of the head.

### BENEFITS INTELLITOP® 2.0

- Process-reliable system monitoring, simple, intuitive and rapid implementation
- Process valve switch times can be set using integral supply and extraction air chokes
- All-round LED display for visual status monitoring (color allocation can be configured)
- Simplified valve maintenance thanks to maintenance function which can be activated externally
- Plant-specific adaptations via integrated microcontroller
- Integrated microcontroller supplies additional information
- Short air hose and cable routes, clear structure of process plant
- Simple, rapid fault analysis and repair, so reduction in plant downtimes
- Compact construction and optimum compatibility with Pentair Südmo process valves
- Scanning of all valve positions possible in double-seat valve

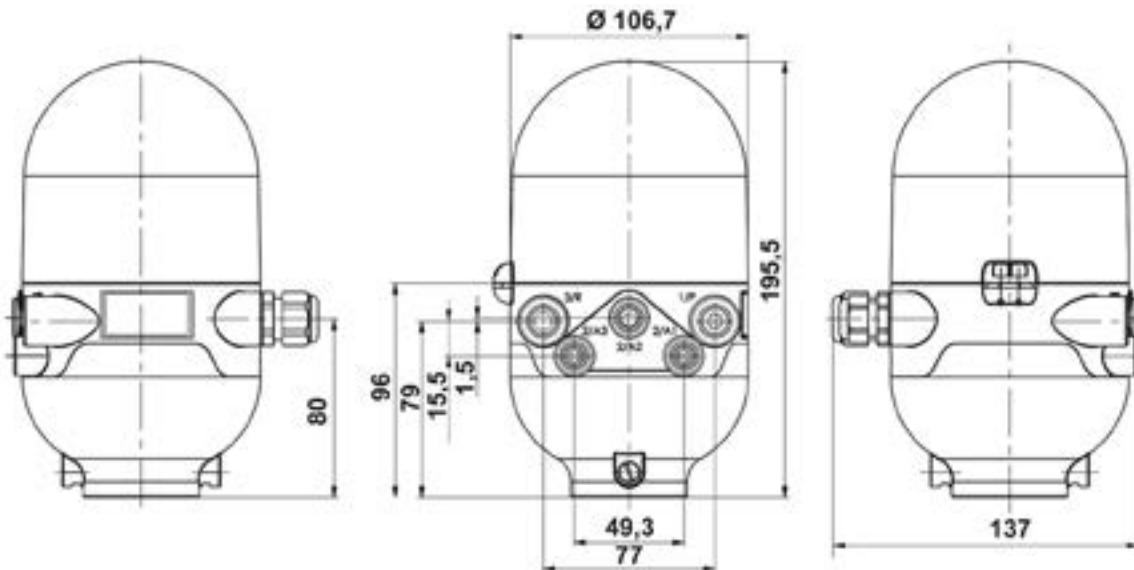


# SÜDMO INTELLITOP® 2.0

## INTELLIGENT CONTROL TECHNOLOGY

TECHNICAL SPECIFICATION	
<b>Communication</b>	24 V DC, AS-Interface, DeviceNet, 110 V AC
<b>Path measuring system</b>	Lifting range Feedback Connection for external signal
<b>Solenoid valves</b>	Pieces Flowrate (QNm) Throttle function
<b>Control air pressure</b>	2.5 (36,25 psi) - 8.0 bar (116 psi)
<b>Pneumatic connections</b>	Ø 6 mm hose plug connectors (optional 1/4") and Ø 8 mm (5/16")
<b>LED status display</b>	green / yellow / red / free configuration
<b>Protection class</b>	IP65 / IP67 / (IP69K)
<b>Ex area</b>	Ex II 3G Ex nA IIC T4 X Tamb + 55°C Ex II 3D Ex tD A22 T135°C X IP65/67

4.0



4.0



# SÜDMO

## INTELLITOP® 2.0 – INTELLIGENT CONTROL TECHNOLOGY

CONTENTS

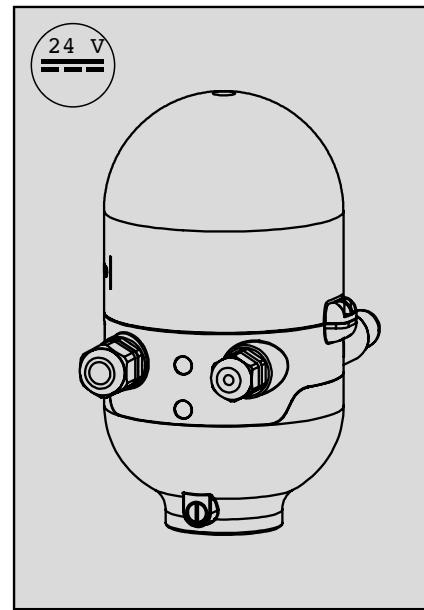
41

## INTELLITOP® 2.0

### Control Top IntelliTop® 2.0 24 V DC

**Connections:**  
1 x cable gland Ø 5-10mm

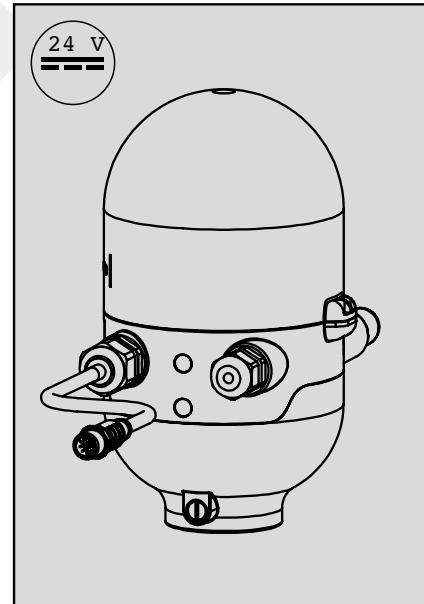
TYPE	SOLENOID	kg	ID-NO.
I900K 2.0	0	1.3	2307100
I901K 2.0	1	1.3	SUE2307101
I902K 2.0	2	1.3	SUE2307102
I903K 2.0	3	1.3	SUE2307103

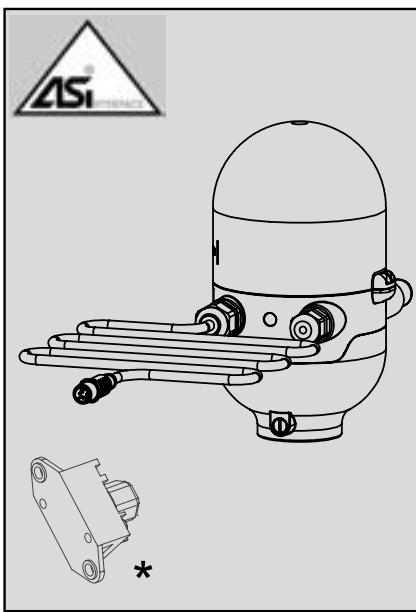


### Control Top IntelliTop® 2.0 24 V DC

**Connections:**  
1 x 10cm cable with 12-pin-plug M12 (IEC 61076-2-101)

TYPE	SOLENOID	kg	ID-NO.
I900SK 2.0	0	1.3	2307110
I901SK 2.0	1	1.3	2307111
I902SK 2.0	2	1.3	2307112
I903SK 2.0	3	1.3	2307113





## Control Top IntelliTop® 2.0 AS-Interface (Protocol 2.11)

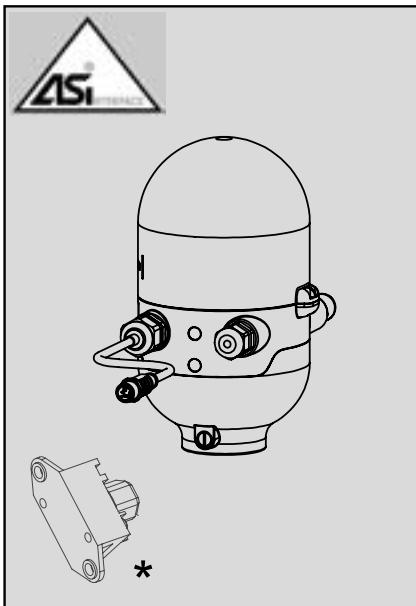
### Connections:

1 x 80cm cable with 4-pin-plug M12 (IEC 61076-2-101)

TYPE	SOLENOID	kg	ID-NO.
I910S 2.0	0	1.3	2307150
I911S 2.0	1	1.3	2307151
I912S 2.0	2	1.3	2307152
I913S 2.0	3	1.3	2307153

\* Flat cable clamp for AS-Interface cable not included.  
Please order separately; refer to chapter accessories and spare parts 4.1.8

4.1



## Control Top IntelliTop® 2.0 AS-Interface (Protocol 2.11)

### Connections:

1 x 10cm cable with 4-pin-plug M12 (IEC 61076-2-101)

TYPE	SOLENOID	kg	ID-NO.
I910SK 2.0	0	1.3	2307140
I911SK 2.0	1	1.3	SUE2307141
I912SK 2.0	2	1.3	2307142
I913SK 2.0	3	1.3	2307143

\* Flat cable clamp for AS-Interface cable not included.  
Please order separately; refer to chapter accessories and spare parts 4.1.8

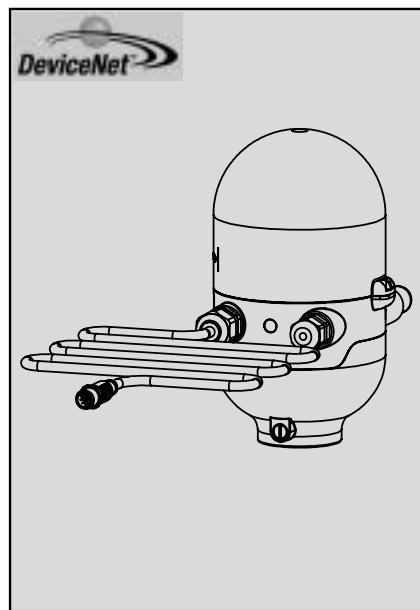
## INTELLITOP® 2.0

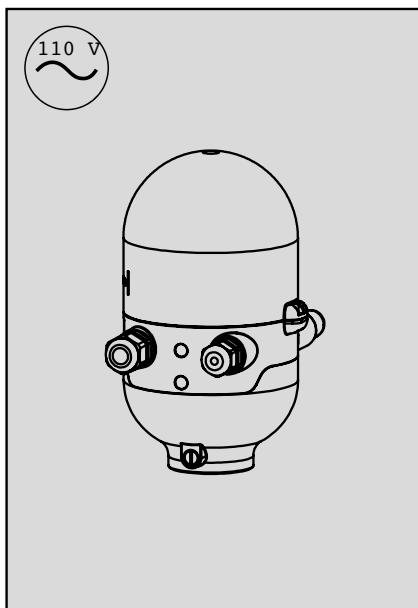
### Control Top IntelliTop® 2.0 DeviceNet

#### Connections:

1 x 80cm cable with 5-pin-plug M12 (IEC 61076-2-101)

TYPE	SOLENOID	kg	ID-NO.
I920S 2.0	0	1.3	2307180
I921S 2.0	1	1.3	2307181
I922S 2.0	2	1.3	2307182
I923S 2.0	3	1.3	2307183





**Control Top  
IntelliTop® 2.0  
110 V AC**

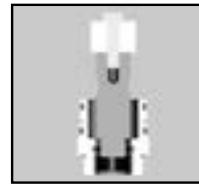
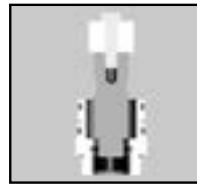
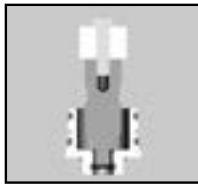
**Connections:**

1 x cable gland Ø 5-10mm

TYPE	SOLENOID	kg	ID-NO.
I940K 2.0	0	1.3	2307210
I941K 2.0	1	1.3	2307211
I942K 2.0	2	1.3	2307212
I943K 2.0	3	1.3	2307213

## INTELLITOP® 2.0, ACCESSORIES

### Mounting Set for Single Seat Valves SVP Model 2000 / SVP Select / SD Economic

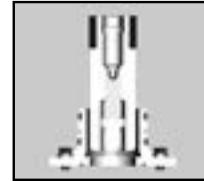


Metric DN 10-20  
OD-Tube DN 0.5"-0.75"  
DN ISO 8-15

Metric DN 25-100  
OD-Tube DN 1.0"-4.0"  
DN ISO 25-80

Metric DN 125-150  
OD-Tube DN 5.0"-6.0"  
DN ISO 100-125

TYPE	ID-NO.	ID-NO.	ID-NO.
.370.../..371.../..372...	2173148	SUE2146666	2144565
.373.../..374...	2173148	SUE2146666	2144565
.380...	2173148	SUE2146666	2144565
.385.../..386...	2173148	SUE2146666	2144565
.390.../..391.../..392.../..393...	2173148	SUE2146666	2144565
.394...	2173148	SUE2146666	2144565
SD 370 / 371		SUE2146666	



### Mounting Set for Double Seat Valves Model 1994 / Aseptic Process Valves M2010

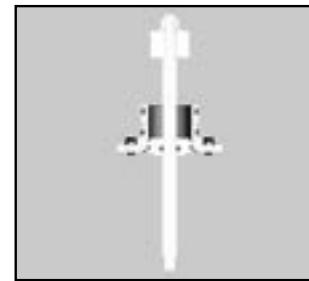
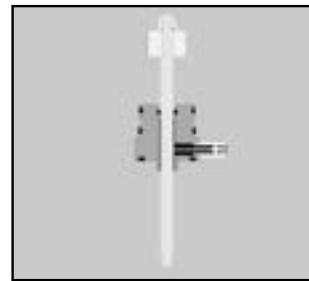
Metric	25	40	50	65	80	100	125	150
OD-Tube	1.0"	1.5"	2.0"	2.5"	3.0"	4.0"		6.0"
<b>TYPE</b>	<b>ID-NO.</b>							
D 601 / D 602 / D 603 / D 604	2173150	2173150	2173150	2173151	2173151	2173151	2173154	2173154
D 611 / D 612 / D 613 / D 614	2173150	2173150	2173150	2173151	2173151	2173151	2173154	2173154
D 621 / D 622 / D 623 / D 624	2173150	2173150	2173150	2173151	2173151	2173151	2173154	2173154
D 631 / D 632 / D 633 / D 634	2173150	2173150	2173150	2173151	2173151	2173151	2173154	2173154
D 624 S-sp	2173150	2173150	2173150	2173151	2173151	2173151	2173154	2173154
D 621 U	2173150	2173150	2173150	2173151	2173151	2173151	2173154	2173154
D 640 O / D 641 O		2173150	2173150	2173151	o.r.	o.r.		
D 650 O / D 651 O			2173150	2173151	o.r.	o.r.		
D 657 O / D 658 O				2173150	2173151	o.r.	o.r.	
A 800 / A 802 / A 803 / A 804				o.r.	o.r.	o.r.	o.r.	



### Mounting Set for Double Seat Valves DSV Complete / Aseptic Process Valves AS-DSV Secure

Metric	25	40	50	65	80	100	125	150
OD-Tube	1.0"	1.5"	2.0"	2.5"	3.0"	4.0"		6.0"
<b>TYPE</b>	<b>ID-NO.</b>							
D 601 / D 602 / D 603 / D 604	2173147	2173147	2173147	2173147	2173147	2173147		
D 611 / D 612 / D 613 / D 614	SUE2146666	SUE2146666	SUE2146666	SUE2146666	SUE2146666	SUE2146666		
D 621 / D 622 / D 623 / D 624	SUE2146666							
D 631 / D 632 / D 633 / D 634	SUE2146666							
D 624 S-sp	SUE2146666							
D 621 U	SUE2146666							
D 640 / D 641	SUE2146666	SUE2146666	SUE2146666	SUE2146666	SUE2146666	SUE2146666		
D 650 / D 651 / D 657 / D 658	SUE2146666	SUE2146666	SUE2146666	SUE2146666	SUE2146666	SUE2146666		
D 660 / D 661 / D 667 / D 668	SUE2146666	SUE2146666	SUE2146666	SUE2146666	SUE2146666	SUE2146666		
A 801 / A 802 / A 803 / A 804				SUE2146666	SUE2146666	SUE2146666		
A 840 / A 841				SUE2146666	SUE2146666	SUE2146666		
A 871 / A 872 / A 873 / A 874				SUE2146666	SUE2146666	SUE2146666		

## Mounting Set for Butterfly Valves, Leakage Butterfly Valves and Ball Valves



### Butterfly Valves

Metric DN 10-100  
OD-Tube DN 1.0"-4.0"  
DN ISO 10-100

Metric DN 125-150  
OD-Tube DN 5.0"-6.0"  
DN ISO 125-150

TYPE	ID-NO.
K 660 / K 680 / K 661 / K 681 / K 662 / K 682	SUE2159940
K 665 / K 685 / K 667 / K 687 / K 668 / K 688	SUE2159940

SUE2159940  
o.r.

SUE2159940  
o.r.

### Leakage Butterfly Valves

Metric DN 25-80  
OD-Tube DN 1.0"-3.0"  
DN ISO 25-80

Metric DN 100-150  
OD-Tube DN 4.0"-6.0"  
DN ISO 100

TYPE	ID-NO.
L 660 / L 680 / L 665 / L 685 / L 667 / L 687	SUE2159940

SUE2159940  
o.r.

### Ball Valves

Metric DN 10-50  
OD-Tube DN 1.0"-2.0"

Metric DN 65-100  
OD-Tube DN 2.5"-4.0"

TYPE	ID-NO.
H 660 / H 680 / H 661 / H 681 / H 662 / H 682	SUE2159940
H 665 / H 685 / H 667 / H 687 / H 668 / H 688	SUE2159940

SUE2159940  
o.r.

SUE2159940  
o.r.

## Mounting Set for SVP Select Overflow Valves EAF+



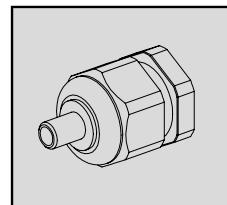
Metric DN 25-100  
OD-Tube DN ISO 1.0"-4.0"

FOR ACTUATOR SIZES	ID-NO.
1/2/3/4/6/7	2173577
5/8/9	2173714

## INTELLITOP® 2.0, ACCESSORIES / SPARE PARTS

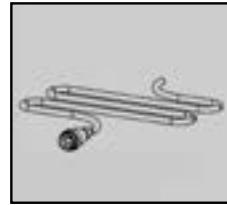
### Cable Gland

EXECUTION	SIZE	CABLE	ID-NO.
General	M16	Ø 2-6mm	2307259
General	M16	Ø 5-10mm	2307260



### Spare Cable

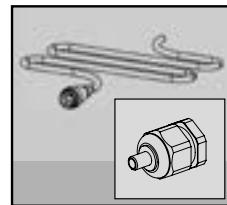
EXECUTION	SIZE	PIN	CABLE	ID-NO.
24V DC	M12	12	8cm Ø ca. 6mm	2307261
24V DC	M16	8	80cm Ø ca. 6mm	2310382
AS-Interface	M12	4	8cm Ø ca. 5mm	2307262
AS-Interface	M12	4	80cm Ø ca. 5mm	2307263
DeviceNet	M12	5	80cm Ø ca. 7mm	2307264
DeviceNet	7/8"	5	80cm Ø ca. 7mm	2310383



### Connecting Cable for External Access incl. Cable Gland M16 Ø 2-6mm (ID2307259)

E.g. upper stroke lift monitoring (S4) for Double Seat Valves Complete

EXECUTION	SIZE	PIN	CABLE	ID-NO.
General	M12	4	80cm Ø ca. 6mm	2161657



### Elbow Screw Fitting

EXECUTION	SIZE	TUBE/SCHLAUCH	ID-NO.
General	G1/8"	6mm	2116513*
General	G1/8"	6,35mm (1/4")	2101513
General	G1/4"	8mm (5/16")	2344384*
General	G1/4"	6mm	2116845
General	G1/4"	6,35mm (1/4")	2125116



\* Standard

### Silencer

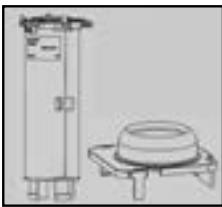
SIZE	ID-NO.
G1/4"	2307267





### Elektronic Module

EXECUTION	ID-NO.
24V DC	2307255
AS-Interface	2307256
DeviceNet	2307257
110V AC	2307258



### Position Measuring System Incl. LED Optical Fiber Plate

EXECUTION	ID-NO.
General	2307254



### Valve Module Set

EXECUTION	ID-NO.
General	2307252



### Cap

EXECUTION	ID-NO.
General	2307265



### O-Ring for Cap

EXECUTION	ID-NO.
General	2307266



### Locking Screw incl. Square Nut

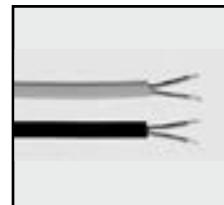
EXECUTION	ID-NO.
General	2307268

## INTELLITOP® 2.0, ACCESSORIES / SPARE PARTS

### AS-Interface Equipment

#### AS-Interface Flat Cable

APPLICATION/VERWENDUNG	COLOR/FARBE	MATERIAL	ID-NO.
AS-Interface BUS	yellow/gelb	PVC	2009868
External Voltage Supply (PELV) Externe Spannungsversorgung (PELV)	schwarz/black	PVC	2309005



#### AS-Interface Flat Cable Clamp (Stainless Steel)

for 4pin plug M12x1 / für 4-poligen Stecker M12x1

VOLTAGE SUPPLY BY	ATEX	MATERIAL	ID-NO.
External Voltage Supply (PELV)	---	1.4404 [AISI 316 L]	2309003
External Voltage Supply (PELV)	Zone 2/22	1.4404 [AISI 316 L]	2309002



#### AS-Interface Flat Cable Splitter (Stainless Steel)

ATEX	MATERIAL	ID-NO.
---	1.4404 [AISI 316 L]	2145054
Zone 2/22	1.4404 [AISI 316 L]	2309004



#### AS-Interface Splitter Box (Connection Flat Cable)

AS-Interface and auxiliary voltage for 8 x M12-plug 4 pins

MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2321965



#### AS-Interface Splitter Box (Connection 4-Pin M12-Plug)

AS-Interface and auxiliary voltage for 8xM12-plug 4 pins

MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2325003



#### AS-Interface Sensor G11 (Connection Flat Cable)

4 inputs for 2- / 3-wire sensors or 2 inputs for 4-wire sensors (PNP) / DC

MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2325004





**AS-Interface Sensor G11 (Connection 4-Pin M12-Plug)**

4 inputs for 2- / 3-wire sensors or 2 inputs for 4-wire sensors (PNP) / DC

MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2325005



**AS-Interface Splitter Box G10, Supply Via Flat Cable**

AS-Interface for M12 with stainless-steel screwcap

MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2325008

4.1



**AS-Interface Splitter Box G10, Supply Via Flat Cable**

AS-Interface and auxiliary voltage for M12 with stainless steel screwcap

MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2321914



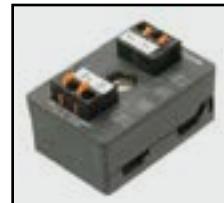
**AS-Interface Splitter Box G10, Supply Via Flat Cable**

AS-Interface and auxiliary voltage for 2 x M12

MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2325010

### AS-Interface Splitter Box G10, Supply Via Flat Cable

AS-Interface and auxiliary voltage for one double clamp each



MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP20	2325011

### AS-Interface Splitter Box G10, Supply Via Flat Cable

AS-Interface for cable outlet 1m with M12, Connection with stainless steel screwcap



MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2325012

### AS-Interface Splitter Box G10, Supply Via Flat Cable

AS-Interface and auxiliary voltage for cable outlet 1m with M12, Connection with stainless steel screwcap



MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2325013

### AS-Interface Sensor G10 Via Direct Cable Connection

2 Inputs and 1 Output for 2- / 3- wire sensors or 1 input for 4-wire sensor (PNP) / DC



MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP68/69k	2325006

### AS-Interface End Cap For Flat Cable

Screw connection with flat cable-profile gasket



MATERIAL	IP-PROTECTION DEGREE	ID-NO.
ULTRAMID	IP67	2307643

### Plug M12x1

for Pin-Terminal-Socket-Plug M12x1



MATERIAL	ID-NO.
PA	2309001

**AS-Interface Equipment**



**Connection Cable M12x1**

4-pin, M12x1 plug - M12x1 socket-plug

CABLE LENGTH/KABELLÄNGE	MATERIAL	ID-NO.
1 m	PVC / 1.4404 (AISI 316 L)	2915016
5 m	PVC / 1.4404 (AISI 316 L)	2915017



**T-Piece M12x1**

4-pin, M12x1 plug - M12x1 socket-plug

MATERIAL	ID-NO.
TPU / 1.4404 (AISI 316 L)	2156607



**AS-Interface Addressing Unit**

for 4pin plug M12x1

ID-NO.
2025902



**AS-Interface Handheld With Accessories  
(Programming Cable, Wall Plug Transformer) In A Case**

MATERIAL	IP-PROTECTION DEGREE	ID-NO.
PBT/PC	IP20	2325014

# INTELLITOP® 2.0, ACCESSORIES / SPARE PARTS

## Accessories

### Manual Control

ID-NO.  
2307270



### Service Adapter Set

CONTROL/STEUERUNG	CONNECTION/VERBINDUNG	ID-NO.
-------------------	-----------------------	--------

PC

USB

2307272





# SÜDMO

## PROXIMITY SWITCHES, PLUGS AND CABLES

CONTENTS

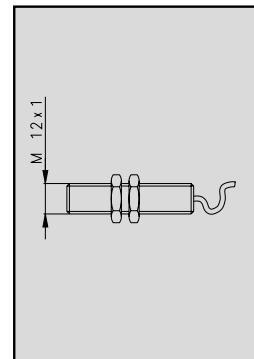
4.2

## PROXIMITY SWITCHES

### External Proximity Switch

**E 659 R** round type with cable, stainless steel execution, DC-PNP

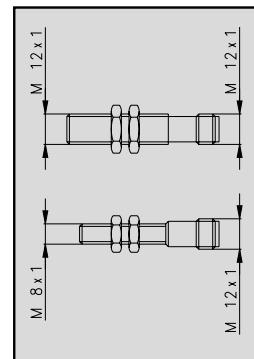
SIZE	CABLE LENGTH	ID-NR.
M 12x1	6 m	2154095
M 12x1	10 m	2154096

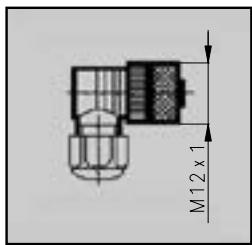


### External Proximity Switch

**E 659 U** round type with Universal-plug M 12x1, stainless steel execution, DC-PNP

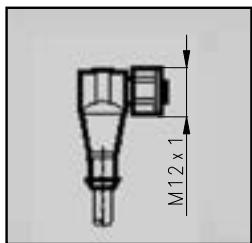
SIZE	ID-NR.
M 8x1	2028935
M 12x1	2123057



**Connector****Z 659** Universal-plug M 12x1, ready for wiring

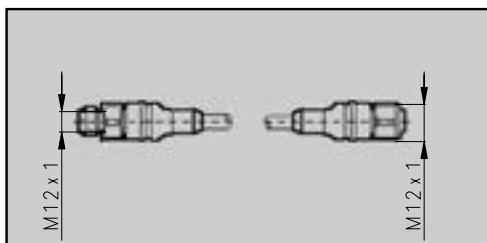
**ID-NR.**  
0425959

\* Scale on request

**Connector****Z 659 K** Universal-plug M 12x1, with cable

4.2

CABLE LENGTH	ID-NR.
5 m	2028591
10 m	2028592
25 m	2028593

**Connection Cable**

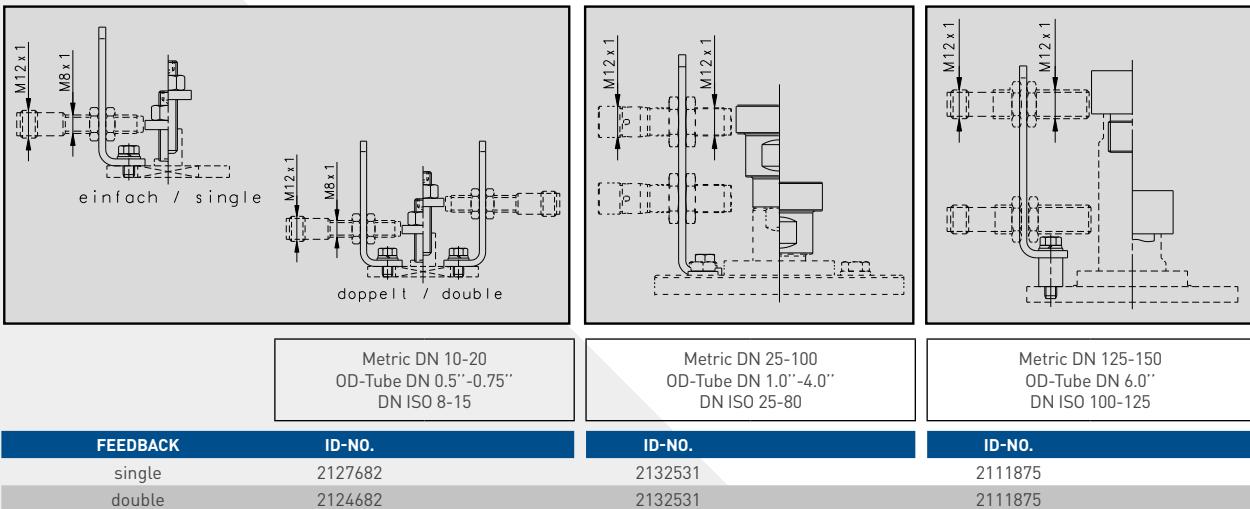
Universal-plug M 12x1

CABLE LENGTH	ID-NR.
1 m	2915016
5 m	2915017

## PROXIMITY SWITCHES, ACCESSORIES

### Mounting Set for Single Seat Valves SVP Model 2000 / SVP Select

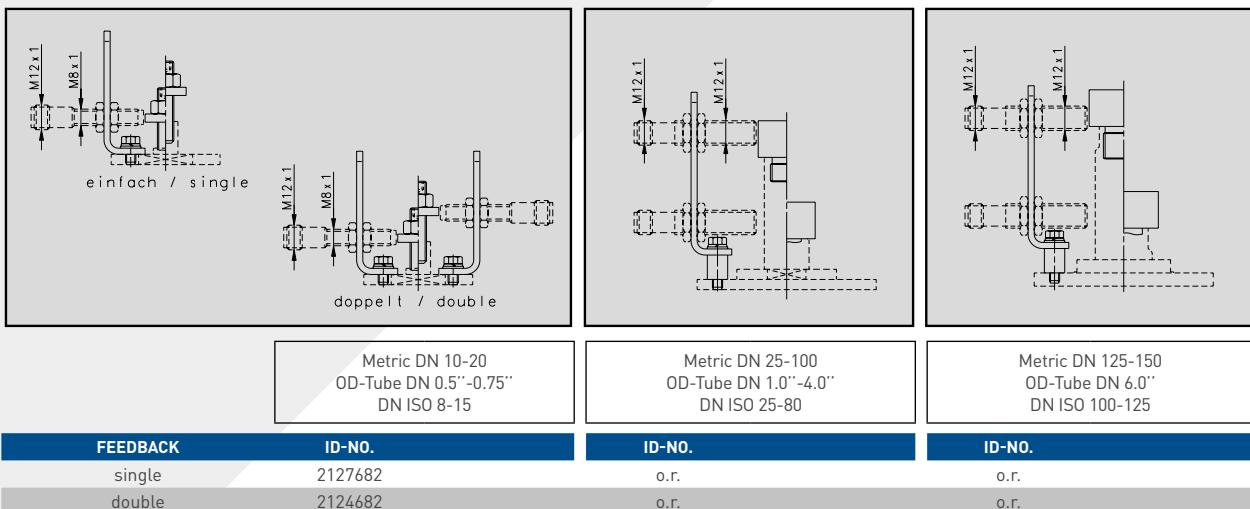
standard execution



<b>FEEDBACK</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
single	2127682	2132531	2111875
double	2124682	2132531	2111875

### Mounting Set for Single Seat Valves SVP Model 2000 / SVP Select

for adapted booster



<b>FEEDBACK</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
single	2127682	o.r.	o.r.
double	2124682	o.r.	o.r.

**Mounting Set for Single Seat Valves SVP Model 2000 / SVP Select**

for adapted 3-position actuator

**FEEDBACK**

FEEDBACK	ID-NO.
single	2140296
double	2140275

**ID-NO.**

ID-NO.
2125984
2125984
2301879
2301879

**Metric DN 10-20  
OD-Tube DN 0.5"-0.75"  
DN ISO 8-15**

**Metric DN 25-100  
OD-Tube DN 1.0"-4.0"  
DN ISO 25-80**

**Metric DN 125-150  
OD-Tube DN 6.0"  
DN ISO 100-125**

4.2

**Mounting Set for Single Seat Valves SVP Select**

Long Stroke execution

**FEEDBACK**

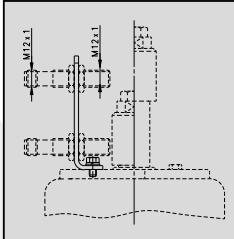
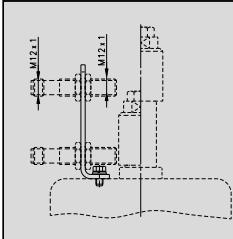
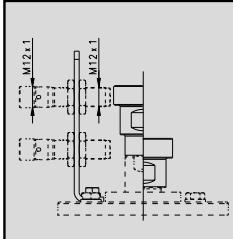
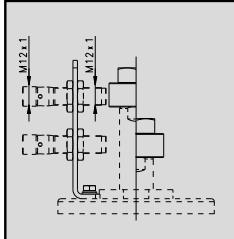
FEEDBACK	ID-NO.
single zu / closed	o.r.
single auf / open	o.r.
double	o.r.

**Metric DN 25-100  
OD-Tube DN 1.0"-4.0"  
DN ISO 25-80**

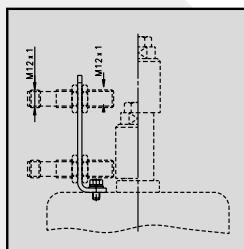
## PROXIMITY SWITCHES, ACCESSORIES

### Mounting Set for Double Seat Valves

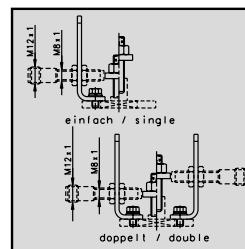
4.2

			
<b>DSV M1994</b> D 601-D 604		<b>DSV Complete</b> D 601-D 604	
<b>DSV M1994</b> D 611-D 614 D 621-D 624 D 631-D 634 D 624 S-sp D 621 U D 640 O-D 641 O D 650 O-D 658 O D 660-D 661		<b>DSV Complete</b> D 611-D 614 D 621-D 624 D 631-D 634 D 640-D 641 D 650-D 658 D 660-D 668 D-621 S-sp-D-624 S-sp D 621 U	
<b>SIZE</b>	<b>ID-NO.</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
DN 25-100/0.5"-4.0"/ISO 25-80	2142883	2901935	2132535
DN 125-150/6.0"	2142883	2901935	2132531
			2314515

### Mounting Set for Aseptic Process Valves M2010



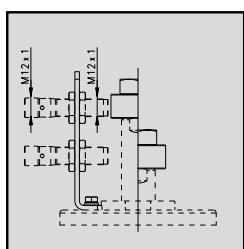
Main Valve  
A 801-A 804



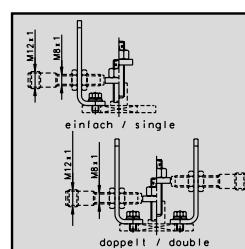
Shut-off Vale for CIP/SIP-savety space  
S 370 Select

<b>FEEDBACK</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
single	2901935	2127682
double	2901935	2124682

### Mounting Set for Aseptic Process Valves AS-DSV Secure

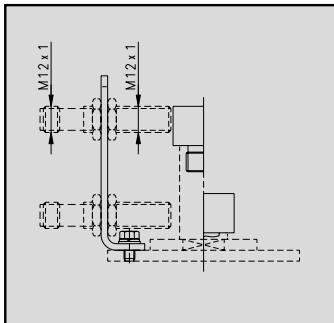


Main Valve  
A 801-A 804



Shut-off Vale for CIP/SIP-savety space  
S 370 Select

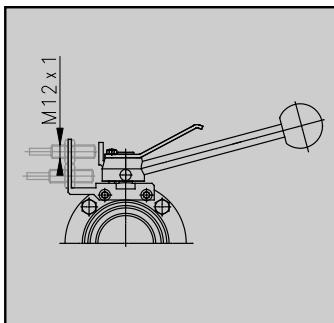
<b>FEEDBACK</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
single	2132531	2127682
double	2132531	2124682

**Mounting Set for SD-Economic**

Metric DN 40-100  
OD-Tube DN 1.5"-4.0"

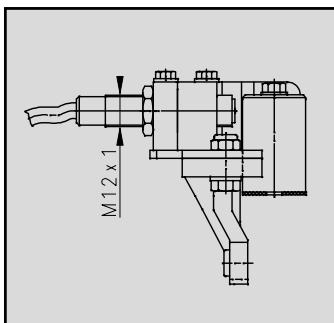
FEEDBACK	ID-NO.
double	2132531

4.2

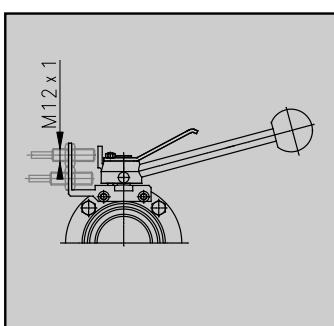
**Mounting Set for Manual Butterfly Valves**

inclusive handle

FEEDBACK	SIZE	ID-NO.
double	DN 15-40/1"-1.5"/ISO 25-40	SUE2013596
double	DN 50-100/2"-4"/ISO 50-100	SUE2019242
double	DN 125-150/5"-6"	SUE2007401

**Mounting Set for Manual Leakage Butterfly Valves**

FEEDBACK	SIZE	ID-NO.
double	DN 25-40/1"-1,5"/ISO25-40	2300882
double	DN 50-100/2"-4"/ISO 50-100	2008961
double	DN 125-150/5"-6"	2341585

**Mounting Set for Manual Ball Valves**

inclusive handle

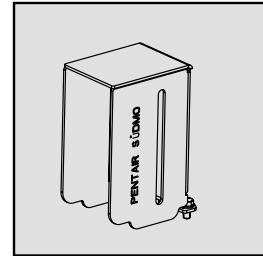
FEEDBACK	SIZE	ID-NO.
double	10	2142821
double	15	2142820
double	20	2142819
double	25-32 / 1.0"	2142620
double	40-50 / 1.5"-2.0"	SUE2019242
double	65-100 / 2.5"-4.0"	2142818

## PROXIMITY SWITCHES, ACCESSORIES

### Finger Guard for SVP Select and DSV Complete Valves

Material: 1.4301 (AISI 304)

SIZES	ID-NO.
Generell / General	2146670



### Fitting to Single Seat Valves SVP Model 2000 / SVP Select

Hygienic Executions		Aseptic Executions
SIZES	TYPE/TYP	TYPE/TYP
DN 25-150 / 1.0"-6.0"	S 370 - S 397	A 370 - A 397

Incompatible for following executions or adaptions!

- Size DN10-20
- Long Stroke Execution
- Booster
- 3-Position Actuator

### Fitting to Double Seal Valves SD Economic

SIZES	TYPE/TYP
DN 40-100 / 1.5"-4.0"	SD 370 - SD 372

### Fitting to Double Seat Valves DSV Model 1994 / DSV Complete

DSV Model 1994		DSV Complete
SIZES	TYPE/TYP	TYPE/TYP
DN 25-150 / 1.0"-6.0"	D 601 - D 604	D 601 - D 604
DN 25-150 / 1.0"-6.0"	D 611 - D 614	D 611 - D 614
DN 25-150 / 1.0"-6.0"	D 621 - D 624	D 621 - D 624
DN 25-150 / 1.0"-6.0"	D 631 - D 634	D 631 - D 634
DN 25-150 / 1.0"-6.0"	D 640 O - D 641 O	D 640 - D 641
DN 25-150 / 1.0"-6.0"	D 650 O - D 658 O	D 650 - D 658
DN 25-150 / 1.0"-6.0"	D 660 - D 661	D 660 - D 668
DN 25-150 / 1.0"-6.0"	D 624 S-sp	D 621 S-sp - D 624 S-sp
DN 25-150 / 1.0"-6.0"	D 621 U	D 621 U

Finger Guard for other valve series on request



# SÜDMO

## CONTROL VALVES

CONTENTS

CONTROL VALVES

5





# SÜDMO

## GENERAL INFORMATION SÜDMO CONTROL VALVES

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5.0

# SÜDMO CONTROL VALVES

## CONTROL VALVES SELECT

### PENTAIR SÜDMO CONTROL VALVES - FOR PROCESSES TO BE REGULATED ACCURATELY AND QUICKLY

Pentair Südmo has not only designed a manually operated Control Valve, but also a membrane operated Control Valve for extremely exact processes that have to be controlled quickly, such as inline dosing of concentrates. We also offer Pentair Südmo Control Valves with SVP actuator and a digital control top as an economical alternative to membrane actuator.

A general advantage of the Pentair Südmo Control Valve design is the fact that SVP units with a digital control top and control membrane with an electropneumatic positioner are interchangeable (even subsequently).

Further the two variants of Mixing and Diverting Control Valves ideally complete the programme. The concept brings together two single control valves to one three way valve. Depending on the requirement and fitted with the appropriate inserts either a mixing of two volume flows or a diverting of one media in two pipelines can be realized.



# SÜDMO CONTROL VALVES

## CONTROL VALVES SELECT

TECHNICAL SPECIFICATION			
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L), 1.4307 (AISI 304 L)	
	Optional	1.4435 (AISI 316 L)	Other materials on request
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)	
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature	EPDM 130° C/266° F*	P <sup>3</sup> diaphragm/PEEK 150°C/302°F*
	Sterilization temperature	EPDM 150° C/302° F* (approx. 20 min.)	P <sup>3</sup> diaphragm/PEEK 150°C/302°F*
<b>Pressures</b>	Operating pressure	< DN 80/3": 10 bar (145 psi) DN 125/150: 10 bar (145 psi)	DN 100/4": 6 bar (87 psi) 10 bar (145 psi) optional
	Control pressure	Diaphragm actuator: Min. 5 bar (72,5psi) - max. 7 bar (101,5 psi) SVP Select Actuator: Min. 6 bar (87 psi) - max. 8 bar (116 psi)	
	Product wetted surfaces	Ra < 0,8 µm	
<b>Surfaces</b>	Surfaces not product wetted	Bright-turned, Ra 1,6 µm	
	Optional	Surfaces product wetted e-polished, higher quality surfaces on request	
	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2009)	
<b>Connections</b>	Optional	Other tube diameters (e.g. DIN EN ISO 1127) on request	

\* Depending on operating parameters

# SÜDMO CONTROL VALVES

## CONTROL VALVES SELECT

### GENERAL CONSISTENCY OF SEALING MATERIALS

GENERAL CONSISTENCY	EPDM	HNBR
	+ very good hot water and steam resistancy + very good low temperature performance + good ozone resistancy (light resistance) + very high elasticity + very good durability (long lifetime)	+ suitable for animal fat contents (e.g. milk) + suitable for vegetable fat contents (e.g. olive oil) + long lifetime + aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil)
	- vegetable and animal oils - aliphatic, aromatic and chlorinated hydrocarbons (e.g. mineral oil, crude oil) - citron juices and flavors	- overheating steam - susceptible to certain detergents and disinfectants (nitric acid, formic acid or peracetic acid) - strongly swelling in polar solvents (acetone, methylcetone, ethylacetate, diethylether)
TYPICAL APPLICATION AREAS	• First choice for a multitude of applications	
	• Dairy • Wort	

# SÜDMO CONTROL VALVES

## CONTROL VALVES SELECT

---

### P<sup>3</sup>-DIAPHRAGM

- + extremely high chemical resistancy
- + very good temperature resistancy
- + good form stability
- + high mechanical capacitance

- fluorine

- Aseptic process applications

# SÜDMO CONTROL VALVES

## CONTROL VALVES SELECT

### PRODUCTION TEMPERATURES AND CLEANING SPECIFICATIONS

PRODUCTION PARAMETERS	EPDM	HNBR
<b>Product</b>		
Max. operation temperature	95°C / 203°F	95°C / 203°F
Min. operation temperature	1°C / 33.8°F	1°C / 33.8°F
<b>Steam</b>		
Temperature max. (continuously)	130°C (2.7 bar) / 266°F (39.1 psi)	121°C (1.9 bar) / 250°F (27.5 psi)
Temperature max. (short-time 15-20 min)	150°C (4.7 bar) / 302°F (68.1 psi)	140°C (3.6 bar) / 284°F (52.2 psi)
<b>Caustic (caustic soda)*</b>		
Diluted cleaning solution	< 5%	< 3%
Temperature min.	1°C / 33.8°F	1°C / 33.8°F
Temperature max.	80°C / 176°F	80°C / 176°F
<b>Acid (Nitric/Phosphoric/Peracetic acid)*</b>		
Diluted cleaning solution	< 3%	< 1.5%
Temperature min.	1°C / 33.8°F	1°C / 33.8°F
Temperature max.	40°C / 104°F	40°C / 104°F
<b>Disinfection*</b>		
Diluted disinfectant (based on peracetic acid)	< 0,7%	Not advisable for HNBR
Temperature min.	1°C / 33.8°F	Not advisable for HNBR
Temperature max.	30°C / 86°F	Not advisable for HNBR

### P<sup>3</sup>-DIAPHRAGM

150°C / 302°F  
1°C / 33.8°F

150°C [6.3 bar] / 302°F [91.3 psi]  
150°C [6.3 bar] / 302°F [91.3 psi]

Resistant to business specific  
detergent and cleaning concentrations!

Resistant to business specific  
detergent and cleaning concentrations!

Resistant to business specific  
detergent and cleaning concentrations!

### PLEASE NOTE

The resistance figures shown here are based on experiences and are given as a guideline, in coordination with our seal suppliers. Due to variable factors, such as temperatures, mechanical forces, media concentrations, and plant-specific operating parameters, the actual seal service life may vary.

The information provided is for general orientation only and Pentair Südmo does not guarantee. Please contact us for application specific cases or complex operating conditions.

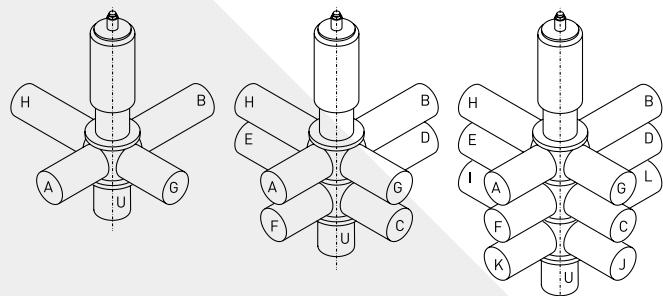
\* Keep contact times as short as possible.

After the cleaning cycle, all product-wetted and product-related surfaces (e.g. leakage chamber in the double seat valve) must be rinsed with pure water. Long contact times with disinfection solutions in particular have to be avoided.

# SÜDMO CONTROL VALVES

## CONTROL VALVES SELECT

### POSSIBLE PORT CONFIGURATIONS

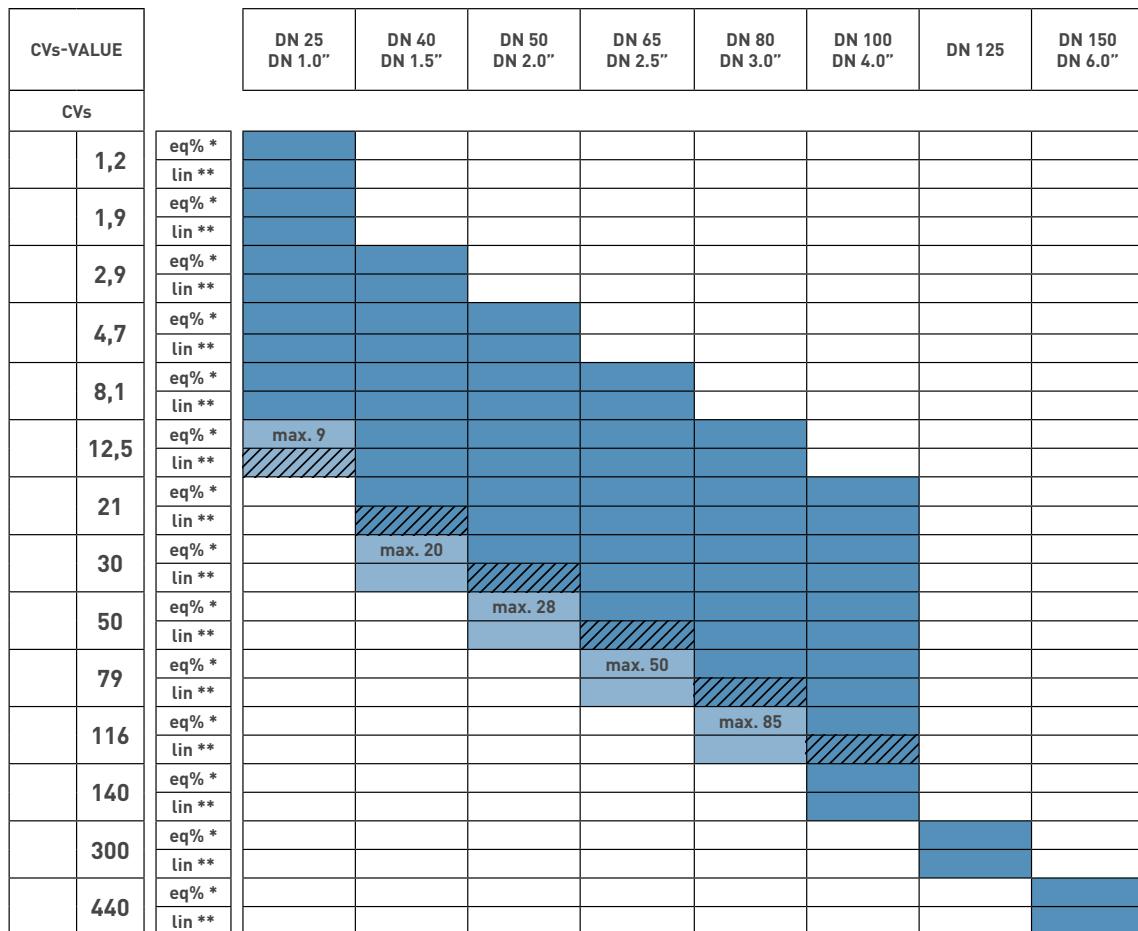


For additional ports and/or differing standard port configuration, please specify ports with letters.

# SÜDMO CONTROL VALVES

## CONTROL VALVES SELECT

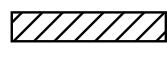
### CVs - Values for Control Valves Select



\* equal percentage

 = standard range of CVs-values

\*\* linear

 = Standard range of CVs-values with Distributing and Mixing Valves

 = Only available in pipes acc. to DIN 11850 series 2

# SÜDMO CONTROL VALVES

## ORDER FORM

**Designing of Control Valves requires exact specifications:**

**Customer:**

**customer-No.:**

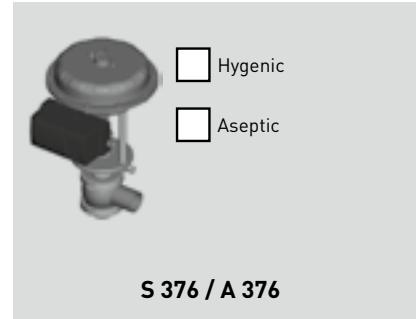
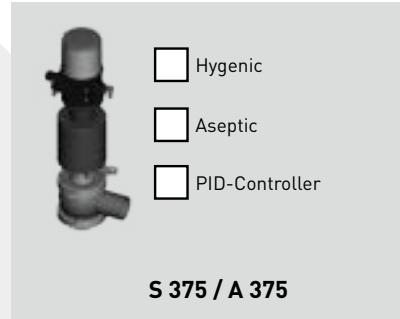
**phone:**

**Fax:**

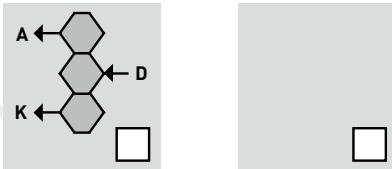
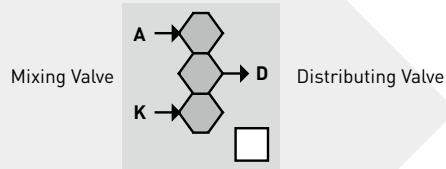
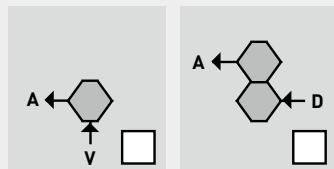
**Email:**

**project:**

Please mark your desired  
specifications and  
configurations with a cross



### 1. Housing



### 2. Connections

	welded	mating	thread	small-flange	small-fl. grooved	clamp	others	specify connection standard
A	<input type="checkbox"/>							
B	<input type="checkbox"/>							
F	<input type="checkbox"/>							
D	<input type="checkbox"/>							
U	<input type="checkbox"/>							
V	<input type="checkbox"/>							

### 3. Sizes

	DN 25/1"	DN 40 / 1.5"	DN 50/2"	DN 65/2.5"	DN 80/3"	DN 100/4"	DN 125	DN 150/6"
A	<input type="checkbox"/>							
B	<input type="checkbox"/>							
F	<input type="checkbox"/>							
D	<input type="checkbox"/>							
U	<input type="checkbox"/>							
V	<input type="checkbox"/>							

### 4. Pressure Level Operating Pressure

PN 6  PN 10  others

# SÜDMO CONTROL VALVES

## ORDER FORM

### 5. Material

1.4404 (AISI 316 L)

1.4435 (AISI 316 L)

### 6. Safety Position

closed  (air to open-spring to close)

open  (spring to open-air to close)

### 7. Sealing

metallically sealed

o-ring sealed

### 8. Sealing Material

EPDM  FKM

HNBR  VMQ

Diaphragm of the aseptic variants generally P<sup>3</sup>

### 9. CVs-Value (available CV-values see page 5.1.16)

KVs 1,0  1,6  2,5  4,0  7,0  11  12,8  18  26  43  50  68  79  100  116  120  260  300  380  440

Characteristic:

equal percentage  linear

### 10. Definition of CV-Value (if value 9. is not available, otherwise no specification needed)

5.0

a.) product(s)  
(exact specification e.g.  
viscosity, density etc.)

b.) others  
(e.g. cleaning, sterilisation)

temperature(s)	from	to	°C
pre pressure p1	from	to	bar
post pressure p2	from	to	bar
pressure drop p	from	to	bar

#### flow rate Q

min. flow rate Q	[m <sup>3</sup> /h]
normal flow rate Q	[m <sup>3</sup> /h]
max. flow rate Q	[m <sup>3</sup> /h]

### 11. other technical specification:

Bus, Atex, etc.

**SÜDMO** CONTROL VALVES

CONTROL VALVES SELECT

---

5.0



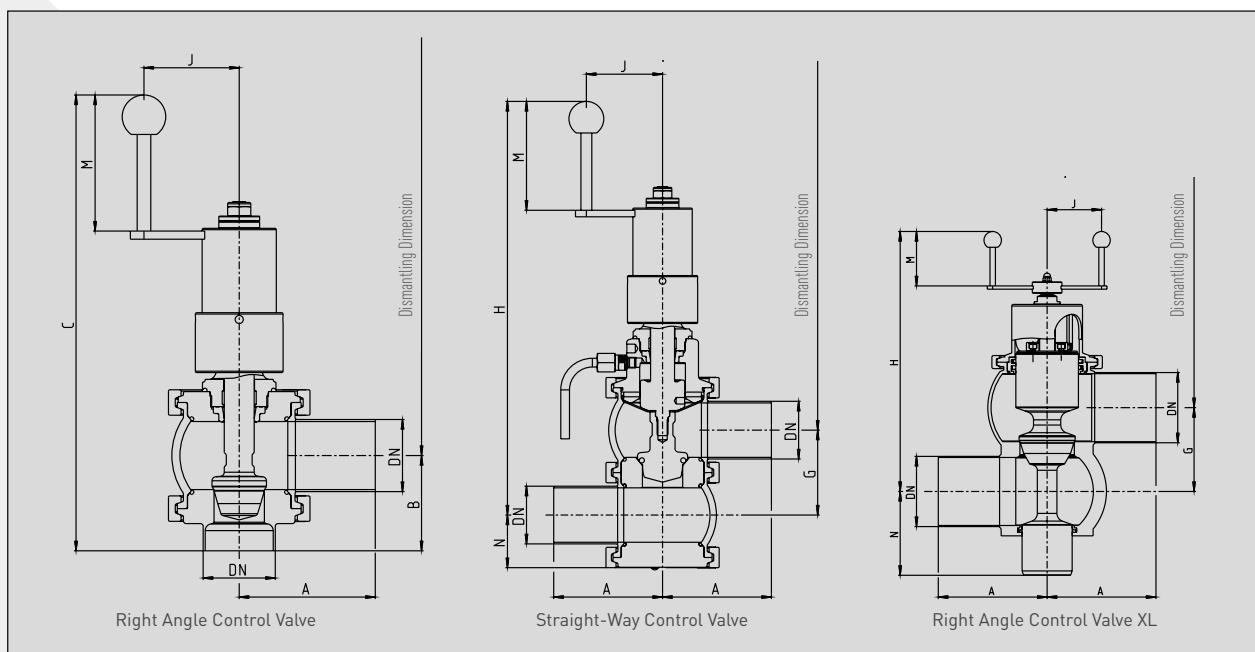
# SÜDMO

## CONTROL VALVES SELECT

CONTENTS

5.1

## CONTROL VALVE SELECT WITH MANUAL ACTUATOR



5.1

Select ... 275 ...

METRIC		DN	Tube	A	B	$C_1^*$	$C_2^*$	Stroke <sub>1</sub>	Stroke <sub>2</sub>	$F_1^*$	$F_2^*$	G	$H_1^*$	$H_2^*$	J	M	N
25	$\varnothing 29 \times 1.5$	80	60	335	372	20	12	348	390	58	333	370	70	100	39		
40	$\varnothing 41 \times 1.5$	80	60	339	376	20	12	358	400	66	345	382	70	100	43		
50	$\varnothing 53 \times 1.5$	100	70	355	392	20	16	373	410	78	363	400	70	100	49		
65	$\varnothing 70 \times 2.0$	100	80	398	435	30	20	423	460	94	412	449	100	100	57		
80	$\varnothing 85 \times 2.0$	120	90	426	468	30	24	453	495	109	445	487	100	100	64		
100	$\varnothing 104 \times 2.0$	150	100	445	492	30	30	473	520	128	473	520	100	100	74		
125	$\varnothing 129 \times 2.0$	200	-	-	-	60	-	-	-	154	695	-	100	100	135		
150	$\varnothing 154 \times 2.0$	200	-	-	-	60	-	-	-	180	715	-	100	100	165		

OD-TUBE		DN	Tube	A	B	$C_1^*$	$C_2^*$	Stroke <sub>1</sub>	Stroke <sub>2</sub>	$F_1^*$	$F_2^*$	G	$H_1^*$	$H_2^*$	J	M	N
1.0"	$\varnothing 25.40 \times 1.65$	80	50	321	358	20	12	344	305	50.1	321	358	70	100	34		
1.5"	$\varnothing 38.10 \times 1.65$	80	55	332	369	20	12	355	395	62.8	340	377	70	100	40.4		
2.0"	$\varnothing 50.80 \times 1.65$	100	65	349	386	20	16	367	404	75.5	359	396	70	100	46.8		
2.5"	$\varnothing 63.50 \times 1.65$	100	70	385	422	30	20	413	450	88.2	404	441	100	100	53.1		
3.0"	$\varnothing 76.20 \times 1.65$	120	80	412	454	30	24	444	486	100.8	433	475	100	100	59.4		
4.0"	$\varnothing 101.60 \times 2.11$	150	90	434	481	30	30	500	547	125.4	469	516	100	100	71.7		
6.0"	$\varnothing 152.40 \times 2.77$	200	-	-	-	60	-	-	-	180	715	-	100	100	165		

\*  $C_2$  /  $F_2$  /  $H_2$ : Aseptische Ausführung

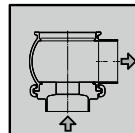
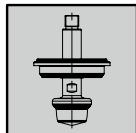
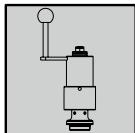
\*  $C_1$  /  $F_1$  /  $H_1$ : Stroke/Hub: Hygienische Ausführung

## CONTROL VALVE SELECT WITH MANUAL ACTUATOR

**Hyg. Control Valve** metallically sealed or with O-Ring (EPDM)

### **Select S 275 - W manual**

Right Angle Valve housing with changeable seat, profile gasket

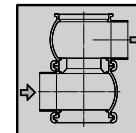
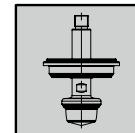
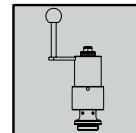


SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

### **Select S 275 - G manual**

split valve housing with changeable seat, profile gasket



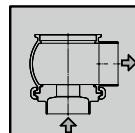
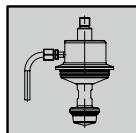
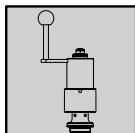
SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.
DN 125	o.r.
DN 150 / 6.0"	o.r.

**Asept. Control Valve** with Diaphragm (P<sup>3</sup>) / metallically sealed or with O-Ring (EPDM)

5.1

### **Select A 275 D - W manual**

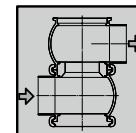
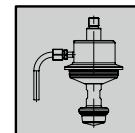
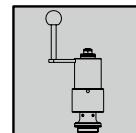
Right Angle Valve housing with changeable seat, diaphragm



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

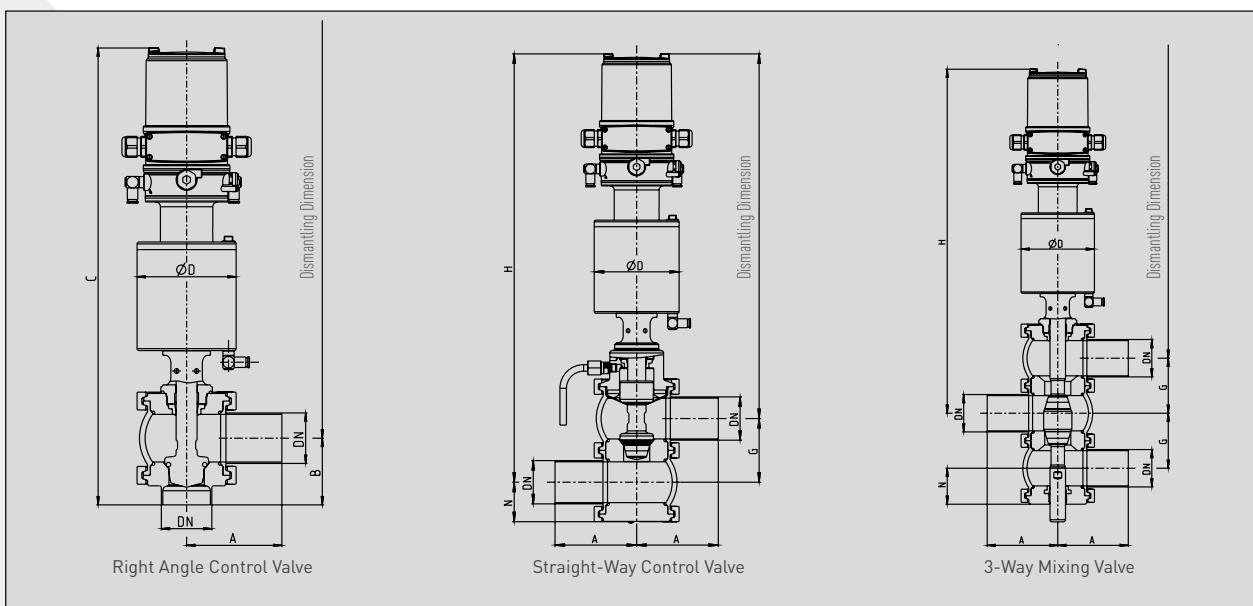
### **Select A 275 D - G manual**

split valve housing with changeable seat, diaphragm



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

## CONTROL VALVE SELECT WITH PNEUMATIC ACTUATOR



Select ... 375 ...

### METRIC

DN	Tube	A	B	C <sub>1</sub> *	C <sub>2</sub> *	ØD	Stroke <sub>1</sub>	Stroke <sub>2</sub>	F <sub>1</sub> *	F <sub>2</sub> *	G	H <sub>1</sub> *	H <sub>2</sub> *	N
25	Ø29 x 1.5	80	60	431	468	104	20	12	455	492	58	429	466	39
40	Ø41 x 1.5	80	60	435	472	104	20	12	470	507	66	441	478	43
50	Ø53 x 1.5	100	70	451	488	104	20	16	485	522	78	459	496	49
65	Ø70 x 2.0	100	80	550	587	129	30	20	565	602	94	564	601	57
80	Ø85 x 2.0	120	90	589	631	154	30	24	645	687	109	608	650	64
100	Ø104 x 2.0	150	100	608	655	154	30	30	675	722	128	636	683	74
125	Ø129 x 2.0	200	-	-	-	154	45	-	-	-	154	742	-	135
150	Ø154 x 2.0	200	-	-	-	169	45	-	-	-	180	782	-	165

### OD-TUBE

DN	Tube	A	B	C <sub>1</sub> *	C <sub>2</sub> *	ØD	Stroke <sub>1</sub>	Stroke <sub>2</sub>	F <sub>1</sub> *	F <sub>2</sub> *	G	H <sub>1</sub> *	H <sub>2</sub> *	N
1.0"	Ø25.40 x 1.65	80	50	419	456	104	20	12	445	482	50.1	419	456	34
1.5"	Ø38.10 x 1.65	80	55	428	465	104	20	12	460	497	62.8	436	473	40.4
2.0"	Ø50.80 x 1.65	100	65	444	481	104	20	16	480	517	75.5	455	492	46.8
2.5"	Ø63.50 x 1.65	100	70	502	539	129	30	20	555	592	88.2	520	557	53.1
3.0"	Ø76.20 x 1.65	120	80	575	617	154	30	24	635	677	100.8	596	638	59.4
4.0"	Ø101.60 x 2.11	150	90	597	644	154	30	30	670	717	125.4	633	680	71.7
6.0"	Ø152.40 x 2.77	200	-	-	-	169	45	-	-	-	180	782	-	165

\* C<sub>2</sub> / F<sub>2</sub> / H<sub>2</sub>: Aseptische Ausführung

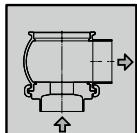
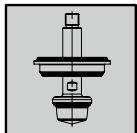
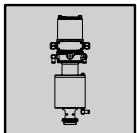
\* C<sub>1</sub> / F<sub>1</sub> / H<sub>1</sub>: Hygienische Ausführung

## CONTROL VALVE SELECT WITH PNEUMATIC ACTUATOR

### Hyg. Control Valve metallically sealed or with O-Ring (EPDM)

#### **Select S 375 - W pneumatic**

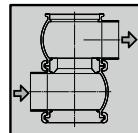
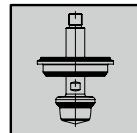
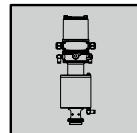
Right Angle Valve housing with changeable seat, profile gasket



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

#### **Select S 375 - G pneumatic**

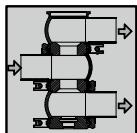
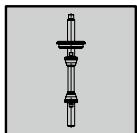
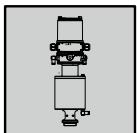
Split valve housing with changeable seat, profile gasket



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.
DN 125	o.r.
DN 150 / 6.0"	o.r.

#### **Select S 375 - 3G - D pneumatic**

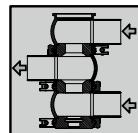
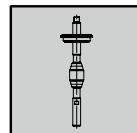
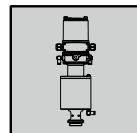
3-way Distributing Valve with split housing, profile gasket



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

#### **Select S 375 - 3G - M pneumatic**

3-way Mixing Valve with split housing, profile gasket

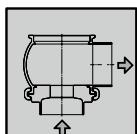
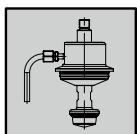
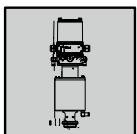


SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

### Asept. Control Valve with Diaphragm (P<sup>3</sup>) / metallically sealed or with O-Ring (EPDM)

#### **Select A 375 D - W pneumatic**

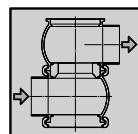
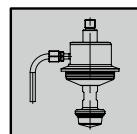
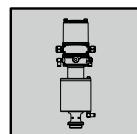
Right Angle Valve housing with changeable seat, diaphragm



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

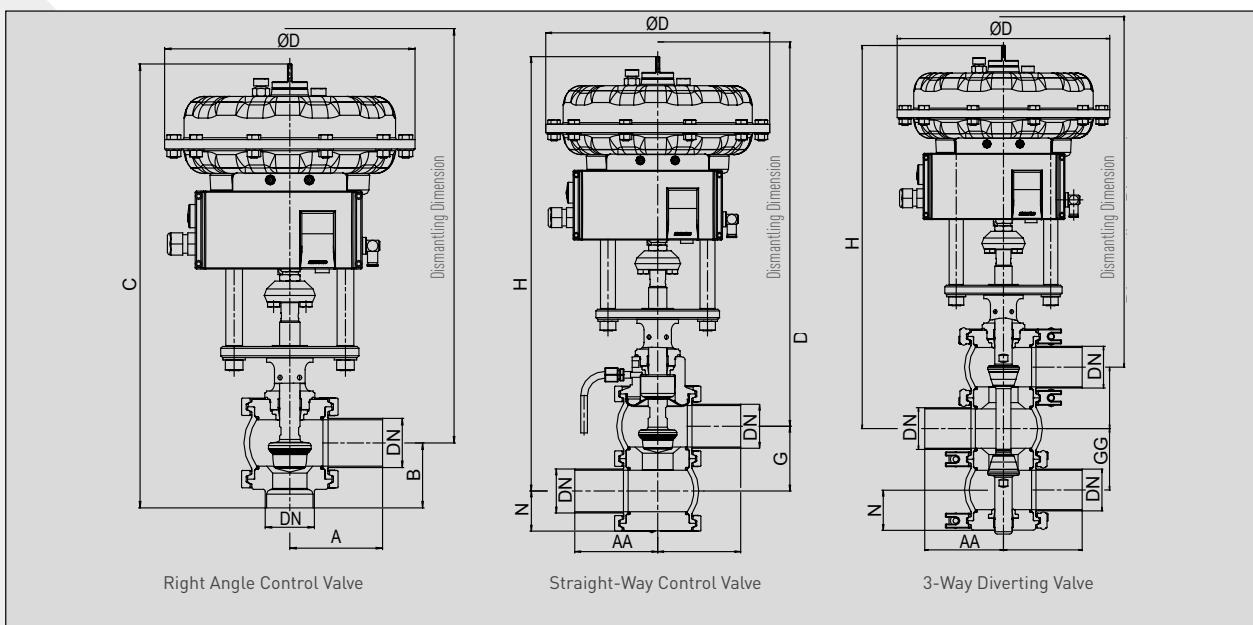
#### **Select A 375 D - G pneumatic**

Split valve housing with changeable seat, diaphragm



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

## CONTROL VALVE SELECT WITH DIAPHRAGM ACTUATOR



Select ... 376 ...

METRIC		DN	Tube	A	B	$C_1^*$	$C_2^*$	$\emptyset D$	Stroke <sub>1</sub>	Stroke <sub>2</sub>	$F_1^*$	$F_2^*$	G	$H_1^*$	$H_2^*$	N		
25	$\emptyset 29 \times 1.5$	80	60	459	496	270	20	12	485	522	58	457	494	39				
40	$\emptyset 41 \times 1.5$	80	60	463	500	270	20	12	500	537	66	469	506	43				
50	$\emptyset 53 \times 1.5$	100	70	478	515	270	20	16	515	552	78	486	523	49				
65	$\emptyset 70 \times 2.0$	100	80	517	554	270	30	20	570	607	94	530	567	57				
80	$\emptyset 85 \times 2.0$	120	90	544	586	270	30	24	600	642	109	563	605	64				
100	$\emptyset 104 \times 2.0$	150	100	564	611	270	30	30	630	677	128	592	639	74				
125	$\emptyset 129 \times 2.0$	200	-	-	-	400	60	-	-	-	154	788	-	135				
150	$\emptyset 154 \times 2.0$	200	-	-	-	400	60	-	-	-	180	826	-	165				
OD-TUBE		DN	Tube	A	B	$C_1^*$	$C_2^*$	$\emptyset D$	Stroke <sub>1</sub>	Stroke <sub>2</sub>	$F_1^*$	$F_2^*$	G	$H_1^*$	$H_2^*$	N		
1.0"	$\emptyset 25.40 \times 1.65$			80	50	445	482	270	20	12	475	512	50.1	445	482	34		
1.5"	$\emptyset 38.10 \times 1.65$			80	55	456	502	270	20	12	490	527	62.8	464	501	40.4		
2.0"	$\emptyset 50.80 \times 1.65$			100	65	473	510	270	20	16	510	547	75.5	483	520	46.8		
2.5"	$\emptyset 63.50 \times 1.65$			100	70	504	541	270	30	20	560	597	88.2	522	568	53.1		
3.0"	$\emptyset 76.20 \times 1.65$			120	80	530	572	270	30	24	590	632	100.8	551	593	59.4		
4.0"	$\emptyset 101.60 \times 2.11$			150	90	552	594	270	30	30	625	672	125.4	588	635	71.7		
6.0"	$\emptyset 152.40 \times 2.77$			200	-	-	-	400	60	-	-	-	180	826	-	165		

\*  $C_2 / F_2 / H_2$  / Stroke2: Aseptic execution

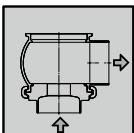
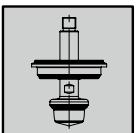
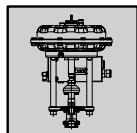
\*  $C_1 / F_1 / H_1$  / Stroke/Hub1: Hygienic execution

## CONTROL VALVE SELECT WITH DIAPHRAGM ACTUATOR

### Hyg. Control Valve metallically sealed or with O-Ring (EPDM)

#### **Select S 376 - W** pneumatic Diaphragm Actuator

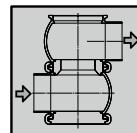
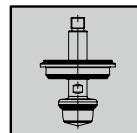
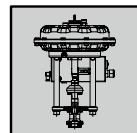
Right Angle Valve housing with changeable seat, profile gasket



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

#### **Select S 376 - G** pneumatic Diaphragm Actuator

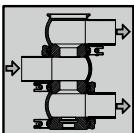
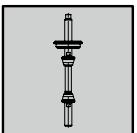
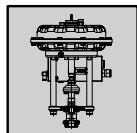
Split valve housing with changeable seat, profile gasket



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.
DN 125	o.r.
DN 150 / 6.0"	o.r.

#### **Select S 376 - 3G - D** pneumatic Diaphragm Actuator

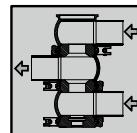
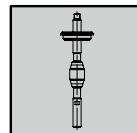
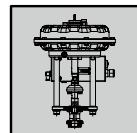
3-way Distributing Valve with split housing, profile gasket



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

#### **Select S 376 - 3G - M** pneumatic Diaphragm Actuator

3-way Mixing Valve with split housing, profile gasket

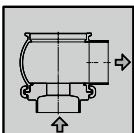
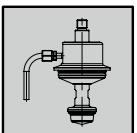
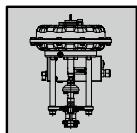


SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

### Asept. Control Valve with Diaphragm (P<sup>3</sup>) / metallically sealed or with O-Ring (EPDM)

#### **Select A 376 D - W** pneumatic Diaphragm Actuator

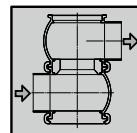
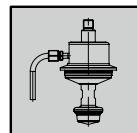
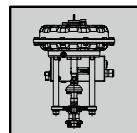
Right Angle Valve housing with changeable seat, diaphragm



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

#### **Select A 376 D - G** pneumatic Diaphragm Actuator

Split valve housing with changeable seat, diaphragm



SIZES	ID-NO.
DN 25 / 1.0"	o.r.
DN 40 / 1.5"	o.r.
DN 50 / 2.0"	o.r.
DN 65 / 2.5"	o.r.
DN 80 / 3.0"	o.r.
DN 100 / 4.0"	o.r.

## CONTROL VALVES, ACCESSORIES / SPARE PARTS

### Sets of Seals for Hygienic Select Control Valves, metallically sealed

#### Product Side

Select S375 - W  
Select S376 - W  
Select S275 - W

Select S375 - G  
Select S376 - G  
Select S275 - G

Select S376 - 3G  
Select S375 - 3G  
Select S275 - 3G

EPDM		EPDM		EPDM	
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"/ISO 25	2156223	2158301	2158307		
DN 40/1.5"	2156223	2158301	2158307		
DN 50/2.0"/ISO40	2158298	2158303	2158309		
DN 65/2.5"/ISO 50	2156229	2158304	2158310		
DN 80/3.0"/ISO 65	2158299	2158305	2158311		
DN 100/4.0"/ISO 80	2158300	2158306	2162465		
DN 125		2145854			
DN 150 / 6.0"		2145860			

### Sets of Seals for Aseptic Select Control Valves, metallically sealed

#### Product Side

Select A375 D - W  
Select A376 D - W  
Select A275 D - W

Select A275 D - G  
Select A375 D - G  
Select A376 D - G

EPDM (without Diaphragm)		EPDM (without Diaphragm)		P <sup>3</sup> -Diaphragm
SIZES	ID-NO.	ID-NO.	ID-NO.	
DN 25/1.0"/ISO 25	2158286	2158291	2143030	
DN 40/1.5"	2155790	2158292	2143030	
DN 50/2.0"/ISO40	2158287	2158293	2143031	
DN 65/2.5"/ISO 50	2158288	2158294	2142876	
DN 80/3.0"/ISO 65	2158289	2158295	2143032	
DN 100/4.0"/ISO 80	2158290	2158296	2143033	

**Sets of Seals for Hygienic Select Control Valves, O-Ring Sealed****Product Side**

Select S375 E - W Select S376 E - W Select S275 E - W	Select S375 E - G Select S376 E - G Select S275 E - G	Select S376 E - 3G Select S375 E - 3G Select S275 E - 3G
<b>EPDM</b>	<b>EPDM</b>	<b>EPDM</b>
<b>SIZES</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
DN 25/1.0"/ISO 25 DN 40/1.5"		
DN 50/2.0"/ISO40	Specify KV-value	Specify KV-value
DN 65/2.5"/ISO 50		
DN 80/3.0"/ISO 65		
DN 100/4.0"/ISO 80		
DN 125	2166590	
DN 150 / 6.0"	2166591	

**Sets of Seals for Aseptic Select Control Valves, O-Ring Sealed**  
**Dichtungssätze für aseptische Select Regelventile, O-Ring dichtend****Product Side / Produktseite**

Select A375 D E - W Select A376 D E - W Select A275 D E - W	Select A275 D E - G Select A375 D E - G Select A376 D E - G	
<b>EPDM (without Diaphragm)</b>	<b>EPDM (without Diaphragm)</b>	<b>P<sup>3</sup>-Diaphragm</b>
<b>SIZES</b>	<b>ID-NO.</b>	<b>ID-NO.</b>
DN 25/1.0"/ISO 25 DN 40/1.5"		2143030
DN 50/2.0"/ISO40	Specify KV-value	2143030
DN 65/2.5"/ISO 50		2143031
DN 80/3.0"/ISO 65		2142876
DN 100/4.0"/ISO 80		2143032
		2143033

## CONTROL VALVES, ACCESSORIES / SPARE PARTS

### Sets of Seals for Select Control Valves

#### Actuator Side

for Control Valves Select S 375 / A 375 D

SIZES	ID-NO.
DN 25-100/1"-4"/ISO25-80	2132039
DN 125-150/6"	o.r.

for Control Valves Select S 376 / A 376 D

SIZES	Actuator Diaphragm		NBR*
	ID-NO.	ID-NO.	
DN 25-100/1"-4"/ISO25-80	2127136	o.r.	2127135
DN 125-150/6"	2166592	o.r.	2166593

\*Set of Seals without diaphragm

#### Clamp for Connection of Valve Housings / Lanterns

VALVE SIZE	CLAMP SIZE	ID-NO.	
DN 25/1.0"/ISO 25	2.5"	0034447	
DN 40/1.5"	2.5"	0034447	
DN 50/2.0"/ISO40	3.0"	0034587	
DN 65/2.5"/ISO 50	3.5"	0036590	
DN 80/3.0"/ISO 65	4.0"	0034595	
DN 100/4.0"/ISO 80	5.0"	2142011	
DN 125	6.625"	2111992	
DN 150/6.0"	8.0"	2130160	



# SÜDMO

## MISCELLANEOUS PROCESS VALVES

CONTENTS

MISC. PROCESS VALVES

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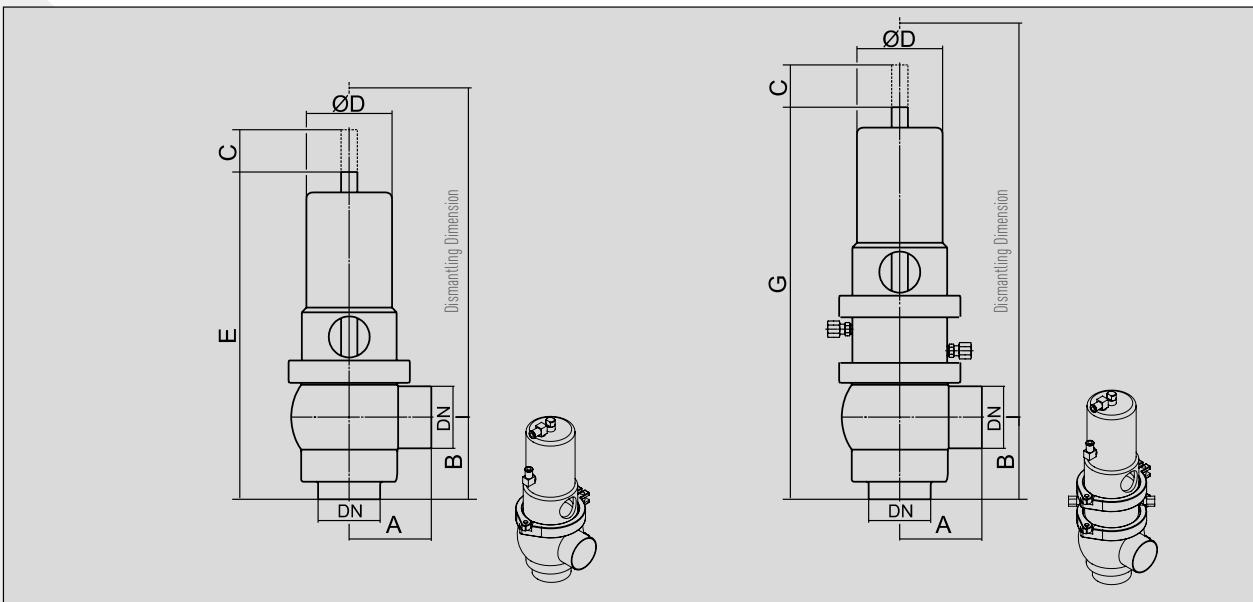
# SÜDMO

## CONSTANT PRESSURE VALVES

CONTENTS

6.1

## CONSTANT PRESSURE VALVES



Constant Pressure Valve

Constant Pressure Valve with steam barrier

		T 725 KV				T 725 KV DS				
METRIC	Tube	A	B	C	ØD	E	F	G	H	kg
DN										
25	Ø29 x 1.5	80	55	30	49,5	237	300	290	350	5,1
40	Ø41 x 1.5	80	60	34	68,5	255	325	308	380	5,2
50	Ø53 x 1.5	100	70	36	73	279	360	332	415	6,5
65	Ø70 x 2.0	100	80	45	88	306	405	368	470	9,4
80	Ø85 x 2.0	120	90	45	106	324	435	387	500	13,7
100	Ø104 x 2.0	150	100	50	128	354	485	426	560	21,7

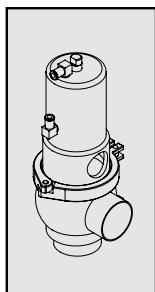
OD-TUBE		A	B	C	ØD	E	F	G	H	kg
DN										
1,0"		Ø25,40 x 1,65	80	55	30	49,5	237	300	290	350
1,5"		Ø38,10 x 1,65	80	60	34	68,5	255	325	308	380
2,0"		Ø50,80 x 1,65	100	70	36	73	279	360	332	415
2,5"		Ø63,50 x 1,65	100	80	45	88	306	405	368	470
3,0"		Ø76,20 x 1,65	120	90	45	106	324	435	387	500
4,0"		Ø101,60 x 2,11	150	100	50	128	354	485	426	560

## CONSTANT PRESSURE VALVES

TECHNICAL SPECIFICATION			
<b>Materials</b>	Product wetted parts Parts not product wetted	1.4404 (AISI 316 L) 1.4301 (AISI 304), 1.4307 (AISI 304 L)	Other materials on request
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM / PEEK	Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature Sterilization temperature	EPDM 130° C/265° F * EPDM 150°C/302°F * (approx. 20 min.)	
<b>Pressures</b>	Operating pressure Adjustment pressure	10 bar (145 psi) On request	Higher pressures on request
<b>Surfaces</b>	Product wetted surfaces	Ra < 0,8 µm	
<b>Connections</b>	Standard Option	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2009) Other tube diameters (e.g. DIN EN ISO 1127) on request	

\* Depending on operating parameters

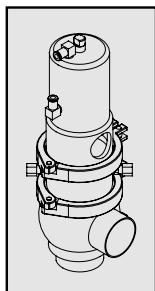
### Constant Pressure Valve T 725 KV



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2311300	1.0"	2311306
40	2311301	1.5"	2311307
50	2311302	2.0"	2311308
65	2311303	2.5"	2311309
80	2311304	3.0"	2311310
100	2311305	4.0"	2311311

6.1

### Constant Pressure Valve with Steam Barrier T 725 KV DS



METRIC	ID-NO.	OD-TUBE	ID-NO.
25	2311312	1.0"	2311318
40	2311313	1.5"	2311319
50	2311314	2.0"	2311320
65	2311315	2.5"	2311321
80	2311316	3.0"	2311322
100	2311317	4.0"	2311323

# CONSTANT PRESSURE VALVES

## ACCESSORIES / SPARE PARTS

### Sets of Seals for Constant Pressure Valves Product Side

for valve T 725 KV

SIZES	EPDM	FKM	HNBR
DN 25/1.0"/ISO 25	2161527	2913927	2163620
DN 40/1.5"	2161527	2913927	2163620
DN 50/2.0"/ISO40	2162732	2313652	2313653
DN 65/2.5"/ISO 50	2162742	2313654	2313655
DN 80/3.0"/ISO 65	2162752	2313656	2313657
DN 100/4.0"/ISO 80	2162762	2313658	2313659

### Sets of Seals for Constant Pressure Valves with Steam Barrier Product Side

for valve T 725 KV DS

SIZES	EPDM	FKM	HNBR
DN 25/1.0"/ISO 25	2313661	2313666	2313667
DN 40/1.5"	2313661	2313666	2313667
DN 50/2.0"/ISO40	2313660	2313670	2313671
DN 65/2.5"/ISO 50	2163507	2313672	2313673
DN 80/3.0"/ISO 65	2163552	2313674	2313675
DN 100/4.0"/ISO 80	2313662	2313676	2313677

### Sets of Seals for Constant Pressure Valves Actuator Side

SIZES	NBR
DN 25/1.0"/ISO 25	2162731
DN 40/1.5"	2162731
DN 50/2.0"/ISO40	2162730
DN 65/2.5"/ISO 50	2162740
DN 80/3.0"/ISO 65	2162750
DN 100/4.0"/ISO 80	2162760

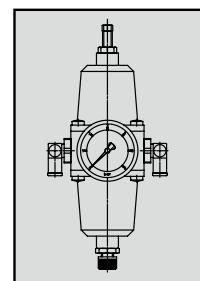
### Clamp for Connection of Valve Housing and Lantern

VALVE SIZE	CLAMP SIZE	ID-NO.
DN 25/1.0"/ISO 25	2.5"	0034447
DN 40/1.5"	2.5"	0034447
DN 50/2.0"/ISO40	3.0"	0034587
DN 65/2.5"/ISO 50	3.5"	0036590
DN 80/3.0"/ISO 65	4.0"	0034595
DN 100/4.0"/ISO 80	5.0"	2125807

### Pressure Controller

incl. pressure gauge, sheet metal housing and elbow hose connections

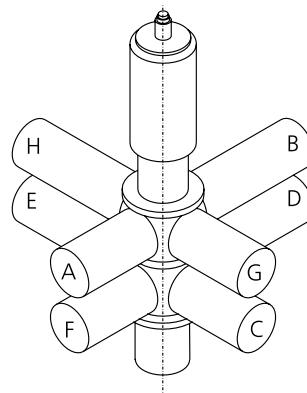
SIZES	ADJUSTMENT RANGE	HOLDING PRESSURE	ID-NO.
General	0.1 - 3.0 bar 1,45 - 43,5 psi	2.0 - 4.5 bar 29 - 62,25 psi	2025959
General	0.1 - 7.0 bar 1,45 - 101,5 psi	2.0 - 10.0 bar 29 - 145 psi	2918454



## KVS/CVS-VALUES

### FLOW MEASUREMENT

CONSTANT PRESSURE VALVE T 725 KV



#### DN 25

VALVE	KVS-VALUE	CVS-VALUE
Flow direction U -> A valve opened	16,6	19,3
Flow direction U -> A valve closed	0,6	0,7

#### DN 40

VALVE	KVS-VALUE	CVS-VALUE
Flow direction U -> A valve opened	46,6	54,2
Flow direction U -> A valve closed	0,8	0,9

#### DN 50

VALVE	KVS-VALUE	CVS-VALUE
Flow direction U -> A valve opened	65,2	75,9
Flow direction U -> A valve closed	1,0	1,1

#### DN 65

VALVE	KVS-VALUE	CVS-VALUE
Flow direction U -> A valve opened	95,0	110,6
Flow direction U -> A valve closed	1,1	1,2

#### DN 80

VALVE	KVS-VALUE	CVS-VALUE
Flow direction U -> A valve opened	153,0	178,1
Flow direction U -> A valve closed	1,2	1,3

#### DN 100

VALVE	KVS-VALUE	CVS-VALUE
Flow direction U -> A valve opened	245,0	285,1
Flow direction U -> A valve closed	1,8	2,0

**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**

6.1



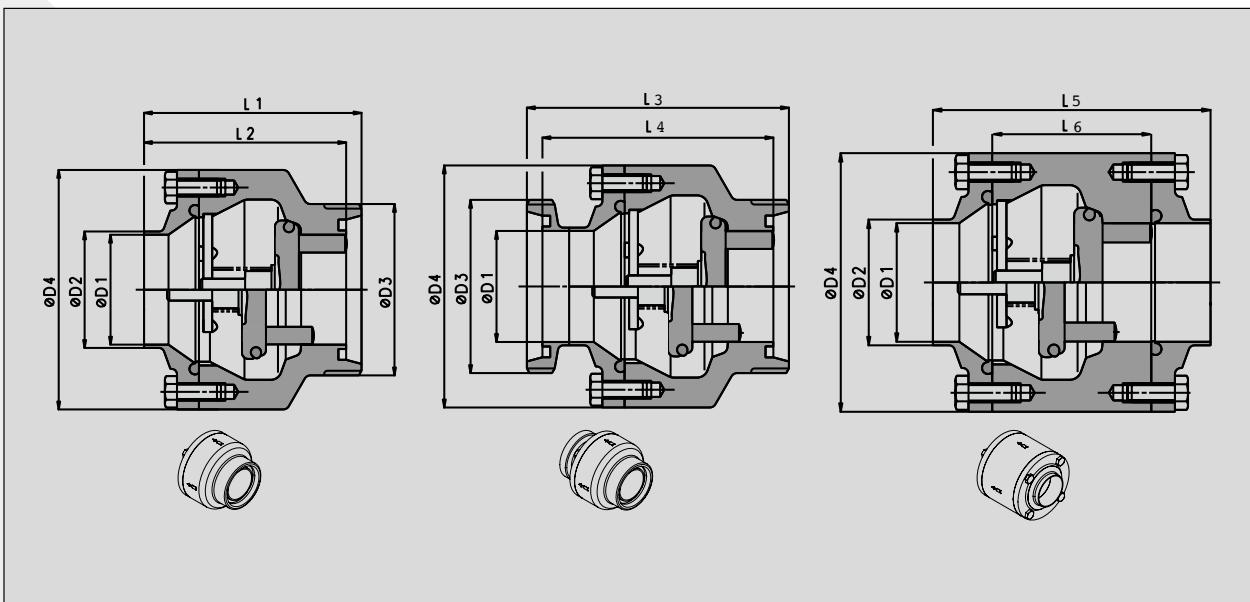
# SÜDMO

## NON-RETURN VALVES

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6.2

## NON RETURN VALVES M2010



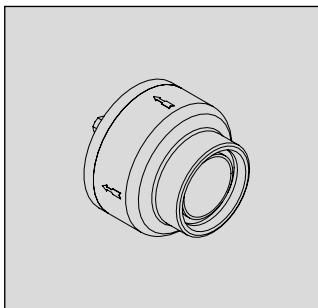
P 740  
Male/welding end

P 741  
2 x male

P 750  
sandwich style between small flanges

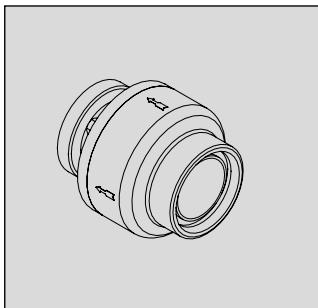
METRIC	DN	ØD1	ØD2	ØD3	ØD4	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	L <sub>4</sub>	L <sub>5</sub>	L <sub>6</sub>	kg (P740)	kg (P750)
	10	10	13	Rd 44x1/6"	62.5	73	67	90	80	95	45	0.9	1.4
	15	16	19	Rd 44x1/6"	62.5	73	67	90	80	95	45	0.9	1.4
	20	20	23	Rd 44x1/6"	62.5	73	67	92	80	95	45	0.9	1.4
	25	26	29	Rd 52x1/6"	84	80	73	102	88	98	48	1.5	2.5
	40	38	41	Rd 65x1/6"	96	90	83	112	98	108	58	2.3	3.4
	50	50	53	Rd 78x1/6"	109	99	91	112	108	117	67	3.0	4.4
	65	66	70	Rd 95x1/6"	126	114	106	139	123	131	81	4.5	6.3
	80	81	85	Rd 110x1/4"	141	125	117	150	134	142	92	5.0	7.4
	100	100	104	Rd 130x1/4"	161	139	129	169	149	154	104	7.3	9.5
	125	125	129	-	200	-	-	-	-	195	135	-	18.8
	150	150	154	-	230	-	-	-	-	210	150	-	24.7
OD-TUBE	DN	ØD1	ØD2	ØD4						L <sub>5</sub>	L <sub>6</sub>		
	0.5"	9.4	12.7		62.5					95	45		1.4
	0.75"	15.8	19.1		62.5					95	45		1.4
	1.0"	22.1	25.4		84					98	48		2.5
	1.5"	34.8	38.1		96					108	58		3.4
	2.0"	47.5	50.8		109					117	67		4.4
	2.5"	60.2	63.5		126					131	81		6.3
	3.0"	72.9	76.2		141					142	92		7.4
	4.0"	97.4	101.6		161					154	104		9.5
	5.0"	122.8	127		200					195	135		18.8
	6.0"	146.9	152.4		230					210	150		24.7

## NON RETURN VALVES M2010



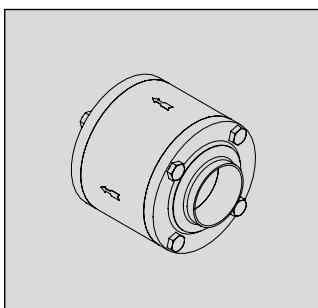
**Non-Return Valves, Male/Welding End (EPDM)**  
**P 740**

1.4404 (AISI 316 L)	
METRIC	ID-NO.
10	2916270
15	2916271
20	2916272
25	2308153
40	2308081
50	2308082
65	2308032
80	2308069
100	2160885



**Non-Return Valves, 2 x Male (EPDM)**  
**P 741**

1.4404 (AISI 316 L)	
METRIC	ID-NO.
10	2916279
15	2916280
20	2916281
25	2308152
40	2308079
50	2308080
65	2308033
80	2308070
100	2160884



**Non-Return Valves, Sandwich Style between Small Flanges (EPDM)**  
**P 750**

METRIC	ID-NO.	1.4404 (AISI 316 L)	
		OD-TUBE	ID-NO.
10	2916249	0.5"	2916260
15	2916250	0.75"	2916261
20	2916251	1.0"	SUE2308150
25	2308148	1.5"	SUE2308089
40	2308084	2.0"	SUE2308090
50	2308085	2.5"	2308109
65	2307986	3.0"	2308067
80	2308065	4.0"	2160887
100	2160886	5.0"	2308112
125	2308111	6.0"	2310313
150	2309464		

6.2

## NON RETURN VALVES M2005 / M2010

### ACCESSORIES / SPARE-PARTS

#### Sets of Seals for Non-Return Valves Seal(s) for pipe connection(s) not included

##### Product Side

for valves P 740 / P 741

EPDM	
SIZES	ID-NO.
DN 10	2916293
DN 15	2916293
DN 20	2916293
DN 25	2916294
DN 40	2916295
DN 50	2916296
DN 65	2916297
DN 80	2916298
DN 100	2916299

#### Sets of Seals for Non-Return Valves

##### Product Side

for valves P 750

EPDM	
SIZES	ID-NO.
DN 10	2916303
DN 15/0,5"	2916303
DN 20/0,75"	2916303
DN 25/1,0"	2916304
DN 40/1,5"	2916305
DN 50/2,0"	2916306
DN 65/2,5"	2916307
DN 80/3,0"	2916308
DN 100/4,0"	2916309
DN 125/5,0"	2916310
DN 150/6,0"	2916311

**KVS/CVS-VALUES****FLOW MEASUREMENT**

NON-RETURN VALVES P740/P750

$$\Delta P [\text{bar}] = \left( \frac{Q [\text{m}^3/\text{h}]}{KV} \right)^2 \Delta P [\text{PSI}] = \left( \frac{Q [\text{gal/min}]}{CV} \right)^2$$

**DN 25/OD 1.0"**

VALVE	KVS-VALUE	CVS-VALUE
P740/P750	20,0	23,3

**DN 80/OD 3.0"**

VALVE	KVS-VALUE	CVS-VALUE
P740/P750	146,0	169,9

**DN 40/OD 1.5"**

VALVE	KVS-VALUE	CVS-VALUE
P740/P750	41,0	47,7

**DN 100/OD 4.0"**

VALVE	KVS-VALUE	CVS-VALUE
P740/P750	251,0	292,1

**DN 50/OD 2.0"**

VALVE	KVS-VALUE	CVS-VALUE
P740/P750	56,0	65,2

**DN 125**

VALVE	KVS-VALUE	CVS-VALUE
P740/P750	383,0	445,7

**DN 65/OD 2.5"**

VALVE	KVS-VALUE	CVS-VALUE
P740/P750	106,0	123,4

**DN 150/OD 6.0"**

VALVE	KVS-VALUE	CVS-VALUE
P740/P750	465,0	541,1

**CVS: CVS-VALUE ACC. TO DIN EN 60534-2-3**

6.2



# SÜDMO

## SVP SELECT OVERFLOW VALVES

CONTENT

6.3

# SÜDMO SVP SELECT OVERFLOW VALVES

## PENTAIR SÜDMO OVERFLOW VALVES SVP SELECT TYPE EAF+ FEATURING ADJUSTABLE SPRING LOAD ACTUATORS

The EAF+ overflow valve series is an extension of the SVP Select Single Seat Valve series with adjustable set pressure actuator.

Apart from the SVP Select series there are also hygienic as well as aseptic designs available.

### DEFINITION OVERFLOW VALVE

- Overflow valves relieve pressure areas in cases of excessive pressure build-up in closed spaces (piping, containers, tanks)
- The output medium can be discharged or returned/directed into a closed system
- In terms of the EC Pressure Equipment Directive 97/23/EC overflow valves are not safety-equipped parts and do not possess any type of examination certificates

### ADVANTAGES OF SVP SELECT TYPE EAF+ OVERFLOW VALVES

- High operating pressures - up to 10 bar (145 psi)
- Simple adjustment of set pressure
- Low hysteresis of < 0.5 bar (7 psi)
- Standard with pneumatic lifting actuator for CIP cleaning
- Easy adaption of the IntelliTop 2.0
- Standard SVP Select seal kits
- Numerous industry authorizations and certifications



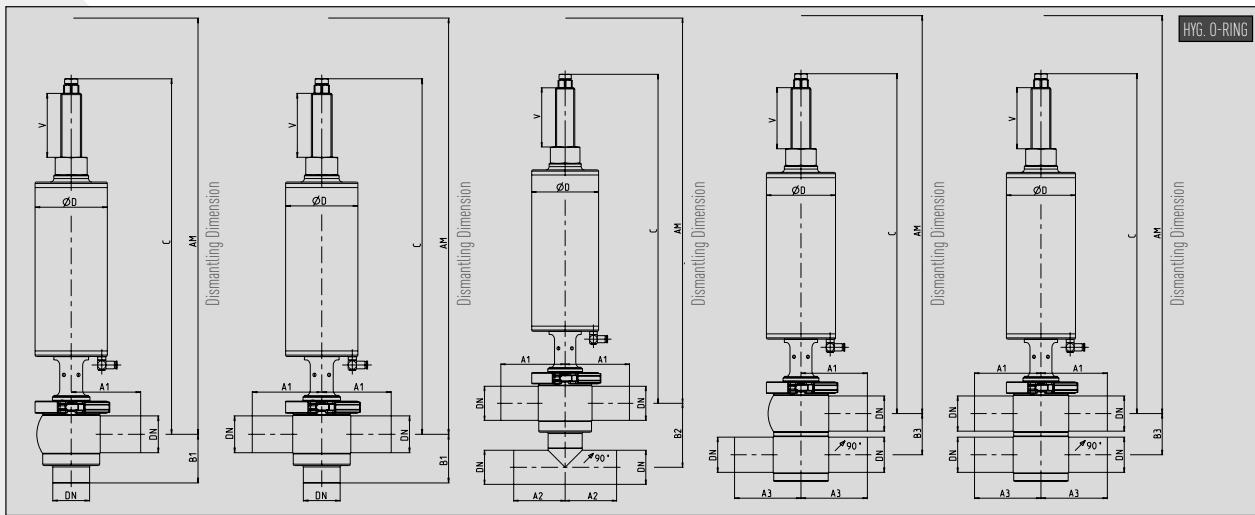
# SÜDMO SVP SELECT OVERFLOW VALVES

TECHNICAL SPECIFICATION			
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L)	Other materials on request
	Optional	1.4435 (AISI 316 L)	
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)	
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request
	Diaphragm (FDA)	P <sup>3</sup>	
<b>Temperatures</b>	Continuous operating temperature	EPDM 130°C/266°F * P <sup>3</sup> 150°C / 302 °F	Other sealing materials on request
	Sterilization temperature	EPDM 150°C/302°F * (approx. 20 min.) P <sup>3</sup> 150°C / 302 °F	
<b>Pressures</b>	Operating pressure	max. 12 bar (174 psi)	Other sealing materials on request
	Control pressure	Min. 6 bar (87 psi) - max. 8 bar (116 psi)	
<b>Surfaces</b>	Product wetted surfaces	Ra ≤ 0,8 µm	Other sealing materials on request
	Surfaces not product wetted	Bright-turned, Ra 1,6 µm	
	Optional	Product wetted surfaces e-polished, higher quality surfaces	
<b>Connections</b>	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-Tube (ASTM A270, DIN 11866 series C, ASME BPE-2009)	Other sealing materials on request
	Optional	Other tube diameters (e.g. DIN EN ISO 1127) on request	

\* Depending on operating parameters

6.3

## SVP SELECT OVERFLOW VALVES



Right Angle Valve

Double Right Angle Valve

S370E EAF+

S371E EAF+

S372E EAF+

S373E EAF+

S374E EAF+

### METRIC

DN	Tube	Actuator	Set Pressure		A1	A2	A3	B1	B2	B3	C	ØD	AM	V	HUB	kg
			[bar]	[psi]												
25	$\varnothing 29 \times 1.5$	1	0.5-4.0	7-58	80	48	80	60	75.5	41	506	104	555	85	22	7.7
		3	2.0-10.0	29-145	80	48	80	60	75.5	41	536	104	585	85	22	7.9
40	$\varnothing 41 \times 1.5$	1	0.5-3.5	7-50	80	58	80	60	82.5	50	510	104	580	85	17	7.5
		3	2.5-10.0	36-145	80	58	80	60	82.5	50	540	104	610	85	17	7.7
50	$\varnothing 53 \times 1.5$	2	0.5-3.5	7-50	100	78	100	70	99.5	62	512	104	595	85	21	8.5
		4	3.0-10.0	44-145	100	78	100	70	99.5	62	556	104	635	85	21	8.8
65	$\varnothing 70 \times 2.0$	3	0.5-3.0	7-43	100	100	100	80	119.5	80	554	104	650	85	27	9.9
		5	3.0-10.0	44-145	100	100	100	80	119.5	80	630	154	730	95	27	15.3
80	$\varnothing 85 \times 2.0$	6	0.5-3.0	7-43	120	125	120	90	137	95	580	154	690	85	30	16.4
		8	3.0-10.0	44-145	120	125	120	90	137	95	650	154	760	110	30	17
100	$\varnothing 104 \times 2.0$	7	0.5-3.5	7-50	150	150	150	100	157.5	114	586	154	715	85	31	18.7
		9	3.5-10.0	51-145	150	150	150	100	157.5	114	691	204	820	110	31	26.5

### OD-TUBE

DN	Tube	Actuator	Set Pressure		A1	A2	A3	B1	B2	B3	C	ØD	AM	V	HUB	kg
			[bar]	[psi]												
1.0"	$\varnothing 25.4 \times 1.65$	1	1.0-4.5	15-65	80	52	80	50	63.7	35	502	104	555	85	13	7.5
		3	3.0-10.0	43-145	80	52	80	50	63.7	35	532	104	585	85	13	7.6
1.5"	$\varnothing 38.1 \times 1.65$	1	1.0-3.5	15-50	80	58	80	55	75.6	43	509	104	580	85	10	7.4
		3	2.5-10.0	36-145	80	58	80	55	75.6	43	538	104	610	85	10	7.5
2.0"	$\varnothing 50.8 \times 1.65$	2	1.0-3.5	15-50	100	70	100	65	93.4	60	511	104	590	85	14	8.5
		4	3.5-10.0	51-145	100	70	100	65	93.4	60	555	104	635	85	14	8.8
2.5"	$\varnothing 63.5 \times 1.65$	3	1.0-3.5	15-50	100	78	100	70	104.8	73	551	104	650	85	18.1	9.7
		5	3.5-10.0	51-145	100	78	100	70	104.8	73	627	154	730	95	18.1	15.1
3.0"	$\varnothing 76.2 \times 1.65$	6	1.0-3.0	15-43	120	84	120	80	122.6	86	575	154	690	85	21.8	16.2
		8	3.0-10.0	44-145	120	84	120	80	122.6	86	645	154	760	110	21.8	16.9
4.0"	$\varnothing 101.6 \times 2.11$	7	0.5-3.5	7-50	150	102	150	90	146.3	108	585	154	715	85	28.4	18.5
		9	3.5-10.0	51-145	150	102	150	90	146.3	108	690	204	820	110	28.4	26.3

## SVP SELECT OVERFLOW VALVES



**Hyg. Right Angle Valve** with Profile Seal / O-Ring (EPDM)  
**Select S 370 E EAF+** pneumatic air to open-spring to close

METRIC	ACTUATOR	SET PRESSURE [bar]	ID-NO.		OD-TUBE	ACTUATOR	SET PRESSURE [bar]	ID-NO.	
25	1	0.5-4.0	2324000		1.0"	1	1.0-4.5	2324011	
	3	2.0-10.0	2324001			3	2.5-10.0	2324012	
40	1	0.5-3.5	2324002		1.5"	1	1.0-3.5	2324013	
	3	2.5-10.0	2324003			3	2.5-10.0	2324014	
50	2	0.5-3.5	2324004		2.0"	2	1.0-3.5	2324015	
	4	3.0-10.0	2318784			4	3.5-10.0	2324016	
65	3	0.5-3.0	2324005		2.5"	3	1.0-3.5	2324017	
	5	3.0-10.0	2324006			5	3.5-10.0	2324018	
80	6	0.5-3.0	2324007		3.0"	6	1.0-3.0	2324019	
	8	3.0-10.0	2324008			8	3.0-10.0	2324020	
100	7	0.5-3.5	2324009		4.0"	7	0.5-3.5	2324021	
	9	3.5-10.0	2324010			9	3.5-10.0	2324022	

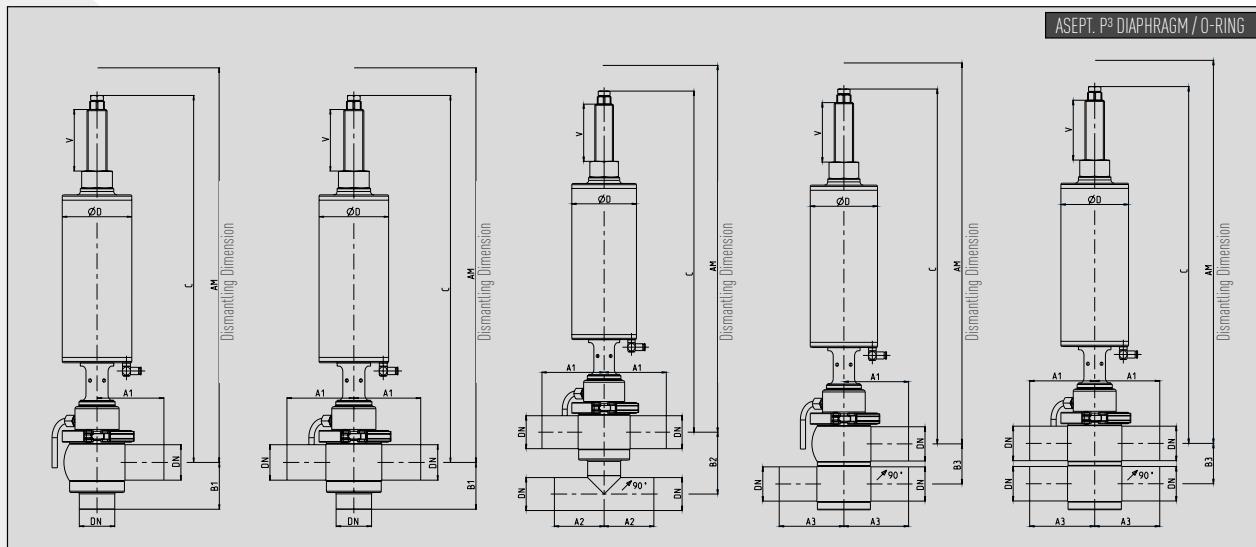


**Hyg. Straight-Way Valve** mit O-Ring (EPDM)  
**Select S 374 E EAF+** pneumatic air to open-spring to close

6.3

METRIC	ACTUATOR	SET PRESSURE [bar]	ID-NO.		OD-TUBE	ACTUATOR	SET PRESSURE [bar]	ID-NO.	
25	1	0.5-4.0	2324023		1.0"	1	1.0-4.5	2324035	
	3	2.0-10.0	2324024			3	2.5-10.0	2324036	
40	1	0.5-3.5	2324025		1.5"	1	1.0-3.5	2324037	
	3	2.5-10.0	2324026			3	2.5-10.0	2324038	
50	2	0.5-3.5	2324027		2.0"	2	1.0-3.5	2324039	
	4	3.0-10.0	2324028			4	3.5-10.0	2324040	
65	3	0.5-3.0	2324029		2.5"	3	1.0-3.5	2324041	
	5	3.0-10.0	2324030			5	3.5-10.0	2324042	
80	6	0.5-3.0	2324031		3.0"	6	1.0-3.0	2324043	
	8	3.0-10.0	2324032			8	3.0-10.0	2324044	
100	7	0.5-3.5	2324033		4.0"	7	0.5-3.5	2324045	
	9	3.5-10.0	2324034			9	3.5-10.0	2324046	

## SVP SELECT OVERFLOW VALVES



A370D-E EAF+

A371D-E EAF+

A372D-E EAF+

A373D-E EAF+

A374D-E EAF+

### METRIC

DN	Tube	Actuator	Set Pressure		A1	A2	A3	B1	B2	B3	C	ØD	AM	V	HUB	kg
			[bar]	[psi]												
25	Ø29x1.5	1	1.0-4.5	15-65	80	48	80	60	75.5	41	543	104	610	85	12	8.5
		3	3.0-10.0	36-145	80	48	80	60	75.5	41	573	104	640	85	12	8.7
40	Ø41x1.5	3	1.0-3.5	15-50	80	58	80	60	82.5	50	547	104	630	85	12	8.5
		2	2.5-10.0	36-145	80	58	80	60	82.5	50	577	104	660	85	12	8.7
50	Ø53x1.5	2	1.0-3.5	15-50	100	78	100	70	99.5	62	549	104	640	85	16	9.4
		4	3.5-10.0	51-145	100	78	100	70	99.5	62	593	104	685	85	16	9.7
65	Ø70x2.0	3	0.5-3.0	7-43	100	100	100	80	119.5	80	591	104	695	85	22	16.3
		5	3.0-10.0	44-145	100	100	100	80	119.5	80	667	154	770	95	22	16.5
80	Ø85x2.0	6	0.5-3.0	7-43	120	125	120	90	137	95	621	154	745	85	24	17.9
		8	3.0-10.0	44-145	120	125	120	90	137	95	691	154	815	110	24	18.5
100	Ø104x2.0	7	0.5-3.0	7-50	150	150	150	100	157.5	114	633	154	760	85	32.5	20.5
		9	3.0-10.0	44-145	150	150	150	100	157.5	114	738	204	865	110	32.5	28.4

### OD-TUBE

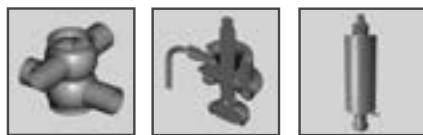
DN	Tube	Actuator	Set Pressure		A1	A2	A3	B1	B2	B3	C	ØD	AM	V	HUB	kg
			[bar]	[psi]												
1.0"	Ø25.4X1.65	1	1.0-5.0	15-72	80	52	80	50	63.7	35	539	104	605	85	7	8.2
		3	3.5-10.0	51-145	80	52	80	50	63.7	35	569	104	635	85	7	8.4
1.5"	Ø38.1X1.65	1	1.0-3.5	15-50	80	58	80	55	75.6	43	545	104	615	85	12	8.4
		3	2.5-10.0	36-145	80	58	80	55	75.6	43	575	104	635	85	12	8.5
2.0"	Ø50.8X1.65	2	1.0-3.5	15-50	100	70	100	65	93.4	60	548	104	625	85	16	9.3
		4	3.5-10.0	51-145	100	70	100	65	93.4	60	592	104	670	85	16	9.6
2.5"	Ø63.5X1.65	3	0.5-3.0	7-50	100	78	100	70	104.8	73	588	104	675	85	22	10.8
		5	3.0-10.0	44-145	100	78	100	70	104.8	73	664	154	755	95	22	16.2
3.0"	Ø76.2X1.65	6	0.5-3.0	7-43	120	84	120	80	122.6	86	617	154	730	85	24	17.7
		8	3.0-10.0	44-145	120	84	120	80	122.6	86	687	154	800	110	24	18.3
4.0"	Ø101.6X2.11	7	0.5-3.5	7-50	150	102	150	90	146.3	108	632	154	760	85	28.4	20.4
		9	3.5-10.0	51-145	150	102	150	90	146.3	108	632	204	865	110	28.4	28.2

## SVP SELECT OVERFLOW VALVES



**Asept. Right Angle Valve** with Diaphragm [P<sup>3</sup>] and O-Ring (EPDM)  
Select A 370 D-E EAF+ pneumatic air to open-spring to close

METRIC	ACTUATOR	SET PRESSURE [bar]	ID-NO.		OD-TUBE	ACTUATOR	SET PRESSURE [bar]	ID-NO.	
25	1	1.0-4.5	2323621		1.0"	1	1.0-5.0	2324049	
	3	2.5-10.0	2323622			3	3.5-10.0	2324050	
40	1	1.0-3.5	2323623		1.5"	1	1.0-3.5	2324051	
	3	2.5-10.0	2323624			3	2.5-10.0	2324052	
50	2	1.0-3.5	2323625		2.0"	2	1.0-3.5	2324053	
	4	3.5-10.0	2323626			4	3.5-10.0	2324054	
65	3	0.5-3.0	2323627		2.5"	3	0.5-3.0	2324055	
	5	3.0-10.0	2323628			5	3.0-10.0	2324056	
80	6	0.5-3.0	2323629		3.0"	6	0.5-3.0	2324057	
	8	3.0-10.0	2324047			8	3.0-10.0	2324058	
100	7	0.5-3.0	2324048		4.0"	7	0.5-3.5	2324059	
	9	3.0-10.0	2323950			9	3.5-10.0	2324060	



**Asept. Straight-Way Valve** with Diaphragm [P<sup>3</sup>] and O-Ring (EPDM)  
Select A 374 D-E EAF+ pneumatic air to open-spring to close

METRIC	ACTUATOR	SET PRESSURE [bar]	ID-NO.		OD-TUBE	ACTUATOR	SET PRESSURE [bar]	ID-NO.	
25	1	1.0-4.5	2324061		1.0"	1	1.0-5.0	2324073	
	3	2.5-10.0	2324062			3	3.5-10.0	2324074	
40	1	1.0-3.5	2324063		1.5"	1	1.0-3.5	2324075	
	3	2.5-10.0	2324064			3	2.5-10.0	2324076	
50	2	1.0-3.5	2324065		2.0"	2	1.0-3.5	2324077	
	4	3.5-10.0	2324066			4	3.5-10.0	2324078	
65	3	0.5-3.0	2324067		2.5"	3	0.5-3.0	2324079	
	5	3.0-10.0	2324068			5	3.0-10.0	2324080	
80	6	0.5-3.0	2324069		3.0"	6	0.5-3.0	2324081	
	8	3.0-10.0	2324070			8	3.0-10.0	2324082	
100	7	0.5-3.0	2324071		4.0"	7	0.5-3.5	2324083	
	9	3.0-10.0	2324072			9	3.5-10.0	2324084	

## SVP SELECT OVERFLOW VALVES

---

6.3

## SVP SELECT OVERFLOW VALVES SPARE PARTS

### Sets of Seals for Hygienic Overflow Valves with Profile Seal / O-Ring Product Side

For valves SVP Select S 370-374 EAF+

	EPDM	FKM	HNBR
SIZES	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2132024	2143626	2156768
DN 40/1.5"	2132025	2143627	2156741
DN 50/2.0"	2132026	2143628	2156745
DN 65/2.5"	2132027	2143629	2156748
DN 80/3.0"	2132028	2143630	2156738
DN 100/4.0"	2132029	2143631	2156739

### Sets of Seals for Aseptic Overflow Valves with Diaphragm (P<sup>3</sup>) and O-Ring Product Side

For valves SVP Select A 370-374D-EAF+

	EPDM (without diaphragm)	FKM (without diaphragm)	HNBR (without diaphragm)	P <sup>3</sup> -Diaphragm
SIZES	ID-NO.	ID-NO.	ID-NO.	ID-NO.
DN 25/1.0"	2155447	2306442	2306444	2143030
DN 40/1.5"	2155448	2306443	2306445	2143030
DN 50/2.0"	2155449	2158114	2306446	2143031
DN 65/2.5"	2155450	2158537	2306447	2142876
DN 80/3.0"	2155451	2158347	2306448	2143032
DN 100/4.0"	2155452	2158357	2306449	2143033

6.3

### Actuator Side (actuator sizes 1-9)

NBR	
SIZES	
DN 25-100/1.0"-4.0"	ID-NO. 2174329

Please refer for seal kits and spare parts for further variants to catalog chapter 1.8.

## SVP SELECT OVERFLOW VALVES TYP EAD

### OPTION: OVERFLOW VALVES TYPE EAD

Also available as an option: pneumatic version without spring tension (Type EAD). The overflow valve set pressure is defined by pressure overlay of the actuator piston. To set the overlay pressure, and subsequently, the set pressure of the overflow valves, an external filter pressure regulator is used.

The catalog prices for Overflow Valves Type EAD can be calculated like this:

Catalog price of the pneumatic shut-off valve SVP Select (Type 370-374 / A370-374D) from the chapters 1.1 and 1.5, plus additional price EAD.

ID Numbers on request.

- **Advantages:** No spring rate
- **Disadvantages:** No safety position in case of air outage



6.3

### Additional for execution EAD

#### SIZES

DN 25-100/1.0"-4.0"

Technical specifications on request.



# SÜDMO

## MISCELLANEOUS PROCESS EQUIPMENT

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MISC. PROCESS EQUIPMENT

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# SÜDMO

## SAMPLING VALVES

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7.1

# ASEPT. SAMPLING VALVES, KIT SYSTEM

**1**

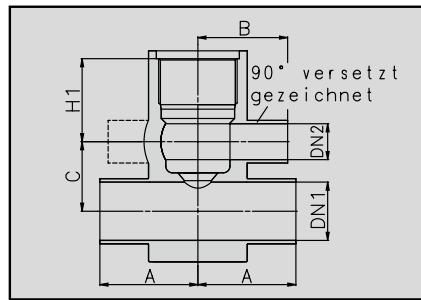
## Housings

### Sampling Housing

1.4404 (AISI 316L)

#### METRIC

DN1	DN2	A	B	C	H1	ID-NO.
10	10	35	35	27	34	2302100
15	10	40	35	29	34	2302101
15	15	40	40	26	37	2120385
20	10	45	35	31	34	2107359
20	15	45	40	28	37	2125529
25	10	44	35	34	34	2115866
25	15	44	40	31	37	2104808

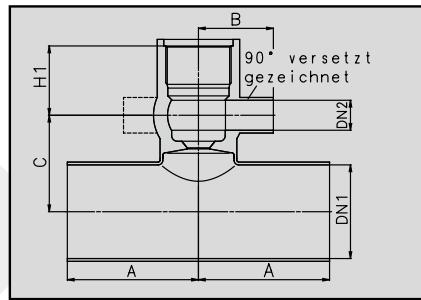


### Cross Housing

1.4404 (AISI 316L)

#### METRIC

DN1	DN2	A	B	C	H1	ID-NO.
40	10	60	35	48.5	34	2302102
40	15	60	40	45.5	37	2120558
50	10	70	35	54.5	34	2131632
50	15	70	40	51.5	37	2119949
65	10	80	35	63.5	34	2129381
65	15	80	40	60	37	2302105
80	10	90	35	71.5	34	2302103
80	15	90	40	68.5	37	2113984
100	10	100	35	80.0	34	2302104
100	15	100	40	77	37	2113987

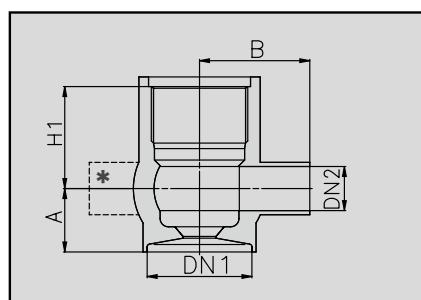


### Right Angle Housing

1.4404 (AISI 316L)

#### METRIC

DN1	DN2	A	B	C	H1	ID-NO.
10	10	26	35		34	2113514
15	10	26	35		34	2302106
15	15	23	40		37	2302109
20	10	26	35		34	2302107
20	15	23	40		37	2115645
25	10	26	35		34	2302108
25	15	23	40		37	2302110
40	10	26	35		34	2129382
40	15	23	40		37	2107540

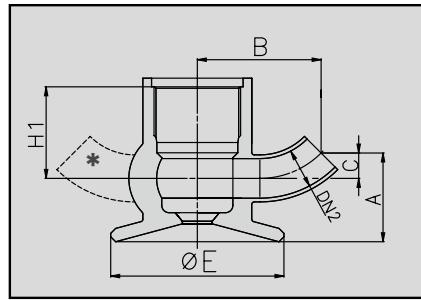


### Weld-In Housing 1.4404 (AISI 316L) APZ 3.1

1.4404 (AISI 316L)

#### METRIC

ØE	DN2	A	B	C	H1	ID-NO.
70	10	36	43	7.5	34	2155628
70	15	36	50	10.5	37	2302112



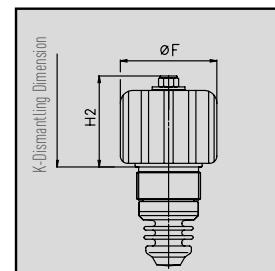
\* Second port as an option: Price see following page

## 2

## Actuator Inserts

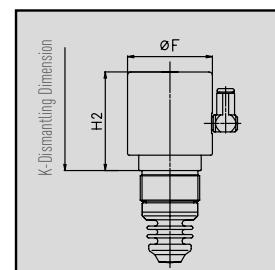
## Manual Actuator incl. PTFE-Bellow

DN	H2	ØF	K	STROKE	ID-NO.
DN 10/15	50	53	120	4	2104949



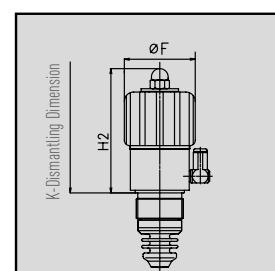
## Pneumatic Actuator incl. PTFE-Bellow Air to Open-Spring to Close

DN	H2	ØF	K	STROKE	ID-NO.
DN 10/15	62	50	135	4	2100192



## Pneumatic-Manual Actuator incl. PTFE-Bellow Air to Open-Spring to Close

DN	H2	ØF	K	STROKE	ID-NO.
DN 10/15	97	53	170	4	2122890



## Options

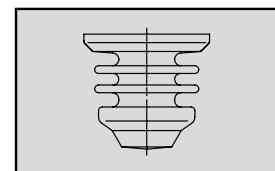
## Additional Charge for Additional Sampling Port

DN	
General	

## Spare Parts

## PTFE-Bellow

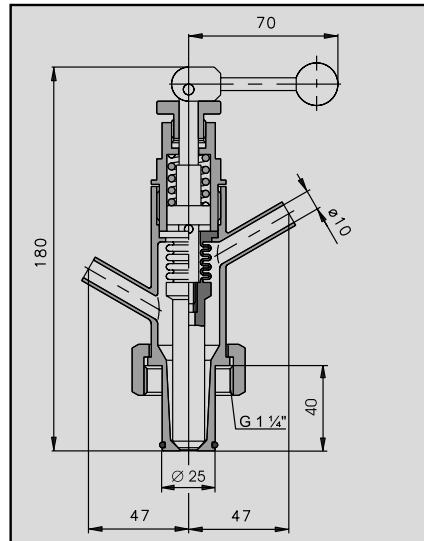
DN	ID-NO.
DN 10/15	0998740



## ASEPTIC SAMPLING VALVES

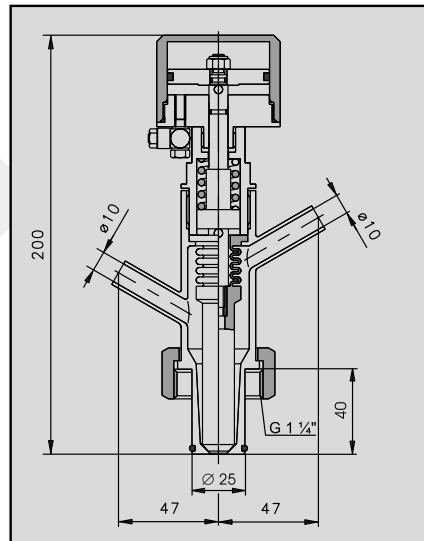
**Aseptic Sampling Valves** with PTFE-Bellow  
**A 907 T** manual, for Ingold-Nozzle

METRIC		1.4404 (AISI 316L)
DN	kg	ID-NO.
10	0.8	0411801



**Aseptic Sampling Valves** with PTFE-Bellow  
**A 917 T** pneumatic air to open-spring to close, for Ingold-Nozzle

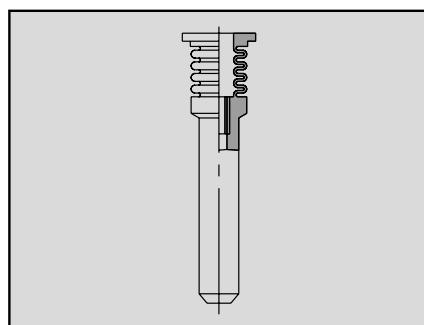
METRIC		1.4404 (AISI 316L)
DN	kg	ID-NO.
10	1.5	2029431



### Spare Parts

**PTFE-Bellow**  
**X 907 T**

METRIC		
DN	kg	ID-NO.
10	0.1	0508176

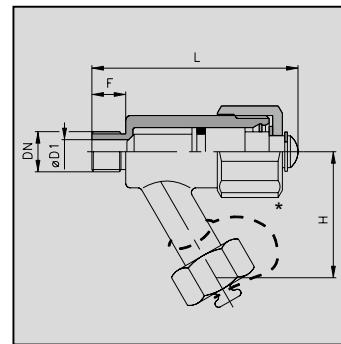


## HYGIENIC SAMPLING VALVES

### Hyg. Sampling Valves with PEEK-Piston

**P 912 N** with slotted crew cap and chain

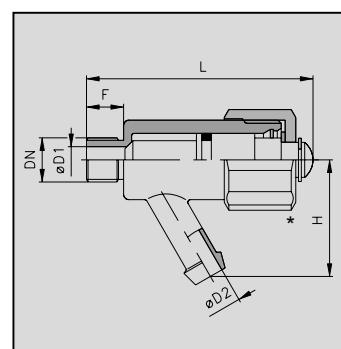
METRIC							1.4404 (AISI 316L)
DN	ØD1	ØD2	F	H	L	kg	ID-NO.*
G 1/4"	8	10	14	58	87.5	0.4	0246959
G 3/8"	10	10	14	58	87.5	0.4	0246991
G 1/2"	10	10	14	58	87.5	0.5	0247270
G 3/4"	10	10	14	58	87.5	0.5	0247288



### Hyg. Sampling Valves with PEEK-Piston

**P 915 N** with hose connection

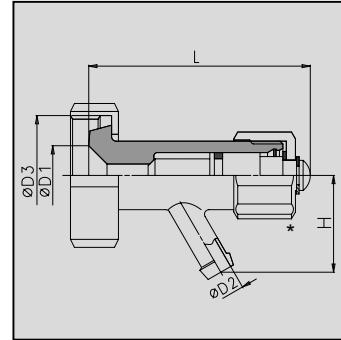
METRIC							1.4404 (AISI 316L)
DN	ØD1	ØD2	F	H	L	kg	ID-NO.*
G 1/4"	8	10	14	42	87.5	0.3	0549030
G 3/8"	10	10	14	42	87.5	0.3	0549048
G 1/2"	10	10	14	42	87.5	0.3	0148817
G 3/4"	10	10	14	42	87.5	0.3	0549345



### Hyg. Sampling Valves with PEEK-Piston

**P 916 N** with hose connection

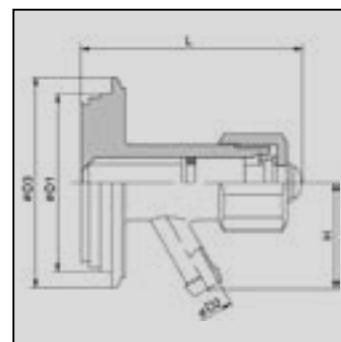
METRIC							1.4404 (AISI 316L)
DN	ØD1	ØD2	F	H	L	kg	ID-NO.*
25	26	10	Rd 52x1/6"	42	97	0.3	0917617



### Hyg. Sampling Valves with PEEK-Piston

**P 917 N** with hose connection

METRIC							1.4404 (AISI 316L)
DN	ØD1	ØD2	ØD3	H	L	kg	ID-NO.*
40-150	70,8	10	84	42	88	0.3	2307365



### Options

**Additional Charge for adjustment stainless steel nut**

DN	
General	

\* plastic-adjustment nut





# SÜDMO

## INLINE SYSTEM

CONTENTS

7.2

# SÜDMO

## INLINE SYSTEM AND SIGHT GLASSES

TECHNICAL SPECIFICATION	
<b>Materials</b>	Product wetted parts 1.4404 (AISI 316L) Optional 1.4435 (AISI 316L) Other materials on request Parts not product wetted 1.4301 (AISI 304), 1.4307 (AISI 304 L)
<b>Sealing Elements</b>	Sealing materials (FDA) EPDM Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature EPDM 130° C/266°F * Sterilization temperature EPDM 150°C/302°F * (approx. 20 min.)
<b>Surfaces</b>	Product wetted surfaces Ra < 0,8 µm Surfaces not product wetted Bright-turned, Ra 1,6 µm Optional Product wetted surfaces e-polished, higher quality surfaces on request
<b>Connections</b>	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2009)

\* Depending on operating parameters

Operating Pressure	Inline sight glasses P 842 with glass-insert (Borosilicate glass)		Inline sight glasses with metal glass insert (1.4462/Borosilicate glass)		Inline sight glasses with metal glass insert PN20/25 (1.4462/Borosilicate glass)	
	DN	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)
25/1"	10	145	10	145	25	362,5
40/1.5"	10	145	10	145	25	362,5
50/2"	10	145	10	145	25	362,5
65/2.5"	10	145	10	145	25	362,5
80/3"	10	145	10	145	25	362,5
100/4"	10	145	10	145	25	362,5
1250	10	145	10	145	25	362,5
150/6"5	10	145	10	145	20	290,1

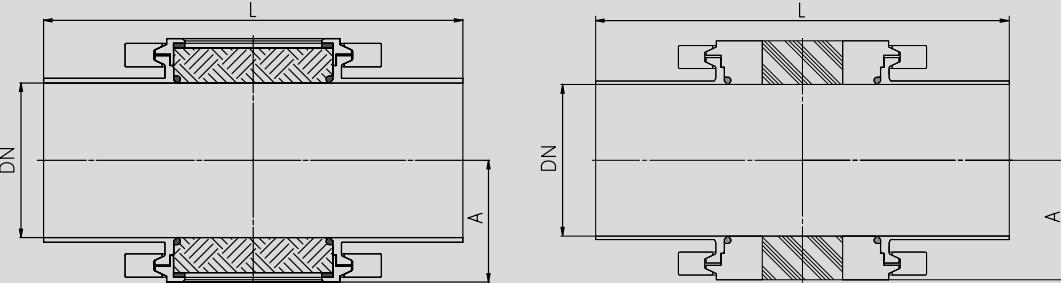
**SÜDMO**

INLINE SYSTEM AND SIGHT GLASSES

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7.2

## INLINE SIGHT GLASSES P 842



**Inline Sight Glass P 842**

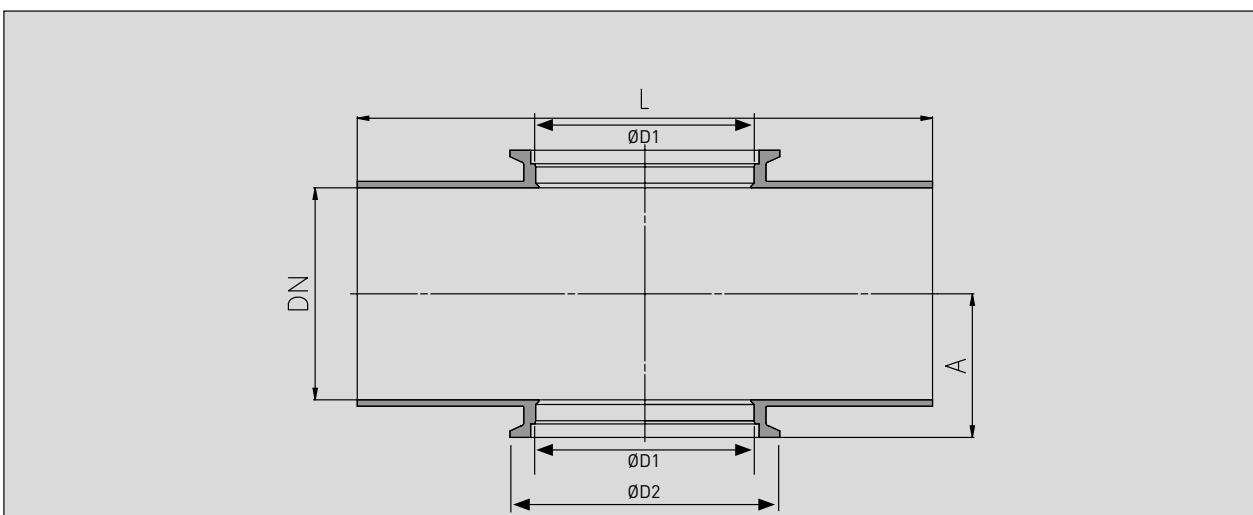
**PN10** - with glass insert (borosilicate glass), EPDM

**Inline Sight Glass P 842-PN25**

**PN25** - with metal-glass-insert (1.4462-borosilicate glass), EPDM

METRIC	DN	Tube	A	L	kg	PN10	PN 20/25 *
	25	Ø29 x 1.5	32	180		2029442	2343336
	40	Ø41 x 1.5	38	180		2029443	2343337
	50	Ø53 x 1.5	44	180		2014548	2343338
	65	Ø70 x 2.0	52	250		2014549	2343339
	80	Ø85 x 2.0	59.5	250		2014550	2343340
	100	Ø104 x 2.0	69	250		2014551	2343341
	125	Ø129 x 2.0	81.5	250		2014552	2343342
	150	Ø154 x 2.0	94	300		2340935	2343343
OD-TUBE	DN	Tube	A	L	kg	PN10	PN 20/25 *
	1.0"	Ø25.4 x 1.65	30	180		2902933	2343344
	1.5"	Ø38.1 x 1.65	36,5	180		2902934	2343345
	2.0"	Ø50.8 x 1.65	43	180		2902935	2343346
	2.5"	Ø63.5 x 1.65	49	250		2902936	2343347
	3.0"	Ø76.2 x 1.65	55.5	250		2902937	2343348
	4.0"	Ø101.6 x 2.11	68	250		2340936	2343349
	6.0"	Ø152.4 x 2.77	93.5	300		2343359	2343351

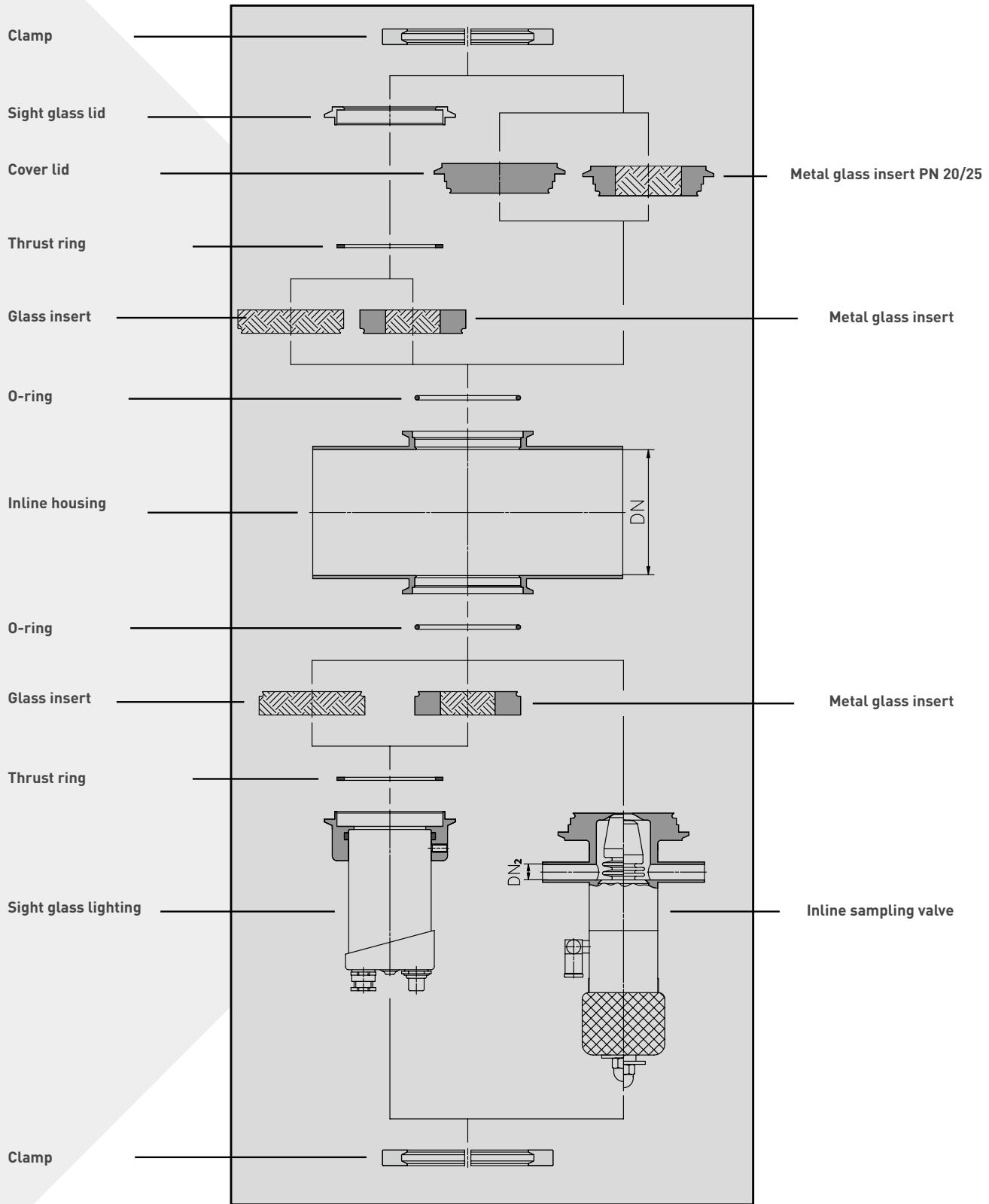
\*Sizes DN150, OD6": PN20



Inline Housing

METRIC	DN	Tube	A	L	D1	D2	kg	ID-No.
	25	Ø29 x 1.5	24.7	180	50	66		2326724
	40	Ø41 x 1.5	30.7	180	68	84		2326725
	50	Ø53 x 1.5	36.7	180	68	84		2326726
	65	Ø70 x 2.0	44.7	250	68	84		2326727
	80	Ø85 x 2.0	52.2	250	68	84		2326728
	100	Ø104 x 2.0	61.7	250	68	84		2326703
	125	Ø129 x 2.0	74.2	250	68	84		2121429
	150	Ø154 x 2.0	86.7	300	68	84		2121931
OD-TUBE	DN	Tube	A	L	D1	D2	kg	ID-No.
	1.0"	Ø25.4 x 1.65	22.7	180	50	66		2326729
	1.5"	Ø38.1 x 1.65	29.1	180	68	84		2326730
	2.0"	Ø50.8 x 1.65	35.4	180	68	84		2326731
	2.5"	Ø63.5 x 1.65	41.8	250	68	84		2326732
	3.0"	Ø76.2 x 1.65	48.1	250	68	84		2326734
	4.0"	Ø101.6 x 2.11	60.4	250	68	84		2326774
	6.0"	Ø152.4 x 2.77	85.1	300	68	84		2142892

## INLINE KIT SYSTEM

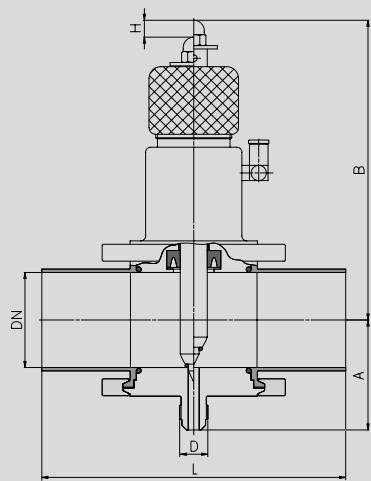


# INLINE KIT SYSTEM

## Inline Kit System

Clamp			
SIZES	ID-NO.	SIZES	ID-NO.
25 / 1.0" 40-150 / 1.5" - 6.0"			2117243 SUE2117244
Sight-Glass-Lid			
SIZES	ID-NO.	SIZES	ID-NO.
25 / 1.0" 40-150 / 1.5" - 6.0"			2117487 SUE2117488
Cover-Lid		Thrust-Ring	
SIZES	ID-NO.	SIZES	ID-NO.
25 / 1.0" 40-150 / 1.5" - 6.0"			2125062 SUE2117408
Glass-Insert / Glaseinsatz Borosilicate glass			
SIZES	ID-NO.	SIZES	ID-NO.
25 / 1.0" 40-150 / 1.5" - 6.0"			2029444 SUE2029445
Metal-Glass-Insert PN20/25 Material: 1.4462 - Borosilicate glass			
SIZES	ID-NO.	SIZES	ID-NO.
25 / 1.0" 40-150 / 1.5" - 6.0"			2342831 2342830
O-Ring			
Material: EPDM		Material: HNBR	
SIZES	ID-NO.	ID-NO.	ID-NO.
25 / 1.0" 40-150 / 1.5" - 6.0"			2105247 SUE095795
Material: FKM		ID-NO.	
Sight Glass-Lighting			
SIZES	DISMANTLING DIMENSION	ID-NO.	
25 / 1.0" 40-150 / 1.5" - 6.0"		o.r. 112	2917570 2112280
Inline Sampling Valve			
SIZES	DN <sub>2</sub>	DISMANTLING DIMENSION	ID-NO.
25 / 1.0" 40-150 / 1.5" - 6.0"		10 10	o.r. 2025330
25 / 1.0" 40-150 / 1.5" - 6.0"		15 15	o.r. 2127803

## INLINE SAMPLING VALVES



Inline Entnahmevertile P 920

METRIC	DN	Tube	A	B	D	L	H	kg	ID-NO.
	25	Ø29 x 1.5	24.7	163	G 3/8"	180	10		2028291
	40	Ø41 x 1.5	30.7	169	G 3/8"	180	10		2340909
	50	Ø53 x 1.5	36.7	175	G 3/8"	180	10		2028292
	65	Ø70 x 2.0	44.7	183	G 3/8"	250	10		2022793
	80	Ø85 x 2.0	52.2	191	G 3/8"	250	10		2028266
	100	Ø104 x 2.0	61.7	200	G 3/8"	250	10		2027998
	125	Ø129 x 2.0	74.2	213	G 3/8"	250	10		2023744
	150	Ø154 x 2.0	86.7	225	G 3/8"	300	10		2340910
OD-TUBE	DN	Tube	A	B	D	L	H	kg	ID-NO.
	1.0"	Ø25.4 x 1.65	22.7	161	G 3/8"	180	10		2028263
	1.5"	Ø38.1 x 1.65	29.1	168	G 3/8"	180	10		2340911
	2.0"	Ø50.8 x 1.65	35.6	174	G 3/8"	180	10		2028264
	2.5"	Ø63.5 x 1.65	42.0	182	G 3/8"	250	10		2027465
	3.0"	Ø76.2 x 1.65	48.1	187	G 3/8"	250	10		2028265
	4.0"	Ø101.6 x 2.11	60.5	199	G 3/8"	250	10		2027462
	6.0"	Ø152.4 x 2.77					on request		o.r.



# SÜDMO

## SIGHT GLASSES

CONTENTS

7.3

TECHNICAL SPECIFICATION	
<b>Materials</b>	Product wetted parts 1.4404 (AISI 316L) Optional 1.4435 (AISI 316L) Other materials on request Parts not product wetted 1.4301 (AISI 304), 1.4307 (AISI 304 L)
<b>Sealing Elements</b>	Sealing materials (FDA) EPDM Other sealing materials on request
<b>Temperatures</b>	Continuous operating temperature EPDM 130° C/266°F * Sterilization temperature EPDM 150°C/302°F * (approx. 20 min.)
<b>Surfaces</b>	Product wetted surfaces Ra < 0,8 µm Surfaces not product wetted Bright-turned, Ra 1,6 µm Optional Product wetted surfaces e-polished, higher quality surfaces on request
<b>Connections</b>	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2009)

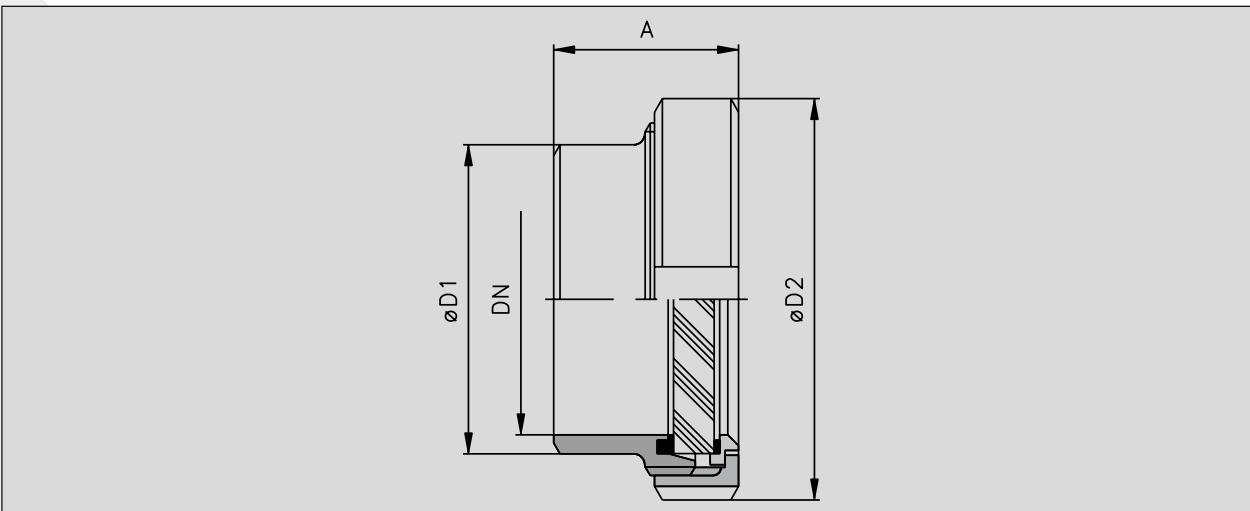
\* Depending on operating parameters

Operating Pressure	Sight glasses P 835 / P 840 with glass-insert (Natron glass)"			Sight glasses P 835 / P 840 with glass-insert (Borosilicate glass)			Sight glasses P 835 / P 840 with metal-glass-insert (1.4462 / Borosilicate glass)		
	DN	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)
25	25	25	25	25	25	25	25	25	25
40	25	25	25	25	25	25	25	25	25
50	16	16	16	16	16	16	16	16	16
65	10	10	10	10	10	10	10	10	10
80	8	8	8	8	8	8	8	8	8
100	8	8	8	8	8	8	8	8	8
125	8	8	8	8	8	8	8	8	8
150	8	8	8	8	8	8	8	8	8

Operating Pressure	Sight glasses P 810 (Borosilicate glass)			Sight glasses P 811 (Borosilicate glass)			Sight glasses P 817 (Borosilicate glass)		
	DN	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)	Pressure (bar/psi)
10	6	6	6	6	6	6	6	6	6
15	6	6	6	6	6	6	6	6	6
20	6	6	6	6	6	6	6	6	6
25	6	6	6	6	6	6	6	6	6
32	6	6	6	6	6	6	6	6	6
40	6	6	6	6	6	6	6	6	6
50	6	6	6	6	6	6	6	6	6
65	6	6	6	6	6	6	6	6	6
80	6	6	6	6	6	6	6	6	6
100	6	6	6	6	6	6	6	6	6

7.3

## SLIGHT GLASSES P 835-840



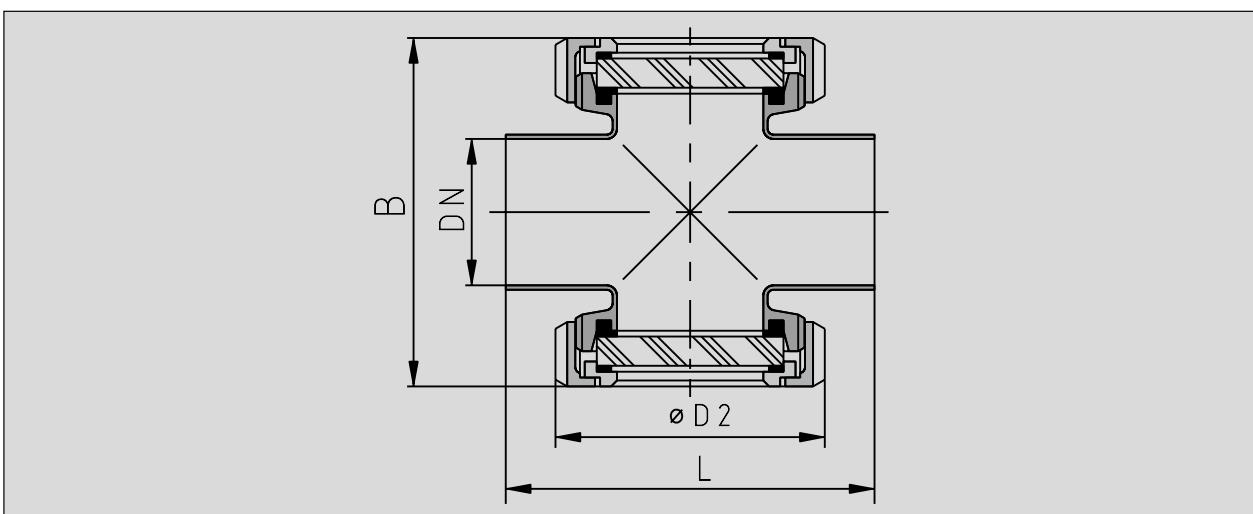
Sight Glasses P 835, Welding End

### Sight Glass (EPDM) P 835 with sodium glass

METRIC				1.4404 (AISI 316L)
DN	A	ØD1	ØD2	ID-NO.
25	36	35	63	0870360
32	43	41	70	0722058
40	44	48	78	0872770
50	46	61	92	0815753
65	51	79	112	0101850
80	56	93	127	0831297
100	69	114	148	0840256
125	65	135	178	2011251
150	70	160	210	0100610

### Sight Glass (EPDM) P 835 with borosilicate glass

METRIC				1.4404 (AISI 316L) APZ 3.1
DN	A	ØD1	ØD2	ID-NO.
25	36	35	63	0252148
32	43	41	70	0413070
40	44	48	78	0893735
50	46	61	92	0299529
65	51	79	112	0920645
80	56	93	127	0052589
100	69	114	148	0409250
125	65	135	178	0280958
150	70	160	210	0683755



Sight Glasses P 840, 2 x Welding Ends

**Sight Glass (EPDM)  
P 840** with sodium glass

					1.4404 (AISI 316L)	
METRIC	DN	Tube	B	L	ØD2	ID-NO.
	25	Ø29 X 1.5	83	85	63	0150334
	32	Ø35 X 1.5	98	96	70	2131171
	40	Ø41 X 1.5	106	116	78	2010143
	50	Ø53 X 1.5	118	126	92	0547307
	65	Ø70 X 2.0	148	170	112	2027395
	80	Ø85 X 2.0	168	196	127	0547331
	100	Ø104 X 2.0	208	300	148	0062554

7.3

**Sight Glass (EPDM)  
P 840** with borosilicate glass

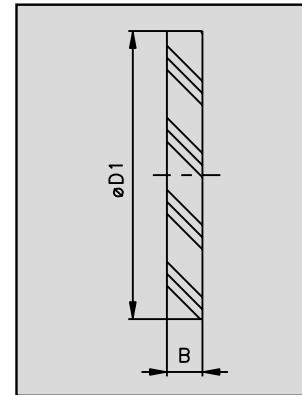
					1.4404 (AISI 316L)	
METRIC	DN	Tube	B	L	ØD2	ID-NO.
	25	Ø29 X 1.5	83	85	63	0556001
	32	Ø35 X 1.5	98	96	70	0919332
	40	Ø41 X 1.5	106	116	78	0406553
	50	Ø53 X 1.5	118	126	92	0357038
	65	Ø70 X 2.0	148	170	112	0088963
	80	Ø85 X 2.0	168	196	127	2001855
	100	Ø104 X 2.0	208	300	148	2019635

## P 835-840 ACCESSORIES AND SPARE PARTS

### Spare Glass

for P 835/P 840 Natron glass

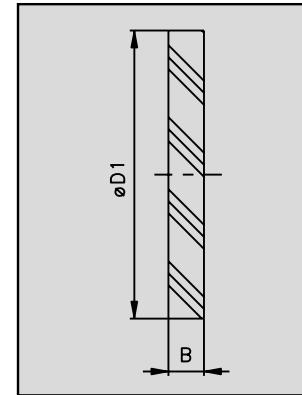
METRIC		B	$\varnothing D1$	ID-NO.
DN				
25		6	35	0634568
32		10	45	0634576
40		10	50	0634584
50		10	63	0634592
65		10	80	0634600
80		10	93	0634618
100		15	113	0634626
125		19	140	0634634
150		19	165	0634642



### Spare Glass

for P 835/P 840 Borosilicate glass

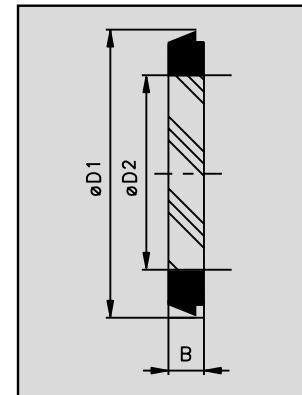
METRIC		B	$\varnothing D1$	ID-NO.
DN				
25		6	35	0068130
32		10	45	0068148
40		10	50	0068155
50		10	63	0068163
65		10	80	0068098
80		10	93	0068171
100		15	113	0744862
125		19	140	0068189
150		19	165	0068197

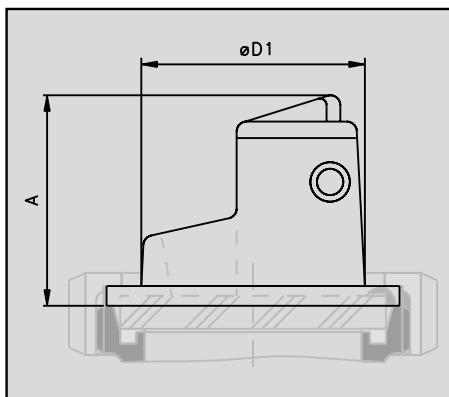


### Metal-Glass-Insert

for P 835/P 840 Borosilicate glass

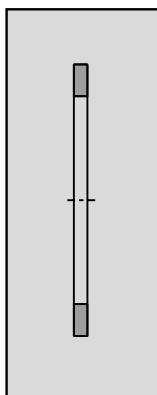
1.4404 (AISI 316L) APZ 3.1				ID-NO.	
METRIC		B	$\varnothing D1$	$\varnothing D2$	ID-NO.
DN					
50		10	63	35	2025828
65		10	80	45	2025829
80		10	93	50	2131064
100		15	113	60	2300988
125		19	140	60	2300989





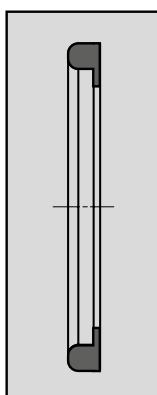
**Sight Glass-Lighting  
P 838** 24 V - IP 65

ALUMINIUM		
METRIC	ID-NO.	
DN	A	ØD1
65	70	78
80	90	92
100	99	113
125	104	136



**Thrust-Ring  
for P 835/P 840**

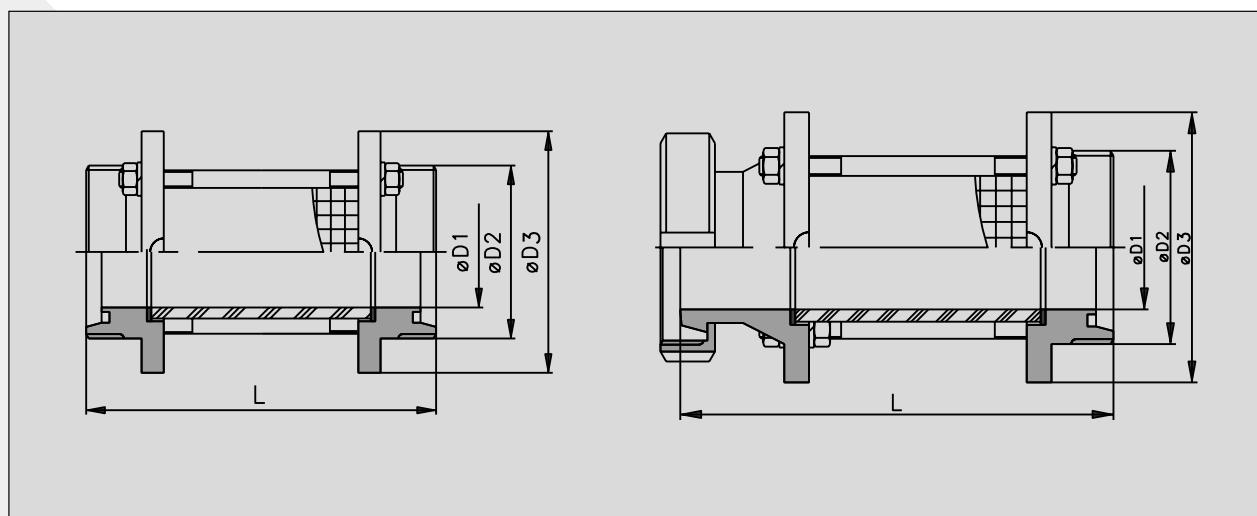
METRIC	ID-NO.
DN	
25	0613570
32	0613588
40	0613596
50	0613604
65	0613612
80	0613620
100	0613646
125	0613653
150	0613661



**Seal Ring with Collar**

EPDM		FKM		VMQ		NBR	
METRIC	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
25	0142281	0146548	0146670	0146803			
32	0142299	0146555	0146688	0146811			
40	0142307	0146563	0146696	0146829			
50	0142315	0146571	0146704	0146837			
65	0142323	0146589	0146712	0146845			
80	0142331	0146597	0146720	0146852			
100	0142356	0146613	0146746	0146878			
125	0142364	0146621	0146753	0146886			
150	0146506	0146639	0146761	0146894			

## SIGHT GLASSES P 810 - 817



Sight Glasses P 810, 2 x Male

Sight Glasses P 811, Male/Slotted Nut and Liner

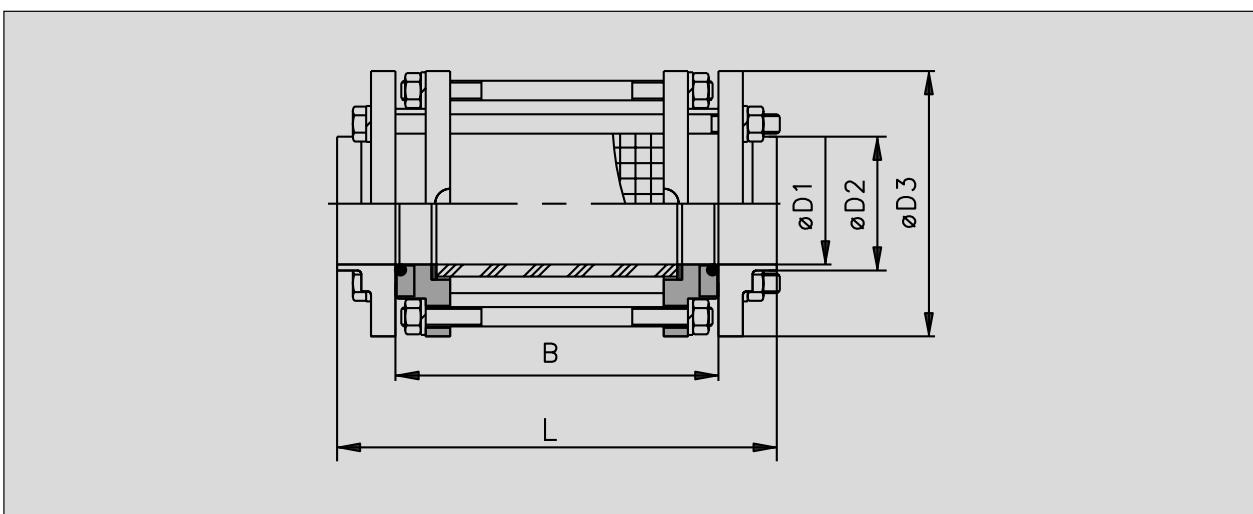
### Sight Glass (EPDM) P 810 with borosilicate glass

METRIC	1.4404 (AISI 316L)					ID-NO.
	DN	ØD1	ØD2	ØD3	L	
10	10	10	Rd 28 x 1/8"	45	86	2340924
15	15	16	Rd 34 x 1/8"	50	104	0243410
20	20	20	Rd 44 x 1/8"	65	114	2340925
25	25	26	Rd 52 x 1/8"	84	114	2125878
32	32	32	Rd 58 x 1/8"	90	125	2340926
40	40	38	Rd 65 x 1/8"	96	135	2340927
50	50	50	Rd 78 x 1/8"	109	159	2340928
65	65	66	Rd 95 x 1/8"	126	179	2024864
80	80	81	Rd 110 x 1/4"	141	247	0686030
100	100	100	Rd 130 x 1/4"	161	233	2340929

### Sight Glass (EPDM) P 811 with borosilicate glass

METRIC	1.4404 (AISI 316L)					ID-NO.
	DN	ØD1	ØD2	ØD3	L	
10	10	10	Rd 28 x 1/8"	45	82	2340919
15	15	16	Rd 34 x 1/8"	50	100	2340920
20	20	20	Rd 44 x 1/8"	65	120	2340921
25	25	26	Rd 52 x 1/8"	84	128	0343111
32	32	32	Rd 58 x 1/8"	90	139	0360032
40	40	38	Rd 65 x 1/8"	96	149	2018344
50	50	50	Rd 78 x 1/8"	109	176	2118376
65	65	66	Rd 95 x 1/8"	126	199	2340922
80	80	81	Rd 110 x 1/4"	141	272	2022834
100	100	100	Rd 130 x 1/4"	161	258	2340923

Attention: Splinter protector is not included in P 810, P 811, P 817, please order separately!



Sight Glasses P 817, Sandwich Style between Small Flanges (Wafer Type)

### Sight Glass (EPDM) P 817 with borosilicate glass

METRIC	A	ØD1	ØD2	ØD3	L	1.4404 (AISI 316L)	ID-NO.
DN							
25	93	26	29	84	141		2340915
32	104	32	35	90	152		2340916
40	114	38	41	96	162		2011038
50	134	50	53	109	182		2340917
65	149	66	70	126	197		2901884
80	215	81	85	141	163		2026458
100	201	100	104	161	249		2340918

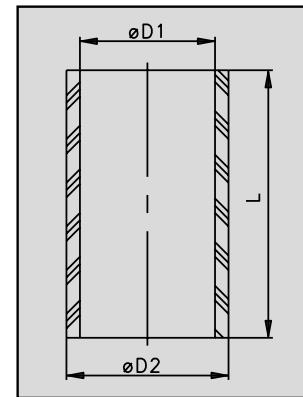
Attention: Splinter protection is not included in P 810, P 811, P 817, please order separately!  
 Achtung: Splitterschutz nicht im Lieferumfang P 810, P 811, P 817 enthalten, bitte separat bestellen!

## P 810-817 ACCESSORIES AND SPARE PARTS

### Spare Glass

for P 810/P 811/P 817 Borosilicate glass

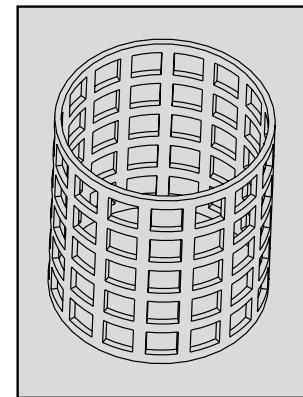
METRIC			ID-NO.	
DN	ØD1	ØD2	L	
10	11	16	33	0634667
15	19	24	50	0634675
20	22	28	55	0634683
25	30	40	57	0634691
32	35	45	68	0634709
40	40	50	78	0634717
50	50	60	99	0634725
65	65	75	110	0634733
80	80	90	170	0634741
100	100	110	155	0634758



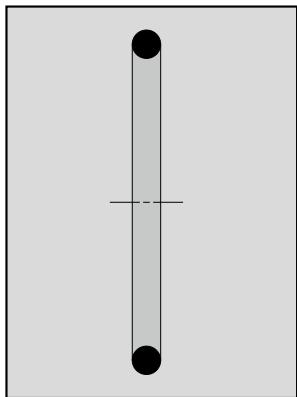
### Splinter Protection

for P 810/P 811/P 817 817

1.4404 (AISI 316L)	
METRIC	ID-NO.
DN	
10	0635078
15	0635060
20	0635052
25	0635045
32	0635037
40	0635029
50	0635011
65	0635003
80	0634998
100	0634980



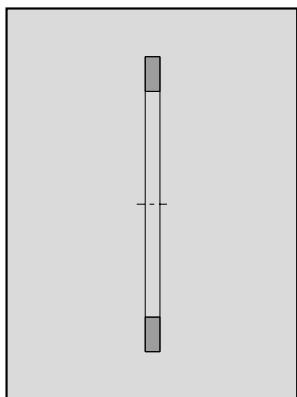
Attention: Splinter protector is not included in P 810, P 811, P 817, please order separately!



**O-Ring**

for P 817

METRIC	EPDM ID-NO.	FKM ID-NO.
25	2912862	2101377
32	2912863	2101376
40	2912864	2101375
50	2912865	2101374
65	2912866	2101373
80	2912867	2101372
100	2912868	2101371



**Seal**

**Z 810** for P 810/P 811/P 817

METRIC	EPDM ID-NO.	FKM ID-NO.
10	0761031	0743575
15	0509125	0743633
20	0509133	0743666
25	2913879	0743708
32	0768168	0743757
40	0509257	0743781
50	0509273	0355172
65	0057158	0743906
80	0509281	0743948
100	0037606	0127316

7.3



# SÜDMO

## ANGLE TYPE STRAINERS

CONTENTS

7.4

## ANGLE TYPE STRAINERS

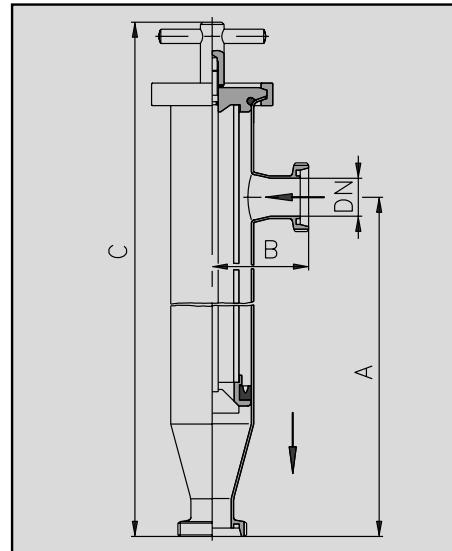
**Angle Type Strainers**, Model 93, Connections according to DIN 11851

**P 860 A** with strainer tube 0.5mm

METRIC	A	B	C	1.4404 (AISI 316 L)
DN				ID-NO.
25	413	89	561	2901911
32	404	80	552	2901912
40	395	71	543	2901913
50	417	119	589	2901914
65	393	95	565	2901915
80	573	160	777	2901916
100	546	134	750	2901917

**P 860 B** with strainer tube 1.0mm

METRIC	A	B	C	1.4404 (AISI 316 L)
DN				ID-NO.
25	413	89	561	2901918
32	404	80	552	2901919
40	395	71	543	2901920
50	417	119	589	2901921
65	393	95	565	2020423
80	573	160	777	2901922
100	546	134	750	2901923



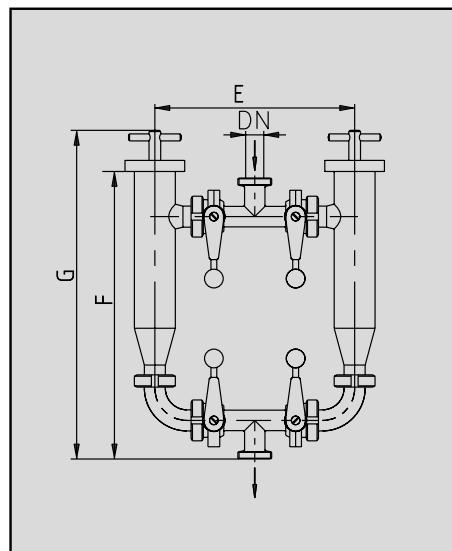
**Angle Type Strainer Combination**, Connections according to DIN 11851

**P 862 A** with strainer tube 0.5mm

METRIC	A	B	C	1.4404 (AISI 316 L)
DN				ID-NO.
25	305	530	570	2901931
32	320	500	525	2901972
40	365	570	600	2901973
50	420	540	590	2901974
65	455	610	650	2901975
80	555	690	710	2901976
100	560	710	775	2901977

**P 862 B** with strainer tube 1.0mm

METRIC	A	B	C	1.4404 (AISI 316 L)
DN				ID-NO.
25	305	530	570	2901924
32	320	500	525	2901925
40	365	570	600	2901926
50	420	540	590	2901927
65	455	610	650	2901928
80	555	690	710	2901929
100	560	710	775	2901930

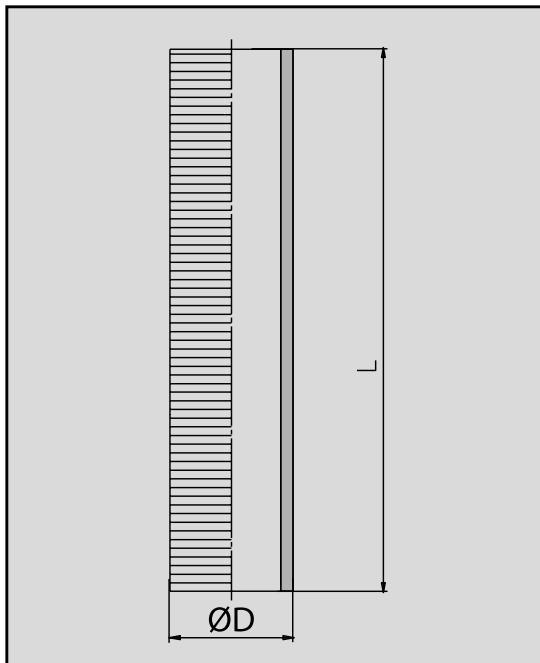


## ANGLE TYPE STRAINERS, ACCESSORIES / SPARE PARTS

### Slotted Strainer Tube

for P 860 / P 862

#### P 861 A strainer tube 0.5mm



1.4404 (AISI 316 L)			
METRIC	DN	ØD	L
	25	45	353
	32	45	353
	40	45	353
	50	70	350
	65	70	350
	80	110	470
	100	110	470

#### P 861 B strainer tube 1.0mm

1.4404 (AISI 316 L)			
METRIC	DN	ØD	L
	25	45	353
	32	45	353
	40	45	353
	50	70	350
	65	70	350
	80	110	470
	100	110	470

7.4



# SÜDMO

## TANK AND SAFETY VALVES

CONTENTS

TANK AND SAFETY VALVES

8





# SÜDMO

## VACUUM AND SAFETY VALVES

CONTENTS

8.1

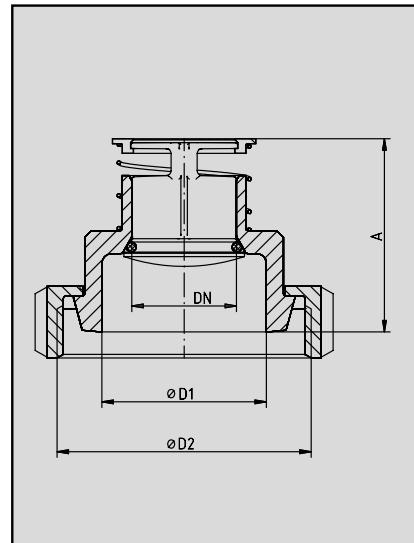
## VACUUM VALVES

### Vacuum Valve T 791

Spring-loaded (for all fitting positions)

Permissible temp.: 40°C/104°F, w. stainless steel valve cone available for higher temp.  
Connections according to DIN 11851

METRIC		A	ØD1	ØD2	kg	1.4301 (AISI 304)	ID-NO.
	DN						
25		61	38	Rd 65 x 1/6"	0.5	0873554	
32		61	50	Rd 78 x 1/6"	0.8	0606061	
40		69	50	Rd 78 x 1/6"	1.0	0277046	
50		83	66	Rd 95 x 1/6"	1.8	0751370	
65		106	81	Rd 110 x 1/4"	2.3	0836700	
80		230	100	Rd 130 x 1/4"	5.5	0899385	

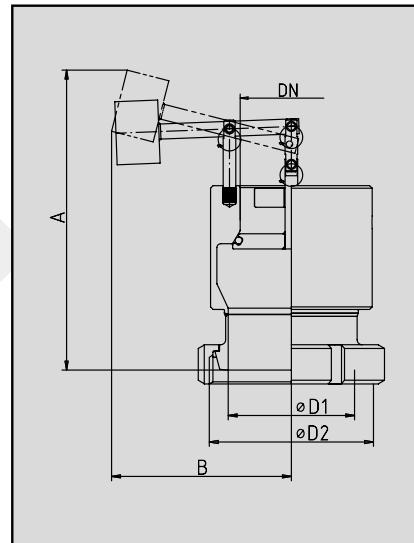


### Vacuum Valve T 792

Weight-loaded (for vertical installation only)

Permissible temp.: 40°C/104°F, w. stainless steel valve cone available for higher temp.  
Connections according to DIN 11851

METRIC		A	B	ØD1	ØD2	kg	1.4301 (AISI 304)	ID-NO.
	DN							
25		85	70	38	Rd 65 x 1/6"	0.7	0790550	
32		95	70	50	Rd 78 x 1/6"	1.0	2016556	
40		105	80	50	Rd 78 x 1/6"	1.2	0242339	
50		130	90	66	Rd 95 x 1/6"	1.9	0688077	
65		140	105	81	Rd 110 x 1/4"	2.8	0686139	
80		218	135	100	Rd 130 x 1/4"	6.7	0216838	

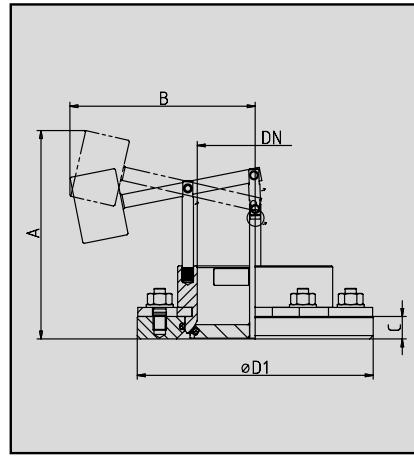


### Vacuum Valve T 793

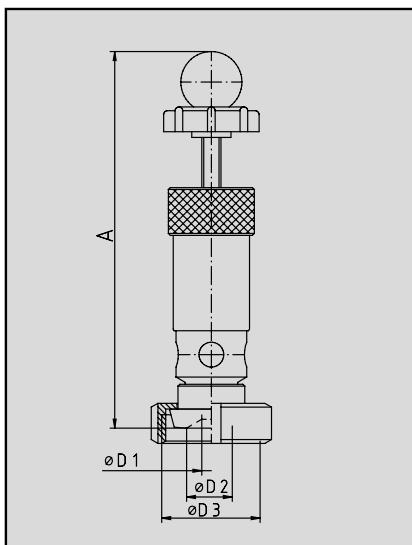
Weight-loaded (for vertical installation only)

Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
Sterilization temperature: 140°C/285°F (dep. on operating parameters)

METRIC		A	B	C	ØD1	kg	1.4301 (AISI 304)	ID-NO.
	DN							
100		188	165	20	210	5.0	0915835	
150		220	285	20	260	12.2	0261172	
200		265	370	20	310		0504142	



Certificates not included, please order separately.

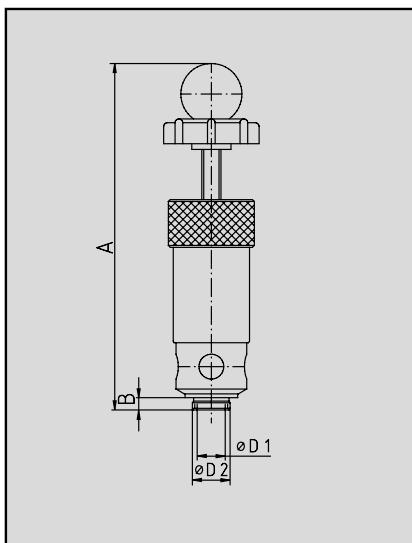


### Hyg. Safety Valve with Manual Lifting (EPDM) T 763 D

Spring-loaded, for steams/gases, TÜV tested  
Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
Connections according to DIN 11851

METRIC	DN	A	ØD1	ØD2	ØD3	bar <sup>1</sup>	kg	1.4301 (AISI 304)	ID-NO.
	15	180	15	26	Rd 52x1/6"	0.5 - 5	0.8		2901863
	25	185	25	38	Rd 65x1/6"	0.5 - 4	1.7		2901864

Please specify relief pressure and fitting position when ordering



### Hyg. Safety Valve with Manual Lifting (EPDM) T 764 D

Spring-loaded, for steams/gases, TÜV tested  
Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
Sterilization temperature: 140°C/285°F (dep. on operating parameters)

METRIC	DN	A	ØD1	ØD2	B	bar <sup>1</sup>	kg	1.4301 (AISI 304)	ID-NO.
	15	185	12	15	G 1/2"	0.5 - 5	0.8		2901865
	25	185	15	25	G 1.0"	0.5 - 4	1.6		2901866

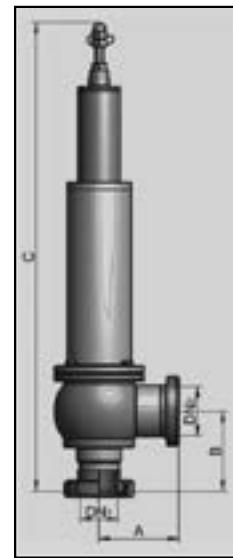
Please specify relief pressure and fitting position when ordering

Certificates not included, please order separately.

## HYGIENIC SAFETY VALVES

### Hyg. Safety Valve with Manual Lifting (EPDM) T 735

Spring-loaded, for liquids and steams/gases, TÜV tested  
 Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
 Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
 Connections according to DIN 11851

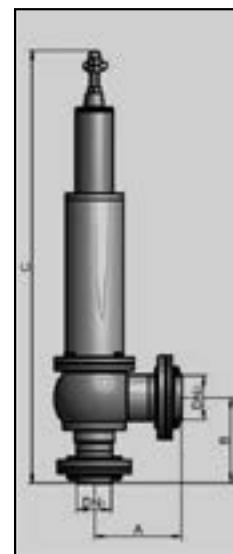


DN <sub>1</sub> Inlet		DN <sub>2</sub> Outlet		Pressure Range [bar]			1.4404 (AISI 316L)
DN	DIN11851	DN	DIN11851	A	B	C	LIQUIDS STEAMS/GASES ID-NO.
25	Rd 52 x 1/6"	40	Rd 65 x 1/6"	82	82	447	0,5 - 10,0 0,5 - 8,0 2307501
40	Rd 65 x 1/6"	50	Rd 78 x 1/6"	93	96	576	0,5 - 10,0 0,5 - 8,0 2307502
50	Rd 78 x 1/6"	65	Rd 95 x 1/6"	105	108	633	0,6 - 10,0 0,6 - 8,0 2307503
65	Rd 95 x 1/6"	80	Rd 110 x 1/4"	115	122	757	0,5 - 10,0 0,5 - 10,0 2307504
80	Rd 110 x 1/4"	100	Rd 130 x 1/4"	130	142	840	0,5 - 10,0 0,5 - 10,0 2307505
100	Rd 130 x 1/4"	125	Rd 160 x 1/4"	191	187	964	0,5 - 3,5 0,5 - 3,5 o.r.

Please specify relief pressure and fitting position when ordering

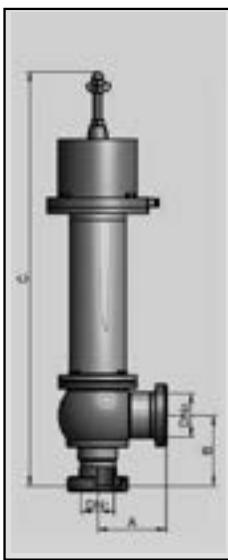
### Hyg. Safety Valve with Manual Lifting (EPDM) T 735 - V140

Spring-loaded, for liquids and steams/gases, TÜV tested  
 Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
 Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
 Connections with Small Flange Connection V140



DN <sub>1</sub> Inlet		DN <sub>2</sub> Outlet		Pressure Range [bar]			1.4404 (AISI 316L)
DN	DIN11851	DN	DIN11851	A	B	C	LIQUIDS STEAMS/GASES ID-NO.
25	Ø29 x 1.5	40	Ø41 x 1.5	110	110	475	0,5 - 10,0 0,5 - 8,0 2306760
40	Ø41 x 1.5	50	Ø53 x 1.5	120	120	600	0,5 - 10,0 0,5 - 8,0 2306761
50	Ø53 x 1.5	65	Ø70 x 2.0	130	130	655	0,6 - 10,0 0,6 - 8,0 2306762
65	Ø70 x 2.0	80	Ø85 x 2.0	140	140	775	0,5 - 10,0 0,5 - 10,0 2306763
80	Ø85 x 2.0	100	Ø104 x 2.0	155	155	853	0,5 - 10,0 0,5 - 10,0 2306764
100	Ø104 x 2.0	125	Ø129 x 2.0	206	203	970	0,5 - 3,5 0,5 - 3,5 o.r.

Please specify relief pressure and fitting position when ordering

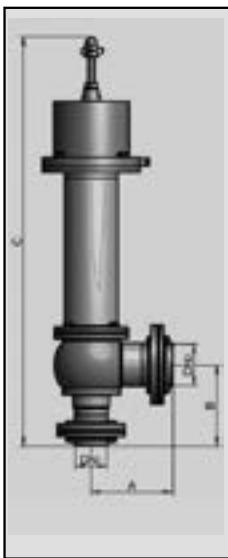


## Hyg. Safety Valve with Pneum. Lifting (EPDM) T 736

Spring-loaded, for liquids and steams/gases, TÜV tested  
 Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
 Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
 Connections according to DIN 11851

DN <sub>1</sub> Inlet		DN <sub>2</sub> Outlet		Pressure Range [bar]1			1.4404 (AISI 316L)
DN	DIN11851	DN	DIN11851	A	B	C	LIQUIDS STEAMS/GASES ID-NO.
25	Rd 52 x 1/6"	40	Rd 65 x 1/6"	82	82	447	0,5 - 10,0 0,5 - 8,0 2307506
40	Rd 65 x 1/6"	50	Rd 78 x 1/6"	93	96	576	0,5 - 10,0 0,5 - 8,0 2307507
50	Rd 78 x 1/6"	65	Rd 95 x 1/6"	105	108	633	0,6 - 10,0 0,6 - 8,0 2307508
65	Rd 95 x 1/6"	80	Rd 110 x 1/4"	115	122	757	0,5 - 10,0 0,5 - 10,0 2307509
80	Rd 110 x 1/4"	100	Rd 130 x 1/4"	130	142	840	0,5 - 10,0 0,5 - 10,0 2307510
100	Rd 130 x 1/4"	125	Rd 160 x 1/4"	191	187	964	0,5 - 3,5 0,5 - 3,5 o.r.

Please specify relief pressure and fitting position when ordering



## Hyg. Safety Valve with Pneum. Lifting (EPDM) T 736 - V140

Spring-loaded, for liquids and steams/gases, TÜV tested  
 Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
 Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
 Connections with Small Flange Connection V140

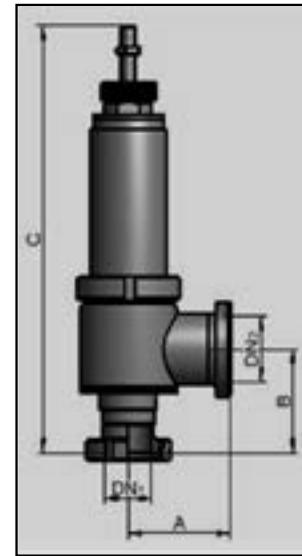
DN <sub>1</sub> Inlet		DN <sub>2</sub> Outlet		Pressure Range [bar]1			1.4404 (AISI 316L)
DN	DIN11851	DN	DIN11851	A	B	C	LIQUIDS STEAMS/GASES ID-NO.
25	Ø29 x 1.5	40	Ø41 x 1.5	110	110	475	0,5 - 10,0 0,5 - 8,0 2306765
40	Ø41 x 1.5	50	Ø53 x 1.5	120	120	600	0,5 - 10,0 0,5 - 8,0 2306766
50	Ø53 x 1.5	65	Ø70 x 2.0	130	130	655	0,6 - 10,0 0,6 - 8,0 2306767
65	Ø70 x 2.0	80	Ø85 x 2.0	140	140	775	0,5 - 10,0 0,5 - 10,0 2306768
80	Ø85 x 2.0	100	Ø104 x 2.0	155	155	853	0,5 - 10,0 0,5 - 10,0 2306769
100	Ø104 x 2.0	125	Ø129 x 2.0	206	203	970	0,5 - 3,5 0,5 - 3,5 o.r.

Please specify relief pressure and fitting position when ordering

## HYGIENIC SAFETY VALVES

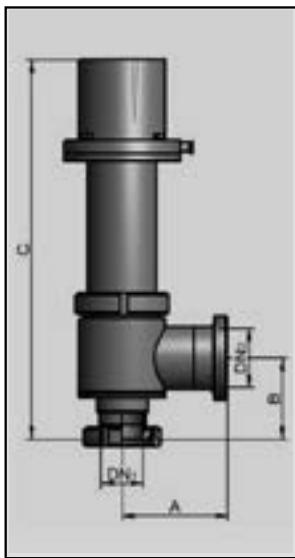
### Hyg. Safety Valve with Manual Lifting (EPDM) T 730

Spring-loaded, for liquids and steams/gases, TÜV tested  
 Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
 Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
 Connections according to DIN 11851



DN <sub>1</sub> Inlet		DN <sub>2</sub> Outlet		Pressure Range [bar]			1.4301 (AISI 304)
DN	DIN11851	DN	DIN11851	A	B	C	LIQUIDS STEAMS/GASES ID-NO.
25	Rd 52 x 1/6"	40	Rd 65 x 1/6"	70	60	320	2,0 - 12,0 0,7 - 12,0 2306770
40	Rd 65 x 1/6"	50	Rd 78 x 1/6"	85	75	385	1,0 - 9,0 0,5 - 8,0 2306771
50	Rd 78 x 1/6"	65	Rd 95 x 1/6"	110	105	450	0,5 - 8,0 0,5 - 7,0 2306772
65	Rd 95 x 1/6"	80	Rd 110 x 1/4"	130	135	555	0,5 - 5,0 0,6 - 3,5 2306773
80	Rd 110 x 1/4"	100	Rd 130 x 1/4"	160	160	710	0,5 - 5,0 0,5 - 3,1 2306774
100	Rd 130 x 1/4"	125	Rd 160 x 1/4"	185	185	810	0,5 - 5,0 0,5 - 3,5 2307499

Please specify relief pressure and fitting position when ordering



### Hyg. Safety Valve with Pneum. Lifting (EPDM) T 731

Spring-loaded, for liquids and steams/gases, TÜV tested  
 Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
 Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
 Connections according to DIN 11851

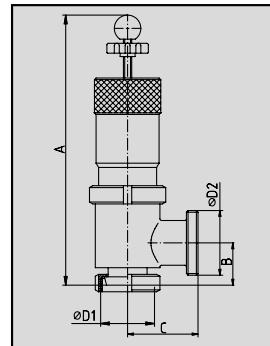
DN <sub>1</sub> Inlet		DN <sub>2</sub> Outlet		Pressure Range [bar]1			1.4301 (AISI 304)		
DN	DIN11851	DN	DIN11851	A	B	C	Liquids	Steams/Gases	ID-No.
25	Rd 52 x 1/6"	40	Rd 65 x 1/6"	70	60	400	2,0 - 12,0	0,7 - 12,0	2306775
40	Rd 65 x 1/6"	50	Rd 78 x 1/6"	85	75	485	1,0 - 9,0	0,5 - 8,0	2306776
50	Rd 78 x 1/6"	65	Rd 95 x 1/6"	110	105	550	0,5 - 8,0	0,5 - 7,0	2306777
65	Rd 95 x 1/6"	80	Rd 110 x 1/4"	130	135	825	0,5 - 5,0	0,6 - 3,5	2306778
80	Rd 110 x 1/4"	100	Rd 130 x 1/4"	160	160	945	0,5 - 5,0	0,5 - 3,1	2306779
100	Rd 130 x 1/4"	125	Rd 160 x 1/4"	185	185	1080	0,5 - 5,0	0,5 - 3,5	2307500

Please specify relief pressure and fitting position when ordering

## HYGIENIC SAFETY VALVES

### Hyg. Safety Valve with Manual Lifting (EPDM) T 717 D

Spring-loaded, for steams/gases, TÜV tested  
 Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
 Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
 Connections according to DIN 11851

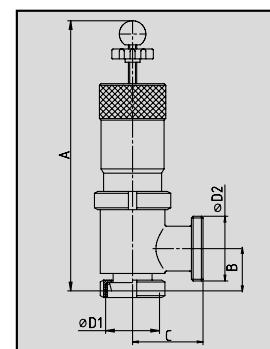


1.4404 (AISI 316L)

METRIC							ID-NO.	
DN	A	B	C	ØD1	ØD2	bar <sup>1</sup>	kg	ID-NO.
15/25	270	48	65	Rd 34 x 1/8"	Rd 52 x 1/6"	0.5 - 7	1.5	0061366
25/32	325	47	73	Rd 52 x 1/6"	Rd 58 x 1/6"	0.5 - 10	2.2	0137000
40/50	330	51	85	Rd 65 x 1/6"	Rd 78 x 1/6"	0.5 - 6	4.1	0320408

### Hyg. Safety Valve with Manual Lifting (EPDM) T 717 F

Spring-loaded, for liquids, TÜV tested  
 Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
 Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
 Connections according to DIN 11851

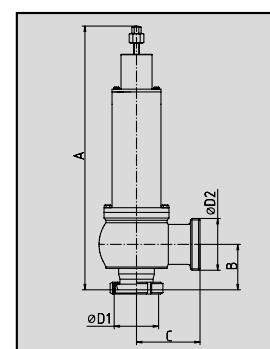


1.4404 (AISI 316L)

METRIC							ID-NO.	
DN	A	B	C	ØD1	ØD2	bar <sup>1</sup>	kg	ID-NO.
25/32	325	47	73	Rd 52 x 1/6"	Rd 58 x 1/6"	0.5 - 10	2.2	0331660
40/50	330	51	85	Rd 65 x 1/6"	Rd 78 x 1/6"	0.5 - 5	4.0	0331678

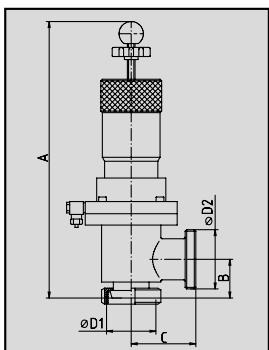
### Hyg. Safety Valve with Manual Lifting (EPDM) T 719

Spring-loaded, for liquids and steams/gases, TÜV tested  
 Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
 Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
 Connections according to DIN 11851



1.4404 (AISI 316L)

METRIC							ID-NO.	
DN	A	B	C	ØD1	ØD2	bar <sup>1</sup>	kg	ID-NO.
50/65	562	88	120	Rd 78 x 1/6"	Rd 95 x 1/6"	0.5 - 10	12.8	2028332
65/80	578	96	135	Rd 95 x 1/6"	Rd 110 x 1/4"	0.5 - 10	16.0	2028333
80/100	605	115	155	Rd 110 x 1/4"	Rd 130 x 1/4"	0.5 - 6	20.3	2028334
80/100	660	115	155	Rd 110 x 1/4"	Rd 130 x 1/4"	6.1 - 10	20.3	2028335

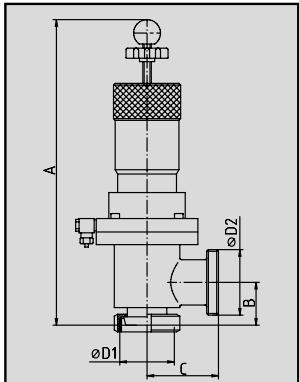


### Hyg. Safety Valve with Pneum. Lifting (EPDM) T 718 D

Spring-loaded, for steams/gases, TÜV tested  
Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
Connections according to DIN 11851

METRIC		A	B	C	ØD1	ØD2	bar <sup>1</sup>	kg	1.4404 (AISI 316L)	ID-NO.
DN <sub>1</sub> / DN <sub>2</sub>										
15/25		290	48	65	Rd 34 x 1/8"	Rd 52 x 1/6"	0.5 - 7	2.2	0545038	
25/32		350	47	73	Rd 52 x 1/6"	Rd 58 x 1/6"	0.5 - 10	3.0	0545020	
40/50		370	51	85	Rd 65 x 1/6"	Rd 78 x 1/6"	0.5 - 6	6.5	2901860	

Please specify relief pressure and fitting position when ordering

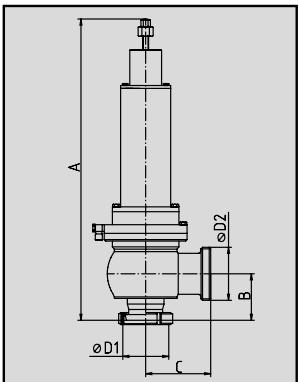


### Hyg. Safety Valve with Pneum. Lifting (EPDM) T 718 F

Spring-loaded, for liquids, TÜV tested  
Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
Connections according to DIN 11851

METRIC		A	B	C	ØD1	ØD2	bar <sup>1</sup>	kg	1.4404 (AISI 316L)	ID-NO.
DN										
25/32		350	47	73	Rd 52 x 1/6"	Rd 58 x 1/6"	0.5 - 10	3.0	0155275	
40/50		370	51	85	Rd 65 x 1/6"	Rd 78 x 1/6"	0.5 - 5		2901862	

Please specify relief pressure and fitting position when ordering



### Hyg. Safety Valve with Pneum. Lifting (EPDM) T 720

Spring-loaded, for liquids and steams/gases, TÜV tested  
Cont. operating temperature: 120°C/250°F (dep. on operating parameters)  
Sterilization temperature: 140°C/285°F (dep. on operating parameters)  
Connections according to DIN 11851

METRIC		A	B	C	ØD1	ØD2	bar <sup>1</sup>	kg	1.4404 (AISI 316L)	ID-NO.
DN										
50/65		617	88	120	Rd 78 x 1/6"	Rd 95 x 1/6"	0.5 - 10		2028336	
65/80		635	96	135	Rd 95 x 1/6"	Rd 110 x 1/4"	0.5 - 10		2028397	
80/100		665	115	155	Rd 110 x 1/4"	Rd 130 x 1/4"	0.5 - 6		2028398	
80/100		720	115	155	Rd 110 x 1/4"	Rd 130 x 1/4"	6.1 - 10		2028399	

Certificates not included, please order separately.

Please specify relief pressure and fitting position when ordering

8.1



# SÜDMO

## TANKTOP-GAS, CLEANING & SAFETY FITTINGS

CONTENTS

8.2

# SÜDMO TANKTOP

## GAS, CLEANING & SAFETY FITTINGS

### PRODUCT INFORMATION

Operating a tank in the food, beverage, pharmaceutical, and cosmetics industries requires adherence to process, safety and hygiene standards. One of the process related challenges comes when adding or removing carbon dioxide, fermentation gases or nitrogen blanketing while ensuring optimal cleaning. The tank must also be protected from damage caused by overpressure or vacuum.

Pentair Südmo's TankTop fitting offers

a proven simple and reliable compact system that allows the addition and removal of gases and CIP cleaning fluid using one process connection. TankTop fittings, up to a certain diameter, can have the safety valve directly connected to the unit to protect against overpressure and the vacuum valve directly connected to protect against vacuum. This option, in many applications, eliminates the expense of a tank dome plate. In addition, optimal cleaning of the complete system and the

additional safety fittings is assured.

Correctly designing the process for the air cleaning combination depends on many factors that must be calculated for each tank or application. Information such as diameter, compressive strength and process parameters must be clearly specified in advance. Customers can use the detailed form on page four to provide the needed information.

### TECHNICAL INFORMATION

#### NOMINAL DIAMETERS

DN 50 to DN 150 (with regard to fittings)

#### MATERIAL

##### **Stainless steel:**

1.4301 [AISI 304]

1.4307 [AISI 304L]

1.4404 [AISI 316L]

#### OPERATING TEMPERATURES AND PRESSURES

Available upon request

#### SURFACES

##### **Product contact**

Ra < 0.8 µm

##### **Non-product contact**

Ra 1.6 µm

#### CONNECTIONS

##### **Pipe connections in accordance with**

- DIN 11850 Range 2  
(DIN 11866 Range A)

### CUSTOMER ADVANTAGES

- Compact system
- Flexible with customizable executions
- Cost effective proven technology
- No automation required
- No additional cleaning piping
- Cleanable and self-draining
- Easy to install and maintain
- Meets all safety requirements



# SÜDMO TANKTOP

## GAS, CLEANING & SAFETY FITTINGS - GAS-, REINIGUNGS- & SICHERHEITSARMATUR

### DESIGN FORM

- Tank:  Vertical  Horizontal  
 Tank type:  ZK fermentation tank  ZK storage tank  
 Pressure tank  Other  
 Tank with stirring unit etc.

Tank diameter:  m  
 Tank height:  m (cylindrical section)  m (conical section)

Tank contents:

Filling rate:  m<sup>3</sup>/h

Draining rate:  m<sup>3</sup>/h

Nominal diameter of tank outlet [DN]:

Nominal diameter of tank riser to TankTop [DN]:

Maximum allowable operating pressure:  bar pressure

Safety valve set pressure:  bar pressure

Allowable vacuum:  mbar or  mm WG

Maximum cleaning temperature:  °C

Cleaning agent flow capacity:  m<sup>3</sup>/h (if CIP pump is already present)

Minimum rinsing water temperature:  °C (cold)

Safety valve pneumatic lifting device:  yes  no

Vacuum valve pneumatic lifting device:  yes  no

Risk of fitting freezing (heating required):  yes  no

Tank blanketed in the event of CIP CO<sub>2</sub>:  yes  no

Tank outlet:  free outlet  tightly piped

Is the tank dome plate also being provided:  yes  no

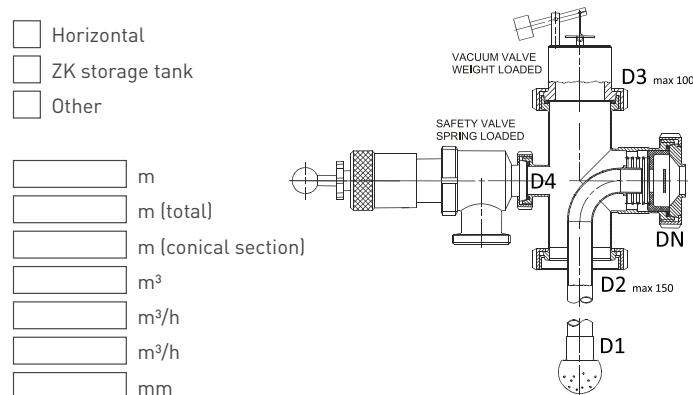
Outer diameter of tank dome plate:  mm

Thickness of tank dome plate:  mm

Diameter of bolt hole for dome flange bore:  mm

Diameter of boreholes for flange bolts:  mm

Please list here any additional equipment required, such as sight glasses, lighting, level sensors, pressure sensors, rotation cleaners, rotation sensors etc.:



Company name:   
 Telephone number:   
 Date:  /  /

Name:   
 mail address:

**Please send the completed form via email to [INFO.SUEDMO@PENTAIR.COM](mailto:INFO.SUEDMO@PENTAIR.COM)  
 or via fax to +49 9081 803 158. A staff member will contact you.**

8.2



# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

## HYGIENIC PROCESS VALVES

CONTENTS

HYGIENIC PROCESS VALVES  
(FORMERLY KEYSTONE)





# **HYG. PROCESS VALVES (FORMERLY KEYSTONE)**

## ABOUT US AND THE HYGIENIC PROCESS VALVES

CONTENTS

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# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

## ABOUT US

### ABOUT US

In early 2015, Pentair's hygienic Valves & Control division has been integrated into the Food & Beverage Process solution business, which led to an alliance of the hygienic valves from the formerly known Keystone brand and the known product range from Südmo.

This merger established a strong Excellence Center that has strengthened Pentair's position in its worldwide appearance and led to an extension of the overall product portfolio.

Customers benefit not only from a wider product range but also from an increased customer support for both product lines.

The production locations from the formerly known Keystone hygienic valves in Hamilton, New Zealand and Südmo in Riesbürg, Germany will not be affected by this.



### HISTORY & FACTS

Back in the early 1990's Keystone acquired two manufacturing plants in New Zealand, both were manufacturing primarily Butterfly valves for the Dairy industry. They then built a new facility which is the current plant located in Hamilton and combined the two companies into one. Due to the rife resources in New Zealand, the Dairy has become the most important industry sector ever since.

Today the plant in Hamilton has about 100 employees, more than 25 CNC Machine Centres and a fully equipped testing facility. The plant is exporting all over the world and now with Engineering / Project Management / Purchasing / Quality Control and up to date machinery, the plant has become a state-of-the-art production facility.

### DAS HYGIENISCHE PRODUKTPORTFOLIO DER EHEMALIGEN KEYSTONE VENTILE BEINHALTET:

- Butterfly Valves  
F250 & F251
- Single Seal Piston Valves  
F267J+ & F268J+
- Ball Valves  
F262
- Double Seal Piston Valve  
F269
- Check Valve  
F264J
- Control Top Easy Mind  
F783

9.0

### CONTACT

For information regarding your particular application please contact your specific application from the world-wide network of Pentair partners, either in person or by telephone. You easily get an up-to-date list of our distributors for all countries either from your sales contact or via [www.foodandbeverage.pentair.com](http://www.foodandbeverage.pentair.com).

Pentair Flow Control Pacific Pty Ltd  
12-14 Kaimiro Street  
Hamilton, 3240  
New Zealand  
Phone: +64 7 958 7180  
Email: [PacificNZHygienicSales@pentair.com](mailto:PacificNZHygienicSales@pentair.com)

9.0



# **HYG. PROCESS VALVES (FORMERLY KEYSTONE)**

## BUTTERFLY VALVES F250 AND BALL VALVES F262

CONTENTS

# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

## BUTTERFLY VALVES F250 AND BALL VALVES F262

### BUTTERFLY VALVES F250 AND BALL VALVES F262

Pentair Hygienic F250 Butterfly and F262 Ball Valves are used in all segments of hygienic applications. Our comprehensive shut-off valve line features both manual and pneumatic drive options, including lockable handles and vertical actuators.

#### Benefits:

- Quarter turn operation
- Optional end connections
- One-piece disc and stem assembly
- Fully machined 316L stainless steel body

- Bi-directional capability
- Equal percentage characteristics
- Isolation or regulation control
- High Cv
- Slim profile disc
- Integral valve position indicator
- High grade seat material options
- Combination dual or multi position handle assembly
- High impact reinforced polymer handle with a stainless steel drive (full stainless steel option available)
- Integral padlocking as standard on manual valves
- Speciality divert «T» configurations
- Maintenance friendly
- Site repairable
- Full range of optional accessories



# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

BUTTERFLY VALVES F250 AND BALL VALVES F262

TECHNICAL SPECIFICATION	
<b>Materials</b>	Product wetted parts 1.4404 (AISI 316 L) Parts not product wetted 1.4301 (AISI 304)
<b>Sealing Elements</b>	Sealing materials (FDA) EPDM / VQM / FKM / NBR
<b>Temperatures</b>	Continuous operating temperature EPDM 95°C/203°F VQM 95°C/203°F FKM 95°C/203°F NBR 95°C/203°F Sterilization temperature (Static) 120°C/248°F 150°C/302°F 150°C/302°F 100°C/212°F
<b>Pressures</b>	Operating pressure Max. 10 bar (145 psi) at 20°C/68° F for EPDM, VMQ, FKM, NBR, HNBR,
<b>Surfaces</b>	Product wetted surfaces Ra < 0,8 µm  Surfaces not product wetted Bright-turned, Ra 1,6 µm  Optional Product wetted surfaces e-polished, higher quality surfaces
<b>Connections</b>	Standard Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A) Optional Other valve connections acc. to Order Code

# BUTTERFLY VALVES

## F250 - SPECIFICATION MATRIX

### BUTTERFLY VALVES F250F250 - SPECIFICATION MATRIX

### WELD/CLAMP/THREAD END/WAFER CONNECTIONS

EXAMPLE:		1.0"	F250	255	CLP	397	SS
VALVE SIZE	INCH OD						
025	1.0"						
040	1.5"						
050	2.0"						
065	2.5"						
080	3.0"						
100	4.0"						
125	5.0"						
150	6.0"						

FIGURE							
F250 Inch OD tubing butterfly valve							
<b>TRIM      SEAT      BODY      DISC      BEARING</b>							
255	EPDM	304L	316L	PVDF			
256	VMQ	304L	316L	PVDF			
252	HNBR	304L	316L	PVDF			
258	FKM	304L	316L	PVDF			
259	FKM	316L	316L	PVDF			
262	EPDM	316L	316L	PVDF			
263	VMQ	316L	316L	PVDF			
253	HNBR	316L	316L	PVDF			

END CONNECTIONS							
<b>Weld ends</b>				<b>Thread ends</b>			
<b>BW</b> butt weld				<b>BSP</b> internal thread (BSPT)			
<b>BWD</b> butt weld DIN tube				<b>DIN</b> DIN thread (fabricated)			
<b>PUP</b> BW extension tube 101.6 mm long				<b>HEX</b> hexagonal nut and liner, RJT			
<b>WAF</b> wafer valve and BW flanges				<b>IDF</b> BS/ISO/Japanese standard			
<b>WAO</b> wafer valve without flanges				<b>NPT</b> NPT taper thread (machined)			
<b>Clamp ends</b>				<b>NPF</b> NPT taper thread (fabricated)			
<b>CLF</b> ISO clamp ends (fabricated)				<b>RJF</b> RJT male part (fabricated)			
<b>CLP</b> ISO clamp ends (machined)				<b>RJM</b> RJT male part (machined) (BSM) modified spigot			
<b>DCL</b> DIN clamp end, DIN sizing				<b>RJT</b> RJT male part (machined)			
<b>ILN</b> I line, male spigot				<b>RND</b> round nut and liner, RJT			
				<b>SMS</b> SMS male part, external thread 6 TPI (machined)			
				<b>SMF</b> SMS male part, external thread 6 TPI (fabricated)			

EXTENDED DEFINER							
<b>RMT</b> Reverse mount attachment							
<b>ACT</b> Pneumatic actuator							
<b>397</b> F397 manual operator/handle							
<b>398</b> F398 manual operator/handle							

ACTUATOR DETAILS IF SPECIFIED ABOVE							
<b>SR</b> Pneumatic actuator spring return							
<b>DA</b> Pneumatic actuator double acting							
<b>SS</b> Manual operator/handle in 304 stainless steel							
<b>PL</b> Manual operator/handle in glass reinforced plastic							

**Butterfly valves F250 - 316L S/S Bare Shaft - Butt weld / Butt weld**

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2031047	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Buttweld	Buttweld
1.5"	KS2006144	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Buttweld	Buttweld
2.0"	KS2043653	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Buttweld	Buttweld
2.5"	KS2008447	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Buttweld	Buttweld
3.0"	KS2036814	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Buttweld	Buttweld
4.0"	KS2035511	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Buttweld	Buttweld
5.0"	KS2021769	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Buttweld	Buttweld
6.0"	KS2027853	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Buttweld	Buttweld

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2003032	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Buttweld	Buttweld
1.5"	KS2042483	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Buttweld	Buttweld
2.0"	KS2022623	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Buttweld	Buttweld
2.5"	KS2043085	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Buttweld	Buttweld
3.0"	KS2042592	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Buttweld	Buttweld
4.0"	KS2018575	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Buttweld	Buttweld
5.0"	KS2054364	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Buttweld	Buttweld
6.0"	KS2003088	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Buttweld	Buttweld

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2009935	F250 Butterfly Valve, NBR Seat 316L S/S	264	Buttweld	Buttweld
1.5"	KS2026635	F250 Butterfly Valve, NBR Seat 316L S/S	264	Buttweld	Buttweld
2.0"	KS2027898	F250 Butterfly Valve, NBR Seat 316L S/S	264	Buttweld	Buttweld
2.5"	KS2020859	F250 Butterfly Valve, NBR Seat 316L S/S	264	Buttweld	Buttweld
3.0"	KS2012708	F250 Butterfly Valve, NBR Seat 316L S/S	264	Buttweld	Buttweld
4.0"	KS2020722	F250 Butterfly Valve, NBR Seat 316L S/S	264	Buttweld	Buttweld
5.0"	o.r.	F250 Butterfly Valve, NBR Seat 316L S/S	264	Buttweld	Buttweld
6.0"	KS2054622	F250 Butterfly Valve, NBR Seat 316L S/S	264	Buttweld	Buttweld

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2027717	F250 Butterfly Valve, FKM Seat 316L S/S	259	Buttweld	Buttweld
1.5"	KS2042370	F250 Butterfly Valve, FKM Seat 316L S/S	259	Buttweld	Buttweld
2.0"	KS2020775	F250 Butterfly Valve, FKM Seat 316L S/S	259	Buttweld	Buttweld
2.5"	KS2026843	F250 Butterfly Valve, FKM Seat 316L S/S	259	Buttweld	Buttweld
3.0"	KS2022285	F250 Butterfly Valve, FKM Seat 316L S/S	259	Buttweld	Buttweld
4.0"	KS2007167	F250 Butterfly Valve, FKM Seat 316L S/S	259	Buttweld	Buttweld
5.0"	KS2084626	F250 Butterfly Valve, FKM Seat 316L S/S	259	Buttweld	Buttweld
6.0"	KS2055425	F250 Butterfly Valve, FKM Seat 316L S/S	259	Buttweld	Buttweld

F250

F250

### Butterfly valves F250 - 304L S/S Bare Shaft - Butt weld / Butt weld

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2126479	F250 Butterfly Valve, EPDM Seat 304L S/S	255	Butt weld	Butt weld
1.5"	KS2126480	F250 Butterfly Valve, EPDM Seat 304L S/S	255	Butt weld	Butt weld
2.0"	KS2071432	F250 Butterfly Valve, EPDM Seat 304L S/S	255	Butt weld	Butt weld
2.5"	KS2098952	F250 Butterfly Valve, EPDM Seat 304L S/S	255	Butt weld	Butt weld
3.0"	KS2070108	F250 Butterfly Valve, EPDM Seat 304L S/S	255	Butt weld	Butt weld
4.0"	KS2071433	F250 Butterfly Valve, EPDM Seat 304L S/S	255	Butt weld	Butt weld
5.0"	KS2124725	F250 Butterfly Valve, EPDM Seat 304L S/S	255	Butt weld	Butt weld
6.0"	KS2091704	F250 Butterfly Valve, EPDM Seat 304L S/S	255	Butt weld	Butt weld

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2078105	F250 Butterfly Valve, VMQ Seat 304L S/S	256	Butt weld	Butt weld
1.5"	KS2092696	F250 Butterfly Valve, VMQ Seat 304L S/S	256	Butt weld	Butt weld
2.0"	KS2068903	F250 Butterfly Valve, VMQ Seat 304L S/S	256	Butt weld	Butt weld
2.5"	KS2071431	F250 Butterfly Valve, VMQ Seat 304L S/S	256	Butt weld	Butt weld
3.0"	KS2068902	F250 Butterfly Valve, VMQ Seat 304L S/S	256	Butt weld	Butt weld
4.0"	KS2068901	F250 Butterfly Valve, VMQ Seat 304L S/S	256	Butt weld	Butt weld
5.0"	o.r.	F250 Butterfly Valve, VMQ Seat 304L S/S	256	Butt weld	Butt weld
6.0"	o.r.	F250 Butterfly Valve, VMQ Seat 304L S/S	256	Butt weld	Butt weld

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	Butt weld	Butt weld
1.5"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	Butt weld	Butt weld
2.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	Butt weld	Butt weld
2.5"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	Butt weld	Butt weld
3.0"	KS2212562	F250 Butterfly Valve, NBR Seat 304L S/S	257	Butt weld	Butt weld
4.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	Butt weld	Butt weld
5.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	Butt weld	Butt weld
6.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	Butt weld	Butt weld

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2086217	F250 Butterfly Valve, FKM Seat 304L S/S	258	Butt weld	Butt weld
1.5"	KS2086330	F250 Butterfly Valve, FKM Seat 304L S/S	258	Butt weld	Butt weld
2.0"	KS2071434	F250 Butterfly Valve, FKM Seat 304L S/S	258	Butt weld	Butt weld
2.5"	KS2098697	F250 Butterfly Valve, FKM Seat 304L S/S	258	Butt weld	Butt weld
3.0"	KS2071435	F250 Butterfly Valve, FKM Seat 304L S/S	258	Butt weld	Butt weld
4.0"	KS2071436	F250 Butterfly Valve, FKM Seat 304L S/S	258	Butt weld	Butt weld
5.0"	KS2124719	F250 Butterfly Valve, FKM Seat 304L S/S	258	Butt weld	Butt weld
6.0"	KS2091741	F250 Butterfly Valve, FKM Seat 304L S/S	258	Butt weld	Butt weld

## Butterfly valves F250 - 316L S/S Bare Shaft - CLAMP / CLAMP

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2012077	F250 Butterfly Valve, EPDM Seat 316L S/S	262	CLF	CLF
1.5"	KS2016858	F250 Butterfly Valve, EPDM Seat 316L S/S	262	CLF	CLF
2.0"	KS2033663	F250 Butterfly Valve, EPDM Seat 316L S/S	262	CLF	CLF
2.5"	KS2034188	F250 Butterfly Valve, EPDM Seat 316L S/S	262	CLF	CLF
3.0"	KS2016093	F250 Butterfly Valve, EPDM Seat 316L S/S	262	CLF	CLF
4.0"	KS2000891	F250 Butterfly Valve, EPDM Seat 316L S/S	262	CLF	CLF
5.0"	KS2056313	F250 Butterfly Valve, EPDM Seat 316L S/S	262	CLF	CLF
6.0"	KS2023034	F250 Butterfly Valve, EPDM Seat 316L S/S	262	CLF	CLF

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2007742	F250 Butterfly Valve, VMQ Seat 316L S/S	263	CLF	CLF
1.5"	KS2015488	F250 Butterfly Valve, VMQ Seat 316L S/S	263	CLF	CLF
2.0"	KS2039698	F250 Butterfly Valve, VMQ Seat 316L S/S	263	CLF	CLF
2.5"	KS2056398	F250 Butterfly Valve, VMQ Seat 316L S/S	263	CLF	CLF
3.0"	KS2036872	F250 Butterfly Valve, VMQ Seat 316L S/S	263	CLF	CLF
4.0"	KS2054592	F250 Butterfly Valve, VMQ Seat 316L S/S	263	CLF	CLF
5.0"	KS2138609	F250 Butterfly Valve, VMQ Seat 316L S/S	263	CLF	CLF
6.0"	KS2015960	F250 Butterfly Valve, VMQ Seat 316L S/S	263	CLF	CLF

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2026364	F250 Butterfly Valve, NBR Seat 316L S/S	264	CLF	CLF
1.5"	KS2027828	F250 Butterfly Valve, NBR Seat 316L S/S	264	CLF	CLF
2.0"	KS2019068	F250 Butterfly Valve, NBR Seat 316L S/S	264	CLF	CLF
2.5"	KS2042316	F250 Butterfly Valve, NBR Seat 316L S/S	264	CLF	CLF
3.0"	KS2016439	F250 Butterfly Valve, NBR Seat 316L S/S	264	CLF	CLF
4.0"	KS2054363	F250 Butterfly Valve, NBR Seat 316L S/S	264	CLF	CLF
5.0"	o.r.	F250 Butterfly Valve, NBR Seat 316L S/S	264	CLF	CLF
6.0"	KS2052066	F250 Butterfly Valve, NBR Seat 316L S/S	264	CLF	CLF

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2032421	F250 Butterfly Valve, FKM Seat 316L S/S	259	CLF	CLF
1.5"	KS2040734	F250 Butterfly Valve, FKM Seat 316L S/S	259	CLF	CLF
2.0"	o.r.	F250 Butterfly Valve, FKM Seat 316L S/S	259	CLF	CLF
2.5"	KS2056999	F250 Butterfly Valve, FKM Seat 316L S/S	259	CLF	CLF
3.0"	KS2051397	F250 Butterfly Valve, FKM Seat 316L S/S	259	CLF	CLF
4.0"	KS2004130	F250 Butterfly Valve, FKM Seat 316L S/S	259	CLF	CLF
5.0"	o.r.	F250 Butterfly Valve, FKM Seat 316L S/S	259	CLF	CLF
6.0"	KS2051105	F250 Butterfly Valve, FKM Seat 316L S/S	259	CLF	CLF

F250

F250

### Butterfly valves F250 - 304L S/S Bare Shaft - CLAMP / CLAMP

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2126481	F250 Butterfly Valve, EPDM Seat 304L S/S	255	CLF	CLF
1.5"	KS2126482	F250 Butterfly Valve, EPDM Seat 304L S/S	255	CLF	CLF
2.0"	KS2093540	F250 Butterfly Valve, EPDM Seat 304L S/S	255	CLF	CLF
2.5"	KS2099146	F250 Butterfly Valve, EPDM Seat 304L S/S	255	CLF	CLF
3.0"	KS2092386	F250 Butterfly Valve, EPDM Seat 304L S/S	255	CLF	CLF
4.0"	KS2096429	F250 Butterfly Valve, EPDM Seat 304L S/S	255	CLF	CLF
5.0"	KS2124742	F250 Butterfly Valve, EPDM Seat 304L S/S	255	CLF	CLF
6.0"	KS2092095	F250 Butterfly Valve, EPDM Seat 304L S/S	255	CLF	CLF

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2085938	F250 Butterfly Valve, VMQ Seat 304L S/S	256	CLF	CLF
1.5"	KS2086473	F250 Butterfly Valve, VMQ Seat 304L S/S	256	CLF	CLF
2.0"	KS2083771	F250 Butterfly Valve, VMQ Seat 304L S/S	256	CLF	CLF
2.5"	KS2099124	F250 Butterfly Valve, VMQ Seat 304L S/S	256	CLF	CLF
3.0"	KS2129895	F250 Butterfly Valve, VMQ Seat 304L S/S	256	CLF	CLF
4.0"	KS2129903	F250 Butterfly Valve, VMQ Seat 304L S/S	256	CLF	CLF
5.0"	o.r.	F250 Butterfly Valve, VMQ Seat 304L S/S	256	CLF	CLF
6.0"	o.r.	F250 Butterfly Valve, VMQ Seat 304L S/S	256	CLF	CLF

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	CLF	CLF
1.5"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	CLF	CLF
2.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	CLF	CLF
2.5"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	CLF	CLF
3.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	CLF	CLF
4.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	CLF	CLF
5.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	CLF	CLF
6.0"	o.r.	F250 Butterfly Valve, NBR Seat 304L S/S	257	CLF	CLF

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2085732	F250 Butterfly Valve, FKM Seat 304L S/S	258	CLF	CLF
1.5"	KS2086406	F250 Butterfly Valve, FKM Seat 304L S/S	258	CLF	CLF
2.0"	KS2093564	F250 Butterfly Valve, FKM Seat 304L S/S	258	CLF	CLF
2.5"	KS2127971	F250 Butterfly Valve, FKM Seat 304L S/S	258	CLF	CLF
3.0"	KS2092888	F250 Butterfly Valve, FKM Seat 304L S/S	258	CLF	CLF
4.0"	KS2095636	F250 Butterfly Valve, FKM Seat 304L S/S	258	CLF	CLF
5.0"	KS2124716	F250 Butterfly Valve, FKM Seat 304L S/S	258	CLF	CLF
6.0"	KS2092294	F250 Butterfly Valve, FKM Seat 304L S/S	258	CLF	CLF

**Butterfly valves F250 - 316L S/S Bare Shaft - WAF / WAF c/w Flanges**

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2037874	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Wafer	Wafer
1.5"	KS2006509	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Wafer	Wafer
2.0"	KS2003006	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Wafer	Wafer
2.5"	KS2037995	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Wafer	Wafer
3.0"	KS2023594	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Wafer	Wafer
4.0"	KS2008686	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Wafer	Wafer
5.0"	KS2041111	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Wafer	Wafer
6.0"	KS2040238	F250 Butterfly Valve, EPDM Seat 316L S/S	262	Wafer	Wafer

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2054366	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Wafer	Wafer
1.5"	KS2018661	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Wafer	Wafer
2.0"	KS2054735	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Wafer	Wafer
2.5"	KS2015190	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Wafer	Wafer
3.0"	KS2038014	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Wafer	Wafer
4.0"	KS2029657	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Wafer	Wafer
5.0"	KS2053451	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Wafer	Wafer
6.0"	KS2050762	F250 Butterfly Valve, VMQ Seat 316L S/S	263	Wafer	Wafer

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2054143	F250 Butterfly Valve, NBR Seat 316L S/S	264	Wafer	Wafer
1.5"	KS2010154	F250 Butterfly Valve, NBR Seat 316L S/S	264	Wafer	Wafer
2.0"	KS2030034	F250 Butterfly Valve, NBR Seat 316L S/S	264	Wafer	Wafer
2.5"	KS2054222	F250 Butterfly Valve, NBR Seat 316L S/S	264	Wafer	Wafer
3.0"	KS2004997	F250 Butterfly Valve, NBR Seat 316L S/S	264	Wafer	Wafer
4.0"	KS2051495	F250 Butterfly Valve, NBR Seat 316L S/S	264	Wafer	Wafer
5.0"	o.r.	F250 Butterfly Valve, NBR Seat 316L S/S	264	Wafer	Wafer
6.0"	KS2055814	F250 Butterfly Valve, NBR Seat 316L S/S	264	Wafer	Wafer

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION
1.0"	KS2056397	F250 Butterfly Valve, FKM Seat 316L S/S	259	Wafer	Wafer
1.5"	KS2050261	F250 Butterfly Valve, FKM Seat 316L S/S	259	Wafer	Wafer
2.0"	KS2006238	F250 Butterfly Valve, FKM Seat 316L S/S	259	Wafer	Wafer
2.5"	KS2013233	F250 Butterfly Valve, FKM Seat 316L S/S	259	Wafer	Wafer
3.0"	KS2015571	F250 Butterfly Valve, FKM Seat 316L S/S	259	Wafer	Wafer
4.0"	KS2050353	F250 Butterfly Valve, FKM Seat 316L S/S	259	Wafer	Wafer
5.0"	o.r.	F250 Butterfly Valve, FKM Seat 316L S/S	259	Wafer	Wafer
6.0"	KS2056169	F250 Butterfly Valve, FKM Seat 316L S/S	259	Wafer	Wafer

F250

## F250P SPECIFICATION MATRIX

1	0	0
Valve Size	Inch OD	
080	3.0 "	
100	4.0 "	
125	5.0 "	
150	6.0 "	

F	2	5	0	P

2	6	1

C	L	R	/	R	J	R

FIGURE

F250P - Powder Body

TRIM	SEAT	BODY	DISC	BEARING	POWDER BUSH
261	Powder NBR White	316	316	PVDF	PE
280	Powder NBR White	304	316	PVDF	PE
292	USDA NBR White	316	316	PVDF	
293	USDA -EPDM	316	316	PVDF	
294	USDA - VMQ	316	316	PVDF	
295	USDA Powder NBR White	316	316	PVDF	

### END CONNECTIONS

#### Weld Ends

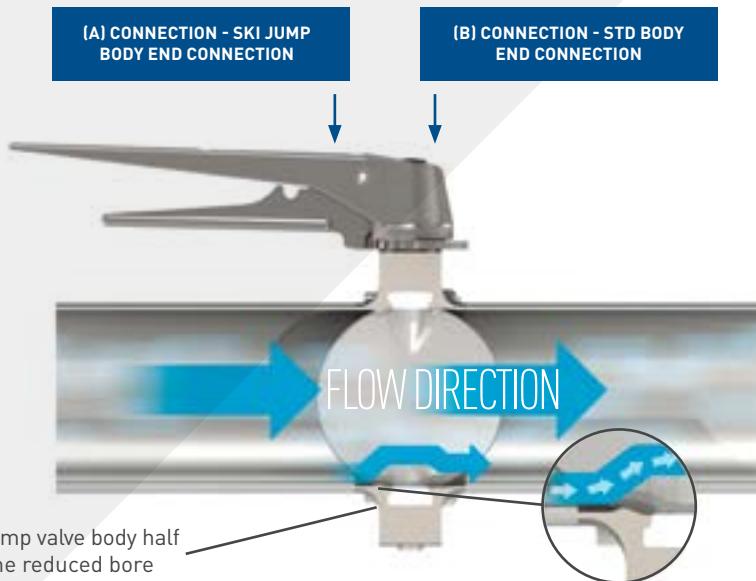
BW - Butt Weld  
WAF - Wafer valve & BW flanges  
WBO - Wafer Valve without flanges

#### Thread Ends

RJF - RJT Male part (fabricated)  
RJR - RJT Male part RA=0.8 (fabricated)  
RMR - RJT Male part RA=0.8 modified spigot (fabricated)  
RJM - RJT Male part (machined) (BSM) modified Spigot  
RJT - RJT Male part (machined)  
RMF - RJT Male Part modified Spigot (fabricated)  
RML - RJT Male part modified Spigot Long (machined)

#### Clamp Ends

CLF - Clamp End (Fabricated)  
CLP - Clamp (Machined)  
CLR - Clamp End RA=0.8(Fabricated)



#### NOTES:

1. F250P STANDS FOR THE SKI JUMP POWDER VALVE.
2. TRIM 261 - IS THE WHITE BUNA SEAT, UNDERCUT (MOULDED) FOR LESS INTERFERENCE.
3. FLOW DIRECTION ARROW IS STAMPED ONTO THE SKI JUMP BODY HALF.

Detailed view of the deflection zone that the Ski-Jump feature creates.

The powder particles are deflected over the seat at velocity, avoiding/reducing the amount of powder that directly impinges the seal thereby reducing wear and extending seat life.

BUTTERFLY VALVES  
F250P POWDER BUTTERFLY VALVES

**F250P Ski-Jump Butterfly Valves - Bare Shaft - Various End connections**

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION - SKI JUMP END CONNECTION	(B) CONNECTION - STD END CONNECTION
4.0"	KS2126345	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Buttweld
5.0"	KS2126349	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Buttweld
6.0"	KS2126352	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Buttweld
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Clamp - [CLF - fabricated]
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Clamp - [CLF - fabricated]
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Clamp - [CLF - fabricated]
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLF - fabricated]	Buttweld
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLF - fabricated]	Buttweld
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLF - fabricated]	Buttweld
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Clamp - [CLP - Machined]
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Clamp - [CLP - Machined]
6.0"	KS2126353	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Clamp - [CLP - Machined]
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLP - Machined]	Buttweld
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLP - Machined]	Buttweld
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLP - Machined]	Buttweld
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Clamp - [CLR - Fab - .8Ra Polish]
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Clamp - [CLR - Fab - .8Ra Polish]
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	Clamp - [CLR - Fab - .8Ra Polish]
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLR - Fab - .8Ra Polish]	Buttweld
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLR - Fab - .8Ra Polish]	Buttweld
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLR - Fab - .8Ra Polish]	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION - SKI JUMP END CONNECTION	(B) CONNECTION - STD END CONNECTION
4.0"	KS2141254	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLF - fabricated]	Clamp - [CLF - fabricated]
5.0"	KS2126350	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLF - fabricated]	Clamp - [CLF - fabricated]
4.0"	KS2001813	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLP - Machined]	Clamp - [CLP - Machined]
5.0"	KS2263427	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLP - Machined]	Clamp - [CLP - Machined]
6.0"	KS2096256	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLP - Machined]	Clamp - [CLP - Machined]
4.0"	KS2158380	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLR - Fab - .8Ra Polish]	Clamp - [CLR - Fab - .8Ra Polish]
5.0"	KS2158378	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLR - Fab - .8Ra Polish]	Clamp - [CLR - Fab - .8Ra Polish]
6.0"	No Option	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Clamp - [CLR - Fab - .8Ra Polish]	Clamp - [CLR - Fab - .8Ra Polish] -

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION - SKI JUMP END CONNECTION	(B) CONNECTION - STD END CONNECTION
4.0"	KS2072263	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Wafer	Wafer
5.0"	KS2072264	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Wafer	Wafer
6.0"	KS2009535	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Wafer	Wafer

F250

## F250P POWDER BUTTERFLY VALVES

## F250P Ski-Jump Butterfly Valves - Bare Shaft - Various End connections

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION - SKI JUMP END CONNECTION	(B) CONNECTION - STD END CONNECTION
4.0"	KS2126347	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	RJT (RJT Male -Machined)
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	RJT (RJT Male -Machined)
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	RJT (RJT Male -Machined)
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJT (RJT Male -Machined)	Buttweld
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJT (RJT Male -Machined)	Buttweld
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJT (RJT Male -Machined)	Buttweld
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	RJF (RJT - Fabricated)
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	RJF (RJT - Fabricated)
6.0"	KS2126355	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	RJF (RJT - Fabricated)
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJF (RJT - Fabricated)	Buttweld
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJF (RJT - Fabricated)	Buttweld
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJF (RJT - Fabricated)	Buttweld
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJR (RJT - Fab - .8Ra polish)	Buttweld
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJR (RJT - Fab - .8Ra polish)	Buttweld
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJR (RJT - Fab - .8Ra polish)	Buttweld
4.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	RJR (RJT - Fab - .8Ra polish)
5.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	RJR (RJT - Fab - .8Ra polish)
6.0"	o.r.	F250P Ski-Jump Butterfly Valve, 316L S/S	261	Buttweld	RJR (RJT - Fab - .8Ra polish)

## F250P Ski-Jump Butterfly Valves - Bare Shaft - Various End connections - cont'd

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION - SKI JUMP END CONNECTION	(B) CONNECTION - STD END CONNECTION
4.0"	KS2091586	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJT (RJT Male -Machined)	RJT (RJT Male -Machined)
5.0"	KS2263426	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJT (RJT Male -Machined)	RJT (RJT Male -Machined)
6.0"	KS2263428	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJT (RJT Male -Machined)	RJT (RJT Male -Machined)
4.0"	KS2226055	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJF (RJT - Fabricated)	RJF (RJT - Fabricated)
5.0"	KS2126351	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJF (RJT - Fabricated)	RJF (RJT - Fabricated)
6.0"	KS2126356	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJF (RJT - Fabricated)	RJF (RJT - Fabricated)
4.0"	KS2158381	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJR (RJT - Fab - .8Ra polish)	RJR (RJT - Fab - .8Ra polish)
5.0"	KS2158379	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJR (RJT - Fab - .8Ra polish)	RJR (RJT - Fab - .8Ra polish)
6.0"	KS2158377	F250P Ski-Jump Butterfly Valve, 316L S/S	261	RJR (RJT - Fab - .8Ra polish)	RJR (RJT - Fab - .8Ra polish)

## NOTES:

1. F250P USDA COMPLIANT VALVE IS CERTIFIED.
2. TRIM 295 - IS THE WHITE NBR SEAT, UNDERCUT (MOULDED) AND EDGES GROUNDED TO MEET USDA STANDARD.
3. MOUNTING BRACKET HAS OPEN VIEW TO VALVE SHAFT FOR VISUAL IDENTIFICATION OF ANY LEAKAGE.
4. DOME NUTS ARE USED ON THE VALVE BODY BOLTING.



BUTTERFLY VALVES  
F250P POWDER BUTTERFLY VALVES

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**F250 USDA Powder Butterfly Valves - Bare Shaft - Various End connections**

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION - SKI JUMP END CONNECTION	(B) CONNECTION - STD END CONNECTION
3.0"	KS2055999	F250 USDA Powder Butterfly Valve, 316L S/S	295	Buttweld	Buttweld
4.0"	KS2056696	F250 USDA Powder Butterfly Valve, 316L S/S	295	Buttweld	Buttweld
5.0"	KS2263066	F250 USDA Powder Butterfly Valve, 316L S/S	295	Buttweld	Buttweld
6.0"	KS2137662	F250 USDA Powder Butterfly Valve, 316L S/S	295	Buttweld	Buttweld
2.5"	KS2052917	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLF - fabricated]	Clamp - [CLF - fabricated]
3.0"	KS2050811	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLF - fabricated]	Clamp - [CLF - fabricated]
4.0"	KS2052532	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLF - fabricated]	Clamp - [CLF - fabricated]
5.0"	KS2055795	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLF - fabricated]	Clamp - [CLF - fabricated]
6.0"	No Option	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLF - fabricated]	Clamp - [CLF - fabricated] -
3.0"	KS2263059	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLP - machined]	Clamp - [CLP - machined]
4.0"	KS2263060	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLP - machined]	Clamp - [CLP - machined]
5.0"	KS2263810	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLP - machined]	Clamp - [CLP - machined]
6.0"	KS2137649	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLP - machined]	Clamp - [CLP - machined]
3.0"	KS2263058	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLR - fab -.8Ra Polish ]	Clamp - [CLR - fab -.8Ra Polish ]
4.0"	KS2263061	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLR - fab -.8Ra Polish ]	Clamp - [CLR - fab -.8Ra Polish ]
5.0"	KS2263062	F250 USDA Powder Butterfly Valve, 316L S/S	295	Clamp - [CLR - fab -.8Ra Polish ]	Clamp - [CLR - fab -.8Ra Polish ]

F250

## F250D SPECIFICATION MATRIX

### BUTTERFLY VALVES F250F250D - SPECIFICATION MATRIX DOUBLE BLOCK AND BLEED STYLE

EXAMPLE:		1.0"	F250D	255	BW/BW	F257
VALVE SIZE	DN INCH OD					
025	1.0"					
040	1.5"					
050	2.0"					
065	1.5"					
080	3.0"					
100	4.0"					
125	5.0"					
150	6.0"					
FIGURE						
F250D		Double block and bleed for inch OD tubing				
TRIM	SEAT	BODY	DISC	BEARING		
255	EPDM	304	316	PVDF		
256	VMQ	304	316	PVDF		
252	NBR	304	316	PVDF		
258	FKM	304	316	PVDF		
259	FKM	316	316	PVDF		
262	EPDM	316	316	PVDF		
263	VMQ	316	316	PVDF		
253	NBR	316	316	PVDF		
END CONNECTIONS						
Weld ends		Thread ends		Clamp ends		
BW	Butt weld [Std.]	RJF	RJT male part [fabricated]	CLP	Clamp [machined]	
		RJT	RJT male part [machined]	CLF	ISO clamp ends [fabricated]	
EXTENDED DEFINER						
<b>NB</b>	Double block and bleed with no bleed					
<b>F257</b>	Supplied c/w F257, drive stem and mount brackets for valve rated actuator					
<b>F79U</b>	Supplied c/w F79U drive stem and mount brackets for valve rated actuator [no actuator supplied]					
<b>MRP</b>	Supplied c/w MRP drive stem and mount brackets for valve rated actuator [no actuator supplied]					
<b>397</b>	Supplied c/w F397 SS lockable handle, pneumatic valve for poppet air supply					
<b>397s</b>	Supplied c/w F397 SS lockable handle, pneumatic valve for poppet air supply and dual barrel type proximity Switch bracket [no switches supplied]					

NOTE: Both OD-Tube and Metric Bolts are supplied in BAD and CAF mounting codes, so Mtg Code also covers F05/F07 on F79E-003 to F79E-12  
NOTE: Valves supplied bareshaft - order actuator as a separate line. F257-140 STC and DA must be supplied with travel stop option "BB"

BUTTERFLY VALVES  
F250D BUTTERFLY VALVES



**F250D DBB BFV - 316L S/S 262 (EPDM) Trim - F257 Actuator Mounting (Excludes Actuator)**

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	KS2085262	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F257 100 SR	12DD
1.5"	KS2085409	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F257 100 SR	12DD
2.0"	KS2017248	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F257 100 SR	12DD
2.5"	KS2098768	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F257 100 SR	12DD
3.0"	KS2072430	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F257 140BB SR	58DD
4.0"	KS2088672	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	KS2091861	F250D Double Block & Bleed Butterfly Valve	262	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
1.5"	KS2086002	F250D Double Block & Bleed Butterfly Valve	262	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
2.0"	KS2094002	F250D Double Block & Bleed Butterfly Valve	262	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
2.5"	KS2097871	F250D Double Block & Bleed Butterfly Valve	262	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
3.0"	KS2077149	F250D Double Block & Bleed Butterfly Valve	262	CLF [Fabricated]	CLF [Fabricated]	F257 140BB SR	58DD
4.0"	KS2211773	F250D Double Block & Bleed Butterfly Valve	262	CLF [Fabricated]	CLF [Fabricated]	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
2.0"	KS2209764	F250D Double Block & Bleed Butterfly Valve	262	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF [Fabricated]	RJF [Fabricated]	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF [Fabricated]	RJF [Fabricated]	F257 140BB SR	58DD

F250

## F250D BUTTERFLY VALVES

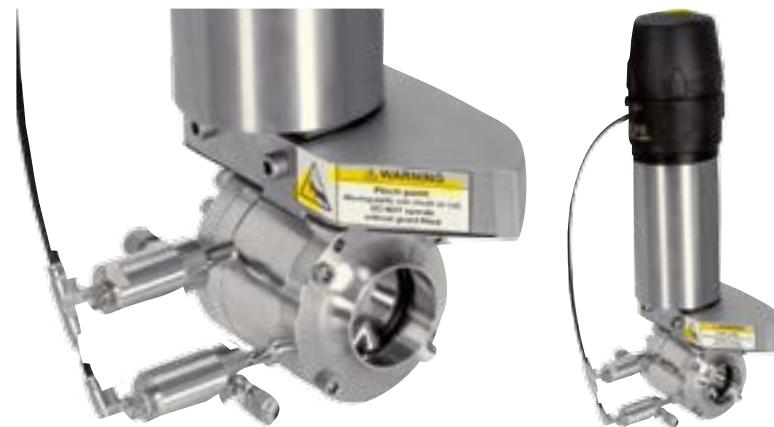
### F250D DBB BFV - 316L S/S 263 (VMQ) Trim - F257 Actuator Mounting (Excludes Actuator)

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	KS2137819	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F257 100 SR	12DD
2.0"	KS2224901	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F257 140BB SR	58DD
4.0"	KS2233536	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F257 140BB SR	58DD

BUTTERFLY VALVES  
F250D BUTTERFLY VALVES



**F250D DBB BFV - 304L S/S 255 (EPDM) Trim - F257 Actuator Mounting (Excludes Actuator)**

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F257 100 SR	12DD
3.0"	KS2266699	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F257 140BB SR	58DD
4.0"	KS2266693	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
3.0"	KS2266702	F250D Double Block & Bleed Butterfly Valve	255	CLF [Fabricated]	CLF [Fabricated]	F257 140BB SR	58DD
4.0"	KS2266695	F250D Double Block & Bleed Butterfly Valve	255	CLF [Fabricated]	CLF [Fabricated]	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF [Fabricated]	RJF [Fabricated]	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF [Fabricated]	RJF [Fabricated]	F257 140BB SR	58DD

F250

## F250D BUTTERFLY VALVES

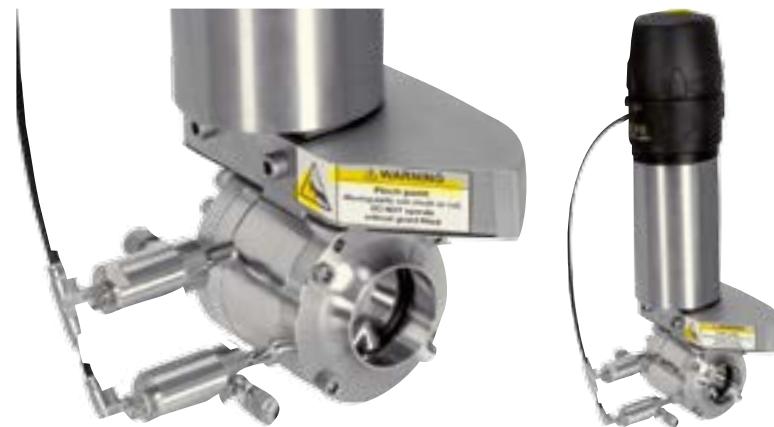
### F250D DBB BFV - 304L S/S 256 (VMQ) Trim - F257 Actuator Mounting (Excludes Actuator)

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F257 140BB SR	58DD

BUTTERFLY VALVES  
F250D BUTTERFLY VALVES



**F250D DBB BFV - 304L S/S 257 (NBR) Trim - F257 Actuator Mounting (Excludes Actuator)**

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF [Fabricated]	CLF [Fabricated]	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF [Fabricated]	CLF [Fabricated]	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF [Fabricated]	CLF [Fabricated]	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF [Fabricated]	RJF [Fabricated]	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF [Fabricated]	RJF [Fabricated]	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF [Fabricated]	RJF [Fabricated]	F257 140BB SR	58DD

F250

## F250D BUTTERFLY VALVES

### F250D DBB BFV - 304L S/S 258 (FKM) Trim - F257 Actuator Mounting (Excludes Actuator)

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F257 100 SR	12DD
3.0"	KS2266701	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F257 140BB SR	58DD
4.0"	KS2266694	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
2.0"	KS2082344	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F257 100 SR	12DD
3.0"	KS2082419	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F257 140BB SR	58DD
4.0"	KS2083742	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F257 140BB SR	58DD

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F257 100 SR	12DD
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F257 140BB SR	58DD
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F257 140BB SR	58DD

# BUTTERFLY VALVES

## F250D BUTTERFLY VALVES



FEEDBACK SWITCHES OPTIONAL

STANDARD CONFIGURATION

### F250D DBB BFV - 316L S/S 262 (EPDM) Trim - Manual Actuator C/W Mechanical Switch

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	CLF (Fabricated)	CLF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF (Fabricated)	RJF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	CLF (Fabricated)	CLF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF (Fabricated)	RJF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	CLF (Fabricated)	CLF (Fabricated)	F397	
2.0"	KS2276048	F250D Double Block & Bleed Butterfly Valve	262	RJF (Fabricated)	RJF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	CLF (Fabricated)	CLF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF (Fabricated)	RJF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
3.0"	KS2135365	F250D Double Block & Bleed Butterfly Valve	262	CLF (Fabricated)	CLF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF (Fabricated)	RJF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
4.0"	KS2272701	F250D Double Block & Bleed Butterfly Valve	262	CLF (Fabricated)	CLF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	RJF (Fabricated)	RJF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	262	Buttweld	Buttweld	F397	

F250

## F250D BUTTERFLY VALVES

### F250D DBB BFV - 316L S/S 263 (VMQ) Trim - Manual Actuator

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	CLF (Fabricated)	CLF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	RJF (Fabricated)	RJF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	263	Buttweld	Buttweld	F397	

# BUTTERFLY VALVES

## F250D BUTTERFLY VALVES



FEEDBACK SWITCHES OPTIONAL

STANDARD CONFIGURATION

### F250D DBB BFV - 316L S/S 264 (NBR) Trim - Manual Actuator

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"		F250D Double Block & Bleed Butterfly Valve	264	CLF (Fabricated)	CLF (Fabricated)	F397	
1.0"		F250D Double Block & Bleed Butterfly Valve	264	RJF (Fabricated)	RJF (Fabricated)	F397	
1.0"		F250D Double Block & Bleed Butterfly Valve	264	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	CLF (Fabricated)	CLF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	RJF (Fabricated)	RJF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	CLF (Fabricated)	CLF (Fabricated)	F397	
2.0"	KS2276048	F250D Double Block & Bleed Butterfly Valve	264	RJF (Fabricated)	RJF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	CLF (Fabricated)	CLF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	RJF (Fabricated)	RJF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
3.0"	KS2135365	F250D Double Block & Bleed Butterfly Valve	264	CLF (Fabricated)	CLF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	RJF (Fabricated)	RJF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
4.0"	KS2272701	F250D Double Block & Bleed Butterfly Valve	264	CLF (Fabricated)	CLF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	RJF (Fabricated)	RJF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	264	Buttweld	Buttweld	F397	

F250

## F250D BUTTERFLY VALVES

### F250D DBB BFV - 316L S/S 259 (FKM) Trim - Manual Actuator

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	CLF (Fabricated)	CLF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	RJF (Fabricated)	RJF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	CLF (Fabricated)	CLF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	RJF (Fabricated)	RJF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.0"	KS2276047	F250D Double Block & Bleed Butterfly Valve	259	CLF (Fabricated)	CLF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	RJF (Fabricated)	RJF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	CLF (Fabricated)	CLF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	RJF (Fabricated)	RJF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
3.0"	KS2099547	F250D Double Block & Bleed Butterfly Valve	259	CLF (Fabricated)	CLF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	RJF (Fabricated)	RJF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
4.0"	KS2276046	F250D Double Block & Bleed Butterfly Valve	259	CLF (Fabricated)	CLF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	RJF (Fabricated)	RJF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	259	Buttweld	Buttweld	F397	

# BUTTERFLY VALVES

## F250D BUTTERFLY VALVES



FEEDBACK SWITCHES OPTIONAL

STANDARD CONFIGURATION

### F250D DBB BFV - 304L S/S 255 (EPDM) Trim - Manual Actuator

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	CLF (Fabricated)	CLF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF (Fabricated)	RJF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.5"	KS2209577	F250D Double Block & Bleed Butterfly Valve	255	CLF (Fabricated)	CLF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF (Fabricated)	RJF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	CLF (Fabricated)	CLF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF (Fabricated)	RJF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	CLF (Fabricated)	CLF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF (Fabricated)	RJF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
3.0"	KS2209541	F250D Double Block & Bleed Butterfly Valve	255	CLF (Fabricated)	CLF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF (Fabricated)	RJF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	CLF (Fabricated)	CLF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	RJF (Fabricated)	RJF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	255	Buttweld	Buttweld	F397	

F250

## F250D BUTTERFLY VALVES

### F250D DBB BFV - 304L S/S 256 (VMQ) Trim - Manual Actuator

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	CLF (Fabricated)	CLF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	RJF (Fabricated)	RJF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	256	Buttweld	Buttweld	F397	

# BUTTERFLY VALVES

## F250D BUTTERFLY VALVES



FEEDBACK SWITCHES OPTIONAL

STANDARD CONFIGURATION

### F250D DBB BFV - 304L S/S 257 (NBR) Trim - Manual Actuator

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF (Fabricated)	CLF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF (Fabricated)	RJF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.5"	KS2209577	F250D Double Block & Bleed Butterfly Valve	257	CLF (Fabricated)	CLF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF (Fabricated)	RJF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF (Fabricated)	CLF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF (Fabricated)	RJF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF (Fabricated)	CLF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF (Fabricated)	RJF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
3.0"	KS2209541	F250D Double Block & Bleed Butterfly Valve	257	CLF (Fabricated)	CLF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF (Fabricated)	RJF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	CLF (Fabricated)	CLF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	RJF (Fabricated)	RJF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	257	Buttweld	Buttweld	F397	

F250

## F250D BUTTERFLY VALVES

### F250D DBB BFV - 304L S/S 258 (FKM) Trim - Manual Actuator

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F397	
1.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
1.5"	KS2209577	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F397	
1.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F397	
2.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F397	
2.5"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
3.0"	KS2209541	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F397	
3.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F397	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	ACTUATOR MTG	MTG CODE
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	CLF (Fabricated)	CLF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	RJF (Fabricated)	RJF (Fabricated)	F397	
4.0"	o.r.	F250D Double Block & Bleed Butterfly Valve	258	Buttweld	Buttweld	F397	

**Spares for F250 BFV's / F250P Powder Valves / F250D DBB Valves****F250 Disc Stems**

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2012129	F250 Butterfly Valve, Disc Stem, 316L S/S	316 S/S
1.5"	KS2030282	F250 Butterfly Valve, Disc Stem, 316L S/S	316 S/S
2.0"	KS2036712	F250 Butterfly Valve, Disc Stem, 316L S/S	316 S/S
2.5"	KS2009418	F250 Butterfly Valve, Disc Stem, 316L S/S	316 S/S
3.0"	KS2005028	F250 Butterfly Valve, Disc Stem, 316L S/S	316 S/S
4.0"	KS2025412	F250 Butterfly Valve, Disc Stem, 316L S/S	316 S/S
5.0"	KS2056140	F250 Butterfly Valve, Disc Stem, 316L S/S	316 S/S
6.0"	KS2038757	F250 Butterfly Valve, Disc Stem, 316L S/S	316 S/S

**F250 BFV Seal Kits**

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2085377	F250 Butterfly Valve Seal Kit - EPDM	EPDM
1.5"	KS2086064	F250 Butterfly Valve Seal Kit - EPDM	EPDM
2.0"	KS2083866	F250 Butterfly Valve Seal Kit - EPDM	EPDM
2.5"	KS2092237	F250 Butterfly Valve Seal Kit - EPDM	EPDM
3.0"	KS2094643	F250 Butterfly Valve Seal Kit - EPDM	EPDM
4.0"	KS2078299	F250 Butterfly Valve Seal Kit - EPDM	EPDM
5.0"	KS2094008	F250 Butterfly Valve Seal Kit - EPDM	EPDM
6.0"	KS2083601	F250 Butterfly Valve Seal Kit - EPDM	EPDM

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2076967	F250 Butterfly Valve Seal Kit - NBR	NBR
1.5"	KS2097803	F250 Butterfly Valve Seal kit - NBR	NBR
2.0"	KS2084380	F250 Butterfly Valve Seal Kit - NBR	NBR
2.5"	KS2095673	F250 Butterfly Valve Seal kit - NBR	NBR
3.0"	KS2085656	F250 Butterfly Valve Seal Kit - NBR	NBR
4.0"	KS2093973	F250 Butterfly Valve Seal kit - NBR	NBR
5.0"	KS2091448	F250 Butterfly Valve Seal Kit - NBR	NBR
6.0"	KS2086882	F250 Butterfly Valve Seal kit - NBR	NBR

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2091628	F250 Butterfly Valve Seal Kit - VMQ	VMQ
1.5"	KS2096427	F250 Butterfly Valve Seal Kit - VMQ	VMQ
2.0"	KS2088844	F250 Butterfly Valve Seal Kit - VMQ	VMQ
2.5"	KS2089639	F250 Butterfly Valve Seal Kit - VMQ	VMQ
3.0"	KS2097636	F250 Butterfly Valve Seal Kit - VMQ	VMQ
4.0"	KS2064184	F250 Butterfly Valve Seal Kit - VMQ	VMQ
5.0"	KS2076094	F250 Butterfly Valve Seal Kit - VMQ	VMQ
6.0"	KS2087560	F250 Butterfly Valve Seal Kit - VMQ	VMQ

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2096050	F250 Butterfly Valve Seat - FKM	FKM
1.5"	KS2090470	F250 Butterfly Valve Seat - FKM	FKM
2.0"	KS2097613	F250 Butterfly Valve Seat - FKM	FKM
2.5"	KS2088351	F250 Butterfly Valve Seat - FKM	FKM
3.0"	KS2094595	F250 Butterfly Valve Seat - FKM	FKM
4.0"	KS2092661	F250 Butterfly Valve Seat - FKM	FKM
5.0"	KS2078352	F250 Butterfly Valve Seat - FKM	FKM
6.0"	KS2091050	F250 Butterfly Valve Seat - FKM	FKM

**Spares for F250 BFV's / F250P Powder Valves / F250D DBB Valves****F250 Wafer Flange Seals**

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2009422	F250 Butterfly Valve, Wafer Flange Seals	EPDM
1.5"	KS2006241	F250 Butterfly Valve, Wafer Flange Seals	EPDM
2.0"	KS2044157	F250 Butterfly Valve, Wafer Flange Seals	EPDM
2.5"	KS2010192	F250 Butterfly Valve, Wafer Flange Seals	EPDM
3.0"	KS2010783	F250 Butterfly Valve, Wafer Flange Seals	EPDM
4.0"	KS2004537	F250 Butterfly Valve, Wafer Flange Seals	EPDM
5.0"	KS2051243	F250 Butterfly Valve, Wafer Flange Seals	EPDM
6.0"	KS2030895	F250 Butterfly Valve, Wafer Flange Seals	EPDM

**F250P Powder Seal Kits**

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
3.0"	KS2263398	KIT SEAL F250P 080 NBR WHITE PVDF	White NBR
4.0"	KS2008106	KIT SEAL F250P 100 NBR WHITE PVDF	White NBR
5.0"	KS2026215	KIT SEAL F250/1P 125 NBR WHITE PVDF	White NBR
6.0"	KS2040147	KIT SEAL F250/1P 150 NBR WHITE PVDF	White NBR

**F250D Double Block & Bleed Seal Kits**

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2235456	KIT SEAL F250D 025 EPDM PVDF C/W CIP	EPDM
1.5"	KS2235460	KIT SEAL F250D 040 EPDM PVDF C/W CIP	EPDM
2.0"	KS2235464	KIT SEAL F250D 050 EPDM PVDF C/W CIP	EPDM
2.5"	KS2235468	KIT SEAL F250D 065 EPDM PVDF C/W CIP	EPDM
3.0"	KS2235472	KIT SEAL F250D 080 EPDM PVDF C/W CIP	EPDM
4.0"	KS2235476	KIT SEAL F250D 100 EPDM PVDF C/W CIP	EPDM
5.0"	o.r.	KIT SEAL F250D 125 EPDM PVDF C/W CIP	EPDM
6.0"	KS2235480	KIT SEAL F250/1D 150 EPDM PVDF C/W CIP	EPDM

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2235458	KIT SEAL F250D 025 NBR PVDF C/W CIP	NBR
1.5"	KS2235462	KIT SEAL F250D 040 NBR PVDF C/W CIP	NBR
2.0"	KS2235466	KIT SEAL F250D 050 NBR PVDF C/W CIP	NBR
2.5"	KS2235470	KIT SEAL F250D 065 NBR PVDF C/W CIP	NBR
3.0"	KS2235474	KIT SEAL F250D 080 NBR PVDF C/W CIP	NBR
4.0"	KS2235478	KIT SEAL F250D 100 NBR PVDF C/W CIP	NBR
5.0"	o.r.	KIT SEAL F250D 125 NBR PVDF C/W CIP	NBR
6.0"	KS2235482	KIT SEAL F250/1D 150 NBR PVDF C/W CIP	NBR

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2235457	KIT SEAL F250D 025 VMQE PVDF C/W CIP	VMQ
1.5"	KS2235461	KIT SEAL F250D 040 VMQE PVDF C/W CIP	VMQ
2.0"	KS2235465	KIT SEAL F250D 050 VMQE PVDF C/W CIP	VMQ
2.5"	KS2235469	KIT SEAL F250D 065 VMQE PVDF C/W CIP	VMQ
3.0"	KS2235473	KIT SEAL F250D 080 VMQE PVDF C/W CIP	VMQ
4.0"	KS2235477	KIT SEAL F250D 100 VMQE PVDF C/W CIP	VMQ
5.0"	o.r.	KIT SEAL F250D 125 VMQE PVDF C/W CIP	VMQ
6.0"	KS2235481	KIT SEAL F250/1D 150 VMQE PVDF C/W CIP	VMQ

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2235459	KIT SEAL F250D 025 FKM PVDF C/W CIP	FKM
1.5"	KS2235463	KIT SEAL F250D 040 FKM PVDF C/W CIP	FKM
2.0"	KS2235467	KIT SEAL F250D 050 FKM PVDF C/W CIP	FKM
2.5"	KS2235471	KIT SEAL F250D 065 FKM PVDF C/W CIP	FKM
3.0"	KS2235475	KIT SEAL F250D 080 FKM PVDF C/W CIP	FKM
4.0"	KS2235479	KIT SEAL F250D 100 FKM PVDF C/W CIP	FKM
5.0"	o.r.	KIT SEAL F250D 125 FKM PVDF C/W CIP	FKM
6.0"	KS2235483	KIT SEAL F250/1D 150 FKM PVDF C/W CIP	FKM



# BALL VALVES F262

## F262 SPECIFICATION MATRIX

EXAMPLE:		050	F262	265	RJT/RJT	257
VALVE SIZE	DN INCH OD					
025	1.0"					
040	1.5"					
050	2.0"					
065	2.5"					
080	3.0"					
100	4.0"					
125	5.0"					
150	6.0"					

FIGURE						
<b>F262</b>	Ss Stainless Steel Ball Valve Standard					
<b>F262C</b>	Ss Stainless Steel Ball Valve CIP Option					
<b>F262P</b>	Ss Stainless Steel Ball Valve Powder Seat					

TRIM CODE	BODY	BALL	STEM	SEAT		
265	316	316	316	PTFE		
266	316	316	316	PTFE/glass		
267	304	316	316	PTFE		
274	316	316	2205	PTFE (4.0" powder only)		

END CONNECTIONS: USE "/" TO DEFINE EACH BODY HALVES CONNECTION						
<b>BW</b>	- Butt Weld, Inch Od tube sizing					
<b>BSP</b>	- Internal Thread British Standard Pipe Taper (BSPT)					
<b>CLP</b>	- Clamped End, Inch OD Sizing					
<b>RJT</b>	- RJT Male Part (BSM Std)					
<b>RJM</b>	- RJT Male Part (BSM) modified to remove spigot					
<b>HEX</b>	- Hexagonal Nut & Liner, RJT					
<b>SMS</b>	- SMS Male part, External Thread 6 TPI					

EXTENDED DEFINER						
<b>257</b>	- Supplied c/w F257 drive stem & mount brackets for valve rated actuator (actuator not supplied)					
<b>79S</b>	- Supplied c/w F79S drive stem & mount brackets for valve rated actuator (actuator not supplied)					
<b>79U</b>	- Supplied c/w F79U drive stem & mount brackets for valve rated actuator (actuator not supplied)					
<b>DRN</b>	- Drain hole in ball					
<b>FLS</b>	- Flushing port (stub only - no CIP body/piston)					

## BALL VALVES F262

### F262 STANDARD

#### F262 Ball Valves - Bare Shaft

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	KS2041951	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
1.5"	KS2028902	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
2.0"	KS2034744	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
2.5"	KS2038530	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
3.0"	KS2024173	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
4.0"	KS2033634	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
1.5"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
2.0"	KS2079697	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
2.5"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
3.0"	KS2080617	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
4.0"	KS2080847	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	KS2050318	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Clamp
1.5"	KS2053805	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Clamp
2.0"	KS2054654	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Clamp
2.5"	o.r.	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Clamp
3.0"	o.r.	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Clamp
4.0"	o.r.	F262 Ball Valve, 316L S/S	265	PTFE	Buttweld	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Clamp
1.5"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Clamp
2.0"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Clamp
2.5"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Clamp
3.0"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Clamp
4.0"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Buttweld	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	KS2027060	F262 Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
1.5"	KS2036179	F262 Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
2.0"	KS2038809	F262 Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
2.5"	204482	F262 Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
3.0"	KS2028072	F262 Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
4.0"	KS2027783	F262 Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
1.5"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
2.0"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
2.5"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
3.0"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
4.0"	o.r.	F262 Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp

#### F262P Powder Ball Valves - Bare Shaft

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
4.0"	KS2130652	F262P Powder Ball Valve, 316L S/S - F257	274	PTFE	Buttweld	Buttweld
4.0"	KS2098579	F262P Powder Ball Valve, 316L S/S - F79U	274	PTFE	Buttweld	Buttweld
4.0"	KS2095286	F262P Powder Ball Valve, 316L S/S - F257	274	PTFE	Clamp	Clamp
4.0"	KS2087637	F262P Powder Ball Valve, 316L S/S - F79U	274	PTFE	Clamp	Clamp

**F262C Ball Valves c/w CIP Valves - Bare Shaft**

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	(A) CONNECTION	(B) CONNECTION
1.0"	KS2092809	F262C Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
1.5"	o.r.	F262C Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
2.0"	KS2056237	F262C Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
2.5"	KS2085934	F262C Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
3.0"	o.r.	F262C Ball Valve, 316L S/S	265	PTFE	Buttweld	Buttweld
4.0"	KS2054149	F262C Ball Valve, 316L S/S	274	PTFE	Buttweld	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	(A) CONNECTION	(B) CONNECTION
1.0"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
1.5"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
2.0"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
2.5"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
3.0"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld
4.0"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Buttweld	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	(A) CONNECTION	(B) CONNECTION
1.0"	KS2163511	F262C Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
1.5"	KS2163512	F262C Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
2.0"	KS2163513	F262C Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
2.5"	o.r.	F262C Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
3.0"	KS2138611	F262C Ball Valve, 316L S/S	265	PTFE	Clamp	Clamp
4.0"	KS2163514	F262C Ball Valve, 316L S/S	274	PTFE	Clamp	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	SEALS	(A) CONNECTION	(B) CONNECTION
1.0"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
1.5"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
2.0"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
2.5"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
3.0"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp
4.0"	o.r.	F262C Ball Valve, 304L S/S	267	PTFE	Clamp	Clamp

## BALL VALVES F262

### F262F FLUSH

#### F262C Ball Valves c/w Flushing connections - Bare Shaft

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	KS2008257	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Buttweld	Buttweld
1.5"	KS2093462	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Buttweld	Buttweld
2.0"	KS2056889	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Buttweld	Buttweld
2.5"	KS2050742	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Buttweld	Buttweld
3.0"	KS2051843	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Buttweld	Buttweld
4.0"	o.r.	F262C Ball Valve, 316L S/S - FLS	274	PTFE	Buttweld	Buttweld

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Buttweld	Buttweld
1.5"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Buttweld	Buttweld
2.0"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Buttweld	Buttweld
2.5"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Buttweld	Buttweld
3.0"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Buttweld	Buttweld
4.0"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Buttweld	Buttweld

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	o.r.	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Clamp	Clamp
1.5"	o.r.	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Clamp	Clamp
2.0"	KS2021044	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Clamp	Clamp
2.5"	o.r.	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Clamp	Clamp
3.0"	o.r.	F262C Ball Valve, 316L S/S - FLS	265	PTFE	Clamp	Clamp
4.0"	KS2080318	F262C Ball Valve, 316L S/S - FLS	274	PTFE	Clamp	Clamp

SIZE	ID-N.	VALVE DESCRIPTION	TRIM	SEALS	[A] CONNECTION	[B] CONNECTION
1.0"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Clamp	Clamp
1.5"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Clamp	Clamp
2.0"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Clamp	Clamp
2.5"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Clamp	Clamp
3.0"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Clamp	Clamp
4.0"	o.r.	F262C Ball Valve, 304L S/S - FLS	267	PTFE	Clamp	Clamp

BALL VALVES F262  
F262 HANDLE KITS / SPARE PARTS

**F262 Ball Valves - Handle Kits / Spare Parts**

SIZE	ID-NO.	VALVE DESCRIPTION
1.0" - 2.0"	KS2006709	F262 Handle Kit F396 25 - 50
2.5" - 3.0"	KS2038245	F262 Handle Kit F396 65 - 80
4.0"	KS2016725	F262 Handle Kit F396 100
1.0" - 2.0"	KS2090617	F262 Prox Kit F396 25 - 50 PNP
2.5" - 4.0"	KS2082519	F262 Prox Kit F396 65 - 100 PNP
1.0" - 2.0"	KS2037178	F262 Prox Kit F396 25 - 50 PNP M18 2M
2.5" - 4.0"	KS2050276	F262 Prox Kit F396 65 - 100 PNP M18 2M

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2033949	F262 Ball, 316L S/S	316L S/S
1.5"	KS2021897	F262 Ball, 316L S/S	316L S/S
2.0"	KS2018403	F262 Ball, 316L S/S	316L S/S
2.5"	KS2006137	F262 Ball, 316L S/S	316L S/S
3.0"	KS2015546	F262 Ball, 316L S/S	316L S/S
4.0"	KS2013548	F262 Ball, 316L S/S	316L S/S

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L
1.0"	KS2028790	Seal Kit F262 025	PTFE
1.5"	KS2038438	Seal Kit F262 040	PTFE
2.0"	KS2000638	Seal Kit F262 050	PTFE
2.5"	KS2000975	Seal Kit F262 065	PTFE
3.0"	KS2016575	Seal Kit F262 080	PTFE
4.0"	KS2013591	Seal Kit F262 100	PTFE

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L	
3.0"	KS2138277	Seal Kit F262 080 RPTFE	RPTFE	o.r.
4.0"	KS2074353	Seal Kit F262 100 RPTFE	RPTFE	o.r.
4.0"	KS2167701	Seal Kit F262P 100 PTFE Powder	PTFE	o.r.



F262 BALL VALVE WITH  
F396 HANDLE KIT



F262C BALL VALVE WITH  
FLUSHING CONNECTIONS



F262C BALL VALVE WITH  
CIP POPPET VALVES

# ACTUATORS F257

## QUARTER TURN PNEUMATIC ACTUATORS F257 - SPECIFICATION MATRIX

EXAMPLE:	F257	100	SR	F250	100
FIGURE	F257				
ACTUATOR SIZE	065 100 140				
CONFIGURATION	DA SR				
VALVE FIGURE NUMBER	F250 F251				
VALVE SIZE	025 (1.0") 032 (1.25") 040 (1.5") 050 (2.0") 065 (2.5") 080 (3.0") 100 (4.0") 125 (5.0") 150 (6.0")				

ACTUATORS  
F257 PNEUMATIC ACTUATORS

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**F257 Pneumatic Actuators**

SIZE	ID-NO.	DESCRIPTION	ACTUATOR	AIR FITTINGS	AIR FITTING SIZE
065	KS2037825	F257 065 Pneumatic Actuator STC	Spring Return	Metric	6mm
065	KS2080310	F257 065 Pneumatic Actuator DA	Double Acting	Metric	6mm
065	KS2204895	F257 065 Pneumatic Actuator STC 1/4	Spring Return	OD-Tube	1/4"
065	KS2098035	F257 065 Pneumatic Actuator DA c/w Indicator	Double Acting	Metric	6mm
065	KS2031606	F257 065 Pneumatic Actuator STC c/w indicator	Spring Return	Metric	6mm
065	KS2126605	F257 065 Pneumatic Actuator STC c/w Indicator 1/4	Spring Return	OD-Tube	1/4"

SIZE	ID-NO.	DESCRIPTION	ACTUATOR	AIR FITTINGS	AIR FITTING SIZE
100	KS2010636	F257 100 Pneumatic Actuator STC	Spring Return	Metric	6mm
100	KS2023206	F257 100 Pneumatic Actuator DA	Double Acting	Metric	6mm
100	KS2019767	F257 100 Pneumatic Actuator DA c/w Indicator	Double Acting	Metric	6mm
100	KS2008124	F257 100 Pneumatic Actuator STC c/w Indicator	Spring Return	Metric	6mm
100	KS2126604	F257 100 Pneumatic Actuator STC c/w Indicator 1/4	Spring Return	OD-Tube	1/4"

SIZE	ID-NO.	DESCRIPTION	ACTUATOR	AIR FITTINGS	AIR FITTING SIZE
140	KS2015282	F257 140 Pneumatic Actuator STC	Spring return	Metric	6mm
140	KS2001358	F257 140 Pneumatic Actuator DA	Double Acting	Metric	6mm
140	KS2070452	F257 140 Pneumatic Actuator DA c/w Indicator	Double Acting	Metric	6mm
140	KS2133081	F257 140 Pneumatic Actuator DA BB (internal Stop)	Double Acting	Metric	6mm
140	KS2028898	F257 140 Pneumatic Actuator STC BB (internal stop)	Spring return	Metric	6mm
140	KS2084418	F257 140 Pneumatic Actuator STC c/w Indicator	Spring return	Metric	6mm

# ACTUATORS

## F257 PNEUMATIC ACTUATORS

### F257 Actuator - Spares / Blank Head Kits / Proximity Kits

SIZE	ID-NO.	DESCRIPTION	ACTUATOR
	KS2044661	F257 100 Pneumatic Actuator Top Plate	F257
	KS2042361	F257 100 Actuator Piston	F257
	KS2033067	F257 100 Pneumatic Actuator Spring Ass'y	F257
	KS2031819	F257 100 Actuator Seal Kit	F257
	KS2081017	F257 140 Actuator Piston	F257
	KS2035385	F257 140 Pneumatic Actuator Spring Ass'y	F257
	KS2007482	F257 140 Actuator Seal Kit	F257

SIZE	ID-NO.	DESCRIPTION	ACTUATOR
	KS2094872	Prox Kit F257 20-250VAC 2 x Prox 2m Cable	F257
	KS2094031	Prox Kit F257 24VDC NPN 2 x Prox 2m Cable	F257
	KS2212615	Prox Kit F257 24VDC PNP 1 x Prox 5m Cable	F257
	KS2016242	Prox Kit F257 24VDC PNP 1 x Prox NC 2m Cable	F257
	KS2036181	Prox Kit F257 24VDC PNP 1 x Prox NO 2m Cable	F257
	KS2213236	Prox Kit F257 24VDC PNP 2 x Prox 10m Cable	F257
	KS2008601	Prox Kit F257 24VDC PNP 2 x Prox 2m Cable	F257
	KS2039297	Prox Kit F257 24VDC PNP 2 x Prox 5m Cable	F257

SIZE	ID-NO.	DESCRIPTION	ACTUATOR
	KS2033052	F257 100 Act Kit Blank Head Indicator Std	F257
	KS2052942	F257 100 Pneumatic Actuator Indicator	F257
	KS2011391	F257 140 Actuator Kit Blank Head Indicator Std	F257
	KS2087403	Prox Kit F257 Blank Head 18 x 30 12mm Prox	F257
	KS2075140	Prox Kit F257 Blank Head 18 x 30 18mm Prox	F257
	KS2094749	Prox Kit F257 Blank Head Namur Switch	F257
	KS2091502	BRKT PROX F257 BLK HD 26X40 NAMUR	F257
	KS2092664	BRKT PROX F257 BLK HD 18X30 12	F257
	KS2077857	BRKT PROX F257 BLK HD 18X30 18	F257



F257 ACTUATOR BLANK HEAD INDICATOR

F257 ACTUATOR BLANK HEAD AND BAR-REL PROX SWITCH KIT - 12 &18MM

F257 ACTUATOR BLANK HEAD AND STD PROX SWITCH KIT

ACTUATORS  
F257 PNEUMATIC ACTUATORS

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**Manual Actuator Handle Kits**

SIZE	ID-NO.	DESCRIPTION	MAT'L
KS2000531		Act Man F397 08SQ Handle Kit Polymer	POLYMER
KS2023671		Act Man F397 08SQ Handle Kit S/S	S/S
KS2019061		Act Man F397 10SQ Handle Kit Polymer	POLYMER
KS2025158		Act Man F397 10SQ Handle Kit S/S	S/S
KS2015633		Act Man F397 12SQ Handle Kit Polymer	POLYMER
KS2005725		Act Man F397 12SQ Handle Kit S/S	S/S
KS2017024		Act Man F397 15SQ Handle Kit S/S	S/S

SIZE	ID-NO.	DESCRIPTION	MAT'L
KS2166313		Act Man F397 08SQ Extension 25mm 10SQ HDL Polymer	POLYMER
KS2160538		Act Man F397 08SQ Extension 25mm 10SQ HDL S/S	S/S
KS2094803		Act Man F397 08SQ Extension 50mm 10SQ HDL Polymer	POLYMER
KS2086651		Act Man F397 08SQ Extension 64mm 12SQ HDL Polymer	POLYMER
KS2015738		Act Man F397 08SQ Extension 64mm 10SQ HDL S/S	S/S
KS2164883		Act Man F397 10SQ Extension 25mm 10SQ HDL Polymer	POLYMER
KS2076081		Act Man F397 10SQ Extension 50mm 10SQ HDL Polymer	POLYMER
KS2096058		Act Man F397 10SQ Extension 64mm 12SQ HDL Polymer	Polymer
KS2091168		Act Man F397 10SQ Extension 64mm 12SQ HDL S/S	S/S
KS2089154		Act Man F397 12SQ Extension 79mm 12SQ HDL Polymer	Polymer
KS2025548		Act Man F397 12SQ Extension 79mm 12SQ HDL S/S	S/S
KS2081506		Act Man F397 15SQ Extension 79mm 15SQ HDL S/S	S/S



F397 HANDLE KIT  
WITH EXTENSION



F397 POLYMER HANDLE KIT



F397 STAINLESS  
HANDLE KIT



F397 HANDLE KIT  
WITH PADLOCK

# ACTUATORS

## F397 TO F250 PROXIMITY SWITCH KITS

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### Manual Actuator Proximity Switch Kits - Handle & Bracket / Switches

SIZE	ID-NO.	DESCRIPTION	MAT'L
KS2052073		ACT MAN F397 08SQ PL PROX BRK 12/18	Polymer
KS2084567		ACT MAN F397 08SQ PL PROX BRK AC M18 M2	Polymer
KS2091945		ACT MAN F397 08SQ PL PROX BRK NPN M18 2M	Polymer
KS2011047		ACT MAN F397 08SQ PL PROX BRK PNP M18 2M	Polymer
KS2084624		ACT MAN F397 10SQ PL PROX BRK 12/18	Polymer
KS2098085		ACT MAN F397 10SQ PL PROX BRK AC M18 M2	Polymer
KS2094057		ACT MAN F397 10SQ PL PROX BRK NPN M18 2M	Polymer
KS2054969		ACT MAN F397 10SQ PL PROX BRK PNP M18 2M	Polymer
KS2028083		ACT MAN F397 12SQ PL PROX BRK 12/18	Polymer
KS2085962		ACT MAN F397 12SQ PL PROX BRK AC M18 M2	Polymer
KS2099328		ACT MAN F397 12SQ PL PROX BRK NPN M18 2M	Polymer
KS2051339		ACT MAN F397 12SQ PL PROX BRK PNP M18 2M	Polymer

SIZE	ID-NO.	DESCRIPTION	MAT'L
KS2004199		ACT MAN F397 08SQ SS PROX BRK 12/18	S/S
KS2051622		ACT MAN F397 08SQ SS PROX BRK AC M18 M2	S/S
KS2053961		ACT MAN F397 08SQ SS PROX BRK PNP M18 2M	S/S
KS2051591		ACT MAN F397 10SQ SS PROX BRK AC M18 M2	S/S
KS2054567		ACT MAN F397 10SQ SS PROX BRK PNP M18 2M	S/S
KS2034560		ACT MAN F397 12SQ SS PROX BRK AC M18 M2	S/S
KS2004179		ACT MAN F397 12SQ SS PROX BRK PNP M18 2M	S/S
KS2096236		ACT MAN F397 15SQ SS PROX BRK 18	S/S
KS2091556		ACT MAN F397 15SQ SS PROX BRK AC M18 M2	S/S
KS2089779		ACT MAN F397 15SQ SS PROX BRK NPN M18 2M	S/S
KS2050259		ACT MAN F397 15SQ SS PROX BRK PNP M18 2M	S/S



F397 S/S HANDLE KIT C/W PROX SWITCHES



F397 POLYMER HANDLE KIT C/W PROX SWITCHES

ACTUATORS  
F257 MOUNTING KITS

**F257 Actuator Mounting Kits - Valves**

SIZE	ID-NO.	DESCRIPTION	MAT'L
065	KS2029845	KIT MTG F257 065 F250 050-065	S/S
065	KS2044024	KIT MTG F257 065 F250/1 025-040	S/S
065	KS2054129	KIT MTG F257 065 LKM 025-040	S/S
065	KS2021879	KIT MTG F257 065 LKM 50-65 065	S/S

SIZE	ID-NO.	DESCRIPTION	MAT'L
100	KS2053293	KIT MTG F257 100 APV 1.5	S/S
100	KS2053664	KIT MTG F257 100 APV 2"	S/S
100	KS2024212	KIT MTG F257 100 APV 2.5"	S/S
100	KS2041615	KIT MTG F257 100 APV 3"	S/S
100	KS2055791	KIT MTG F257 100 APV 4"	S/S
100	KS2081117	KIT MTG F257 100 APV 040	S/S
100	KS2053945	KIT MTG F257 100 APV 050	S/S
100	KS2030587	KIT MTG F257 100 APV 065	S/S
100	KS2085081	KIT MTG F257 100 APV 080	S/S
100	KS2089642	KIT MTG F257 100 APV 100	S/S

SIZE	ID-NO.	DESCRIPTION	MAT'L
100	KS2004104	KIT MTG F257 100 F250/1 025-040	S/S
100	KS2003420	KIT MTG F257 100 F250 050-065	S/S
100	KS2004563	KIT MTG F257 100 F250 080	S/S
100	KS2032570	KIT MTG F257 100 F250 100	S/S
100	KS2028990	KIT MTG F257 100 F250/1 125	S/S
100	KS2021517	KIT MTG F257 100 F250/1 150	S/S
140	KS2056688	KIT MTG F257 140 F250 100	S/S
140	KS2034841	KIT MTG F257 140 F250 125	S/S
140	KS2018722	KIT MTG F257 140 F250/1 150	S/S

SIZE	ID-NO.	DESCRIPTION	MAT'L
100	KS2018735	KIT MTG F257 100 F250 050-065 USDA	S/S
100	KS2016795	KIT MTG F257 100 F250 080 USDA	S/S
100	KS2056325	KIT MTG F257 100 F250 100 USDA	S/S
100	KS2054515	KIT MTG F257 100 F250 125 USDA	S/S
140	KS2137650	KIT MTG F257 140 F250/1 150 USDA	S/S

SIZE	ID-NO.	DESCRIPTION	MAT'L
100	KS2093893	KIT MTG F257 100 F250 LA 050-065	S/S
100	KS2098513	KIT MTG F257 100 F250 LA 080	S/S
100	KS2077803	KIT MTG F257 100 F250 LA 100	S/S
100	KS2051081	KIT MTG F257 100 LKM 025-040	S/S
100	KS2054384	KIT MTG F257 100 LKM 050	S/S
100	KS2053847	KIT MTG F257 100 LKM 2.5"	S/S
100	KS2026751	KIT MTG F257 100 LKM 3"	S/S
100	KS2054092	KIT MTG F257 100 LKM 4 10SQ	S/S
100	KS2056073	KIT MTG F257 100 LKM 4" 12SQ	S/S
140	KS2055278	KIT MTG F257 140 LKM 150	S/S

SIZE	ID-NO.	DESCRIPTION	MAT'L
100	KS2026491	KIT MTG F257 100 F262 025-050	S/S
100	KS2009883	KIT MTG F257 100 F262 065	S/S
100	KS2026216	KIT MTG F257 100 F262 080	S/S
140	KS2007526	KIT MTG F257 140 F262 100	S/S



# **HYG. PROCESS VALVES (FORMERLY KEYSTONE)**

## SINGLE SEAT VALVES F267J+, F268J+, F273J+

CONTENTS

9.2

# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

## SINGLE SEAT VALVES F267J+, F268J+, F273J+

### SINGLE SEAT VALVES F267J+, F268J+ AND F273J+

Pentair Hygienic F267J+, F268J+ and F273J+ Single Seat Valves are used to control process or CIP fluids. Single Seat Valve F267J+ for isolating and Single Seat Valve F268J+ for diverting or converging flows. Pentair offers a variety of options that allow monitoring and control of the valves through a PLC control system via the Easymind control unit.

#### Vorteile:

- Product contact parts are manufactured from high quality 316L stainless steel bar
- Heavy walled body construction

- Semi bright external surface finish
- Compact, lightweight design
- Heavy duty cast body clamps (bolted type)
- Various sealing options available
- Metal plug stop, protects seat seals from wear or damage
- A wide choice of port configurations are available
- Resilient seated for positive isolation
- Free draining design, eliminates product puddling and air pockets
- Smooth ball shaped bodies, reduces turbulence and improves flow
- Smooth internal surfaces for ease of cleaning
- Maintenance friendly design
- Reversible actuator
- Clamped body style offers full 360° orientation of body ports
- Butt weld end connections



# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

SINGLE SEAT VALVES F267J+, F268J+, F273J+ - EINSITZVENTILE F267J+, F268J+, F273J+

TECHNICAL SPECIFICATION	
<b>Materials</b>	Product wetted parts 1.4404 (AISI 316 L) Parts not product wetted 1.4301 (AISI 304)
<b>Sealing Elements</b>	Sealing materials (FDA) EPDM / VQM / FKM / NBR
<b>Temperatures</b>	Continuous operating temperature EPDM 95°C/203°F    VQM 95°C/203°F    FKM 95°C/203°F    NBR 95°C/203°F Sterilization temperature (Static) 120°C/248°F    150°C/302°F    150°C/302°F    100°C/212°F
<b>Pressures</b>	Operating pressure Max. 10 bar (145 psi) at 20°C/68° F for EPDM, VMQ, FKM, NBR, HNBR,
<b>Surfaces</b>	Product wetted surfaces Ra < 0,8 µm  Surfaces not product wetted Bright-turned, Ra 1,6 µm  Optional Product wetted surfaces e-polished, higher quality surfaces
<b>Connections</b>	Standard Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A) Optional Other valve connections acc. to Order Code

# SINGLE SEAT VALVES

## F267J+ AND F268J+ SPECIFICATION MATRIX

EXAMPLE:	AA-	F268J+	A	SSE	B	LL-	M	6S	V	V	V	X
<b>BODY SIZE</b>												
Inch OD												
A 1.0"												
B 1.5"												
C 2.0"												
D 2.5"												
E 3.0"												
F 4.0"												
G 5.0"												
H 6.0"												
<b>FIGURE</b>												
F267J+ Stop valve												
F268J+ Diverge/converge valve												
<b>VALVE STYLE</b>												
A STD (std)												
B NS/NC (extra body)												
C NWS/NWC (extra body+reverse plug)												
D Other												
<b>ACTUATOR TYPE</b>												
SSE Spring extend (std)												
SSR Spring retract												
SDA Double air/acting												
MO Manual operator												
<b>END CONNECTION</b>												
B Butt weld (std)	S	Male thread SMS										
C Clamp ISO	M	Male thread RJT modified										
J Male thread RJT	D	Male thread DIN 11851										
I Male thread IDF	E	Other										
<b>PORT CONFIGURATION</b>	L	T	LT	TL	LLL	LLT	LTT	TTL	TLL			
LL	TT			TTT								
<b>ACTUATOR ACCESSORY</b>												
M Metric 6mm air fittings (std)												
I Inch 1/4" air fittings												
X None												
<b>MATERIAL TYPE/FINISH, WELDED PARTS</b>												
6S 316L Stainless Steel (semi bright) (std)												
6P 316L Stainless Steel (polished)												
4S 304L Stainless Steel (semi bright)												
4P 304L Stainless Steel (polished)												
<b>BODY SEAL MATERIALS</b>												
E EPDM (std)												
N NBR												
V FKM												
<b>PLUG SEAL MATERIALS</b>												
E EPDM (std)												
N NBR												
V FKM												
P PTFE												
<b>STEM SEAL MATERIALS</b>												
S Santoprene® wiper type (std)												
D Diaphragm (only available on some sizes)												
E EPDM												
V FKM wiper type												
F FKM O-ring type												
N NBR												
<b>ACTUATOR OPTIONAL EXTRAS</b>												
T 3-position actuator												
D Damper actuator												
Z 3A compliant												
U Booster actuator												
X None												

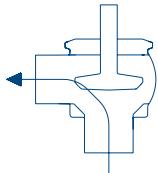
# SINGLE SEAT VALVES

## F267J+ SINGLE SEAT VALVES

### VALVE TYPE

Type	Configuration
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F267J+ STD Standard flow



L T



**F267J+ Plus Single Seat Stop Valve - L Port & T Port - Butt weld End Connections - EES Trim**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2160557	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2160558	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2158386	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160575	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160560	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160566	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2160555	VLV PIST F267J ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2160562	VLV PIST F267J ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2160554	VLV PIST F267J ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160576	VLV PIST F267J ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160567	VLV PIST F267J ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160556	VLV PIST F267J ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F267J ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F267J ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2268723	VLV PIST F267J ASSRBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST F267J ASSRBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST F267J ASSRBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST F267J ASSRBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST F267J ASSRBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2276041	VLV PIST F267J ASSRBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F267J ASSRBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F267J ASSRBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2268724	VLV PIST F267J ASSRBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST F267J ASSRBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2266498	VLV PIST F267J ASSRBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST F267J ASSRBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST F267J ASSRBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST F267J ASSRBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F267J ASSRBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F267J ASSRBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld

# SINGLE SEAT VALVES

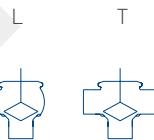
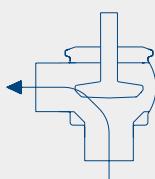
## F267J+ SINGLE SEAT VALVES

### F267J+ Plus Single seat Stop Valve - L Port & T Port - Butt-weld End Connections - EES Trim

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2220564	VLV PIST F267J ASDABL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2221337	VLV PIST F267J ASDABL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2160581	VLV PIST F267J ASDABL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2212334	VLV PIST F267J ASDABL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2211685	VLV PIST F267J ASDABL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST F267J ASDABL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F267J ASDABL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F267J ASDABL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F267J ASDABT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST F267J ASDABT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST F267J ASDABT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST F267J ASDABT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2211161	VLV PIST F267J ASDABT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST F267J ASDABT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F267J ASDABT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F267J ASDABT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Buttweld

F267J+ STD Standard flow



### F267J+ Plus Single seat Stop Valve - L Port & T Port - Tri-Clamp End Connections - EES Trim

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F267J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	KS2235023	VLV PIST F267J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	KS2160582	VLV PIST F267J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	KS2235025	VLV PIST F267J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	KS2235027	VLV PIST F267J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	KS2235029	VLV PIST F267J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F267J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F267J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F267J ASSECT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F267J ASSECT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F267J ASSECT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F267J ASSECT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F267J ASSECT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F267J ASSECT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F267J ASSECT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F267J ASSECT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp

SINGLE SEAT VALVES  
F267J+ SINGLE SEAT VALVES

**F267J+ Plus Single seat Stop Valve - L Port & T Port - Tri-Clamp End Connections - EES Trim**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F267J ASSRCL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F267J ASSRCL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F267J ASSRCL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F267J ASSRCL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F267J ASSRCL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F267J ASSRCL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F267J ASSRCL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F267J ASSRCL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp

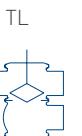
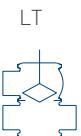
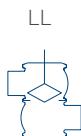
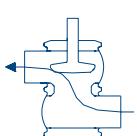
SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F267J ASSRCT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F267J ASSRCT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F267J ASSRCT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F267J ASSRCT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F267J ASSRCT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F267J ASSRCT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F267J ASSRCT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F267J ASSRCT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F267J ASDACL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F267J ASDACL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F267J ASDACL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F267J ASDACL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F267J ASDACL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F267J ASDACL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F267J ASDACL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F267J ASDACL-M6SEESX	6mm Metric	L - Port	DA	EPDM	EPDM	Santoprene	Clamp

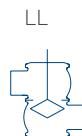
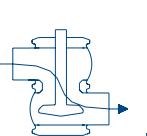
SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F267J ASDACT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F267J ASDACT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F267J ASDACT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F267J ASDACT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F267J ASDACT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F267J ASDACT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F267J ASDACT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F267J ASDACT-M6SEESX	6mm Metric	T-Port	DA	EPDM	EPDM	Santoprene	Clamp

Other valve seal material options are available, please contact factory for assistance

F267J+ NS Standard flow



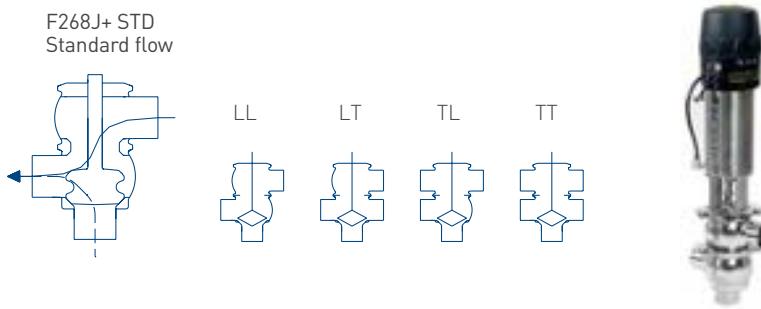
F267J+ NWS Standard flow



NOTE: FOR ABOVE SPECIAL CONFIGURATIONS PLEASE CONTACT THE FACTORY DIRECT  
FOR ASSISTANCE AND SPECIAL PRICING

# SINGLE SEAT VALVES

## F268J+ DIVERT VALVES



**F268J+ PLUS Divert Valves - LL / TL / LT / TT Port Configuration  
Spring Extend (SE) Plug Set-up  
EPDM Seal Option**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2041841	VLV PIST 025 F268J ASEBLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2024914	VLV PIST 040 F268J ASEBLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2036612	VLV PIST 050 F268J ASEBLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2002626	VLV PIST 065 F268J ASEBLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2014299	VLV PIST 080 F268J ASEBLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2007162	VLV PIST 100 F268J ASEBLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F268J ASEBLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	KS2050256	VLV PIST 150 F268J ASEBLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2000809	VLV PIST 025 F268J ASEBTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F268J ASEBTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2029301	VLV PIST 050 F268J ASEBTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2041726	VLV PIST 065 F268J ASEBTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2053513	VLV PIST 080 F268J ASEBTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2056968	VLV PIST 100 F268J ASEBTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F268J ASEBTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	KS2088388	VLV PIST 150 F268J ASEBTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F268J ASEBLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2054907	VLV PIST 040 F268J ASEBLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F268J ASEBLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F268J ASEBLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F268J ASEBLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2056689	VLV PIST 100 F268J ASEBLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F268J ASEBLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	KS2086448	VLV PIST 150 F268J ASEBLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2053097	VLV PIST 025 F268J ASEBTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2050514	VLV PIST 040 F268J ASEBTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2055561	VLV PIST 050 F268J ASEBTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F268J ASEBTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2138629	VLV PIST 080 F268J ASEBTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F268J ASEBTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F268J ASEBTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	KS2096739	VLV PIST 150 F268J ASEBTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Buttweld

SINGLE SEAT VALVES  
F268J+ DIVERT VALVES

**F268J+ PLUS Divert Valves - LL / TL / LT / TT Port Configuration**  
**Spring Extend (SE) Plug Set-up**  
**EPDM Seal Option**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2020133	VLV PIST 025 F268J ASECLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST 040 F268J ASECLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	KS2080291	VLV PIST 050 F268J ASECLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	KS2055052	VLV PIST 065 F268J ASECLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	KS2077419	VLV PIST 080 F268J ASECLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	KS2092034	VLV PIST 100 F268J ASECLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F268J ASECLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F268J ASECLL-M6SEESX	6mm Metric	LL - Port	SE	EPDM	EPDM	Santoprene	Clamp

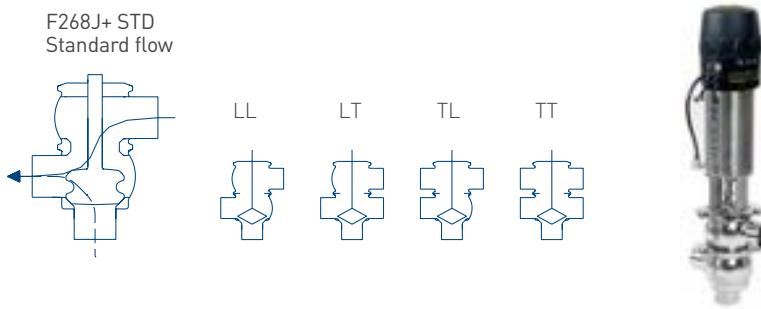
SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F268J ASECTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST 040 F268J ASECTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST 050 F268J ASECTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST 065 F268J ASECTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST 080 F268J ASECTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST 100 F268J ASECTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F268J ASECTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F268J ASECTL-M6SEESX	6mm Metric	TL-Port	SE	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F268J ASECLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST 040 F268J ASECLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST 050 F268J ASECLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST 065 F268J ASECLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST 080 F268J ASECLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST 100 F268J ASECLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F268J ASECLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F268J ASECLT-M6SEESX	6mm Metric	LT - Port	SE	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F268J ASECTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST 040 F268J ASECTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST 050 F268J ASECTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST 065 F268J ASECTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST 080 F268J ASECTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST 100 F268J ASECTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F268J ASECTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F268J ASECTT-M6SEESX	6mm Metric	TT-Port	SE	EPDM	EPDM	Santoprene	Clamp

# SINGLE SEAT VALVES

## F268J+ DIVERT VALVES



**F268J+ PLUS Divert Valves - LL / TL / LT / TT Port Configuration  
Spring Retract (SR) Plug Set-up  
EPDM Seal Option**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2160492	VLV PIST 025 F268J ASRBLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2160512	VLV PIST 040 F268J ASRBLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2160486	VLV PIST 050 F268J ASRBLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160484	VLV PIST 065 F268J ASRBLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160483	VLV PIST 080 F268J ASRBLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160485	VLV PIST 100 F268J ASRBLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F268J ASRBLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Buttweld
6.0"	KS2160516	VLV PIST 150 F268J ASRBLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F268J ASRBTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2209932	VLV PIST 040 F268J ASRBTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2160534	VLV PIST 050 F268J ASRBTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160541	VLV PIST 065 F268J ASRBTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160505	VLV PIST 080 F268J ASRBTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160496	VLV PIST 100 F268J ASRBTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F268J ASRBTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F268J ASRBTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2212453	VLV PIST 025 F268J ASRBLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F268J ASRBLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F268J ASRBLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F268J ASRBLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F268J ASRBLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F268J ASRBLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F268J ASRBLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F268J ASRBLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2083417	VLV PIST 025 F268J ASRBTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F268J ASRBTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F268J ASRBTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2056744	VLV PIST 065 F268J ASRBTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2091584	VLV PIST 080 F268J ASRBTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2052564	VLV PIST 100 F268J ASRBTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F268J ASRBTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F268J ASRBTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Buttweld

# SINGLE SEAT VALVES

## F268J+ DIVERT VALVES

### F268J+ PLUS Divert Valves - LL / TL / LT / TT Port Configuration Spring Retract (SR) Plug Set-up EPDM Seal Option

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F268J ASRCLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	KS2052549	VLV PIST 040 F268J ASRCLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST 050 F268J ASRCLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST 065 F268J ASRCLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST 080 F268J ASRCLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST 100 F268J ASRCLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F268J ASRCLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F268J ASRCLL-M6SEESX	6mm Metric	LL - Port	SR	EPDM	EPDM	Santoprene	Clamp

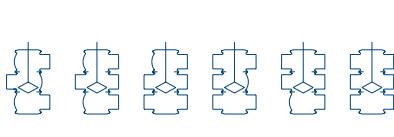
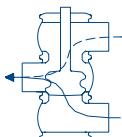
SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F268J ASRCTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST 040 F268J ASRCTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST 050 F268J ASRCTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST 065 F268J ASRCTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST 080 F268J ASRCTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST 100 F268J ASRCTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F268J ASRCTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F268J ASRCTL-M6SEESX	6mm Metric	TL-Port	SR	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F268J ASRCLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST 040 F268J ASRCLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST 050 F268J ASRCLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST 065 F268J ASRCLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST 080 F268J ASRCLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST 100 F268J ASRCLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F268J ASRCLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F268J ASRCLT-M6SEESX	6mm Metric	LT - Port	SR	EPDM	EPDM	Santoprene	Clamp

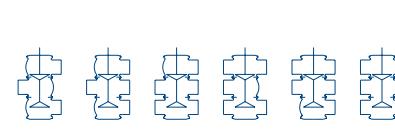
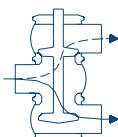
SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F268J ASRCTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST 040 F268J ASRCTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST 050 F268J ASRCTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST 065 F268J ASRCTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST 080 F268J ASRCTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST 100 F268J ASRCTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F268J ASRCTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F268J ASRCTT-M6SEESX	6mm Metric	TT-Port	SR	EPDM	EPDM	Santoprene	Clamp

Other valve seal material options are available, please contact factory for assistance

F268J+ NC  
Standard flow



F268J+ NWC  
Standard flow



NOTE: FOR ABOVE SPECIAL CONFIGURATIONS PLEASE CONTACT THE FACTORY DIRECT  
FOR ASSISTANCE AND SPECIAL PRICING

# SINGLE SEAT VALVES

## F273J+ TANK BOTTOM VALVES - SPECIFICATION MATRIX

EXAMPLE:	AA -	F273J+	A	SSE	B	L --	M	6S	V	V	V	X
<b>BODY SIZE (INCH OD)</b>												
A 1.0"												
B 1.5"												
C 2.0"												
D 2.5"												
E 3.0"												
F 4.0"												
G 5.0"												
H 6.0"												
<b>FIGURE</b>												
F273J+ Stop valve												
<b>VALVE STYLE:</b>												
A STD (std)												
B NS/NC (Extra body)												
C NWS/NWC (Extra body+Reverse plug)												
D Other												
<b>ACTUATOR TYPE</b>												
SSE Spring Extend (std)												
SSR Spring Retract												
SSA Double Air/Acting												
MO Manual Operator												
<b>END CONNECTION</b>												
B Butt weld (std)												
C Clamp ISO												
J Male thread RJT												
I Male thread IDF												
S Male thread SMS												
M Male thread RJT Modified												
D Male thread DIN 11851												
E Other												
<b>PORT CONFIGURATION</b>												
L T												
<b>ACTUATOR ACCESSORY</b>												
M Metric 6mm Air fittings (std)												
I Inch 1/4" Air fittings												
X None												
<b>MATERIAL TYPE/FINISH, WELDED PARTS</b>												
6S 316L Stainless Steel [Semi bright] (std)												
6P 316L Stainless Steel [Polished]												
4S 304L Stainless Steel [Semi bright]												
4P 304L Stainless Steel [Polished]												
<b>BODY SEAL MATERIALS</b>												
E EPDM (std)												
N NBR												
V FKM												
<b>PLUG SEAL MATERIALS</b>												
E EPDM (std)												
N NBR												
V FKM												
P PTFE												
<b>STEM SEAL MATERIALS</b>												
S Santoprene® Wiper type (std)												
D Diaphragm (Only available on some sizes)												
<b>ACTUATOR OPTIONAL EXTRAS</b>												
T 3-Position actuator												
U Booster actuator												
D Damper actuator												
V Consult factory for more options												

# SINGLE SEAT VALVES

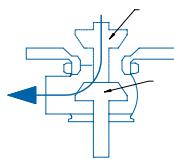
## F273J+ TANK BOTTOM VALVES

### VALVE TYPE

#### Type

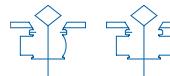
F273J+

Standard flow

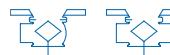


#### Standard Configurations

L [Ext.]      T [Ext.]



L [Int.]      T [Int.]



### F273J+ Plus Tank Bottom Stop Valve - L Port & T Port - External Plug Configuration - Spring Extend

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160595	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld

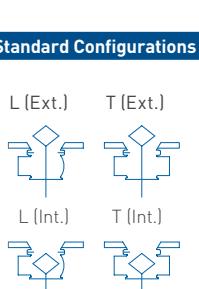
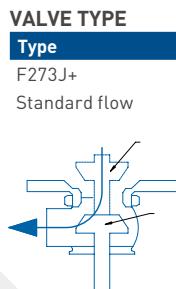
SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttwedl
1.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttwedl
2.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2231591	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttwedl
4.0"	KS2215313	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttwedl
6.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	KS2211688	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp

# SINGLE SEAT VALVES

## F273J+ TANK BOTTOM VALVES



**F273J+ Plus Tank Bottom Stop Valve - L Port & T Port - Internal Plug Configuration - Spring Extend**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160596	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2328222	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2081830	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SE	EPDM	EPDM	Santoprene	Clamp

# SINGLE SEAT VALVES

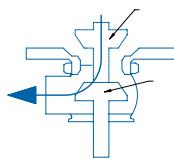
## F273J+ TANK BOTTOM VALVES

### VALVE TYPE

#### Type

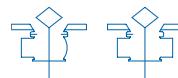
F273J+

Standard flow



#### Standard Configurations

L [Ext.]      T [Ext.]



L [Int.]      T [Int.]



### F273J+ Plus Tank Bottom Stop Valve - L Port & T Port - External Plug Configuration - Spring Retract

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2275350	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2275352	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2054932	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2067898	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2263994	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2328214	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2275349	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttwedl
1.5"	KS2275351	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2067896	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttwedl
2.5"	KS2211925	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttwedl
4.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttwedl
6.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2305592	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2305593	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp

# SINGLE SEAT VALVES

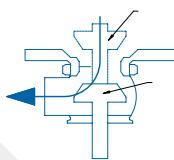
## F273J+ TANK BOTTOM VALVES

### VALVE TYPE

#### Type

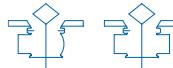
F273J+

Standard flow



#### Standard Configurations

L (Ext.)      T (Ext.)



L (Int.)



T (Int.)



### F273J+ Plus Tank Bottom Stop Valve - L Port & T Port - Internal Plug Configuration - Spring Retract

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttwedl
1.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttwedl
2.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttwedl
4.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttwedl
6.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F273J+ ASSEBL-M6SEESX	6mm Metric	L - Port	SR	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST F273J+ ASSEBT-M6SEESX	6mm Metric	T-Port	SR	EPDM	EPDM	Santoprene	Clamp

SINGLE SEAT VALVES  
SPARE PARTS

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**F267J Single Seat Valve Wet End Seal Kits**

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2140839	Seal Kit F267J Std EES	EPDM	Santoprene
1.5"	KS2140839	Seal Kit F267J Std EES	EPDM	Santoprene
2.0"	KS2134574	Seal Kit F267J Std EES	EPDM	Santoprene
2.5"	KS2134574	Seal Kit F267J Std EES	EPDM	Santoprene
3.0"	KS2134571	Seal Kit F267J Std EES	EPDM	Santoprene
4.0"	KS2140830	Seal Kit F267J Std EES	EPDM	Santoprene
6.0"	KS2276719	Seal Kit F267J Std EES	EPDM	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	o.r.	Seal Kit F267J Std EEE	EPDM	EPDM
1.5"	o.r.	Seal Kit F267J Std EEE	EPDM	EPDM
2.0"	KS2214653	Seal Kit F267J Std EEE	EPDM	EPDM
2.5"	KS2214653	Seal Kit F267J Std EEE	EPDM	EPDM
3.0"	KS2166255	Seal Kit F267J Std EEE	EPDM	EPDM
4.0"	KS2164099	Seal Kit F267J Std EEE	EPDM	EPDM
6.0"	o.r.	Seal Kit F267J Std EEE	EPDM	EPDM

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2054201	Seal Kit F267J Std NNS	NBR	Santoprene
1.5"	KS2054201	Seal Kit F267J Std NNS	NBR	Santoprene
2.0"	KS2057031	Seal Kit F267J Std NNS	NBR	Santoprene
2.5"	KS2057031	Seal Kit F267J Std NNS	NBR	Santoprene
3.0"	KS2055256	Seal Kit F267J Std NNS	NBR	Santoprene
4.0"	KS2055406	Seal Kit F267J Std NNS	NBR	Santoprene
6.0"	o.r.	Seal Kit F267J Std NNS	NBR	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2205072	Seal Kit F267J Std NNN	NBR	NBR
1.5"	KS2205072	Seal Kit F267J Std NNN	NBR	NBR
2.0"	KS2205073	Seal Kit F267J Std NNN	NBR	NBR
2.5"	KS2205073	Seal Kit F267J Std NNN	NBR	NBR
3.0"	KS2205074	Seal Kit F267J Std NNN	NBR	NBR
4.0"	KS2205083	Seal Kit F267J Std NNN	NBR	NBR
6.0"	o.r.	Seal Kit F267J Std NNN	NBR	NBR

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2043839	Seal Kit F267J Std VVS	FKM	Santoprene
1.5"	KS2043839	Seal Kit F267J Std VVS	FKM	Santoprene
2.0"	KS2044976	Seal Kit F267J Std VVS	FKM	Santoprene
2.5"	KS2044976	Seal Kit F267J Std VVS	FKM	Santoprene
3.0"	KS2017250	Seal Kit F267J Std VVS	FKM	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2091204	Seal Kit F267J Std VVV	FKM	FKM
1.5"	KS2091204	Seal Kit F267J Std VVV	FKM	FKM
2.0"	KS2099116	Seal Kit F267J Std VVV	FKM	FKM
2.5"	KS2099116	Seal Kit F267J Std VVV	FKM	FKM
3.0"	KS2214652	Seal Kit F267J Std VVV	FKM	FKM
4.0"	KS2021237	Seal Kit F267J Std VVV	FKM	FKM
6.0"	KS2303118	Seal Kit F267J Std VVV	FKM	FKM

# SINGLE SEAT VALVES

## SPARE PARTS

### F268J Divert Valve Wet End Seal Kits

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2140840	Seal Kit F268J Std EES	EPDM	Santoprene
1.5"	KS2140840	Seal Kit F268J Std EES	EPDM	Santoprene
2.0"	KS2135734	Seal Kit F268J Std EES	EPDM	Santoprene
2.5"	KS2135734	Seal Kit F268J Std EES	EPDM	Santoprene
3.0"	KS2134572	Seal Kit F268J Std EES	EPDM	Santoprene
4.0"	KS2140833	Seal Kit F268J Std EES	EPDM	Santoprene
6.0"	KS2140847	Seal Kit F268J Std EES	EPDM	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2290727	Seal Kit F268J Std EEE	EPDM	EPDM
1.5"	KS2290727	Seal Kit F268J Std EEE	EPDM	EPDM
2.0"	KS2164091	Seal Kit F268J Std EEE	EPDM	EPDM
2.5"	KS2164091	Seal Kit F268J Std EEE	EPDM	EPDM
3.0"	KS2164103	Seal Kit F268J Std EEE	EPDM	EPDM
4.0"	KS2307040	Seal Kit F268J Std EEE	EPDM	EPDM
6.0"	o.r.	Seal Kit F268J Std EEE	EPDM	EPDM

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2054201	Seal Kit F268J Std NNS	NBR	Santoprene
1.5"	KS2054201	Seal Kit F268J Std NNS	NBR	Santoprene
2.0"	KS2057031	Seal Kit F268J Std NNS	NBR	Santoprene
2.5"	KS2057031	Seal Kit F268J Std NNS	NBR	Santoprene
3.0"	KS2055256	Seal Kit F268J Std NNS	NBR	Santoprene
4.0"	KS2055406	Seal Kit F268J Std NNS	NBR	Santoprene
6.0"	o.r.	Seal Kit F268J Std NNS	NBR	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2205075	Seal Kit F268J Std NNN	NBR	NBR
1.5"	KS2205075	Seal Kit F268J Std NNN	NBR	NBR
2.0"	KS2205076	Seal Kit F268J Std NNN	NBR	NBR
2.5"	KS2205076	Seal Kit F268J Std NNN	NBR	NBR
3.0"	KS2205077	Seal Kit F268J Std NNN	NBR	NBR
4.0"	KS2205078	Seal Kit F268J Std NNN	NBR	NBR
6.0"	o.r.	Seal Kit F268J Std NNN	NBR	NBR

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2012927	Seal Kit F268J Std VWS	FKM	Santoprene
1.5"	KS2012927	Seal Kit F268J Std VWS	FKM	Santoprene
2.0"	KS2016991	Seal Kit F268J Std VWS	FKM	Santoprene
2.5"	KS2016991	Seal Kit F268J Std VWS	FKM	Santoprene
3.0"	KS2024706	Seal Kit F268J Std VWS	FKM	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2077756	Seal Kit F268J Std VVV	FKM	FKM
1.5"	KS2077756	Seal Kit F268J Std VVV	FKM	FKM
2.0"	KS2068470	Seal Kit F268J Std VVV	FKM	FKM
2.5"	KS2067470	Seal Kit F268J Std VVV	FKM	FKM
3.0"	KS2077476	Seal Kit F268J Std VVV	FKM	FKM
4.0"	KS2026440	Seal Kit F268J Std VVV	FKM	FKM
6.0"	KS2162173	Seal Kit F268J Std VVV	FKM	FKM



# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

DOUBLE SEAL VALVES F269J+, 269B+  
DOPPELDICHTVENTILE F269J+, 269B+

CONTENTS

9.3

# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

## DOUBLE SEAL VALVES F269J+, F269B+

### DOUBLE SEAL VALVES F269J+ AND 269B+

Pentair hygienic Double Seal Valves R269J+ J- series are used for product isolation, where safe mixproof separation of process and CIP fluids is required. Double Seal Valves offer a variety of options that allow monitoring and control of the valves through a PLC control system via the Easymind control unit.

#### Benefits:

- Product contact parts manufactured from high quality 316L S/S bar
- Heavy walled body construction

- Semi bright external surface finish
- Compact, lightweight design
- Heavy duty cast body clamps (bolted type)
- Various sealing options available
- Seat material FPM
- Metal plug stop, protects seat seals from wear or damage
- Resilient seated for positive isolation
- Free draining design, eliminates product puddling and air pockets
- Smooth ball shaped bodies, reduces turbulence and improves flow
- Smooth internal surfaces for ease of cleaning
- Maintenance friendly design
- Reversible actuator
- Leakage chamber between seals
- Clamped body style offers full 360° orientation of actuator
- Butt weld end connections
- Swage/crimp type fluid connectors to CIP poppet valves provided with valve.



# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

## DOUBLE SEAL VALVES F269J+, F269B+

TECHNICAL SPECIFICATION		
<b>Materials</b>	Product wetted parts	1.4404 (AISI 316 L)
	Parts not product wetted	1.4301 (AISI 304)
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM
<b>Temperatures</b>	Continuous operating temperature	EPDM 100°C/212°F
	Sterilization temperature	140° C/284° F (APPROX. 30 MIN)
<b>Pressures</b>	Operating pressure	Max. 10 bar (145 psi) for EPDM, HNBR, FKM, NBR
	Control pressure	Min. 4.0 bar (58 psi) - max. 8 bar (116 psi)
<b>Surfaces</b>	Product wetted surfaces	Ra < 0,8 µm
	Surfaces not product wetted	Bright-turned, Ra 1,6 µm
<b>Connections</b>	Optional	Product wetted surfaces e-polished, higher quality surfaces
	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A)
	Optional	Other valve connections acc. to Order Code

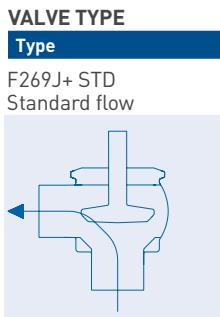
# DOUBLE SEAL VALVES

## F269J+ SPECIFICATION MATRIX

EXAMPLE:	A--	F269J+	A	SSE	B	T	M	6S	V	V	V	X
<b>BODY SIZE</b>												
Inch OD												
A 1.0"												
B 1.5"												
C 2.0"												
D 2.5"												
E 3.0"												
F 4.0"												
G 5.0"												
H 6.0"												
<b>FIGURE</b>												
F269J+ Double seal piston valve												
<b>VALVE STYLE</b>												
A STD [std]												
D Other												
<b>ACTUATOR TYPE</b>												
SSE Spring extend [std]												
SSR Spring retract												
SDA Double air/acting												
MO Manual operator												
<b>END CONNECTION</b>												
B Butt weld [std]	S	Male thread SMS										
C Clamp ISO	M	Male thread RJT modified										
J Male thread RJT	D	Male thread DIN 11851										
I Male thread IDF	E	Other										
<b>PORT CONFIGURATION</b>												
L L-port design												
T T-port design												
<b>ACTUATOR ACCESSORY</b>												
M Metric 6mm air fittings [std]												
I Inch 1/4" air fittings												
X None												
<b>MATERIAL TYPE/FINISH, WELDED PARTS</b>												
6S 316L Stainless Steel [semi bright] [std]												
6P 316L Stainless Steel [polished]												
4S 304L Stainless Steel [semi bright]												
4P 304L Stainless Steel [polished]												
<b>BODY SEAL MATERIALS</b>												
E EPDM [std]												
N NBR												
V FKM												
<b>PLUG SEAL MATERIALS</b>												
E EPDM [std]												
N NBR												
V FKM												
<b>STEM SEAL MATERIALS</b>												
S Santoprene® wiper type [std]												
D Diaphragm [only available on some sizes]												
E EPDM												
V FKM wiper type												
F FKM O-ring type												
N NBR												
<b>OPTIONAL EXTRAS</b>												
T 3-position actuator												
D Damper actuator												
3 3A compliant												
U Booster actuator												
X None												

# DOUBLE SEAL VALVES

## F269J+ DOUBLE SEAL VALVES



**F269J+ PLUS Mixproof Valves L Port Configuration**  
**Spring Extend (SE) Std Plug Set-Up**  
**Santoprene Wiper Seal - Butt weld / Clamp End Connections**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2160424	VLV PIST 025 F269J ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2160427	VLV PIST 040 F269J ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2160421	VLV PIST 050 F269J ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160418	VLV PIST 065 F269J ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160419	VLV PIST 080 F269J ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160417	VLV PIST 100 F269J ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269J ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	KS2259530	VLV PIST 150 F269J ASSEBL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	KS2160431	VLV PIST 025 F269J ASSEBT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2160420	VLV PIST 040 F269J ASSEBT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2158388	VLV PIST 050 F269J ASSEBT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160416	VLV PIST 065 F269J ASSEBT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160414	VLV PIST 080 F269J ASSEBT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160415	VLV PIST 100 F269J ASSEBT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269J ASSEBT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	KS2256800	VLV PIST 150 F269J ASSEBT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST 040 F269J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	o.r.	VLV PIST 050 F269J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST 065 F269J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST 080 F269J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST 100 F269J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F269J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F269J ASSECL-M6SEESX	6mm Metric	L - Port	SE	EPDM	EPDM	Santoprene	Clamp

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT CONFIG.	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269J ASSECT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Clamp
1.5"	o.r.	VLV PIST 040 F269J ASSECT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.0"	KS2232798	VLV PIST 050 F269J ASSECT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Clamp
2.5"	o.r.	VLV PIST 065 F269J ASSECT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Clamp
3.0"	o.r.	VLV PIST 080 F269J ASSECT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Clamp
4.0"	o.r.	VLV PIST 100 F269J ASSECT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Clamp
5.0"	o.r.	VLV PIST 125 F269J ASSECT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Clamp
6.0"	o.r.	VLV PIST 150 F269J ASSECT-M6SEESX	6mm Metric	T - Port	SE	EPDM	EPDM	Santoprene	Clamp

# DOUBLE SEAL VALVES

## F269B+ SPECIFICATION MATRIX

EXAMPLE:	AA -	F269B+	A	SE	SSE	L	M	6S	V	V	V	X
<b>UPPER/LOWER BODY SIZE</b>												
<b>INCH OD</b>												
<b>A</b>	1.0"											
<b>B</b>	1.5"											
<b>C</b>	2.0"											
<b>D</b>	2.5"											
<b>E</b>	3.0"											
<b>F</b>	4.0"											
<b>G</b>	5.0"											
<b>H</b>	6.0"											
<b>FIGURE</b>												
F269B+ Balanced Double Seal valve												
<b>VALVE STYLE:</b>												
<b>A</b>	STD [std]											
<b>D</b>	Other											
<b>ACTUATOR TYPE</b>												
<b>SSE</b>	Spring Extend [std]											
<b>SDA</b>	Double Air/Acting											
<b>SSR</b>	Spring Retract											
<b>END CONNECTION</b>												
<b>B</b>	Butt weld [standard]	<b>S</b>	Male thread SMS									
<b>C</b>	Clamp ISO	<b>M</b>	Male thread RJT Modified									
<b>J</b>	Male thread RJT	<b>D</b>	Male thread DIN 11851									
<b>I</b>	Male thread IDF	<b>E</b>	Other									
<b>PORT CONFIGURATION</b>												
<b>L T LT TL LL TT</b>												
<b>ACTUATOR ACCESSORY</b>												
<b>M</b>	Metric 6mm Air fittings [standard]											
<b>I</b>	Inch 1/4" Air fittings											
<b>X</b>	None											
<b>MATERIAL TYPE/FINISH, WELDED PARTS</b>												
<b>6S</b>	316L Stainless Steel [Semi bright] [standard]											
<b>6P</b>	316L Stainless Steel [Polished]											
<b>4S</b>	304L Stainless Steel [Semi bright]											
<b>4P</b>	304L Stainless Steel [Polished]											
<b>BODY SEAL MATERIALS</b>												
<b>E</b>	EPDM [standard]											
<b>N</b>	NBR											
<b>V</b>	FKM											
<b>PLUG SEAL MATERIALS</b>												
<b>E</b>	EPDM [standard]											
<b>N</b>	NBR											
<b>V</b>	FKM											
<b>STEM SEAL MATERIALS</b>												
<b>S</b>	Santoprene® Wiper type [standard]	<b>F</b>	FKM O-ring type									
<b>V</b>	FKM Wiper type	<b>E</b>	EPDM									
<b>D</b>	Diaphragm (only available on some sizes)	<b>N</b>	NBR									
<b>OPTIONAL EXTRAS</b>												
<b>T</b>	3-Position actuator	<b>D</b>	Damper actuator									
<b>U</b>	Booster actuator	<b>X</b>	None									

DOUBLE SEAL VALVES  
F269B+ SPECIFICATION MATRIX

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**VALVE TYPE**

Type	Configuration					
Type 11						
	11 00-18		11 00-90		11 00-27	
						11 00-00
						11 18-27
Type 12						
		12 0018-90		12 0018-00		12 0018-18
						12 0018-27
Type 21						
		21 00-9027		21 18-9027		21 00-0018
						21 90-0018
Type 22						
		22 0018-9027		22 0018-0018		

## DOUBLE SEAL VALVES

### F269B+ BALANCED DOUBLE SEAL VALVES

Type 11



11 00-18



11 00-90



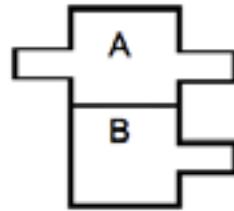
11 00-27



11 00-00



11 18-27



**NOTE: BODY TYPE  
DEFINES LOWER BODY  
(B) THEN UPPER BODY  
(A) E.G TYPE 11 HAS 1  
LOWER PORT, 1 UPPER  
PORT**

**F269B+ PLUS Mixproof Manifold Valves Type 11 Port Configuration  
Spring Extend (SE) Std Plug Set-Up  
Santoprene Wiper Seal - Butt weld End Connections**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B11 SSEB-M6SEESX	6mm Metric	00 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B11 SSEB-M6SEESX	6mm Metric	00 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2160448	VLV PIST 050 F269B11 SSEB-M6SEESX	6mm Metric	00 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160447	VLV PIST 065 F269B11 SSEB-M6SEESX	6mm Metric	00 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160446	VLV PIST 080 F269B11 SSEB-M6SEESX	6mm Metric	00 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160451	VLV PIST 100 F269B11 SSEB-M6SEESX	6mm Metric	00 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B11 SSEB-M6SEESX	6mm Metric	00 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B11 SSEB-M6SEESX	6mm Metric	00 - 18	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B11 SSEB-M6SEESX	6mm Metric	00 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B11 SSEB-M6SEESX	6mm Metric	00 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B11 SSEB-M6SEESX	6mm Metric	00 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B11 SSEB-M6SEESX	6mm Metric	00 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2076585	VLV PIST 080 F269B11 SSEB-M6SEESX	6mm Metric	00 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2086273	VLV PIST 100 F269B11 SSEB-M6SEESX	6mm Metric	00 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B11 SSEB-M6SEESX	6mm Metric	00 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B11 SSEB-M6SEESX	6mm Metric	00 - 90	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B11 SSEB-M6SEESX	6mm Metric	00 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B11 SSEB-M6SEESX	6mm Metric	00 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B11 SSEB-M6SEESX	6mm Metric	00 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B11 SSEB-M6SEESX	6mm Metric	00 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160454	VLV PIST 080 F269B11 SSEB-M6SEESX	6mm Metric	00 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160469	VLV PIST 100 F269B11 SSEB-M6SEESX	6mm Metric	00 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B11 SSEB-M6SEESX	6mm Metric	00 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B11 SSEB-M6SEESX	6mm Metric	00 - 27	SE	EPDM	EPDM	Santoprene	Buttweld

DOUBLE SEAL VALVES  
F269B+ BALANCED DOUBLE SEAL VALVES

**F269B+ PLUS Mixproof Manifold Valves Type 11 Port Configuration**  
**Spring Extend (SE) Std Plug Set-Up**  
**Santoprene Wiper Seal - Butt weld End Connections**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B11 SSEB-M6SEESX	6mm Metric	00 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B11 SSEB-M6SEESX	6mm Metric	00 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B11 SSEB-M6SEESX	6mm Metric	00 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B11 SSEB-M6SEESX	6mm Metric	00 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B11 SSEB-M6SEESX	6mm Metric	00 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B11 SSEB-M6SEESX	6mm Metric	00 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B11 SSEB-M6SEESX	6mm Metric	00 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B11 SSEB-M6SEESX	6mm Metric	00 - 00	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B11 SSEB-M6SEESX	6mm Metric	18 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B11 SSEB-M6SEESX	6mm Metric	18 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B11 SSEB-M6SEESX	6mm Metric	18 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160468	VLV PIST 065 F269B11 SSEB-M6SEESX	6mm Metric	18 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2078759	VLV PIST 080 F269B11 SSEB-M6SEESX	6mm Metric	18 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2084159	VLV PIST 100 F269B11 SSEB-M6SEESX	6mm Metric	18 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B11 SSEB-M6SEESX	6mm Metric	18 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B11 SSEB-M6SEESX	6mm Metric	18 - 27	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B11 SSEB-M6SEESX	6mm Metric	18 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B11 SSEB-M6SEESX	6mm Metric	18 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B11 SSEB-M6SEESX	6mm Metric	18 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B11 SSEB-M6SEESX	6mm Metric	18 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B11 SSEB-M6SEESX	6mm Metric	18 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2160463	VLV PIST 100 F269B11 SSEB-M6SEESX	6mm Metric	18 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B11 SSEB-M6SEESX	6mm Metric	18 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B11 SSEB-M6SEESX	6mm Metric	18 - 90	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B11 SSEB-M6SEESX	6mm Metric	18 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B11 SSEB-M6SEESX	6mm Metric	18 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B11 SSEB-M6SEESX	6mm Metric	18 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B11 SSEB-M6SEESX	6mm Metric	18 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B11 SSEB-M6SEESX	6mm Metric	18 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B11 SSEB-M6SEESX	6mm Metric	18 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B11 SSEB-M6SEESX	6mm Metric	18 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B11 SSEB-M6SEESX	6mm Metric	18 - 00	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B11 SSEB-M6SEESX	6mm Metric	18 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B11 SSEB-M6SEESX	6mm Metric	18 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B11 SSEB-M6SEESX	6mm Metric	18 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B11 SSEB-M6SEESX	6mm Metric	18 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B11 SSEB-M6SEESX	6mm Metric	18 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B11 SSEB-M6SEESX	6mm Metric	18 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B11 SSEB-M6SEESX	6mm Metric	18 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B11 SSEB-M6SEESX	6mm Metric	18 - 18	SE	EPDM	EPDM	Santoprene	Buttweld

Notes 1: Port size variations are available upon request from the factory.

Notes 2: Seal material options other than standard EPDM are available upon request from the factory

## DOUBLE SEAL VALVES

### F269B+ BALANCED DOUBLE SEAL VALVES

Type 12



12 0018-90



12 0018-00



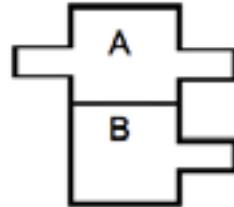
12 0018-18



12 0018-27



NOTE: BODY TYPE  
DEFINES LOWER BODY  
(B) THEN UPPER BODY  
(A) E.G TYPE 11 HAS 1  
LOWER PORT, 1 UPPER  
PORT



**F269B+ PLUS Mixproof Manifold Valves Type 12 Port Configuration  
Spring Extend (SE) Std Plug Set-Up  
Santoprene Wiper Seal - Butt weld End Connections**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2218987	VLV PIST 040 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2160445	VLV PIST 050 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160462	VLV PIST 080 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2224403	VLV PIST 100 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 90	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 00	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 18	SE	EPDM	EPDM	Santoprene	Buttweld

DOUBLE SEAL VALVES  
F269B+ BALANCED DOUBLE SEAL VALVES

**F269B+ PLUS Mixproof Manifold Valves Type 11 Port Configuration**  
**Spring Extend (SE) Std Plug Set-Up**  
**Santoprene Wiper Seal - Butt weld End Connections**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2235532	VLV PIST 050 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2213590	VLV PIST 080 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2084225	VLV PIST 100 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B12 SSEB-M6SEESX	6mm Metric	0018 - 27	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2079873	VLV PIST 080 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 00	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 00	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2084445	VLV PIST 080 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 18	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 18	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 27	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 27	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 90	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B12 SSEB-M6SEESX	6mm Metric	9027 - 90	SE	EPDM	EPDM	Santoprene	Buttweld

Notes 1: Port size variations are available upon request from the factory.  
 Notes 2: Seal material options other than standard EPDM are available upon request from the factory

9.3

# DOUBLE SEAL VALVES

## F269B+ BALANCED DOUBLE SEAL VALVES

Type 21



21 00-9027



21 18-9027



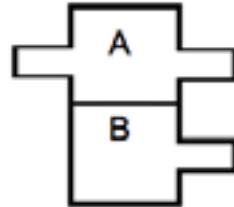
21 00-0018



21 90-0018



**NOTE: BODY TYPE  
DEFINES LOWER BODY  
(B) THEN UPPER BODY  
(A) E.G TYPE 11 HAS 1  
LOWER PORT, 1 UPPER  
PORT**



**F269B+ PLUS Mixproof Manifold Valves Type 21 Port Configuration  
Spring Extend (SE) Std Plug Set-Up  
Santoprene Wiper Seal - Butt weld End Connections**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B21 SSEB-M6SEESX	6mm Metric	00 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld

# DOUBLE SEAL VALVES

## F269B+ BALANCED DOUBLE SEAL VALVES

### F269B+ PLUS Mixproof Manifold Valves Type 21 Port Configuration Spring Extend (SE) Std Plug Set-Up Santoprene Wiper Seal - Butt weld End Connections

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2237576	VLV PIST 040 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2221793	VLV PIST 050 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160456	VLV PIST 065 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160461	VLV PIST 080 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B21 SSEB-M6SEESX	6mm Metric	00 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B21 SSEB-M6SEESX	6mm Metric	00 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B21 SSEB-M6SEESX	6mm Metric	00 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B21 SSEB-M6SEESX	6mm Metric	00 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B21 SSEB-M6SEESX	6mm Metric	00 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B21 SSEB-M6SEESX	6mm Metric	00 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B21 SSEB-M6SEESX	6mm Metric	00 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B21 SSEB-M6SEESX	6mm Metric	00 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B21 SSEB-M6SEESX	6mm Metric	00 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2080763	VLV PIST 080 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B21 SSEB-M6SEESX	6mm Metric	90 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld

Notes 1: Port size variations are available upon request from the factory.

Notes 2: Seal material options other than standard EPDM are available upon request from the factory

# DOUBLE SEAL VALVES

## F269B+ BALANCED DOUBLE SEAL VALVES

**Type 22**



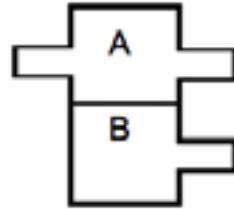
22 0018-9027



22 0018-0018



NOTE: BODY TYPE  
DEFINES LOWER BODY  
(B) THEN UPPER BODY  
(A) E.G TYPE 11 HAS 1  
LOWER PORT, 1 UPPER  
PORT



**F269B+ PLUS Mixproof Manifold Valves Type 22 Port Configuration**  
**Spring Extend (SE) Std Plug Set-Up**  
**Santoprene Wiper Seal - Butt weld End Connections**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	KS2160465	VLV PIST 040 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	KS2158389	VLV PIST 050 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	KS2160453	VLV PIST 065 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	KS2160452	VLV PIST 080 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	KS2239298	VLV PIST 100 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9027	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0018	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 9018	SE	EPDM	EPDM	Santoprene	Buttweld

DOUBLE SEAL VALVES  
F269B+ BALANCED DOUBLE SEAL VALVES

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**F269B+ PLUS Mixproof Manifold Valves Type 22 Port Configuration**  
**Spring Extend (SE) Std Plug Set-Up**  
**Santoprene Wiper Seal - Butt weld End Connections**

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 1827	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0090	SE	EPDM	EPDM	Santoprene	Buttweld

SIZE	ID-NO.	VALVE DESCRIPTION	AIR FITTING CONNECTION	PORT ORIENTATION TOP - BOTTOM	ACTUATOR	BODY SEAL	PLUG SEAL	STEM SEAL	END CONNECTION
1.0"	o.r.	VLV PIST 025 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
1.5"	o.r.	VLV PIST 040 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
2.0"	o.r.	VLV PIST 050 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
2.5"	o.r.	VLV PIST 065 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
3.0"	o.r.	VLV PIST 080 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
4.0"	o.r.	VLV PIST 100 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
5.0"	o.r.	VLV PIST 125 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld
6.0"	o.r.	VLV PIST 150 F269B22 SSEB-M6SEESX	6mm Metric	0018 - 0027	SE	EPDM	EPDM	Santoprene	Buttweld

Notes 1: Port size variations are available upon request from the factory.

Notes 2: Seal material options other than standard EPDM are available upon request from the factory

# DOUBLE SEAL VALVES

## SPARE PARTS

### F269J Valve Wet End Seal Kits

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2140838	Seal Kit F269J Std EES	EPDM	Santoprene
1.5"	KS2135124	Seal Kit F269J Std EES	EPDM	Santoprene
2.0"	KS2135124	Seal Kit F269J Std EES	EPDM	Santoprene
2.5"	KS2134573	Seal Kit F269J Std EES	EPDM	Santoprene
3.0"	KS2134573	Seal Kit F269J Std EES	EPDM	Santoprene
4.0"	KS2140836	Seal Kit F269J Std EES	EPDM	Santoprene
6.0"	KS2140844	Seal Kit F269J Std EES	EPDM	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	o.r.	Seal Kit F269J Std EEE	EPDM	EPDM
1.5"	KS2138094	Seal Kit F269J Std EEE	EPDM	EPDM
2.0"	KS2138094	Seal Kit F269J Std EEE	EPDM	EPDM
2.5"	KS2135735	Seal Kit F269J Std EEE	EPDM	EPDM
3.0"	KS2135735	Seal Kit F269J Std EEE	EPDM	EPDM
4.0"	KS2140835	Seal Kit F269J Std EEE	EPDM	EPDM
6.0"	o.r.	Seal Kit F269J Std EEE	EPDM	EPDM

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2167323	Seal Kit F269J Std NNS	NBR	Santoprene
1.5"	KS2029406	Seal Kit F269J Std NNS	NBR	Santoprene
2.0"	KS2029406	Seal Kit F269J Std NNS	NBR	Santoprene
2.5"	KS2043431	Seal Kit F269J Std NNS	NBR	Santoprene
3.0"	KS2043431	Seal Kit F269J Std NNS	NBR	Santoprene
4.0"	KS2054215	Seal Kit F269J Std NNS	NBR	Santoprene
6.0"	KS2091864	Seal Kit F269J Std NNS	NBR	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2205080	Seal Kit F269J Std NNN	NBR	NBR
1.5"	KS2205081	Seal Kit F269J Std NNN	NBR	NBR
2.0"	KS2205081	Seal Kit F269J Std NNN	NBR	NBR
2.5"	KS2205082	Seal Kit F269J Std NNN	NBR	NBR
3.0"	KS2205082	Seal Kit F269J Std NNN	NBR	NBR
4.0"	KS2205079	Seal Kit F269J Std NNN	NBR	NBR
6.0"	o.r.	Seal Kit F269J Std NNN	NBR	NBR

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2020334	Seal Kit F269J Std VVS	FKM	Santoprene
1.5"	KS2014702	Seal Kit F269J Std VVS	FKM	Santoprene
2.0"	KS2014702	Seal Kit F269J Std VVS	FKM	Santoprene
2.5"	KS2052323	Seal Kit F269J Std VVS	FKM	Santoprene
3.0"	KS2052323	Seal Kit F269J Std VVS	FKM	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2076791	Seal Kit F269J Std VVV	FKM	FKM
1.5"	KS2085691	Seal Kit F269J Std VVV	FKM	FKM
2.0"	KS2085691	Seal Kit F269J Std VVV	FKM	FKM
2.5"	KS2087531	Seal Kit F269J Std VVV	FKM	FKM
3.0"	KS2087531	Seal Kit F269J Std VVV	FKM	FKM
4.0"	KS2081448	Seal Kit F269J Std VVV	FKM	FKM
6.0"	o.r.	Seal Kit F269J Std VVV	FKM	FKM

DOUBLE SEAL VALVES  
SPARE PARTS

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**F269B Balanced Valve Wet End Seal Kits**

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2140842	Seal Kit F269B Std EES	EPDM	Santoprene
1.5"	KS2136669	Seal Kit F269B Std EES	EPDM	Santoprene
2.0"	KS2136669	Seal Kit F269B Std EES	EPDM	Santoprene
2.5"	KS2094421	Seal Kit F269B Std EES	EPDM	Santoprene
3.0"	KS2094421	Seal Kit F269B Std EES	EPDM	Santoprene
4.0"	KS2140843	Seal Kit F269B Std EES	EPDM	Santoprene
6.0"	KS2140845	Seal Kit F269B Std EES	EPDM	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	KS2164101	Seal Kit F269B Std EEE	EPDM	EPDM
1.5"	o.r.	Seal Kit F269B Std EEE	EPDM	EPDM
2.0"	o.r.	Seal Kit F269B Std EEE	EPDM	EPDM
2.5"	o.r.	Seal Kit F269B Std EEE	EPDM	EPDM
3.0"	o.r.	Seal Kit F269B Std EEE	EPDM	EPDM
4.0"	KS2164100	Seal Kit F269B Std EEE	EPDM	EPDM
6.0"	o.r.	Seal Kit F269B Std EEE	EPDM	EPDM

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	o.r.	Seal Kit F269B Std NNS	NBR	Santoprene
1.5"	KS2269136	Seal Kit F269B Std NNS	NBR	Santoprene
2.0"	KS2269136	Seal Kit F269B Std NNS	NBR	Santoprene
2.5"	o.r.	Seal Kit F269B Std NNS	NBR	Santoprene
3.0"	o.r.	Seal Kit F269B Std NNS	NBR	Santoprene
4.0"	o.r.	Seal Kit F269B Std NNS	NBR	Santoprene
6.0"	o.r.	Seal Kit F269B Std NNS	NBR	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	o.r.	Seal Kit F269B Std NNN	NBR	NBR
1.5"	o.r.	Seal Kit F269B Std NNN	NBR	NBR
2.0"	o.r.	Seal Kit F269B Std NNN	NBR	NBR
2.5"	o.r.	Seal Kit F269B Std NNN	NBR	NBR
3.0"	o.r.	Seal Kit F269B Std NNN	NBR	NBR
4.0"	o.r.	Seal Kit F269B Std NNN	NBR	NBR
6.0"	o.r.	Seal Kit F269B Std NNN	NBR	NBR

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	o.r.	Seal Kit F269B Std VVS	FKM	Santoprene
1.5"	o.r.	Seal Kit F269B Std VVS	FKM	Santoprene
2.0"	o.r.	Seal Kit F269B Std VVS	FKM	Santoprene
2.5"	o.r.	Seal Kit F269B Std VVS	FKM	Santoprene
3.0"	o.r.	Seal Kit F269B Std VVS	FKM	Santoprene

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
1.0"	o.r.	Seal Kit F269B Std VVV	FKM	FKM
1.5"	KS2261462	Seal Kit F269B Std VVV	FKM	FKM
2.0"	KS2261462	Seal Kit F269B Std VVV	FKM	FKM
2.5"	o.r.	Seal Kit F269B Std VVV	FKM	FKM
3.0"	o.r.	Seal Kit F269B Std VVV	FKM	FKM
4.0"	o.r.	Seal Kit F269B Std VVV	FKM	FKM
6.0"	o.r.	Seal Kit F269B Std VVV	FKM	FKM

## DOUBLE SEAL VALVES

### SPARE PARTS

#### Actuator Seal Kits - Mixproof Valves

SIZE	ID-NO.	VALVE KIT DESCRIPTION	PLUG SEALS	WIPER SEALS
100	KS2129544	KIT SEAL F272S 100/100S	New and Current Actuator	Santoprene
140	KS2129545	KIT SEAL F272S 140	New and Current Actuator	Santoprene
170	KS2129545	KIT SEAL F272S 170	New and Current Actuator	Santoprene
200	o.r.	KIT SEAL F272S 200	New and Current Actuator	Santoprene



# **HYG. PROCESS VALVES (FORMERLY KEYSTONE)**

## **NON RETURN VALVES F264J**

CONTENTS

9.4

# SÜDMO HYGIENIC PROCESS VALVES

## NON RETURN VALVES F264J - TELLERRÜCKSCHLAGVENTILE F264J

### NON RETURN VALVES F264J

Pentair Hygienic Non-return Valves F264J for reverse flow protection are made of stainless steel and designed for optimized cleanability.

- **Benefits:**  
Stainless steel construction
- In-line cleanability
- High flow co-efficient values
- Compact design
- Easy maintenance
- Resilient seal for tight shut-off
- Can be installed in any position
- End connections available in butt weld or clamp as standard, other end connections available upon request
- Flow direction indicator



# SÜDMO HYGIENIC PROCESS VALVES

## NON RETURN VALVES F264

TECHNICAL SPECIFICATION		
<b>Materials</b>	Connections	1.4404 (AISI 316 L)
	Parts not product wetted	1.4301 (AISI 304)
<b>Sealing Elements</b>	Sealing materials (FDA)	EPDM
<b>Temperatures</b>	Continuous operating temperature	EPDM 95°C/203°F
	Sterilization temperature	120°C/248°F
<b>Pressures</b>	Operating pressure	Max. 10 bar (145 psi) for EPDM, FKM, NBR, FEP
<b>Surfaces</b>	Product wetted surfaces	Ra ≤ 0,8 µm
	Surfaces not product wetted	Bright-turned, Ra 1,6 µm
	Optional	Product wetted surfaces e-polished, higher quality surfaces
<b>Connections</b>	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A)
	Optional	Other valve connections acc. to Order Code

# NON RETURN VALVES

## F264J SPECIFICATION MATRIX

EXAMPLE:		050	F264J	277	BW/BW	-				
VALVE SIZE	INCH OD									
025	1.0"									
040	1.5"									
050	2.0"									
065	2.5"									
080	3.0"									
100	4.0"									
125	5.0"									
150	6.0"									
<b>FIGURE</b>										
F264J Standard non return valve										
TRIM	O-RING	BODY								
275	NBR	316L								
276	FKM	316L								
277 (Std.)	EPDM	316L								
278	FEP	316L								
<b>END CONNECTIONS (SHOWN BOTH ENDS I.E. BW/BW, BW/CLP ETC. INLET SIDE DEFINED FIRST)</b>										
<b>WELD ENDS</b>		<b>THREAD ENDS</b>								
BW	Butt weld (Std.)	RJF	RJT male part (fabricated)							
BWD	Butt weld DIN tube	RMF	RJT male part modified spigot (fabricated)							
B25	Butt weld 25 mm end 1									
<b>CLAMP ENDS</b>										
CLP	Clamp (machined)									
C50	Clamp machined 50 mm fitting									
DCL	DIN clamp end, DIN sizing									
<b>EXTENDED DEFINER</b>										
- - (Std.)										
DRN Body drain										

# NON RETURN VALVES

F264J

## F264J Non Return Valves

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	PRICE
1.0"	KS2001046	F264J Non Return Valve, 316L S/S	275	Buttweld	Buttweld	
1.5"	KS2036946	F264J non Return Valve, 316L S/S	275	Buttweld	Buttweld	
2.0"	KS2033661	F264J Non Return Valve, 316L S/S	275	Buttweld	Buttweld	
2.5"	KS2019959	F264J non Return Valve, 316L S/S	275	Buttweld	Buttweld	
3.0"	KS2031086	F264J Non Return Valve, 316L S/S	275	Buttweld	Buttweld	
4.0"	KS2000442	F264J non Return Valve, 316L S/S	275	Buttweld	Buttweld	
5.0"	o.r.	F264J Non Return Valve, 316L S/S	275	Buttweld	Buttweld	
6.0"	KS2018443	F264J non Return Valve, 316L S/S	275	Buttweld	Buttweld	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	PRICE
1.0"	KS2056814	F264J Non Return Valve, 316L S/S	275	Clamp	Clamp	
1.5"	KS2000697	F264J Non Return Valve, 316L S/S	275	Clamp	Clamp	
2.0"	KS2015917	F264J Non Return Valve, 316L S/S	275	Clamp	Clamp	
2.5"	KS2053607	F264J Non Return Valve, 316L S/S	275	Clamp	Clamp	
3.0"	KS2008460	F264J Non Return Valve, 316L S/S	275	Clamp	Clamp	
4.0"	KS2055436	F264J Non Return Valve, 316L S/S	275	Clamp	Clamp	
5.0"	o.r.	F264J Non Return Valve, 316L S/S	275	Clamp	Clamp	
6.0"	KS2054495	F264J Non Return Valve, 316L S/S	275	Clamp	Clamp	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	PRICE
1.0"	KS2030370	F264J Non Return Valve, 316L S/S	276	Buttweld	Buttweld	
1.5"	KS2027870	F264J non Return Valve, 316L S/S	276	Buttweld	Buttweld	
2.0"	KS2000366	F264J Non Return Valve, 316L S/S	276	Buttweld	Buttweld	
2.5"	KS2064435	F264J non Return Valve, 316L S/S	276	Buttweld	Buttweld	
3.0"	KS2031273	F264J Non Return Valve, 316L S/S	276	Buttweld	Buttweld	
4.0"	KS2096305	F264J non Return Valve, 316L S/S	276	Buttweld	Buttweld	
5.0"	o.r.	F264J Non Return Valve, 316L S/S	276	Buttweld	Buttweld	
6.0"	o.r.	F264J non Return Valve, 316L S/S	276	Buttweld	Buttweld	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	PRICE
1.0"	KS2082462	F264J Non Return Valve, 316L S/S	276	Clamp	Clamp	
1.5"	KS2095729	F264J Non Return Valve, 316L S/S	276	Clamp	Clamp	
2.0"	KS2074925	F264J Non Return Valve, 316L S/S	276	Clamp	Clamp	
2.5"	KS2081791	F264J Non Return Valve, 316L S/S	276	Clamp	Clamp	
3.0"	KS2077349	F264J Non Return Valve, 316L S/S	276	Clamp	Clamp	
4.0"	KS2074926	F264J Non Return Valve, 316L S/S	276	Clamp	Clamp	
5.0"	o.r.	F264J Non Return Valve, 316L S/S	276	Clamp	Clamp	
6.0"	KS2082944	F264J Non Return Valve, 316L S/S	276	Clamp	Clamp	

# NON RETURN VALVES

## F264J

### F264J Non Return Valves

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	PRICE
1.0"	KS2042660	F264J Non Return Valve, 316L S/S	277	Buttweld	Buttweld	
1.5"	KS2074640	F264J non Return Valve, 316L S/S	277	Buttweld	Buttweld	
2.0"	KS2015439	F264J Non Return Valve, 316L S/S	277	Buttweld	Buttweld	
2.5"	KS2075153	F264J non Return Valve, 316L S/S	277	Buttweld	Buttweld	
3.0"	KS2010184	F264J Non Return Valve, 316L S/S	277	Buttweld	Buttweld	
4.0"	KS2074643	F264J non Return Valve, 316L S/S	277	Buttweld	Buttweld	
5.0"	o.r.	F264J Non Return Valve, 316L S/S	277	Buttweld	Buttweld	
6.0"	KS2097179	F264J non Return Valve, 316L S/S	277	Buttweld	Buttweld	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	PRICE
1.0"	KS2044191	F264J Non Return Valve, 316L S/S	277	Clamp	Clamp	
1.5"	KS2080862	F264J Non Return Valve, 316L S/S	277	Clamp	Clamp	
2.0"	KS2099078	F264J Non Return Valve, 316L S/S	277	Clamp	Clamp	
2.5"	KS2076537	F264J Non Return Valve, 316L S/S	277	Clamp	Clamp	
3.0"	KS2135876	F264J Non Return Valve, 316L S/S	277	Clamp	Clamp	
4.0"	KS2131731	F264J Non Return Valve, 316L S/S	277	Clamp	Clamp	
5.0"	o.r.	F264J Non Return Valve, 316L S/S	277	Clamp	Clamp	
6.0"	KS2131737	F264J Non Return Valve, 316L S/S	277	Clamp	Clamp	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	PRICE
1.0"	KS2082114	F264J Non Return Valve, 316L S/S	278	Buttweld	Buttweld	
1.5"	KS2124609	F264J non Return Valve, 316L S/S	278	Buttweld	Buttweld	
2.0"	KS2124610	F264J Non Return Valve, 316L S/S	278	Buttweld	Buttweld	
2.5"	o.r.	F264J non Return Valve, 316L S/S	278	Buttweld	Buttweld	
3.0"	o.r.	F264J Non Return Valve, 316L S/S	278	Buttweld	Buttweld	
4.0"	o.r.	F264J non Return Valve, 316L S/S	278	Buttweld	Buttweld	
5.0"	o.r.	F264J Non Return Valve, 316L S/S	278	Buttweld	Buttweld	
6.0"	o.r.	F264J non Return Valve, 316L S/S	278	Buttweld	Buttweld	

SIZE	ID-NO.	VALVE DESCRIPTION	TRIM	(A) CONNECTION	(B) CONNECTION	PRICE
1.0"	o.r.	F264J Non Return Valve, 316L S/S	278	Clamp	Clamp	
1.5"	o.r.	F264J Non Return Valve, 316L S/S	278	Clamp	Clamp	
2.0"	o.r.	F264J Non Return Valve, 316L S/S	278	Clamp	Clamp	
2.5"	o.r.	F264J Non Return Valve, 316L S/S	278	Clamp	Clamp	
3.0"	o.r.	F264J Non Return Valve, 316L S/S	278	Clamp	Clamp	
4.0"	o.r.	F264J Non Return Valve, 316L S/S	278	Clamp	Clamp	
5.0"	o.r.	F264J Non Return Valve, 316L S/S	278	Clamp	Clamp	
6.0"	o.r.	F264J Non Return Valve, 316L S/S	278	Clamp	Clamp	

# NON RETURN VALVES

## SPARE PARTS

### F264J Non Return Valve - Spare Parts

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L	VALVE TRIM	PRICE
1.0"	KS2039354	Seal Kit F264J 025 NBR	NBR	275	
1.5"	KS2039354	Seal Kit F264J 040 NBR	NBR	275	
2.0"	KS2045348	Seal Kit F264J 050 NBR	NBR	275	
2.5"	KS2094345	Seal Kit F264J 065 NBR	NBR	275	
3.0"	KS2041148	Seal Kit F264J 080 NBR	NBR	275	
4.0"	KS2009037	Seal Kit F264J 100 NBR	NBR	275	
5.0"	o.r.	Seal Kit F264J 125 NBR	NBR	275	
6.0"	KS2015822	Seal Kit F264J 150 NBR	NBR	275	

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L	VALVE TRIM	PRICE
1.0"	KS2026830	Seal Kit F264J 025 FKM	FKM	276	
1.5"	KS2026830	Seal Kit F264J 040 FKM	FKM	276	
2.0"	KS2036308	Seal Kit F264J 050 FKM	FKM	276	
2.5"	KS2079478	Seal Kit F264J 065 FKM	FKM	276	
3.0"	KS2008841	Seal Kit F264J 080 FKM	FKM	276	
4.0"	KS2082720	Seal Kit F264J 100 FKM	FKM	276	
5.0"	o.r.	Seal Kit F264J 125 FKM	FKM	276	
6.0"	KS2097900	Seal Kit F264J 150 FKM	FKM	276	

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L	VALVE TRIM	PRICE
1.0"	KS2002962	Seal Kit F264J 025 EPDM	EPDM	277	
1.5"	KS2002962	Seal Kit F264J 040 EPDM	EPDM	277	
2.0"	KS2021688	Seal Kit F264J 050 EPDM	EPDM	277	
2.5"	KS2094373	Seal Kit F264J 065 EPDM	EPDM	277	
3.0"	KS2013672	Seal Kit F264J 080 EPDM	EPDM	277	
4.0"	KS2085753	Seal Kit F264J 100 EPDM	EPDM	277	
5.0"	o.r.	Seal Kit F264J 125 EPDM	EPDM	277	
6.0"	KS2023069	Seal Kit F264J 150 EPDM	EPDM	277	

SIZE	ID-NO.	VALVE DESCRIPTION	MAT'L	VALVE TRIM	PRICE
1.0"	KS2091962	Seal Kit F264J 025 FKM FEP	FKM FEP	278	o.r./a.A.
1.5"	KS2091962	Seal Kit F264J 040 FKM FEP	FKM FEP	278	o.r./a.A.
2.0"	o.r.	Seal Kit F264J 050 FKM FEP	FKM FEP	278	o.r./a.A.
2.5"	o.r.	Seal Kit F264J 065 FKM FEP	FKM FEP	278	o.r./a.A.
3.0"	o.r.	Seal Kit F264J 080 FKM FEP	FKM FEP	278	o.r./a.A.
4.0"	o.r.	Seal Kit F264J 100 FKM FEP	FKM FEP	278	o.r./a.A.
5.0"	o.r.	Seal Kit F264J 125 FKM FEP	FKM FEP	278	o.r./a.A.
6.0"	o.r.	Seal Kit F264J 150 FKM FEP	FKM FEP	278	o.r./a.A.





# **HYG. PROCESS VALVES (FORMERLY KEYSTONE)**

## CONTROL TOPS EASYMIND F783E 2.0

CONTENTS

9.5

# HYG. PROCESS VALVES (FORMERLY KEYSTONE)

## CONTROL TOPS EASYMIND 2.0 (F783E 2.0) - STEUERKÖPFE EASYMIND 2.0 (F783E 2.0)

### CONTROL TOPS EASYMIND 2.0 (F783E 2.0)

Pentair Valve Control tops Easymind 2.0 (F783E 2.0) are Automated Valve Interface Devices (AVID) with integrated sensors and a solenoid valve with a single connection to the PLC system. They can be used for DIGITAL (hard-wired) and BUS control interfaces.

#### Benefits:

- 24 V DC, AS-Interface
- Modular Design
- Single 5/2 solenoid valve (as standard)
- Bi-directional speed controls
- Lockable manual override
- Plug in control module, switches and solenoid
- Linear and rotary configuration
- Corrosion resistant materials
- Robust IP 67 enclosure
- Enclosure safety vent
- Valve status LED indicators (side mounted)
- Optional HI-VIZ position LED indicator (top mounted; retrofittable)
- Cable entry PG9
- Low power consumption



## HYG. PROCESS VALVES (FORMERLY KEYSTONE)

CONTROL TOPS EASYMIND 2.0 (F783E 2.0)

TECHNICAL SPECIFICATION		
Communication	Control voltage	24 V DC / AS-Interface 3.0
Temperatures	Operating temperature	0°C...+55°C (+32°F...131°F); max. 95% humidity; non-condensing
Pressure	Operating pressure	Min. 2 bar (29 psi) - max. 7 bar (101 psi)
Protection	Protection class	IP67

# CONTROL TOPS EASYMIND 2.0

## F783E 2.0 SPECIFICATION MATRIX

EXAMPLE:	F783E	24	DC	P	M	15A	2PK	CGB	M	HV
<b>FIGURE NUMBER</b>										
F783E 2.0										
<b>MODULE INTERFACE</b>										
24      24 V DC										
AS-I    AS-Interface										
<b>VOLTAGE TYPE</b>										
DC										
<b>JUNCTION TYPE</b>										
P      PNP										
<b>INTERFACE CONNECTION</b>										
M      Module included										
<b>NUMBER AND TYPE OF SOLENOIDS</b>										
1SA    1 x 5/2 solenoid										
0SX    No Solenoid but blanking plate fitted										
---    If blank space filler used, no blanking plate fitted										
<b>NUMBER AND TYPE OF SENSORS</b>										
1 PK    1 Proximity switch										
2 PK    2 Proximity switches										
<b>ELECTRICAL CONNECTION: PRIMARY</b>										
CGB    Cable gland PG9										
BH4    4 Pin M12 bulkhead										
BH5    5 Pin M12 bulkhead										
<b>AIR CONNECTION STYLE</b>										
M      Metric tubing 6mm										
I      Inch tubing 1/4"										
X      Air ports blanked										
<b>ACCESSORIES OR EXTENDER DEFINER</b>										
HV    High Visibility 360° LED Indication unit										

**F783E 2.0 Control Tops - 24VDC**

ID-NO.	SPECIFICATION	PROXIMITY SWITCHES	SOLENOIDS	CONTROL MODULE	CONNECTION	AIR CONNECTION	OPTION
KS2341835	F783E2.0_24_DC_P_M_1SA_2PK_CGB_M_xx	2	1	1	Cable gland PG9	6mm	
KS2341838	F783E2.0_24_DC_P_M_1SA_2PK_CGB_M_HV	2	1	1	Cable gland PG9	6mm	HI-VIZ

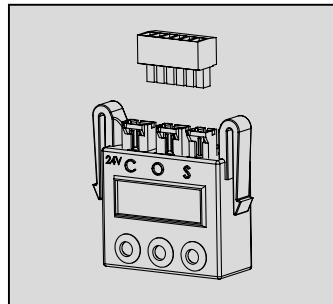
**F783E 2.0 Control Tops - ASI Interface 3.0**

ID-NO.	SPECIFICATION	PROXIMITY SWITCHES	SOLENOIDS	CONTROL MODULE	CONNECTION	AIR CONNECTION	OPTION
KS2341836	F783E2.0_AS-I_DC_P_M_1SA_2PK_BH4_M_xx	2	1	1	BH4 pin M12 bulkhead	6mm	
KS2341839	F783E2.0_AS-I_DC_P_M_1SA_2PK_BH4_M_HV	2	1	1	BH4 pin M12 bulkhead	6mm	HI-VIZ
KS2341837	F783E2.0_AS-I_DC_P_M_1SA_2PK_CGB_M_xx	2	1	1	Cable gland PG9	6mm	
KS2341840	F783E2.0_AS-I_DC_P_M_1SA_2PK_CGB_M_HV	2	1	1	Cable gland PG9	6mm	HI-VIZ

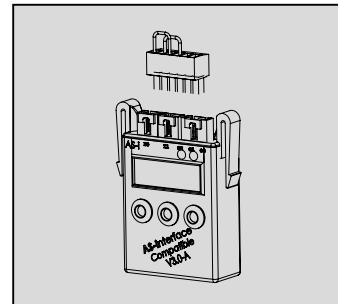
# CONTROL TOPS EASYMIND 2.0

## F783E 2.0 ACCESSORIES AND SPARE PARTS

### Electronic Module Set



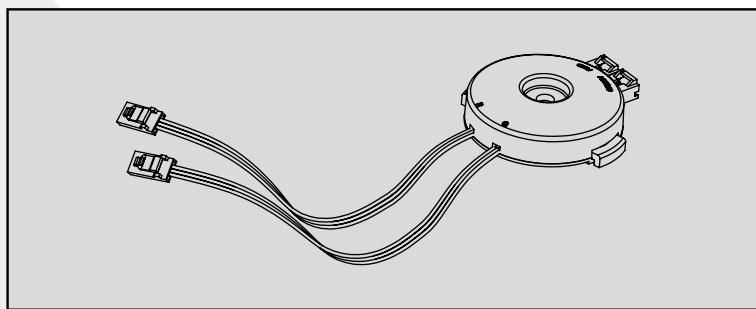
24VDC  
ID-NO.  
KS2342963



AS-Interface 3.0A  
ID-NO.  
KS2342964

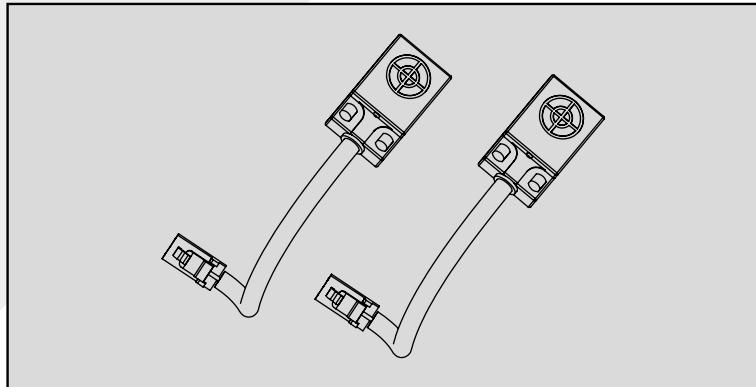
### HI-VIZ Module

ID-NO.  
KS2342958

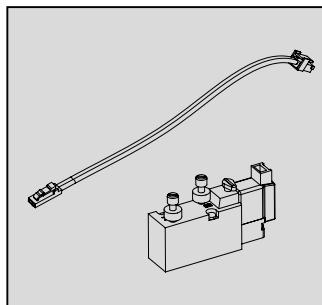


### Set of Proximity Switches PNP (2x Proximity Switch)

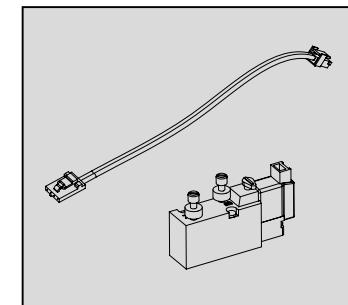
ID-NO.  
KS2342965



### Valve Module Set 1x solenoid valve 5/2-ways

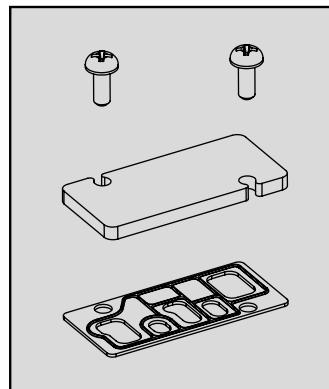


24VDC  
ID-NO.  
KS2342959



AS-Interface 3.0A  
ID-NO.  
KS2342960

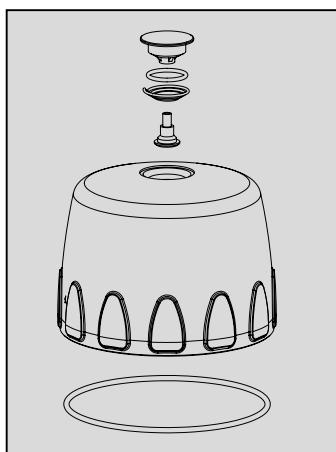
CONTROL TOPS EASYMIND 2.0  
F783E 2.0 ACCESSORIES AND SPARE PARTS



**Valve Module Blank Plate Set**

ID-NO.

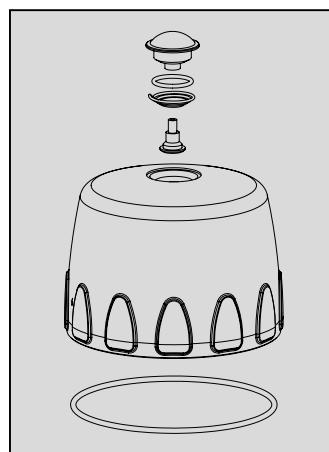
KS2342961



Standard

ID-NO.

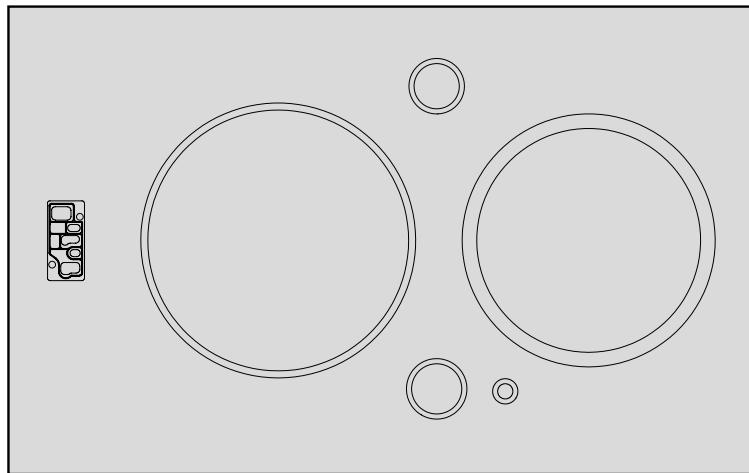
KS2342956



HI-VIZ

ID-NO.

KS2342957



**Set of Gaskets**

ID-NO.

KS2342962

9.5

9.5



# SÜDMO

## PIPE CONNECTIONS AND PIPE FITTINGS

CONTENTS

PIPE CONNECTIONS AND  
PIPE FITTINGS

10





# SÜDMO

## HYGIENIC PIPE CONNECTIONS

CONTENTS

10.1

## HYGIENIC PIPE CONNECTIONS

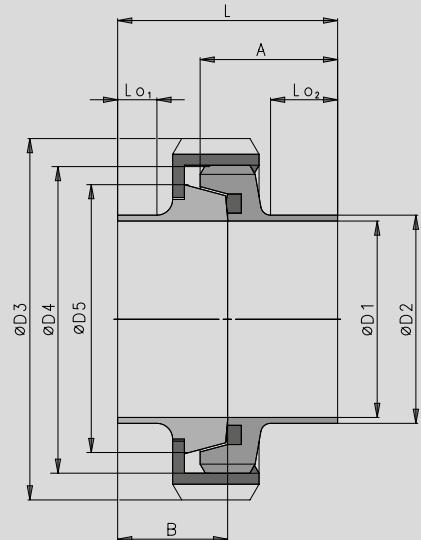
TECHNICAL SPECIFICATION					
<b>Materials</b>	Product wetted parts	1.4301 (AISI 304), 1.4307 (AISI 304 L), 1.4404 (AISI 316 L)	Other materials on request		
	Parts not product wetted	1.4301 (AISI 304), 1.4307 (AISI 304 L)			
<b>Sealing materials</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request		
<b>Temperatures</b>	Continuous operating temperature	EPDM 130° C / 266° F*			
	Sterilization temperature	EPDM 150° C / 302° F* (ca. 20 min.)			
<b>Operating pressures</b>	Hygienic threaded connection DIN 11851	DN 10-40 DN 50-100 DN 125-150	40 bar 25 bar 16 bar	580 psi 362,5 psi 232 psi	
	Hyg. small flange connection V140	DN 10-150, OD-Tube 1"-6", ISO 25-100	10 bar	145 psi	
	Flange connection DIN EN 1092-1	DN 10-150	16 bar	232 psi	
	Hyg. clamp connection DIN 32676	DN 10-50, OD-Tube 1"-2", ISO 25-40 DN 65-100, OD-Tube 2.5"-4", ISO 50-80	16 bar 10 bar	232 psi 145 psi	
	Hygenic threaded connection similar to DIN 11853-1	DN 10-40, OD-Tube 1", ISO 15-25 DN 50-100, OD-Tube 1.5"-4", ISO 32-80	40 bar 25 bar	580 psi 362,5 psi	
	Hygienic flange connection similar to DIN 11853-2	DN 10-40, OD-Tube 1", ISO 15-25 DN 50-100, OD-Tube 1.5"-4", ISO 32-80 DN 125-150, ISO 100	25 bar 16 bar 10 bar	362,5 psi 232 psi 145 psi	
	Product wetted part	Ra < 0,8 µm			
	Surfaces not product wetted	Bright-turned, Ra 1,6 µm			
	Optional	Product wetted surfaces e-polished, higher quality surfaces on request			
<b>Connections</b>	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2009) and DIN EN ISO 1127 (DIN 11866 Series B)			

\* Depending on operating parameters



# HYGIENIC PIPE CONNECTIONS

## THREADED CONNECTION DIN 11851-SC

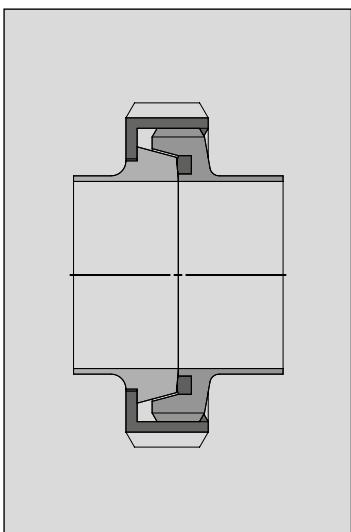


Threaded Connection DIN 11851-SC

METRIC	DN	$\varnothing D_1$	$\varnothing D_2$	$\varnothing D_3$	$\varnothing D_4$	$\varnothing D_5$	A	B	$L_{o_1}$	$L_{o_2}$	L	kg
	10	10	13	38	Rd 28 x 1/8"	22.5	21	17	6	6.5	34	0.1
	15	16	19	44	Rd 34 x 1/8"	28.5	21	17	6	6.5	34	0.2
	20	20	23	54	Rd 44 x 1/8"	36.5	24	18	5	7	36	0.3
	25	26	29	63	Rd 52 x 1/8"	44	29	22	7	11	45	0.4
	32	32	35	70	Rd 58 x 1/8"	50	32	25	9	14	51	0.5
	40	38	41	78	Rd 65 x 1/8"	56	33	26	10	15	53	0.5
	50	50	53	92	Rd 78 x 1/8"	68.5	35	28	11	17	57	0.7
	65	66	70	112	Rd 95 x 1/8"	86	40	32	12	18	65	1.2
	80	81	85	127	Rd 110 x 1/4"	100	45	37	17	19.5	75	1.7
	100	100	104	148	Rd 130 x 1/4"	121	54	44	20	28.5	89	2.3
	125	125	129	178	Rd 160 x 1/4"	150	46	34	8	16	70	3.2
	150	150	154	210	Rd 190 x 1/4"	176	50	37	9	16	76	4.6

# HYGIENIC PIPE CONNECTIONS

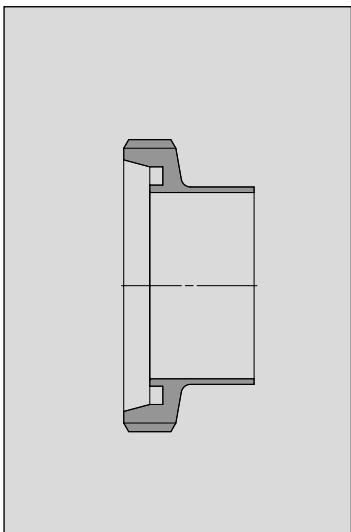
## THREADED CONNECTION DIN 11851-SC



### Threaded Connection (EPDM)

DIN 11851-SC

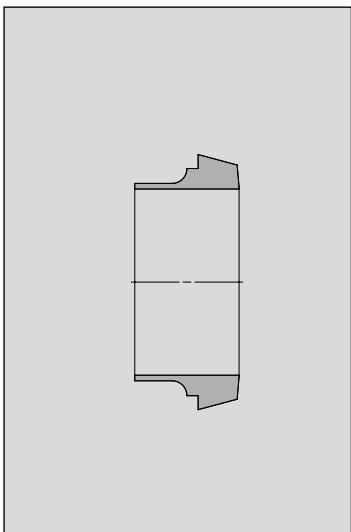
METRIC	ID-NO.	ID-NO.
10	S0004786	S0003375
15	S0003438	S0003207
20	S0003439	S0003764
25	S0003440	S0003370
32	S0003441	S0003670
40	S0003442	S0003549
50	S0003443	S0003550
65	S0004771	S0003366
80	S0004431	S0003237
100	S0004772	S0003367
125	S0004221	S0004185
150	S0004222	S0004186



### Threaded Male

DIN 11851-SC

METRIC	ID-NO.	ID-NO.
10	S0001847	S0000589
15	S0001848	S0000590
20	S0001849	S0000591
25	S0001850	S0000592
32	S0001851	S0000593
40	S0001852	S0000594
50	S0001853	S0000595
65	S0001854	S0000596
80	S0001855	S0000597
100	S0001856	S0000568
125	S0001857	S0000598
150	S0001858	S0000599



### Liner

DIN 11851-SC

METRIC	ID-NO.	ID-NO.
10	S0001811	S0000576
15	S0001812	S0000577
20	S0001813	S0000578
25	S0001814	S0000580
32	S0001815	S0000581
40	S0001816	S0000582
50	S0001817	S0000575
65	S0001818	S0000583
80	S0001819	S0000584
100	S0001820	S0000585
125	S0001821	S0000586
150	S0001822	S0000587

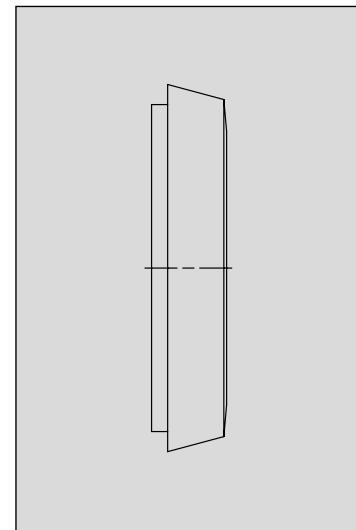
## HYGIENIC PIPE CONNECTIONS

### Blind Liner

DIN 11851

1.4404 [AISI 316 L]

METRIC	ID-NO.
10	0106682
15	0106690
20	0106708
25	0106716
32	0106724
40	0106732
50	0106740
65	0106757
80	0106765
100	0106781
125	0106799
150	0106807

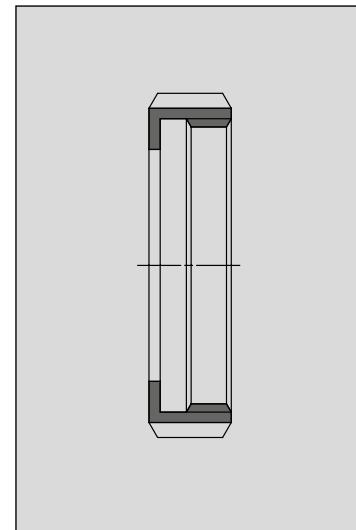


### Slotted Nut

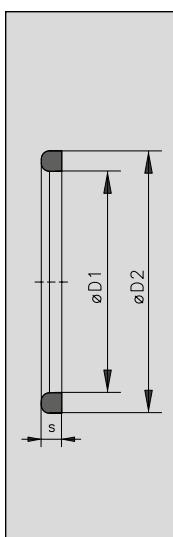
DIN 11851

1.4301 [AISI 304]

METRIC	ID-NO.
10	0011809
15	0011817
20	0011825
25	0011833
32	0011841
40	0011858
50	0011866
65	0011874
80	0011882
100	0002493
125	0002501
150	0002527



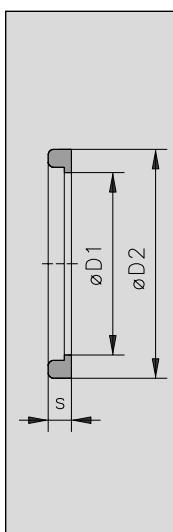
## HYGIENIC PIPE CONNECTIONS



### Seal Ring

DIN 11851

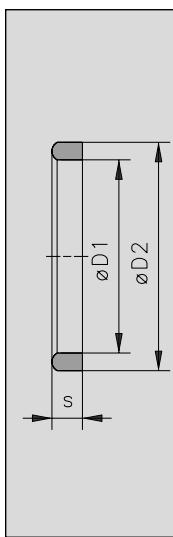
				EPDM	FKM	VMQ	NBR
METRIC	ØD1	ØD2	S	ID-NO.	ID-NO.	ID-NO.	ID-NO.
10	12	20	4.5	0144956	0144824	0144691	0145342
15	18	26	4.5	0144964	0144832	0144709	0145359
20	23	33	5	0144972	0144840	0144717	0145367
25	30	40	5	0144980	0144857	0144725	0145375
32	36	46	5	0144998	0144865	0144733	0145383
40	42	52	5	0145003	0144873	0144741	0145391
50	54	64	5	0145011	0144881	0144758	0145409
65	71	81	5	0145029	0144899	0144766	0145417
80	85	95	5	0145037	0144907	0144774	0145425
100	104	114	6	0145052	0144923	0144790	0145441
125	130	142	7	0145060	0144931	0144808	0145458
150	155	167	7	0145078	0144949	0144816	0145466



### Seal Ring with Collar

DIN 11851

				EPDM	FKM	VMQ	NBR
METRIC	ØD1	ØD2	S	ID-NO.	ID-NO.	ID-NO.	ID-NO.
10	10.5	20	5	0142273	0146514	0146647	0146779
15	16.5	26	5	0142257	0146522	0146654	0146787
20	20.5	33	5	0142265	0146530	0146662	0146795
25	26.5	40	6	0142281	0146548	0146670	0146803
32	32.5	46	6	0142299	0146555	0146688	0146811
40	38.5	52	6	0142307	0146563	0146696	0146829
50	50.5	64	6	0142315	0146571	0146704	0146837
65	66.5	81	6	0142323	0146589	0146712	0146845
80	81.5	95	6	0142331	0146597	0146720	0146852
100	100.5	114	6	0142356	0146613	0146746	0146878
125	125	142	7	0142364	0146621	0146753	0146886
150	150	167	7	0146506	0146639	0146761	0146894



### Seal Ring - High Version

DIN 11851

				EPDM	NBR
METRIC	ØD1	ØD2	S	ID-NO.	ID-NO.
25	30	40	8	0145763	0146159
32	36	46	8	0145771	0146175
40	42	52	8	0145789	0146167
50	54	64	8	0145797	0146183
65	71	81	8	0145805	0146191
80	85	95	8	0145813	0146209
100	104	114	8	0145839	0146225

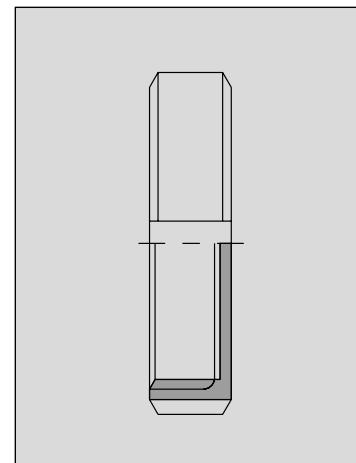
# HYGIENIC PIPE CONNECTIONS

## Blind Slotted Nut

DIN 11851

1.4301 [AISI 304]

METRIC	ID-NO.
10	0104000
15	0104018
20	0104026
25	0104034
32	0104042
40	0104059
50	0104067
65	0104075
80	0104083
100	0104109

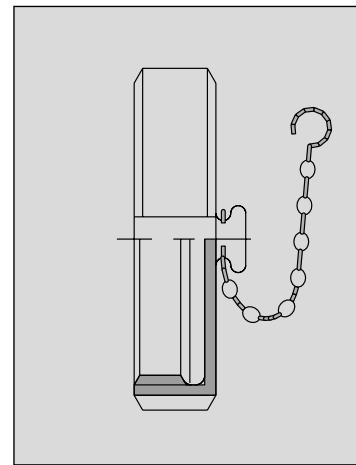


## Blind Slotted Nut with Chain

DIN 11851

1.4301 [AISI 304]

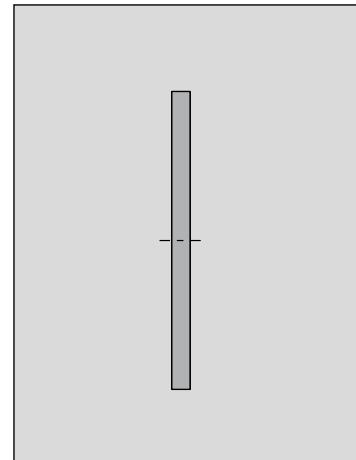
METRIC	ID-NO.
10	0104521
15	0104539
20	0104547
25	0104554
32	0104562
40	0104570
50	0104588
65	0104596
80	0104604
100	0104620

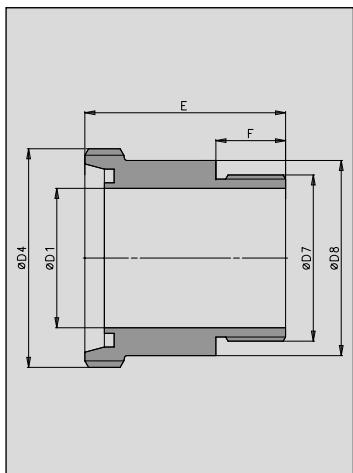


## Seal

for blind slotted nut DIN 11851

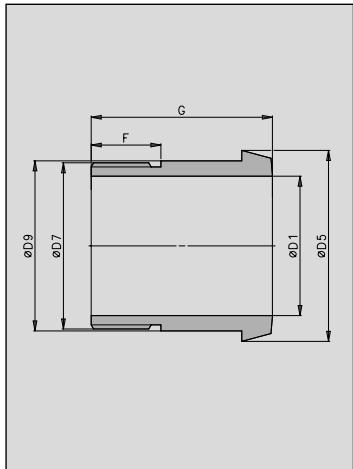
METRIC	EPDM	PTFE
	ID-NO.	ID-NO.
10	0533216	o.r.
15	0533554	0533174
20	0533448	0533182
25	0533463	0533190
32	0533471	0533232
40	0533489	0533240
50	0533497	0533257
65	0533505	0533265
80	0533513	0533273
100	0533539	0533299
125	0533547	o.r.
150	0533534	o.r.





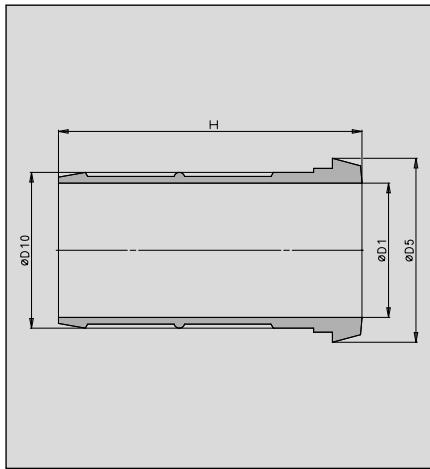
## Screw-In Threaded Liner V 130 DIN 11887

METRIC	ØD1	ØD4	ØD7	ØD8	E	F	KG	1.4404 [AISI 316 L]	ID-NO.
10	10	Rd 28 x 1/8"	R 3/8"	22	44	12	0.1		0019992
15	16	Rd 34 x 1/8"	R 1/2"	28	44	14	0.1		0020008
20	20	Rd 44 x 1/6"	R 3/4"	34	51	16	0.2		2300130
25	26	Rd 52 x 1/6"	R 1"	41	52	18	0.3		0020024
32	32	Rd 58 x 1/6"	R 1 1/4"	50	62	20	0.4		0020032
40	38	Rd 65 x 1/6"	R 1 1/2"	57	62	25	0.5		0020040
50	50	Rd 78 x 1/6"	R 2"	70	72	25	0.7		0020057
65	66	Rd 95 x 1/6"	R 2 1/2"	86	73	25	1.0		2024470
80	81	Rd 110 x 1/4"	R 3"	100	73	25	1.3		2300807
100	100	Rd 130 x 1/4"	R 4"	122	90	30	2.0		2340871



## Screw-In Mating Liner V 132 DIN 11887

METRIC	ØD1	ØD4	ØD7	ØD8	E	F	KG	1.4404 [AISI 316 L]	ID-NO.
10	10	22.5	R 3/8"	18	12	35	0.1		0095794
15	16	28.5	R 1/2"	24	14	38	0.1		0095802
20	20	36.5	R 3/4"	30	16	46	0.1		0095810
25	26	44	R 1"	35	18	46	0.2		0095828
32	32	50	R 1 1/4"	41	20	53	0.3		2024378
40	38	56	R 1 1/2"	48	25	53	0.3		0095844
50	50	68.5	R 2"	61	25	65	0.5		0095851
65	66	86	R 2 1/2"	79	25	65	0.6		0095968
80	81	100	R 3"	93	25	65	0.7		2300808
100	100	121	R 4"	114	30	80	1.3		2013245



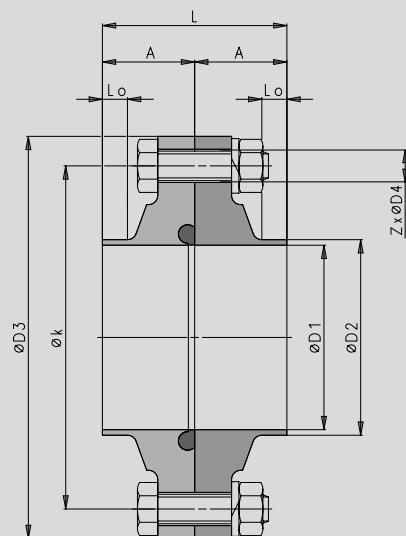
## Hose Liner

DIN 11887 / for DIN 11887

METRIC	ØD1	ØD4	ØD7	ØD8	1.4404 [AISI 316 L]	ID-NO.
10						
15						
20						
25						
32					On request	On request
40						
50						
65						
80						
100						

# HYGIENIC PIPE CONNECTIONS

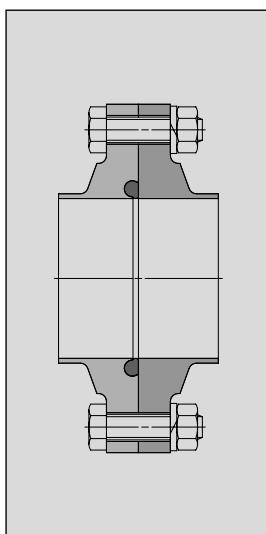
## SMALL FLANGE CONNECTIONS V 140



**Small Flange Connections V 140**

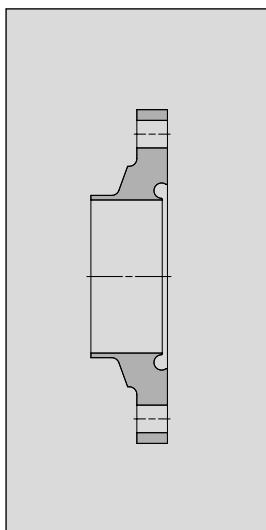
METRIC	DN	ØD1	ØD2	ØD3	A	Lo	L	Øk	Z x ØD4	kg
	10	10	13	50	25	9	50	37.5	4 X M6	0.5
	15	16	19	62.5	25	7	50	50	4 X M6	0.5
	20	20	23	62.5	25	7	50	50	4 X M6	0.7
	25	26	29	84	25	7	50	67	4 X M8	0.9
	32	32	35	90	25	7	50	73	4 X M8	1.1
	40	38	41	96	25	7	50	80	4 x M8	1.3
	50	50	53	109	25	6	50	93	4 x M8	1.5
	65	66	70	126	25	6	50	110	4 x M8	1.7
	80	81	85	141	25	6	50	125	4 x M8	2.1
	100	100	104	161	25	6	50	145	6 x M8	2.5
	125	125	129	200	30	6	60	180	6 x M10	5.2
	150	150	154	230	30	5	60	210	6 x M10	
OD-TUBE	DN	ØD1	ØD2	ØD3	A	Lo	L	Øk	Z x ØD4	kg
	1.0"	22.1	25.4	84	25	6	50	67	4 X M8	1.1
	1.5"	34.8	38.1	96	25	6	50	80	4 X M8	1.3
	2.0"	47.5	50.8	109	25	6	50	93	4 X M8	1.5
	2.5"	60.2	63.5	126	25	6	50	110	4 X M8	1.9
	3.0"	72.9	76.2	141	25	6	50	125	4 X M8	2.1
	4.0"	97.4	101.6	161	25	6	50	145	6 x M8	2.5
	5.0"	123	127	200	30	6	60	180	6 x M10	5.4
	6.0"	148.2	152.4	230	30	5	60	210	6 x M10	
ISO	DN	ØD1	ØD2	ØD3	A	Lo	L	Øk	Z x ØD4	kg
	25	29.7	33.7	84	25	7	50	67	4 X M8	0.9
	32	38.4	42.4	96	25	7	50	80	4 X M8	1.1
	40	44.3	47.3	93	25	7	50	80	4 X M8	1.1
	50	56.3	60.3	109	25	7	50	93	4 X M8	1.3
	65	72.1	76.1	141	25	7	50	125	4 X M8	2.3
	80	84.3	88.9	141	25	7	50	125	4 x M8	1.9
	100	109.7	114.3	161	25	7	50	145	6 x M8	2.1

HYGIENIC PIPE CONNECTIONS  
SMALL FLANGE CONNECTIONS V 140



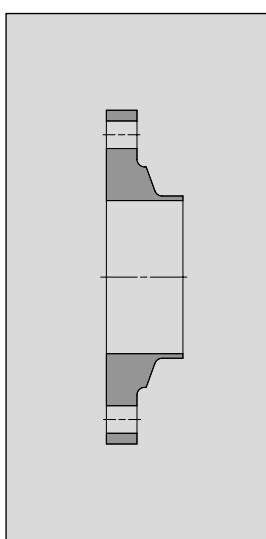
**Small Flange Connection (EPDM)  
V 140**

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	S0003166	1.0"	S0003177	25	S0004774
15	S0003167	1.5"	S0003178	32	S0004775
20	S0003168	2.0"	S0003179	40	S0004776
25	S0003169	2.5"	S0003180	50	S0004777
32	S0003170	3.0"	S0003181	65	S0004778
40	S0003171	4.0"	S0003182	80	S0004779
50	S0002400	6.0"	S0004773	100	S0004780
65	S0003172				
80	S0003173				
100	S0003174				
125	S0003175				
150	S0003176				



**Grooved Small Flange  
V 141**

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	S0001745	1.0"	S0001757	25	S0004781
15	S0001746	1.5"	S0001758	32	S0004782
20	S0001747	2.0"	S0001759	40	S0004783
25	S0001748	2.5"	S0001760	50	S0004785
32	S0001749	3.0"	S0001761	65	S0004384
40	S0001750	4.0"	S0001762	80	S0004784
50	S0001751	6.0"	S0004787	100	S0004785
65	S0001752				
80	S0001753				
100	S0001754				
125	S0001755				
150	S0001756				



**Small Flange  
V 142**

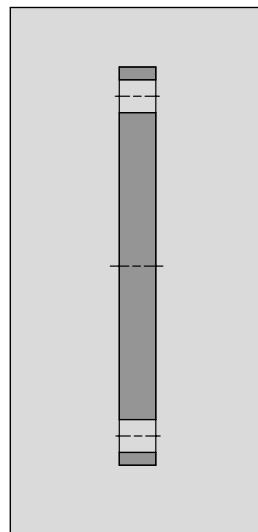
1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	S0000131	1.0"	S0000737	25	S0002382
15	S0000132	1.5"	S0000738	32	S0002383
20	S0000133	2.0"	S0000739	40	S0002384
25	S0000134	2.5"	S0000740	50	S0002385
32	S0000135	3.0"	S0000741	65	S0002386
40	S0000136	4.0"	S0000742	80	S0002387
50	S0000137	6.0"	S0004788	100	S0004788
65	S0000138				
80	S0000139				
100	S0000140				
125	S0001763				
150	S0001764				

# HYGIENIC PIPE CONNECTIONS

## SMALL FLANGE CONNECTIONS V 140

### Blind Flange V 143

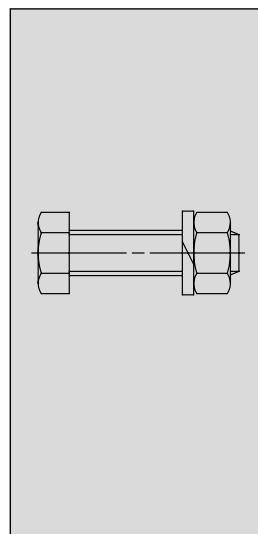
1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	ZOLL/ OD-TUBE	ID-NO.	ISO	ID-NO.
10	2340877	1.0"	2340878	25	2340878
15	2023899	1.5"	2118383	32	2118383
20	2023899	2.0"	2007725	40	2118383
25	2340878	2.5"	2108435	50	2007725
32	2340879	3.0"	0338426	65	0338426
40	2118383	4.0"	2020999	80	0338426
50	2007725	6.0"	2023069	100	2020999
65	2108435				
80	0338426				
100	2020999				
125	2023068				
150	2023069				

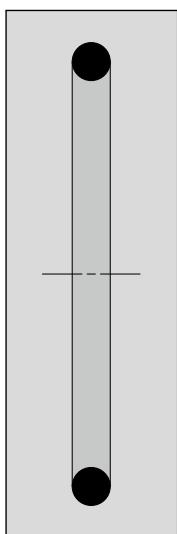


### Set of Screws

DIN 933 / DIN 934 / DIN 127

1.4301 [AISI 304]		1.4301 [AISI 304]		1.4301 [AISI 304]	
METRIC	ID-NO.	ZOLL/ OD-TUBE	ID-NO.	ISO	ID-NO.
10	0832741	1.0"	0832766	25	0832766
15	0832741	1.5"	0832766	32	0832766
20	0832741	2.0"	0832766	40	0832766
25	0832766	2.5"	0832766	50	0832766
32	0832766	3.0"	0832766	65	0832766
40	0832766	4.0"	0832824	80	0832766
50	0832766	6.0"	0832840	100	0832824
65	0832766				
80	0832766				
100	0832824				
125	0832840				
150	0832840				





### O-Ring Seal

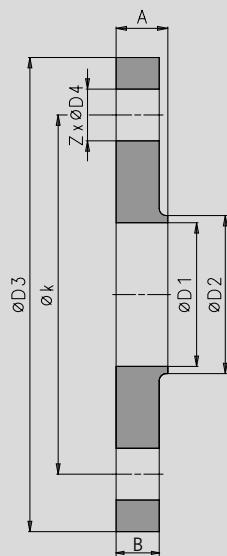
	EPDM	HNBR	VMQ	FKM
METRIC	ID-NO.	ID-NO.	ID-NO.	ID-NO.
10	2912859	2003750	2101396	2101380
15	2912860	2101602	0962258	2101379
20	2912861	2101603	0962266	2101378
25	2912862	2101604	0497925	2101377
32	2912863	2101605	0544130	2101376
40	2912864	2101607	2101397	2101375
50	2912865	2101606	2101398	2101374
65	2912866	2130789	0544171	2101373
80	2912867	2130787	0962274	2101372
100	2912868	2101610	0962282	2101371
125	2159420	2101611	2101393	2101392
150	2154862	2101612	2101394	2101395

	EPDM	HNBR	VMQ	FKM
OD-TUBE	ID-NO.	ID-NO.	ID-NO.	ID-NO.
1.0"	2912889	2003749	2101402	2101386
1.5"	2912890	2101613	2101403	2101385
2.0"	2912891	2003751	2101404	2101384
2.5"	2159465	2130834	2101401	2101383
3.0"	2912893	2130837	2101400	2101382
4.0"	2159455	2130843	2101399	2101381
6.0"	2154862	2101612	2101394	2101395

	EPDM	HNBR	VMQ	FKM
ISO	ID-NO.	ID-NO.	ID-NO.	ID-NO.
25	2911404	2128312	2121977	2125650
32	2912864	2130818	2101397	2101375
40	2159456			
50	2159393			
65	0963066			
80	2159458			
100	2159459			

## HYGIENIC PIPE CONNECTIONS

### WELD-IN FLANGE V 145

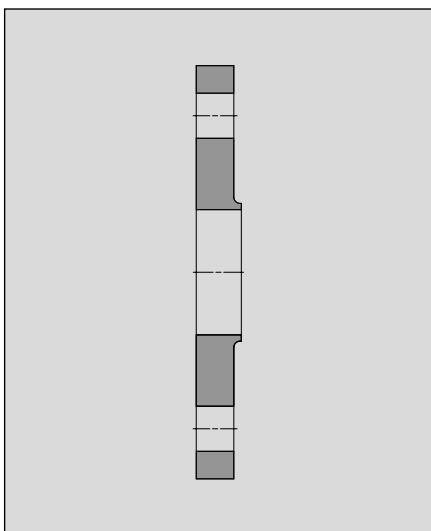


**Weld-In Flange V 145**

METRIC	DN	ØD1	ØD2	ØD3	A	B	Øk	Z x ØD4	kg
	10	10	15	90	19	16	60	4 X Ø14	0.5
	15	16	21	95	19	16	65	4 X Ø14	0.6
	20	20	25	105	21	18	75	4 X Ø14	0.9
	25	26	31	115	21	18	85	4 X Ø14	1.0
	32	32	37	140	21	18	100	4 X Ø18	1.5
	40	38	43	150	21	18	110	4 x Ø18	1.8
	50	50	55	165	21	18	125	4 x Ø18	2.2
	65	66	72	185	21	18	145	8 x Ø18	2.7
	80	81	87	200	23	20	160	8 x Ø18	3.3
	100	100	106	220	24	20	180	8 x Ø18	3.8
	125	125	132	250	26	22	210	8 x Ø18	5.8
	150	150	157	285	26	22	240	8 x Ø23	6.6

# HYGIENIC PIPE CONNECTIONS

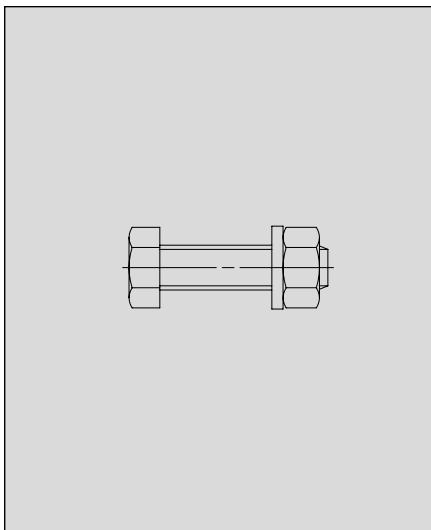
## WELD-IN FLANGE V 145



### Weld-In Flange

DIN EN 1092-1

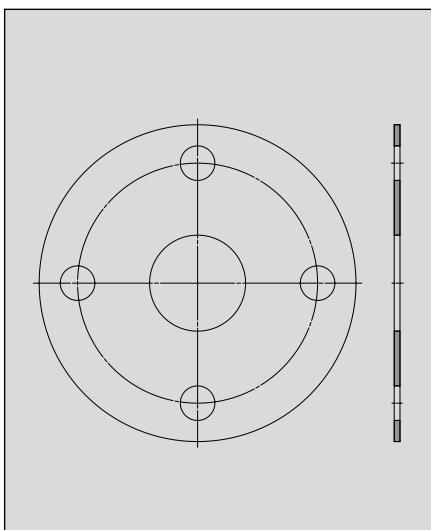
1.4301 (AISI 304)		1.4404 (AISI 316 L)
METRIC	ID-NO.	ID-NO.
10	0095661	0982389
15	0095679	0095547
20	0095687	0095554
25	0095695	0095562
32	0095703	0095570
40	0095711	0095588
50	0095729	0095596
65	0095737	0095604
80	0095745	0095612
100	0095752	0095620
125	0095760	0095646
150	0095778	0095638



### Set of Screws

DIN 933 / DIN 934 / DIN 125

1.4301 (AISI 304)	
METRIC	ID-NO.
10	0670489
15	0670489
20	0670497
25	0670497
32	0670513
40	0670513
50	0670513
65	0670547
80	0670554
100	0670554
125	0670554
150	0670596



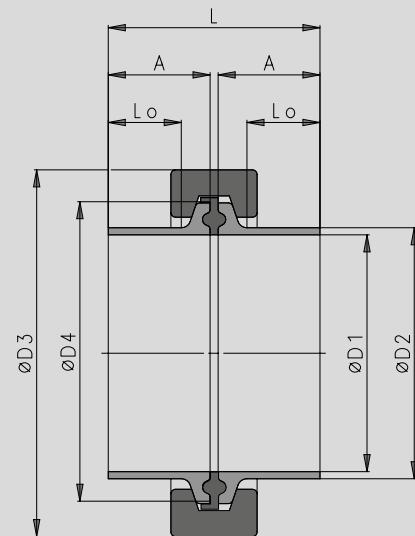
### Seal Material

DIN EN 1092-1

EPDM		PTFE
METRIC	ID-NO.	ID-NO.
10	0532168	0532515
15	0532176	0534099
20	0532184	0534107
25	0532192	0534115
32	0532200	0534123
40	0532218	0534131
50	0532226	0534149
65	0532234	0534156
80	0532242	0534164
100	0532267	0534180
125	0532275	0534198
150	0533687	0534206

# HYGIENIC PIPE CONNECTIONS

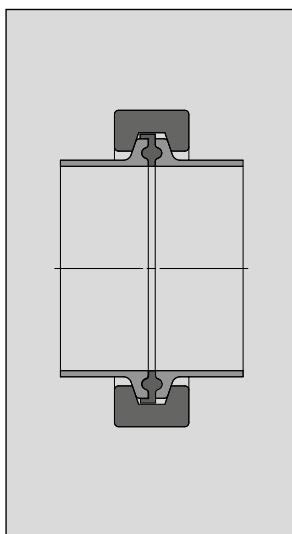
## CLAMP CONNECTIONS DIN 32676



**Clamp Connections DIN 32676**

METRIC	DN	ØD1	ØD2	ØD3	ØD4	A	Lo	L	kg
	10	10	13	44	34	18	9	37.7	0.2
	15	16	19	44	34	18	11	37.7	0.2
	20	20	23	44	34	18	12	37.7	0.2
	25	26	29	63	50.5	21.5	13	44.7	0.5
	32	32	35	63	50.5	21.5	14	44.7	0.5
	40	38	41	63	50.5	21.5	15	44.7	0.5
	50	50	53	77	64	21.5	15	44.7	0.6
	65	66	70	104	91	28	19.5	57.7	0.8
	80	81	85	119	106	28	19.5	57.7	1.0
	100	100	104	132	119	28	21	57.7	1.2
OD-TUBE	DN	ØD1	ØD2	ØD3	ØD4	A	Lo	L	kg
	1.0"	22.1	25.4	63	50.5	21.5	12	44.7	0.5
	1.5"	34.8	38.1	63	50.5	21.5	15	44.7	0.5
	2.0"	47.5	50.8	77	64	21.5	14	44.7	0.6
	2.5"	60.2	63.5	92	77.5	28	21	57.7	0.7
	3.0"	72.9	76.1	104	91	28	21	57.7	0.8
	4.0"	97.4	101.6	132	119	28	21	57.7	1.2
ISO	DN	ØD1	ØD2	ØD3	ØD4	A	Lo	L	kg
	25	29.7	33.7	63	50.5	21.5	14	44.7	0.5
	32	38.4	42.4	63	64	21.5	13	44.7	0.5
	40	44.3	48.3	77	64	21.5	14	44.7	0.6
	50	56.3	60.3	92	77.5	28	20	57.7	0.7
	65	72.1	76.1	104	91	28	20	57.7	0.8
	80	84.3	88.9	119	106	28	20	57.7	1.0

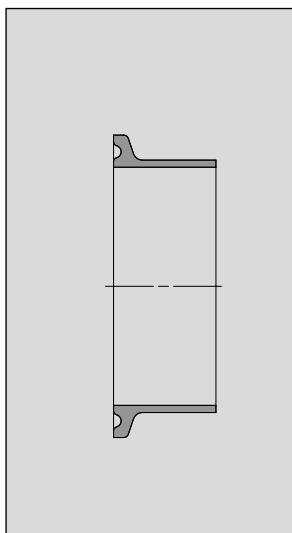
HYGIENIC PIPE CONNECTIONS  
CLAMP CONNECTIONS DIN 32676



**Clamp Connection (EPDM)**

DIN 32676

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	0711838	1.0"	2009936	25	2340887
15	0536854	1.5"	0982819	32	2340888
20	0536862	2.0"	0429001	40	2340889
25	0286427	2.5"	2900733	50	2340890
32	0286435	3.0"	2900734	65	2340891
40	0286443	4.0"	2900735	80	2340892
50	0286450				
65	0286468				
80	0286476				
100	0286484				



**Clamp Liner**

DIN 32676

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	0953083	1.0"	0055004	25	2125340
15	0980557	1.5"	0996991	32	2340899
20	0946525	2.0"	0055020	40	2340900
25	0683201	2.5"	2104098	50	2340901
32	0258244	3.0"	0166710	65	2340902
40	0946541	4.0"	2103001	80	2024868
50	0683219				
65	0980607				
80	0946566				
100	0980573				

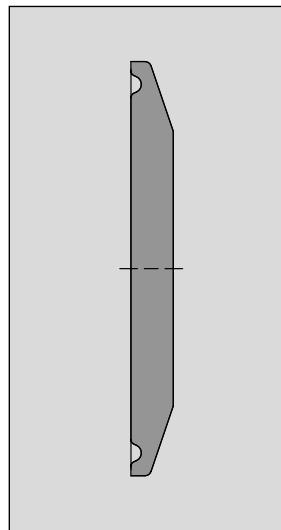
# HYGIENIC PIPE CONNECTIONS

## CLAMP CONNECTIONS DIN 32676

### Blind Liner

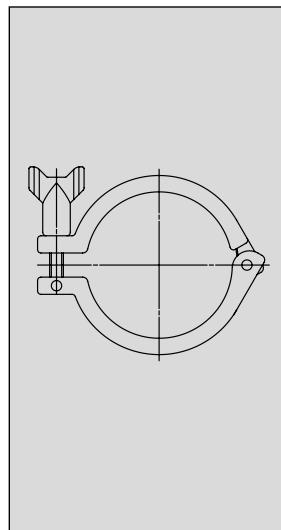
DIN 32676

1.4404 (AISI 316 L)		1.4404 (AISI 316 L)		1.4404 (AISI 316 L)	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2010938	1.0"	0669291	25	0669291
15	2010938	1.5"	0669291	32	0854232
20	2010938	2.0"	0854232	40	0854232
25	0669291	2.5"	0134270	50	0134270
32	0669291	3.0"	2000094	65	2000094
40	0669291	4.0"	0134239	80	2023692
50	0854232				
65	2000094				
80	2023692				
100	0134239				

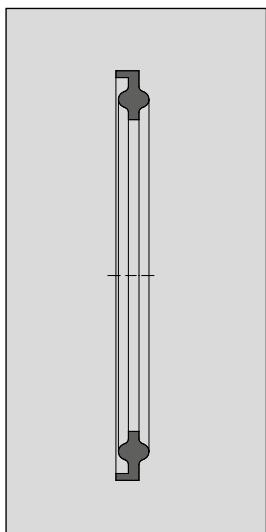


### Joint Clamp

1.4301 AISI 304		1.4301 AISI 304		1.4301 AISI 304	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	0076513	1.0"	2020407	25	2020407
15	0076513	1.5"	2020407	32	2117193
20	0076513	2.0"	2117193	40	2117193
25	2020407	2.5"	2117194	50	2117194
32	2020407	3.0"	2117195	65	2117195
40	2020407	4.0"	2117197	80	2117196
50	2117193				
65	2117195				
80	2117196				
100	2117197				



HYGIENIC PIPE CONNECTIONS  
CLAMP CONNECTIONS DIN 32676



**Seal**

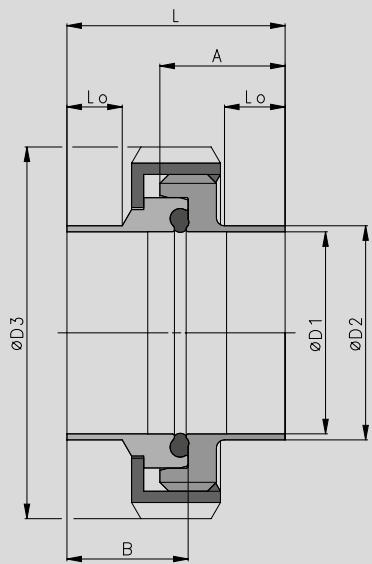
DIN 32676, ISO 2852

EPDM		EPDM		EPDM	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	0202374	1.0"	0286625	25	2340904
15	0415216	1.5"	0286633	32	2340905
20	0988329	2.0"	0286641	40	2340906
25	0286492	2.5"	0286658	50	2340907
32	0286500	3.0"	0286666	65	0286666
40	0286518	4.0"	0286674	80	2340908
50	0286526				
65	0286534				
80	0286542				
100	0286559				

PTFE		PTFE		PTFE	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2158400	1.0"	2158410	25	2158416
15	2158401	1.5"	2158411	32	2158417
20	2158402	2.0"	2158412	40	2158418
25	2158403	2.5"	2158413	50	2158419
32	2158404	3.0"	2158414	65	2158420
40	2158405	4.0"	2158415	80	2158421
50	2158406				
65	2158407				
80	2158408				
100	2158409				

# HYGIENIC PIPE CONNECTIONS

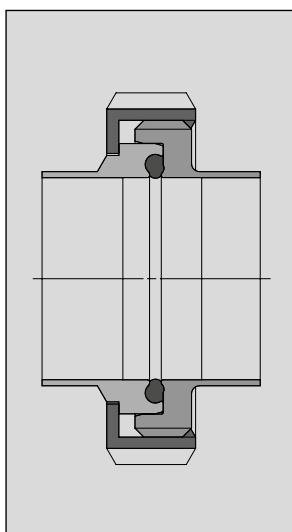
## THREADED CONNECTIONS DIN 11853-1



Threaded Connections DIN 11853-1

METRIC	DN	ØD1	ØD2	ØD3	ØD4	ØD5	A	B	Lo	L	kg
	10	10	13	38	Rd 28 x 1/8"	21.9	19	17	5	32	0.1
	15	16	19	44	Rd 34 x 1/8"	27.9	19	17	5	32	0.2
	20	20	23	54	Rd 44 x 1/6"	35.9	21	18	5	34	0.3
	25	26	29	63	Rd 52 x 1/6"	42.9	26	22	5	42	0.4
	32	32	35	70	Rd 58 x 1/6"	48.9	30	25	10	48	0.5
	40	38	41	78	Rd 65 x 1/6"	54.9	31	26	10	50	0.6
	50	50	53	92	Rd 78 x 1/6"	66.9	31	30	13	54	0.7
	65	66	70	112	Rd 95 x 1/6"	84.9	36	34	15	62	1.2
	80	81	85	127	Rd 110 x 1/4"	98.9	42	38	15	72	1.7
	100	100	104	148	Rd 130 x 1/4"	118.9	50	46	23	86	2.3
OD-TUBE	DN	ØD1	ØD2	ØD3	ØD4	ØD5	A	B	Lo	L	kg
	1.0"	22.1	25.4	63	Rd 52 x 1/6"	42.9	26	22	7	42	0.4
	1.5"	34.8	38.1	78	Rd 65 x 1/6"	54.9	31	26	10	50	0.6
	2.0"	47.5	50.8	92	Rd 78 x 1/6"	66.9	31	30	13	54	0.8
	2.5"	60.2	63.5	112	Rd 95 x 1/6"	84.9	36	34	13	62	1.2
	3.0"	72.9	76.2	127	Rd 110 x 1/4"	98.9	42	38	17	72	1.9
	4.0"	97.4	101.6	148	Rd 130 x 1/4"	118.9	50	46	22	86	2.4
ISO	DN	ØD1	ØD2	ØD3	ØD4	ØD5	A	B	Lo	L	kg
	15	18.1	21.3	54	Rd 44 x 1/6"	35.9	21	18	5	34	0.2
	20	23.7	26.9	63	Rd 52 x 1/6"	42.9	26	22	7	42	0.4
	25	29.7	33.7	70	Rd 58 x 1/6"	48.9	30	25	9	48	0.5
	32	38.4	42.4	78	Rd 65 x 1/6"	54.9	31	26	11	50	0.5
	40	44.3	48.3	92	Rd 78 x 1/6"	66.9	31	30	12	54	0.7
	50	56.3	60.3	112	Rd 95 x 1/6"	84.9	36	34	12	62	1.1
	65	72.1	76.1	127	Rd 110 x 1/4"	98.9	42	38	17	72	1.7
	80	84.3	88.9	148	Rd 130 x 1/4"	118.9	50	46	18	86	2.4

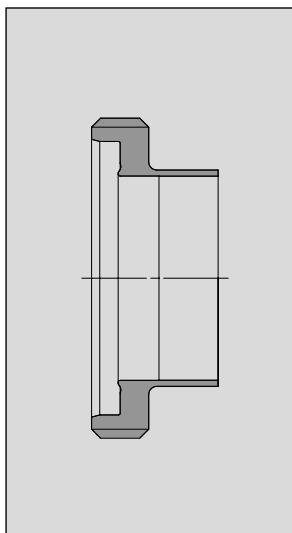
HYGIENIC PIPE CONNECTIONS  
THREADED CONNECTIONS DIN 11853-1



**Complete Threaded Union (EPDM)**

DIN 11853-1

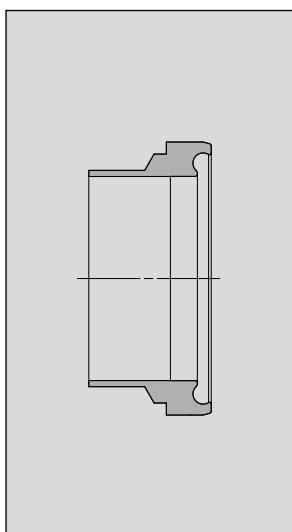
1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2023326	1.0"	2908038	15	2908044
15	2023327	1.5"	2908039	20	2908045
20	2023328	2.0"	2908040	25	2908046
25	2023329	2.5"	2908041	32	2908047
32	2023330	3.0"	2908042	40	2908048
40	2023331	4.0"	2908043	50	2908049
50	2023332			65	2908050
65	2023333			80	2908051
80	2023334				
100	2023335				



**Threaded Male**

DIN 11853-1

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2125488	1.0"	2908076	15	2908082
15	2125489	1.5"	2908077	20	2908083
20	2125490	2.0"	2908078	25	2908084
25	2115819	2.5"	2908079	32	2908085
32	2125491	3.0"	2908080	40	2908086
40	2125492	4.0"	2908081	50	2908087
50	2125493			65	2908088
65	2125494			80	2908089
80	2125495				
100	2125496				



**Mating Liner**

DIN 11853-1

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2125481	1.0"	2908110	15	2908116
15	2121981	1.5"	2908111	20	2908117
20	2125482	2.0"	2908112	25	2908118
25	2121982	2.5"	2908113	32	2908119
32	2125483	3.0"	2908114	40	2908120
40	2125484	4.0"	2908115	50	2908121
50	2125485			65	2908122
65	2026549			80	2908123
80	2125486				
100	2125487				

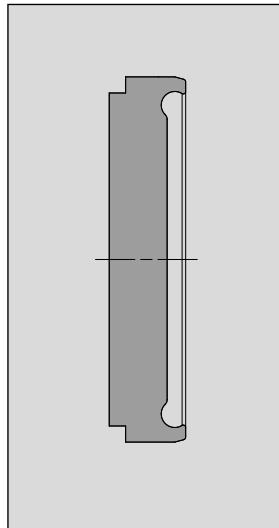
## HYGIENIC PIPE CONNECTIONS

### THREADED CONNECTIONS

#### Blind Grooved Liner Zylinderblindstutzen

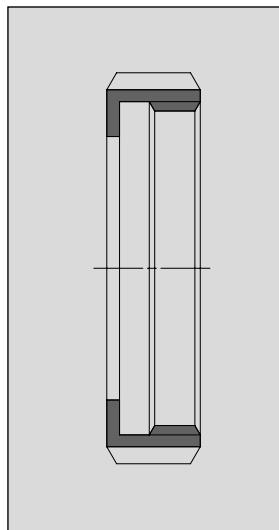
DIN 11864-1 / DIN 11853-1

1.4435 [AISI 316 L] WAZ 3.1		1.4435 [AISI 316 L] WAZ 3.1		1.4435 [AISI 316 L] WAZ 3.1	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2908704	1.0"	2908711	15	2908717
15	2908705	1.5"	2908712	20	2908718
20	2300501	2.0"	2908713	25	2908719
25	2908706	2.5"	2908714	32	2908720
32	2908707	3.0"	2908715	40	2908721
40	2908708	4.0"	2908716	50	2908722
50	2023714			65	2908723
65	2024005			80	2908724
80	2908709				
100	2908710				

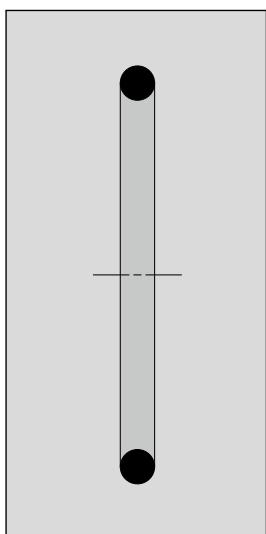


#### Slotted Nut Nutmutter

1.4301 AISI 304		1.4301 AISI 304		1.4301 AISI 304	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	0011809	1.0"	0011833	15	0011825
15	0011817	1.5"	0011858	20	0011833
20	0011825	2.0"	0011866	25	0011841
25	0011833	2.5"	0011874	32	0011858
32	0011841	3.0"	0011882	40	0011866
40	0011858	4.0"	0002493	50	0011874
50	0011866			65	0011882
65	0011874			80	0002493
80	0011882				
100	0002493				



HYGIENIC PIPE CONNECTIONS  
THREADED CONNECTIONS, ACCESSORIES / SPARE PARTS



**O-Ring Seal**

		EPDM	FKM	HNBR	VMQ
METRIC	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
10	2902157	o.r.	o.r.	o.r.	o.r.
15	2902158	o.r.	o.r.	o.r.	o.r.
20	2902159	o.r.	o.r.	o.r.	o.r.
25	2902160	o.r.	o.r.	o.r.	o.r.
32	2902161	o.r.	o.r.	o.r.	o.r.
40	0911412	o.r.	o.r.	o.r.	o.r.
50	2902163	o.r.	o.r.	o.r.	o.r.
65	2902164	o.r.	o.r.	o.r.	o.r.
80	2902165	o.r.	o.r.	o.r.	o.r.
100	2902166	o.r.	o.r.	o.r.	o.r.

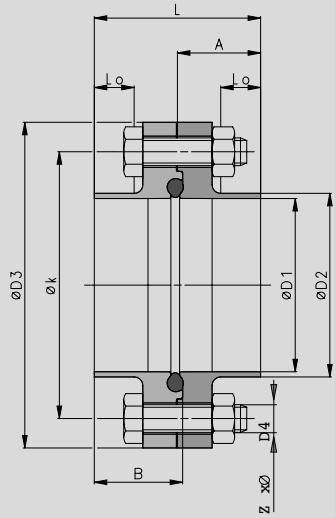
		EPDM	FKM	HNBR	VMQ
OD-TUBE	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
1.0"	2131145	o.r.	o.r.	o.r.	o.r.
1.5"	2131146	o.r.	o.r.	o.r.	o.r.
2.0"	2159556	o.r.	o.r.	o.r.	o.r.
2.5"	2159465	o.r.	o.r.	o.r.	o.r.
3.0"	2128484	o.r.	o.r.	o.r.	o.r.
4.0"	2912868	o.r.	o.r.	o.r.	o.r.

		EPDM	FKM	HNBR	VMQ
ISO	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
15	2131142	o.r.	o.r.	o.r.	o.r.
20	2131143	o.r.	o.r.	o.r.	o.r.
25	2159461	o.r.	o.r.	o.r.	o.r.
32	2131144	o.r.	o.r.	o.r.	o.r.
40	2123222	o.r.	o.r.	o.r.	o.r.
50	2123192	o.r.	o.r.	o.r.	o.r.
65	2123193	o.r.	o.r.	o.r.	o.r.
80	2123194	o.r.	o.r.	o.r.	o.r.
80	0961243				

# HYGIENIC PIPE CONNECTIONS

## FLANGE CONNECTIONS DIN 11853-2

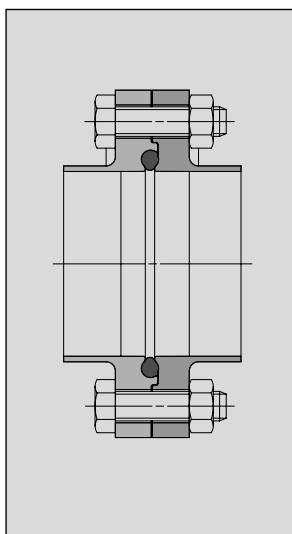


Flange Connections DIN 11853-2

METRIC	DN	ØD1	ØD2	ØD3	A	B	Lo	L	Øk	Z x ØD4	kg
	10	10	13	54	24	25.5	10	48	37	4 x M8	0.3
	15	16	19	59	24	25.5	10	48	42	4 x M8	0.4
	20	20	23	64	24	25.5	10	48	47	4 x M8	0.4
	25	26	29	70	24	25.5	10	48	53	4 x M8	0.5
	32	32	35	76	24	25.5	10	48	59	4 x M8	0.6
	40	38	41	82	24	25.5	10	48	65	4 x M8	0.6
	50	50	53	94	24	25.5	10	48	77	4 x M8	0.8
	65	66	70	113	24	25.5	10	48	95	8 x M8	1.0
	80	81	85	133	26	27.5	10	52	112	8 x M10	1.6
	100	100	104	159	26	27.5	10	52	137	8 x M10	2.6
	125	125	129	183	28	29.5	10	56	161	8 x M10	3.1
	150	150	154	213	28	29.5	8	56	188	8 x M12	4.3
OD-TUBE	DN	ØD1	ØD2	ØD3	A	B	Lo	L	Øk	Z x ØD4	kg
	1.0"	22.1	25.4	66	24	25.5	10	48	49	4 x M8	0.5
	1.5"	34.8	38.1	79	24	25.5	10	48	62	4 x M8	0.6
	2.0"	47.5	50.8	92	24	25.5	10	48	75	4 x M8	0.8
	2.5"	60.2	63.5	107	24	25.5	10	48	89	8 x M8	0.9
	3.0"	72.9	76.2	125	24	25.5	8	48	104	8 x M10	1.4
	4.0"	97.4	101.6	157	26	27.5	8	52	135	8 x M10	2.5
ISO	DN	ØD1	ØD2	ØD3	A	B	Lo	L	Øk	Z x ØD4	kg
	15	18.1	21.3	62	24	25.5	10	48	45	4 x M8	0.4
	20	23.7	26.9	69	24	25.5	10	48	52	4 x M8	0.5
	25	29.7	33.7	74	24	25.5	10	48	57	4 x M8	0.6
	32	38.4	42.4	82	24	25.5	10	48	65	4 x M8	0.7
	40	44.3	48.3	88	24	25.5	10	48	71	4 x M8	0.7
	50	56.3	60.3	103	24	25.5	10	48	85	8 x M8	0.9
	65	72.1	76.1	125	24	25.5	8	48	104	8 x M10	1.4
	80	84.3	88.9	137	26	27.5	10	52	116	8 x M10	1.7
	100	109.7	114.3	168	26	27.5	8	52	146	8 x M10	2.8

# HYGIENIC PIPE CONNECTIONS

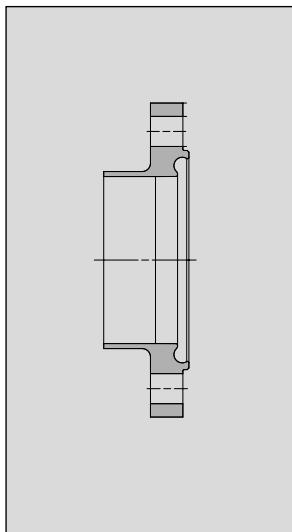
## FLANGE CONNECTIONS DIN 11853-2



### Flange Connection (EPDM)

DIN 11853-2

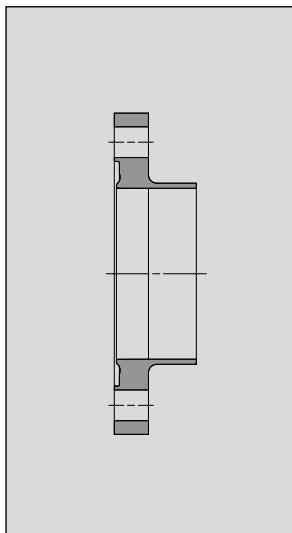
1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2908217	1.0"	2908220	15	2908226
15	2026610	1.5"	2908221	20	2908227
20	2002823	2.0"	2908222	25	2908228
25	2026852	2.5"	2908223	32	2908229
32	2004917	3.0"	2908224	40	2908230
40	2023314	4.0"	2908225	50	2908231
50	2022588			65	2908232
65	2022589			80	2908233
80	2022590			100	2908234
100	2025460				
125	2908218				
150	2908219				



### Grooved Flange

DIN 11853-2

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2908304	1.0"	2908307	15	2908313
15	2023378	1.5"	2908308	20	2908314
20	2130081	2.0"	2908309	25	2908315
25	2125341	2.5"	2908310	32	2908316
32	2026555	3.0"	2908311	40	2908317
40	2128030	4.0"	2908312	50	2908318
50	2101629			65	2908319
65	2101630			80	2908320
80	2101631			100	2908321
100	2125386				
125	2908305				
150	2908306				



### Mating Flange

DIN 11853-2

1.4404 [AISI 316 L]		1.4404 [AISI 316 L]		1.4404 [AISI 316 L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2125598	1.0"	2124479	15	2908349
15	2128145	1.5"	2908346	20	2908350
20	2130082	2.0"	2908347	25	2908351
25	2125342	2.5"	2908348	32	2908352
32	2023338	3.0"	2126815	40	2908353
40	2128029	4.0"	2126814	50	2908354
50	2101632			65	2908355
65	2101633			80	2908356
80	2101634			100	2908357
100	2125385				
125	2908344				
150	2908345				

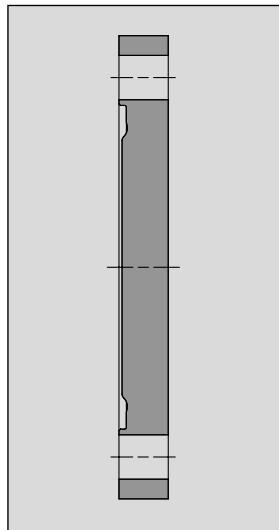
# HYGIENIC PIPE CONNECTIONS

## FLANGE CONNECTIONS

### Blind Mating Flange

DIN 11864-2 / DIN 11853-2

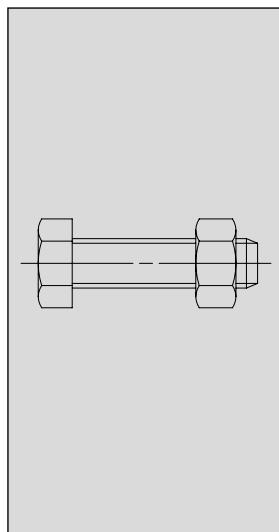
1.4435 [AISI 316 L] WAZ 3.1		1.4435 [AISI 316 L] WAZ 3.1		1.4435 [AISI 316 L] WAZ 3.1	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2908725	1.0"	2908731	15	2908737
15	2908726	1.5"	2908732	20	2908738
20	2908727	2.0"	2908733	25	2908739
25	2118425	2.5"	2908734	32	2908740
32	2908728	3.0"	2908735	40	2908741
40	2122271	4.0"	2908736	50	2908742
50	2118433			65	2908743
65	2122272			80	2908744
80	2125867			100	2908745
100	2908729				
125	2125793				
150	2908730				



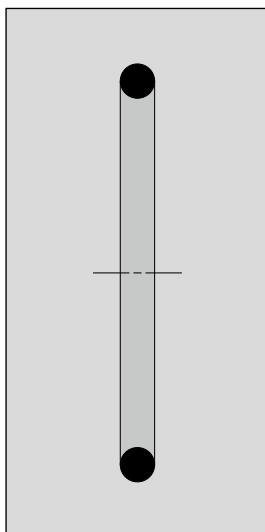
### Set of Screws

DIN 11864-2 / DIN 11853-2

AISI 304 [L]		AISI 304 [L]		AISI 304 [L]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2131148	1.0"	2131148	15	2131148
15	2131148	1.5"	2131148	20	2131148
20	2131148	2.0"	2131148	25	2131148
25	2131148	2.5"	2131149	32	2131148
32	2131148	3.0"	2131152	40	2131148
40	2131148	4.0"	2131150	50	2131148
50	2131148			65	2131152
65	2131149			80	2131150
80	2131150			100	2131151
100	2131151				
125	2131151				
150	2131153				



HYGIENIC PIPE CONNECTIONS  
FLANGE CONNECTIONS, ACCESSORIES / SPARE PARTS



**O-Ring Seal**

		EPDM	FKM	HNBR	VMQ
METRIC	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
10	2902157	o.r.	o.r.	o.r.	o.r.
15	2902158	o.r.	o.r.	o.r.	o.r.
20	2902159	o.r.	o.r.	o.r.	o.r.
25	2902160	o.r.	o.r.	o.r.	o.r.
32	2902161	o.r.	o.r.	o.r.	o.r.
40	0911412	o.r.	o.r.	o.r.	o.r.
50	2902163	o.r.	o.r.	o.r.	o.r.
65	2902164	o.r.	o.r.	o.r.	o.r.
80	2902165	o.r.	o.r.	o.r.	o.r.
100	2902166	o.r.	o.r.	o.r.	o.r.
125	2130946	o.r.	o.r.	o.r.	o.r.
150	2130945	o.r.	o.r.	o.r.	o.r.

		EPDM	FKM	HNBR	VMQ
OD-TUBE	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
1.0"	2131145	o.r.	o.r.	o.r.	o.r.
1.5"	2131146	o.r.	o.r.	o.r.	o.r.
2.0"	2159556	o.r.	o.r.	o.r.	o.r.
2.5"	2159465	o.r.	o.r.	o.r.	o.r.
3.0"	2128484	o.r.	o.r.	o.r.	o.r.
4.0"	2912868	o.r.	o.r.	o.r.	o.r.

		EPDM	FKM	HNBR	VMQ
ISO	ID-NO.	ID-NO.	ID-NO.	ID-NO.	ID-NO.
15	2131142	o.r.	o.r.	o.r.	o.r.
20	2131143	o.r.	o.r.	o.r.	o.r.
25	2159461	o.r.	o.r.	o.r.	o.r.
32	2131144	o.r.	o.r.	o.r.	o.r.
40	2123222	o.r.	o.r.	o.r.	o.r.
50	2123192	o.r.	o.r.	o.r.	o.r.
65	2123193	o.r.	o.r.	o.r.	o.r.
80	2123194	o.r.	o.r.	o.r.	o.r.
100	2131147				

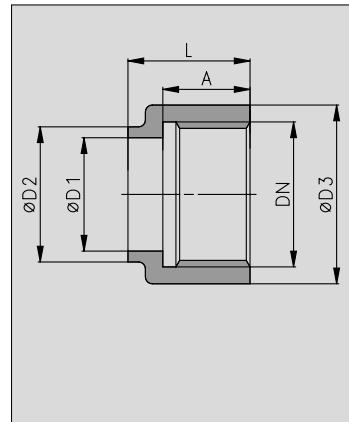
# HYGIENIC PIPE CONNECTIONS

## NIPPLES AND SOCKETS

### Socket V 984

DIN ISO 228

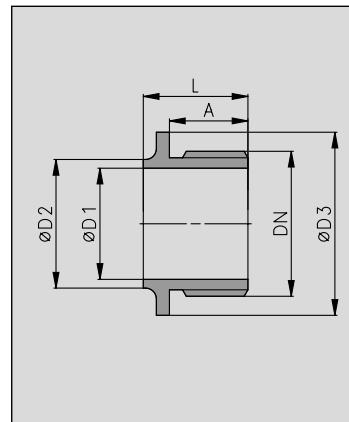
DN	ØD1	ØD2	ØD3	A	L	kg	ID-NO.
G 1/8"	5	9	16	10	16	0.1	2019815
G 1/4"	8	12	20	12	18	0.1	0708750
G 3/8"	10	15	24	12	19	0.1	0098640
G 1/2"	16	21	28	14	20	0.1	0098657
G 3/4"	20	25	34	16	22	0.1	0098655
G 1"	26	31	41	20	28	0.1	0098673
G 1 1/4"	32	37	50	20	29	0.2	0098681
G 1 1/2"	38	43.5	56	22	31	0.2	0098699
G 2"	50	56	70	25	35	0.3	0098707
G 2 1/2"	66	72	87	25	37	0.4	0098715
G 3"	80	86	100	25	38	0.5	0098814



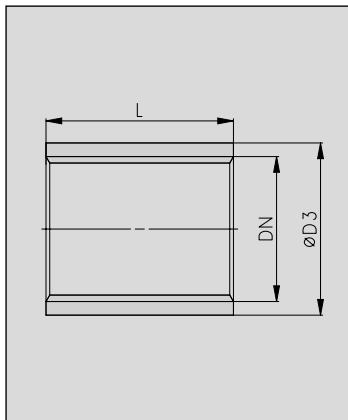
### Nipple V 985

DIN ISO 228

DN	ØD1	ØD2	ØD3	A	L	kg	ID-NO.
G 1/8"	5	9	16	10	16	0.1	2007501
G 1/4"	8	12	20	12	18	0.1	0605451
G 3/8"	10	15	24	12	18	0.1	0605469
G 1/2"	16	21	28	14	20	0.1	0605477
G 3/4"	20	25	34	16	22	0.1	0605485
G 1"	25.5	29.5	42	18	24	0.1	0605493
G 1 1/4"	32	37	50	20	28	0.1	0605501
G 1 1/2"	38	43.5	56	20	30	0.2	0605519
G 2"	50	56	70	25	34	0.2	0605527
G 2 1/2"	64	72	87	25	34	0.3	2007502
G 3"	81	87	102	25	34	0.4	2340880

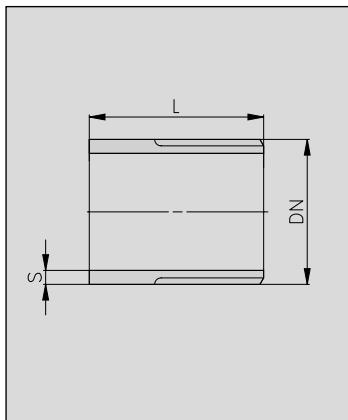


HYGIENIC PIPE CONNECTIONS  
NIPPLES AND SOCKETS



**Socket**  
**V 980** ISO 228

1.4301 (AISI 304)				1.4404 (AISI 316 L)			
DN	ØD3	L	kg	ID-NO.	ID-NO.		
G 1/8"	15	17	0.1	0685719	0685834		
G 1/4"	17.5	25	0.1	0685727	0685842		
G 3/8"	21.5	26	0.1	0685735	0685859		
G 1/2"	26.4	34	0.1	0685743	0685867		
G 3/4"	31.8	36	0.1	0685750	0685875		
G 1"	39.5	43	0.1	0685768	0685883		
G 1 1/4"	48.3	48	0.2	0685776	0685891		
G 1 1/2"	54.5	48	0.2	0685784	0685909		
G 2"	66.3	56	0.3	0685792	0685917		
G 2 1/2"	82	65	0.5	0685800	2340881		
G 3"	95	71	0.7	2340818	0685933		



**Nipple**  
**V 981** ISO 228

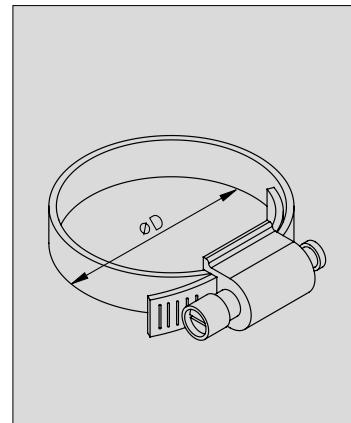
1.4301 (AISI 304)				1.4404 (AISI 316 L)			
DN	S	L	kg	ID-NO.	ID-NO.		
G 1/8"	2	30	0.1	0606442	0655803		
G 1/4"	2.3	30	0.1	0606459	0655811		
G 3/8"	2.3	30	0.1	0606467	0655829		
G 1/2"	2.6	35	0.1	0606475	0655837		
G 3/4"	2.6	40	0.1	0606483	0655845		
G 1"	3.2	40	0.1	0606491	0655852		
G 1 1/4"	3.2	50	0.1	0606509	0655860		
G 1 1/2"	3.2	50	0.1	0606517	0655878		
G 2"	3.6	50	0.2	0606525	0655886		
G 2 1/2"	3.6	60	0.3	0606533	0655894		
G 3"	4	70	0.4	0655787	0655902		

# HYGIENIC PIPE CONNECTIONS

## ACCESSORIES / SPARE PARTS

### Hose Clamp

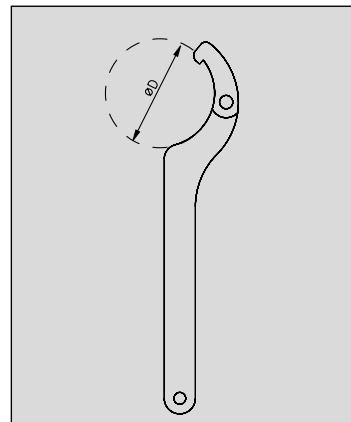
1.4301 [AISI 304]	
ØD	ID-NO.
20-32	0512434
25-40	0611871
32-50	0512459
40-60	0512467
50-70	0611889
70-90	0512475
90-110	0512483
110-130	0512491
120-140	0512509



### Joint Union Spanner

for slotted nut

ØD	ID-NO.
35-60	0780007
60-90	0713305
90-155	0635516





# SÜDMO

## HYGIENIC PIPE FITTINGS

CONTENT

10.2

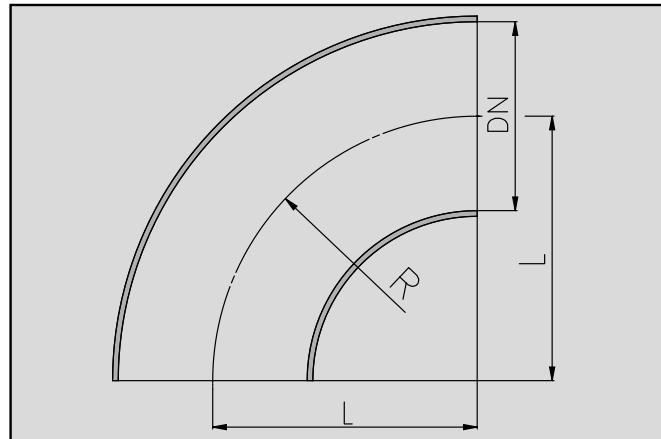
# SÜDMO

## HYGIENIC PIPE FITTINGS

TECHNICAL SPECIFICATION				
<b>Materials</b>	1.4301 (AISI 304), 1.4307 (AISI 304 L), 1.4404 (AISI 316 L)			
<b>Operating pressures</b>	Hygienic bends	DN 10-50, OD-Tube 1"-2"	25 bar	362,5 psi
		DN 65-100, OD-Tube 2.5"-4"	16 bar	232 psi
		DN 125-150	10 bar	145 psi
	Hygienic T-pieces	DN 10-50, OD-Tube 1"-2"	25 bar	362,5 psi
		DN 65-80, OD-Tube 2.5"-3"	16 bar	232 psi
		DN 100, OD-Tube 4"	12,5 bar	181,25 psi
		DN 125	10 bar	145 psi
		DN 150	8 bar	116 psi
	Hygienic reducers	DN 15-20, OD-Tube 1"	40 bar	580 psi
		DN 25-65, OD-Tube 1.5"-3"	25 bar	362,5 psi
		DN 80-150, OD-Tube 4"	16 bar	232 psi
<b>Surfaces</b>	Product wetted surfaces	Metallic blank, brushed		
	Optional	Product wetted surfaces e-polished, higher quality surfaces on request		
<b>Connections</b>	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A) and OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2009)		

**Hygienic Bend, 90°**

Metric DIN 11852-BS 90, OD-Tube similar DIN 11852-BS 90



METRIC	TUBE	R	L	KG
10	Ø 13 x 1.5	26	26	0.1
15	Ø 19 x 1.5	35	35	0.1
20	Ø 23 x 1.5	40	40	0.1
25	Ø 29 x 1.5	50	50	0.1
40	Ø 41 x 1.5	60	60	0.1
50	Ø 53 x 1.5	70	70	0.2
65	Ø 70 x 2	80	80	0.4
80	Ø 85 x 2	90	90	0.6
100	Ø 104 x 2	100	100	1.2
125	Ø 129 x 2	187.5	187.5	1.9
150	Ø 154 x 2	225	225	2.7

METRIC	ID-NO.	ID-NO.
10	0932848	0710475
15	0060160	2005139
20	0866897	0867085
25	0866905	0825224
40	0014795	0013011
50	0950931	0013029
65	0014258	0013037
80	0014266	0345298
100	0794933	0012815
125	0942011	
150	0942037	

OD-TUBE	TUBE	R	L	KG
1"	Ø 25.4 x 1.65	38.1	38.1	0.1
1.5"	Ø 38.1 x 1.65	57.2	57.2	0.1
2"	Ø 50.8 x 1.65	76.2	76.2	0.2
2.5"	Ø 63.5 x 1.65	95.3	95.3	0.4
3"	Ø 76.2 x 1.65	114.3	114.3	0.5
4"	Ø 101.6 x 2.11	152.4	152.4	1.2

OD-TUBE	ID-NO.	ID-NO.
1"	2301112	2341012
1.5"	2301113	2341013
2"	2301114	2341014
2.5"	2301115	2341015
3"	2301116	2341016
4"	2301117	2341017

METRIC	TUBE	R	L	KG
10	Ø 13 x 1.5	26	26	0.1
15	Ø 19 x 1.5	35	35	0.1
20	Ø 23 x 1.5	40	40	0.1
25	Ø 29 x 1.5	50	50	0.1
40	Ø 41 x 1.5	60	60	0.1
50	Ø 53 x 1.5	70	70	0.2
65	Ø 70 x 2	80	80	0.4
80	Ø 85 x 2	90	90	0.6
100	Ø 104 x 2	100	100	1.2
125	Ø 129 x 2	187.5	187.5	1.9
150	Ø 154 x 2	225	225	2.7

METRIC	ID-NO.	ID-NO.
10	2012688	2341018
15	2012681	2341019
20	2004492	2341020
25	2004493	0161125
40	0014373	0014696
50	0098566	0014704
65	0098574	0014712
80	0098582	0345280
100	0794925	0013086
125	0794941	
150	0794966	

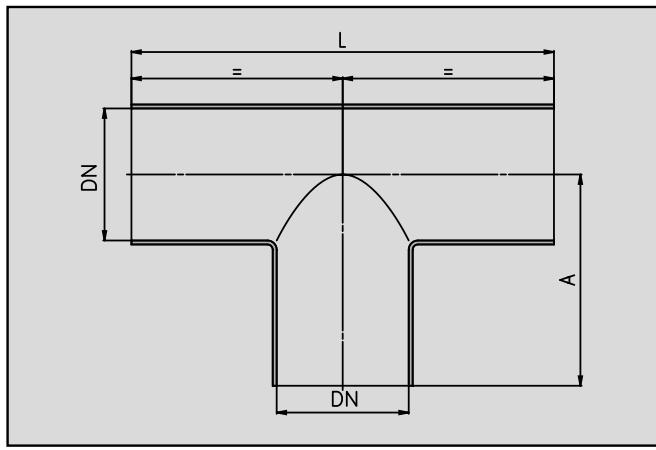
OD-TUBE	TUBE	R	L	KG
1"	Ø 25.4 x 1.65	38.1	38.1	0.1
1.5"	Ø 38.1 x 1.65	57.2	57.2	0.1
2"	Ø 50.8 x 1.65	76.2	76.2	0.2
2.5"	Ø 63.5 x 1.65	95.3	95.3	0.4
3"	Ø 76.2 x 1.65	114.3	114.3	0.5
4"	Ø 101.6 x 2.11	152.4	152.4	1.2

OD-TUBE	ID-NO.	ID-NO.
1"	2301106	2341021
1.5"	2301107	2341022
2"	2301108	2341023
2.5"	2301109	2341024
3"	2301110	2341025
4"	2301111	2341026

# HYGIENIC PIPE FITTINGS

## Hygienic T-Piece, Long Execution

Metric DIN 11852-TS, OD-Tube similar DIN 11852-TS



METRIC	TUBE	A	L	KG
10	Ø 13 x 1.5	35	70	0.1
15	Ø 19 x 1.5	35	70	0.1
20	Ø 23 x 1.5	40	80	0.1
25	Ø 29 x 1.5	50	100	0.1
40	Ø 41 x 1.5	60	120	0.2
50	Ø 53 x 1.5	70	140	0.3
65	Ø 70 x 2	80	160	0.6
80	Ø 85 x 2	90	180	0.8
100	Ø 104 x 2	100	200	1.2
125	Ø 129 x 2	187.5	375	2.9
150	Ø 154 x 2	225	450	4.1

METRIC	ID-NO.	ID-NO.
10	2901960	0051870
15	2901961	0745117
20	2901962	0745125
25	2008384	0265652
40	2901964	0745141
50	2901965	0745158
65	2901966	2015526
80	2901967	2015525
100	2901968	0399782
125	2008248	
150	2101755	

OD-TUBE	TUBE	A	L	KG
1"	Ø 25.4 x 1.65	44	88	0.1
1.5"	Ø 38.1 x 1.65	64	128	0.2
2"	Ø 50.8 x 1.65	89	178	0.4
2.5"	Ø 63.5 x 1.65	114	228	0.7
3"	Ø 76.2 x 1.65	134	268	1.0
4"	Ø 101.6 x 2.11	174	348	2.2

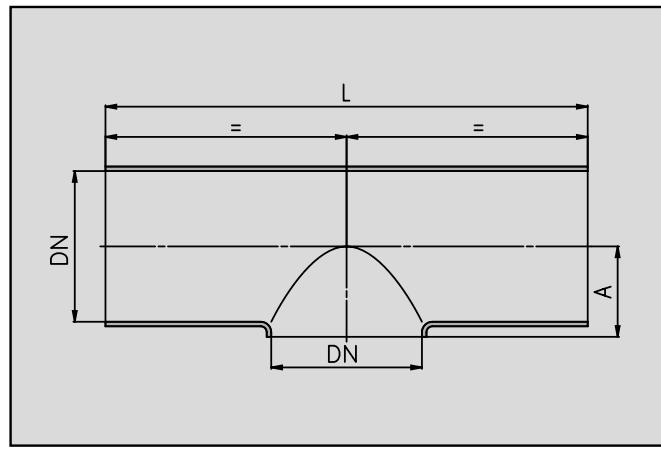
OD-TUBE	ID-NO.	ID-NO.
1"	2106478	2301209
1.5"	2109478	2017463
2"	2109480	2301210
2.5"	2109482	2301211
3"	2109483	2301212
4"	2101530	2301213

METRIC	TUBE	A	L	KG
10	Ø 13 x 1.5	35	70	0.1
15	Ø 19 x 1.5	35	70	0.1
20	Ø 23 x 1.5	40	80	0.1
25	Ø 29 x 1.5	50	100	0.1
40	Ø 41 x 1.5	60	120	0.2
50	Ø 53 x 1.5	70	140	0.3
65	Ø 70 x 2	80	160	0.6
80	Ø 85 x 2	90	180	0.8
100	Ø 104 x 2	100	200	1.2
125	Ø 129 x 2	187.5	375	2.9
150	Ø 154 x 2	225	450	4.1

METRIC	ID-NO.	ID-NO.
10	2023981	2341035
15	2140137	2341036
20	0269936	0282095
25	0136473	2341037
40	0136499	2341038
50	0136507	0265694
65	0136515	0265728
80	0136523	0267179
100	0270017	0272732
125	0136556	
150	0266247	

OD-TUBE	TUBE	A	L	KG
1"	Ø 25.4 x 1.65	44	88	0.1
1.5"	Ø 38.1 x 1.65	64	128	0.2
2"	Ø 50.8 x 1.65	89	178	0.4
2.5"	Ø 63.5 x 1.65	114	228	0.7
3"	Ø 76.2 x 1.65	134	268	1.0
4"	Ø 101.6 x 2.11	174	348	2.2

OD-TUBE	ID-NO.	ID-NO.
1"	2100082	2301234
1.5"	2301232	2301235
2"	2301233	2301236
2.5"	0979401	2301237
3"	0936062	2301238
4"	0936468	2301239


**Hygienic T-Piece, Short Execution**

Metric DIN 11852-TK, OD-Tube similar DIN 11852-TK

METRIC	TUBE	A	L	KG
15	Ø 19 x 1.5	11	70	0.1
20	Ø 23 x 1.5	13	80	0.1
25	Ø 29 x 1.5	16	100	0.1
40	Ø 41 x 1.5	23	120	0.2
50	Ø 53 x 1.5	30	140	0.3
65	Ø 70 x 2	40	160	0.5
80	Ø 85 x 2	47.5	180	0.7
100	Ø 104 x 2	58	200	0.9
125	Ø 129 x 2	74	375	2.2
150	Ø 154 x 2	90	450	3.3
150	Ø 154 x 2	225	450	4.1

METRIC	ID-NO.	ID-NO.
15	0744110	0744128
20	0281584	0161406
25	0950741	0161414
40	0197640	0161398
50	0249318	0622092
65	0197665	0622100
80	0197673	0622118
100	0197699	0905083
125	0990143	
150	0946277	
	2101755	

OD-TUBE	TUBE	A	L	KG
1"	Ø 25.4 x 1.65	14	88	
1.5"	Ø 38.1 x 1.65	22	128	
2"	Ø 50.8 x 1.65	29	178	
2.5"	Ø 63.5 x 1.65	35	228	
3"	Ø 76.2 x 1.65	41	268	
4"	Ø 101.6 x 2.11	55	348	

OD-TUBE	ID-NO.	ID-NO.
1"	2301203	2301214
1.5"	2301204	2301215
2"	2301205	2301216
2.5"	2301206	2301217
3"	2301207	2301218
4"	2301208	2301219

METRIC	TUBE	A	L	KG
15	Ø 19 x 1.5	11	70	0.1
20	Ø 23 x 1.5	13	80	0.1
25	Ø 29 x 1.5	16	100	0.1
40	Ø 41 x 1.5	23	120	0.2
50	Ø 53 x 1.5	30	140	0.3
65	Ø 70 x 2	40	160	0.5
80	Ø 85 x 2	47.5	180	0.7
100	Ø 104 x 2	58	200	0.9
125	Ø 129 x 2	74	375	2.2
150	Ø 154 x 2	90	450	3.3

METRIC	ID-NO.	ID-NO.
15	2012689	2341028
20	0280800	2341029
25	0197756	2341030
40	0190843	2341031
50	0054221	2341032
65	0043703	0041046
80	0043711	0041038
100	0276501	2341034
125	0054213	
150	0825364	

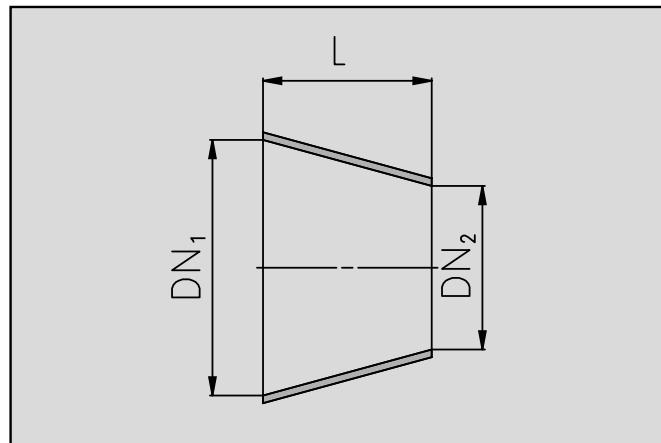
OD-TUBE	TUBE	A	L	KG
1"	Ø 25.4 x 1.65	14	88	
1.5"	Ø 38.1 x 1.65	22	128	
2"	Ø 50.8 x 1.65	29	178	
2.5"	Ø 63.5 x 1.65	35	228	
3"	Ø 76.2 x 1.65	41	268	
4"	Ø 101.6 x 2.11	55	348	

OD-TUBE	ID-NO.	ID-NO.
1"	2301220	2301226
1.5"	2301221	2301227
2"	2301222	2301228
2.5"	2301223	2301229
3"	2301224	2301230
4"	0513275	2301231

## HYGIENIC PIPE FITTINGS

### Hygienic Reducer, Concentric

Metric DIN 11852-RK, OD-Tube similar DIN 11852-RK

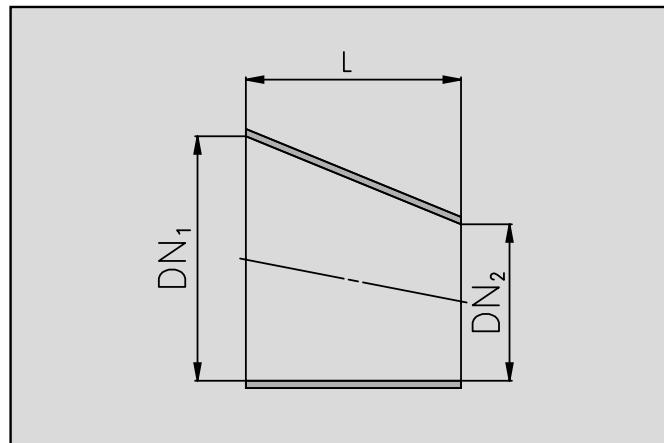


METRIC	TUBE DN <sub>1</sub>	TUBE DN <sub>2</sub>	L	KG
15 / 10	Ø 19 x 1.5	Ø 13 x 1.5	11	0.1
20 / 10	Ø 23 x 1.5	Ø 13 x 1.5	18	0.1
20 / 15	Ø 23 x 1.5	Ø 19 x 1.5	7	0.1
25 / 15	Ø 29 x 1.5	Ø 19 x 1.5	18	0.1
25 / 20	Ø 29 x 1.5	Ø 23 x 1.5	11	0.1
40 / 20	Ø 41 x 1.5	Ø 23 x 1.5	33	0.1
40 / 25	Ø 41 x 1.5	Ø 29 x 1.5	22	0.1
50 / 25	Ø 53 x 1.5	Ø 29 x 1.5	44	0.1
50 / 40	Ø 53 x 1.5	Ø 41 x 1.5	22	0.1
65 / 40	Ø 70 x 2	Ø 41 x 1.5	51	0.2
65 / 50	Ø 70 x 2	Ø 53 x 1.5	29	0.1
80 / 50	Ø 85 x 2	Ø 53 x 1.5	56	0.3
80 / 65	Ø 85 x 2	Ø 70 x 2	27	0.2
100 / 65	Ø 104 x 2	Ø 70 x 2	61	0.4
100 / 80	Ø 104 x 2	Ø 85 x 2	34	0.2
125 / 80	Ø 129 x 2	Ø 85 x 2	79	0.4
125 / 100	Ø 129 x 2	Ø 104 x 2	45	0.4
150 / 100	Ø 154 x 2	Ø 104 x 2	90	0.8
150 / 125	Ø 154 x 2	Ø 129 x 2	45	0.7

METRIC	ID-NO.	ID-NO.
15 / 10	0950345	0675470
20 / 10	0935908	2102841
20 / 15	0848903	0161463
25 / 15	0950642	0675512
25 / 20	0936096	0675538
40 / 20	0941617	2005752
40 / 25	0988154	2004662
50 / 25	0941633	0399824
50 / 40	0950634	0401919
65 / 40	0004390	0459727
65 / 50	0073304	0987768
80 / 50	0671222	0745224
80 / 65	0073569	2102983
100 / 65	0485946	0987867
100 / 80	0680355	2102619
125 / 80	2102480	
125 / 100	0976993	
150 / 100	0902080	
150 / 125	2102481	

OD-TUBE	TUBE DN <sub>1</sub>	TUBE DN <sub>2</sub>	L	KG
1" / 0.75"	Ø 25.9 x 1.5	Ø 19.1 x 1.5	12.6	0.1
1.5" / 1"	Ø 38.1 x 1.5	Ø 25.9 x 1.5	22.8	0.1
2" / 1"	Ø 50.8 x 1.5	Ø 25.9 x 1.5	46.5	0.1
2" / 1.5"	Ø 50.8 x 1.5	Ø 38.1 x 1.5	23.7	0.1
2.5" / 1.5"	Ø 63.5 x 1.5	Ø 38.1 x 1.5	47.4	0.2
2.5" / 2"	Ø 63.5 x 1.5	Ø 50.8 x 1.5	23.7	0.1
3" / 2"	Ø 76.2 x 1.5	Ø 50.8 x 1.5	47.2	0.3
3" / 2.5"	Ø 76.2 x 2	Ø 64.5 x 2	23.5	0.2
4" / 2.5"	Ø 101.6 x 2	Ø 64.5 x 2	69.2	0.5
4" / 3"	Ø 101.6 x 2	Ø 76.1 x 2	45.7	0.3

OD-TUBE	ID-NO.	ID-NO.
1" / 0.75"	2140127	2341039
1.5" / 1"	2140128	2341040
2" / 1"	2140129	2341041
2" / 1.5"	2140130	2341042
2.5" / 1.5"	2140131	2341043
2.5" / 2"	2140132	2341044
3" / 2"	2140133	2341045
3" / 2.5"	2140134	2341046
4" / 2.5"	2140135	2341047
4" / 3"	2140136	2341048



### Hygienic Reducer, Excentric

Metric DIN 11852-RE, OD-Tube similar DIN 11852-RE

METRIC	TUBE DN <sub>1</sub>	TUBE DN <sub>2</sub>	L	KG
15 / 10	Ø 19 x 1.5	Ø 13 x 1.5	16.5	0.1
20 / 10 <sup>1)</sup>	Ø 23 x 1.5	Ø 13 x 1.5	27.5	0.1
20 / 15	Ø 23 x 1.5	Ø 19 x 1.5	10.1	0.1
25 / 15	Ø 29 x 1.5	Ø 19 x 1.5	27.5	0.1
25 / 20	Ø 29 x 1.5	Ø 23 x 1.5	16.5	0.1
40 / 20 <sup>1)</sup>	Ø 41 x 1.5	Ø 23 x 1.5	49.5	0.1
40 / 25	Ø 41 x 1.5	Ø 29 x 1.5	33	0.1
50 / 25 <sup>1)</sup>	Ø 53 x 1.5	Ø 29 x 1.5	66	0.1
50 / 40	Ø 53 x 1.5	Ø 41 x 1.5	33	0.1
65 / 40 <sup>1)</sup>	Ø 70 x 2	Ø 41 x 1.5	77	0.2
65 / 50	Ø 70 x 2	Ø 53 x 1.5	44	0.1
80 / 50 <sup>1)</sup>	Ø 85 x 2	Ø 53 x 1.5	85.2	0.3
80 / 65	Ø 85 x 2	Ø 70 x 2	41.2	0.2
100 / 65 <sup>1)</sup>	Ø 104 x 2	Ø 70 x 2	93.4	0.4
100 / 80	Ø 104 x 2	Ø 85 x 2	52.5	0.2
125 / 80 <sup>1)</sup>	Ø 129 x 2	Ø 85 x 2	120.5	0.4
125 / 100	Ø 129 x 2	Ø 104 x 2	68.5	0.4
150 / 100 <sup>1)</sup>	Ø 154 x 2	Ø 104 x 2	137.5	0.8
150 / 125	Ø 154 x 2	Ø 129 x 2	68.5	0.7

METRIC	ID-NO.	ID-NO.
15 / 10	2006486	0283572
20 / 10 <sup>1)</sup>	2102484	2341065
20 / 15	0987230	0283580
25 / 15	0987255	2102488
25 / 20	0987263	2025875
40 / 20 <sup>1)</sup>	2102486	2102566
40 / 25	0987214	0439257
50 / 25 <sup>1)</sup>	0982215	0272799
50 / 40	0941732	0267310
65 / 40 <sup>1)</sup>	0987305	0635680
65 / 50	0941724	2102649
80 / 50 <sup>1)</sup>	0987313	2102650
80 / 65	0987321	2102651
100 / 65 <sup>1)</sup>	0982181	2102652
100 / 80	0982199	0151118
125 / 80 <sup>1)</sup>	0623736	
125 / 100	0982207	
150 / 100 <sup>1)</sup>	2102482	
150 / 125	2102483	

<sup>1)</sup> not included in DIN 11852

10.2



# SÜDMO

## ASEPTIC PIPE CONNECTIONS

CONTENTS

10.3

# SÜDMO PIPE CONNECTIONS

## ASEPTIC VARIANTS

### PENTAIR SÜDMO PIPE CONNECTIONS ASEPTIC VARIANTS

Beside the wide range of valve technology the scope of supply of Pentair Südmo certainly also includes other components for the complete process technology. This also includes the aseptic technique for joining parts.

An optimal surface quality of the process components is important especially for the use in the sterile process range. A inner

surface of  $R_a < 0,8 \mu\text{m}$  is standard in the aseptic technique for joining parts. Other surface qualities are available on request. All sealing parts in contact with the product are according to FDA. The installation of the seals is hygienically clean, as it is dead leg free and easy to clean. A metallic stop defines the deformation of the o-ring and ensures a flushed surface with the inner pipeline.

Orbital welding ends as well as short executions can be covered within the pipe classes DIN 11850 metric, OD-tube and DIN EN ISO 1127. If requested, certificates according to DIN EN 10204 as 2.1 or 2.2 or as 3.1 AD-W2 can be issued.

No matter whether threaded, joint or clamp connection, Pentair Südmo delivers high-class aseptic connections for sterile processes.



# SÜDMO PIPE CONNECTIONS

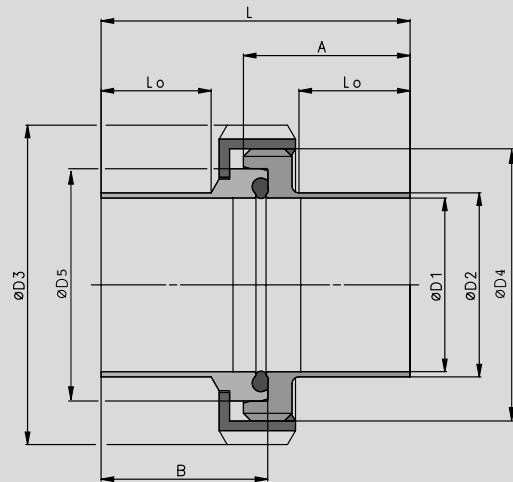
## ASEPTIC PIPE CONNECTIONS

TECHNICAL SPECIFICATION				
<b>Materials</b>	Product wetted parts Parts not product wetted	1.4404 (AISI 316 L), 1.4435 (AISI 316 L) 1.4301 (AISI 304), 1.4307 (AISI 304 L)		
<b>Sealing materials</b>	Sealing materials (FDA)	EPDM	Other sealing materials on request	
<b>Temperatures</b>	Continuous operating temperature Sterilisation temperature	EPDM 130° C / 265° F* EPDM 150° C / 300° F* (approx. 20 min.)		
<b>Operating pressure</b>	Aseptic Complete union DIN 11864-1  Aseptic Flange Connection DIN 11864-2  Aseptic Clamp Union DIN 11864-3	DN 10-40, OD-Tube 1", ISO 15-25 DN 50-100, OD-Tube 1.5"-4", ISO 32-80  DN 10-40, OD-Tube 1", ISO 15-25 DN 50-100, OD-Tube 1.5"-4", ISO 32-80 DN 125-150, ISO 100  DN 10-40, OD-Tube 1"-1.5", ISO 08-25 DN 50-100, OD-Tube 2"-4", ISO 32-80	40 bar 25 bar 25 bar 16 bar 10 bar 16 bar 10 bar	580 psi 362,5 psi 362,5 psi 232 psi 145 psi 232 psi 145 psi
<b>Surfaces</b>	Product wetted part Surfaces not product wetted Optional	Ra < 0,8 µm Bright-turned, Ra 1,6 µm Product wetted surfaces e-polished, higher quality surfaces on request		
<b>Connections</b>	Standard	Welding ends for pipes acc. to DIN 11850 series 2 (DIN 11866 series A), OD-tube (ASTM A270, DIN 11866 series C, ASME BPE-2009) and DIN EN ISO 1127 (DIN 11866 Series B)		

\* Depending on operating parameters

# ASEPTIC PIPE CONNECTIONS

## THREADED CONNECTION DIN 11864-1

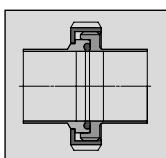


Threaded Connection DIN 11864-1

METRIC	DN	ØD1	ØD2	ØD3	ØD4	ØD5	A	B	Lo	L	kg
	10	10	13	38	Rd 28 x 1/8"	21.9	41	39	27	76	0.2
	15	16	19	44	Rd 34 x 1/8"	27.9	41	39	27	76	0.2
	20	20	23	54	Rd 44 x 1/6"	35.9	43	38	26	76	0.3
	25	26	29	63	Rd 52 x 1/6"	42.9	43	40	26	77	0.4
	32	32	35	70	Rd 58 x 1/6"	48.9	48	47	32	88	0.5
	40	38	41	78	Rd 65 x 1/6"	54.9	48	47	31	88	0.6
	50	50	53	92	Rd 78 x 1/6"	66.9	48	48	30	89	0.8
	65	66	70	112	Rd 95 x 1/6"	84.9	60	61	40	113	1.2
	80	81	85	127	Rd 110 x 1/4"	98.9	64	61	40	117	1.7
	100	100	104	148	Rd 130 x 1/4"	118.9	64	66	40	120	2.3
OD-TUBE	DN	ØD1	ØD2	ØD3	ØD4	ØD5	A	B	Lo	L	kg
	1.0"	22.1	25.4	63	Rd 52 x 1/6"	42.9	43	40	26	77	0.4
	1.5"	34.8	38.1	78	Rd 65 x 1/6"	54.9	48.5	46.5	30	88	0.5
	2.0"	47.5	50.8	92	Rd 78 x 1/6"	66.9	48.5	47.5	30	89	0.6
	2.5"	60.2	63.5	112	Rd 95 x 1/6"	84.9	60	63	40	115	0.8
	3.0"	72.9	76.2	127	Rd 110 x 1/4"	98.9	64	61	40	117	1.4
	4.0"	97.4	101.6	148	Rd 130 x 1/4"	118.9	64	65	40	119	2.0
ISO	DN	ØD1	ØD2	ØD3	ØD4	ØD5	A	B	Lo	L	kg
	15	18.1	21.3	54	Rd 44 x 1/6"	35.9	43	40	27	78	0.3
	20	23.7	26.9	63	Rd 52 x 1/6"	42.9	43	41	27	78	0.4
	25	29.7	33.7	70	Rd 58 x 1/6"	48.9	48	47	32	88	0.5
	32	38.4	42.4	78	Rd 65 x 1/6"	54.9	48	47	32	88	0.6
	40	44.3	48.3	92	Rd 78 x 1/6"	66.9	49	48	31	90	0.8
	50	56.3	60.3	112	Rd 95 x 1/6"	84.9	60	62	40	114	1.2
	65	72.1	76.1	127	Rd 110 x 1/4"	98.9	64	61	40	117	1.9
	80	84.3	88.9	148	Rd 130 x 1/4"	118.9	64	68	40	122	2.6

# ASEPTIC PIPE CONNECTIONS

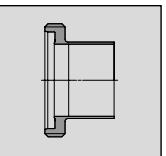
## THREADED CONNECTION DIN 11864-1



### Threaded Connection (EPDM)

DIN 11864-1

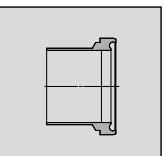
	1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1
METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.	ISO	ID-NO.	ID-NO.
10	2908014	2902127	1.0"	2908024	2908000	15	2908030	2908006
15	2908015	2902128	1.5"	2908025	2908001	20	2908031	2908007
20	2908016	2902129	2.0"	2908026	2908002	25	2908032	2908008
25	2908017	2902130	2.5"	2908027	2908003	32	2908033	2908009
32	2908018	2902131	3.0"	2908028	2908004	40	2908034	2908010
40	2908019	2902132	4.0"	2908029	2908005	50	2908035	2908011
50	2908020	2902133				65	2908036	2908012
65	2908021	2902134				80	2908037	2908013
80	2908022	2902135						
100	2908023	2902136						



### Threaded Male

DIN 11864-1

	1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1
METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.	ISO	ID-NO.	ID-NO.
10	2908143	2902137	1.0"	2908152	2908166	15	2908158	2908172
15	2908144	2902138	1.5"	2908153	2908167	20	2908159	2908173
20	2908145	2902139	2.0"	2908154	2908168	25	2908160	2908174
25	2908146	2902140	2.5"	2908155	2908169	32	2908161	2908175
32	2908147	2902141	3.0"	2908156	2908170	40	2908162	2908176
40	2908148	2902142	4.0"	2908157	2908171	50	2908163	2908177
50	2023711	2902143				65	2908164	2908178
65	2908149	2902144				80	2908165	2908179
80	2908150	2902145						
100	2908151	2902146						



### Mating Liner

DIN 11864-1

	1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1
METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.	ISO	ID-NO.	ID-NO.
10	2908180	2902147	1.0"	2908189	2908203	15	2908195	2908209
15	2908181	2902148	1.5"	2908190	2908204	20	2908196	2908210
20	2908182	2902149	2.0"	2908191	2908205	25	2908197	2908211
25	2908183	2902150	2.5"	2908192	2908206	32	2908198	2908212
32	2908184	2902151	3.0"	2908193	2908207	40	2908199	2908213
40	2908185	2902152	4.0"	2908194	2908208	50	2908200	2908214
50	2123277	2902153				65	2908201	2908215
65	2908186	2902154				80	2908202	2908216
80	2908187	2902155						
100	2908188	2902156						

# ASEPTIC PIPE CONNECTIONS

## THREADED CONNECTION DIN 11864-1

### Blind Grooved Liner

DIN 11864-1

1.4435 [AISI 316 L]  
APZ 3.1

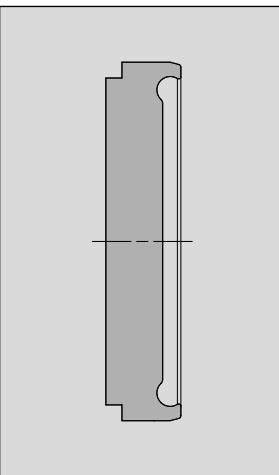
1.4435 [AISI 316 L]  
APZ 3.1

1.4435 [AISI 316 L]  
APZ 3.1

METRIC	ID-NO.
10	2908704
15	2908705
20	2300501
25	2908706
32	2908707
40	2908708
50	2023714
65	2024005
80	2908709
100	2908710

OD-TUBE	ID-NO.
1.0"	2908711
1.5"	2908712
2.0"	2908713
2.5"	2908714
3.0"	2908715
4.0"	2908716

ISO	ID-NO.
15	2908717
20	2908718
25	2908719
32	2908720
40	2908721
50	2908722
65	2908723
80	2908724



### Slotted Nut

für / for DIN 11864-1

1.4301 [AISI 304]

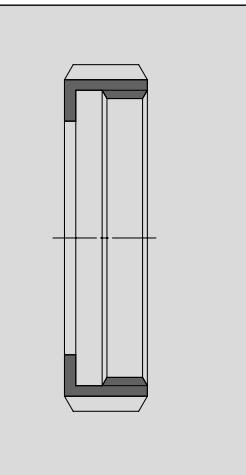
1.4301 [AISI 304]

1.4301 [AISI 304]

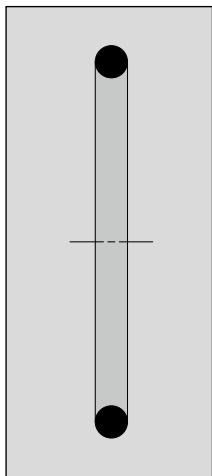
METRIC	ID-NO.
10	0011809
15	0011817
20	0011825
25	0011833
32	0011841
40	0011858
50	0011866
65	0011874
80	0011882
100	0002493

OD-TUBE	ID-NO.
1.0"	0011833
1.5"	0011858
2.0"	0011866
2.5"	0011874
3.0"	0011882
4.0"	0002493

ISO	ID-NO.
15	0011825
20	0011833
25	0011841
32	0011858
40	0011866
50	0011874
65	0011882
80	0002493



ASEPTIC PIPE CONNECTIONS  
THREADED CONNECTION DIN 11864-1

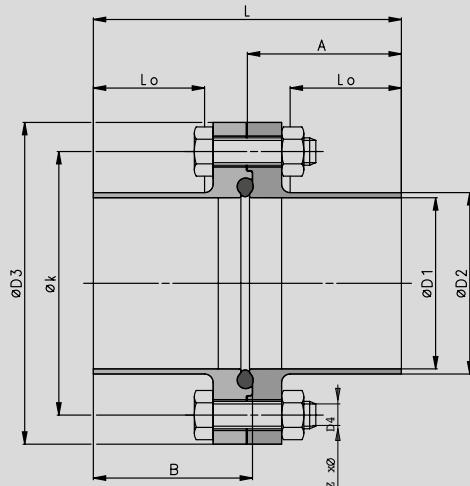


**O-Ring Seal**

EPDM		EPDM		EPDM	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2902157	1.0"	2131145	15	2131142
15	2902158	1.5"	2131146	20	0016980
20	2902159	2.0"	2159556	25	2159461
25	2902160	2.5"	2159465	32	2131144
32	2902161	3.0"	2128484	40	2123222
40	0911412	4.0"	2912868	50	2123192
50	2902163			65	2123193
65	2902164			80	2123194
80	2902165				
100	2902166				

# ASEPTIC PIPE CONNECTIONS

## FLANGE CONNECTION DIN 11864-2

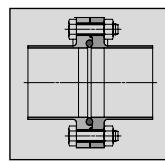


Flange Connection DIN 11864-2

METRIC	DN	ØD1	ØD2	ØD3	A	B	Lo	L	Øk	Z ØD4	kg
	10	10	13	54	40	41.5	26	80	37	4 X M8	0.3
	15	16	19	59	40	41.5	26	80	42	4 X M8	0.4
	20	20	23	64	40	41.5	26	80	47	4 X M8	0.5
	25	26	29	70	40	41.5	26	80	53	4 X M8	0.5
	32	32	35	76	45	46.5	31	90	59	4 X M8	0.6
	40	38	41	82	45	46.5	31	90	65	4 x M8	0.7
	50	50	53	94	45	46.5	31	90	77	4 x M8	0.9
	65	66	70	113	54	55.5	40	108	95	8 x M8	1.2
	80	81	85	133	58	59.5	42	116	112	8 x M10	1.9
	100	100	104	159	58	59.5	40	116	137	8 x M10	2.9
	125	125	129	183	60	61.5	42	120	161	8 x M10	3.5
	150	150	154	213	60	61.5	40	120	188	8 x M12	4.8
OD-TUBE	DN	ØD1	ØD2	ØD3	A	B	Lo	L	Øk	Z ØD4	kg
	1.0"	22.1	25.4	83	40	41.5	26	80	49	4 X M8	0.4
	1.5"	34.8	38.1	95	45	46.5	31	90	62	4 X M8	0.5
	2.0"	47.5	50.8	107	45	46.5	31	90	75	4 X M8	0.6
	2.5"	60.2	63.5	124	54	55.5	40	108	89	8 X M8	0.8
	3.0"	72.9	76.2	139	56	57.5	40	112	104	8 X M10	1.4
	4.0"	97.4	101.6	160	58	59.5	40	116	135	8 x M10	2.0
ISO	DN	ØD1	ØD2	ØD3	A	B	Lo	L	Øk	Z ØD4	kg
	15	18.1	21.3	62	40	41.5	26	80	45	4 X M8	0.4
	20	23.7	26.9	69	40	41.5	26	80	52	4 X M8	0.5
	25	29.7	33.7	74	45	46.5	31	90	57	4 X M8	0.6
	32	38.4	42.4	82	45	46.5	31	90	65	4 X M8	0.7
	40	44.3	48.3	88	45	46.5	31	90	71	4 X M8	0.8
	50	56.3	60.3	103	54	55.5	40	108	85	4 x M8	1.1
	65	72.1	76.1	125	56	57.5	40	112	104	8 x M10	1.7
	80	84.3	88.9	137	58	59.5	42	116	116	8 x M10	2.0
	100	109.7	114.3	168	58	59.5	40	116	146	8 x M10	3.3

# ASEPTIC PIPE CONNECTIONS

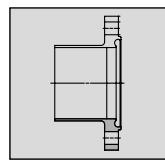
## FLANGE CONNECTION DIN 11864-2



### Flange Connection (EPDM)

DIN 11864-2

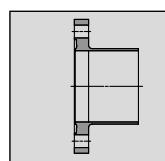
1.4404 [AISI 316 L]		1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]		1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]		1.4435 [AISI 316 L] APZ 3.1	
METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.	ISO	ID-NO.	ID-NO.	ID-NO.		
10	2908262	2902167	1.0"	2908274	2908289	15	2908280	2908295	2908295		
15	2908263	2902168	1.5"	2908275	2908290	20	2908281	2908296	2908296		
20	2908264	2902169	2.0"	2908276	2908291	25	2908282	2908297	2908297		
25	2908265	2902170	2.5"	2908277	2908292	32	2908283	2908298	2908298		
32	2908266	2902171	3.0"	2908278	2908293	40	2908284	2908299	2908299		
40	2908267	2902172	4.0"	2908279	2908294	50	2908285	2908300	2908300		
50	2908268	2902173				65	2908286	2908301	2908301		
65	2908269	2902174				80	2908287	2908302	2908302		
80	2908270	2902175				100	2908288	2908303	2908303		
100	2908271	2902176									
125	2908272	2902177									
150	2908273	2902178									



### Grooved Flange

DIN 11864-2

1.4404 [AISI 316 L]		1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]		1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]		1.4435 [AISI 316 L] APZ 3.1	
METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.	ISO	ID-NO.	ID-NO.	ID-NO.		
10	2908381	2902179	1.0"	2908388	2908403	15	2908394	2908409	2908409		
15	2908382	2902180	1.5"	2908389	2908404	20	2908395	2908410	2908410		
20	2908383	2902181	2.0"	2908390	2908405	25	2908396	2908411	2908411		
25	2908384	2902182	2.5"	2908391	2908406	32	2908397	2908412	2908412		
32	2908385	2902183	3.0"	2908392	2908407	40	2908398	2908413	2908413		
40	2024604	2902184	4.0"	2908393	2908408	50	2908399	2908414	2908414		
50	2131113	2902185				65	2908400	2908415	2908415		
65	2908386	2902186				80	2908401	2908416	2908416		
80	2123236	2902187				100	2908402	2908417	2908417		
100	2124266	2902188									
125	2908387	2130944									
150	202460	2130943									



### Mating Flange

DIN 11864-2

1.4404 [AISI 316 L]		1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]		1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]		1.4435 [AISI 316 L] APZ 3.1	
METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.	ISO	ID-NO.	ID-NO.	ID-NO.		
10	2908418	2902191	1.0"	2908426	2908441	15	2908432	2908447	2908447		
15	2908419	2902192	1.5"	2908427	2908442	20	2908433	2908448	2908448		
20	2908420	2902193	2.0"	2908428	2908443	25	2908434	2908449	2908449		
25	2908421	2902194	2.5"	2908429	2908444	32	2908435	2908450	2908450		
32	2908422	2902195	3.0"	2908430	2908445	40	2908436	2908451	2908451		
40	2908423	2902196	4.0"	2908431	2908446	50	2908437	2908452	2908452		
50	2024605	2902197				65	2908438	2908453	2908453		
65	2908424	2902198				80	2908439	2908454	2908454		
80	2908425	2902199				100	2908440	2908455	2908455		
100	2124267	2125748									
125	2125792	2130942									
150	2300197	2130941									

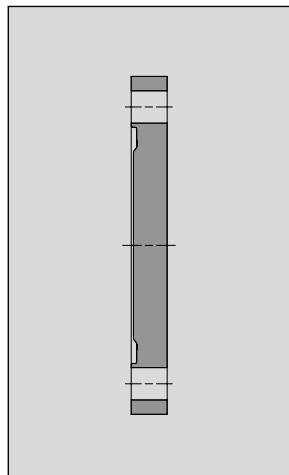
# ASEPTIC PIPE CONNECTIONS

## FLANGE CONNECTION DIN 11864-2

### Blind Mating Flange

DIN 11864-2

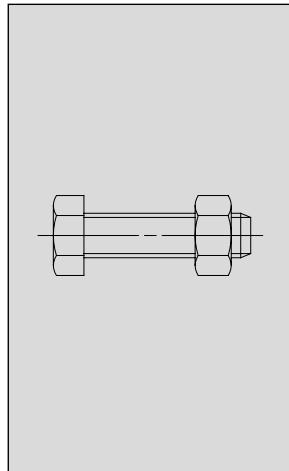
1.4435 [AISI 316 L] APZ 3.1		1.4435 [AISI 316 L] APZ 3.1		1.4435 [AISI 316 L] APZ 3.1	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2908725	1.0"	2908731	15	2908737
15	2908726	1.5"	2908732	20	2908738
20	2908727	2.0"	2908733	25	2908739
25	2118425	2.5"	2908734	32	2908740
32	2908728	3.0"	2908735	40	2908741
40	2122271	4.0"	2908736	50	2908742
50	2118433			65	2908743
65	2122272			80	2908744
80	2125867			100	2908745
100	2908729				
125	2125793				
150	2908730				



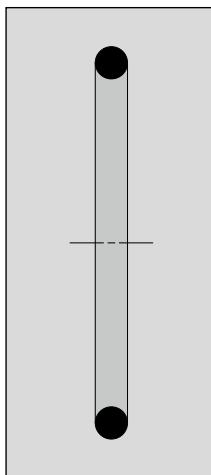
### Set of Screws

DIN 933 / DIN 934

1.4301 [AISI 304]		1.4301 [AISI 304]		1.4301 [AISI 304]	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2131148	1.0"	2131148	15	2131148
15	2131148	1.5"	2131148	20	2131148
20	2131148	2.0"	2131148	25	2131148
25	2131148	2.5"	2131149	32	2131148
32	2131148	3.0"	2131152	40	2131148
40	2131148	4.0"	2131150	50	2131148
50	2131148			65	2131152
65	2131149			80	2131150
80	2131150			100	2131151
100	2131151				
125	2131151				
150	2131153				



ASEPTIC PIPE CONNECTIONS  
FLANGE CONNECTION DIN 11864-2

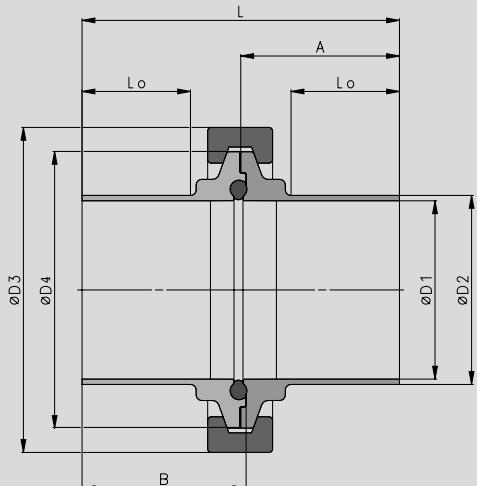


O-Ring Seal

EPDM		EPDM		EPDM	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2902157	1.0"	2131145	15	2131142
15	2902158	1.5"	2131146	20	0016980
20	2902159	2.0"	2159556	25	2159461
25	2902160	2.5"	2159465	32	2131144
32	2902161	3.0"	2128484	40	2123222
40	0911412	4.0"	2912868	50	2123192
50	2902163			65	2123193
65	2902164			80	2123194
80	2902165				
100	2902166				

# ASEPTIC PIPE CONNECTIONS

## CLAMP CONNECTION DIN 11864-3

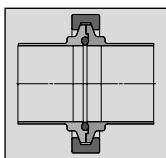


**Clamp Connection DIN 11864-3**

METRIC	DN	ØD1	ØD2	ØD3	ØD4	A	B	Lo	L	kg
	10	10	13	44	34	38	39.5	26	76	0.2
	15	16	19	44	34	38	39.5	26	76	0.2
	20	20	23	63	50.5	38	39.5	26	76	0.5
	25	26	29	63	50.5	38.5	40	28	77	0.5
	32	32	35	63	50.5	44	45.5	30	88	0.5
	40	38	41	77	64.0	44	45.5	30	88	0.6
	50	50	53	90	77.5	44.5	46	30	89	0.8
	65	66	70	104	91	56.5	58	40	113	1.0
	80	81	85	119	106	58.5	60	40	117	1.2
	100	100	104	143	130	60	61.5	40	120	1.3
OD-TUBE	DN	ØD1	ØD2	ØD3	ØD4	ØD5	A	B	Lo	L
	1.0"	22.1	25.4	63	50.5	38.5	40	28	77	0.5
	1.5"	34.8	38.1	77	64	44	45.5	30	88	0.6
	2.0"	47.5	50.8	90	77.5	44.5	46	30	89	0.8
	2.5"	60.2	63.5	104	91	57.5	59	40	115	1.0
	3.0"	72.9	76.2	119	106	58.5	60	40	117	1.2
	4.0"	97.4	101.6	143	130	59.5	61	40	119	1.3
ISO	DN	ØD1	ØD2	ØD3	ØD4	ØD5	A	B	Lo	L
	8	10.3	13.5	44	34	44	39.5	26	76	0.2
	10	14.0	17.2	44	34	44	39.5	26	76	0.2
	15	18.1	21.3	44	34	44	40.5	26	78	0.2
	20	23.7	26.9	63	50.5	63	40	30	78	0.5
	25	29.7	33.7	63	50.5	63	45.5	30	88	0.5
	32	38.4	42.4	77	64	77	45.5	30	88	0.6
	40	44.3	48.3	77	64	77	46.5	30	90	0.8
	50	56.3	60.3	104	91	104	58.5	40	114	1.0
	65	72.1	76.1	119	106	119	60	40	117	1.2
	80	84.3	88.9	132	119	132	62.5	40	122	1.3

# ASEPTIC PIPE CONNECTIONS

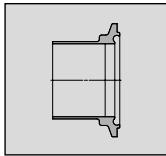
## CLAMP CONNECTION DIN 11864-3



### Clamp Connection (EPDM)

DIN 11864-3

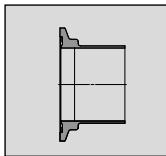
	1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1
METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.	ISO	ID-NO.	ID-NO.
10	2908506	2908531	1.0"	2908516	2908541	8	2908775	2908777
15	2908507	2908532	1.5"	2908517	2908542	10	2908776	2908778
20	2908508	2908533	2.0"	2908518	2908543	15	2908522	2908547
25	2908509	2908534	2.5"	2908519	2908544	20	2908523	2908548
32	2908510	2908535	3.0"	2908520	2908545	25	2908524	2908549
40	2908511	2908536	4.0"	2908521	2908546	32	2908525	2908550
50	2908512	2908537				40	2908526	2908551
65	2908513	2908538				50	2908527	2908552
80	2908514	2908539				65	2908528	2908553
100	2908515	2908540				80	2908529	2908554



### Grooved Clamp Liner

DIN 11864-3

	1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1
METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.	ISO	ID-NO.	ID-NO.
10	2908556	2908581	1.0"	2908566	2908591	8	2908779	2908781
15	2908557	2908582	1.5"	2908567	2908592	10	2908780	2908782
20	2908558	2908583	2.0"	2908568	2908593	15	2908572	2908597
25	2908559	2908584	2.5"	2908569	2908594	20	2908573	2908598
32	2908560	2908585	3.0"	2908570	2908595	25	2908574	2908599
40	2908561	2908586	4.0"	2908571	2908596	32	2908575	2908600
50	2908562	2908587				40	2908576	2908601
65	2908563	2908588				50	2908577	2908602
80	2908564	2908589				65	2908578	2908603
100	2908565	2908590				80	2908579	2908604



### Mating Clamp Liner

DIN 11864-3

	1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1		1.4404 [AISI 316 L]	1.4435 [AISI 316 L] APZ 3.1
METRIC	ID-NO.	ID-NO.	OD-TUBE	ID-NO.	ID-NO.	ISO	ID-NO.	ID-NO.
10	2908606	2908631	1.0"	2908616	2908641	8	2908783	2908785
15	2908607	2908632	1.5"	2908617	2908642	10	2908784	2908786
20	2908608	2908633	2.0"	2908618	2908643	15	2908622	2908647
25	2908609	2908634	2.5"	2908619	2908644	20	2908623	2908648
32	2908610	2908635	3.0"	2908620	2908645	25	2908624	2908649
40	2908611	2908636	4.0"	2908621	2908646	32	2908625	2908650
50	2908612	2908637				40	2908626	2908651
65	2908613	2908638				50	2908627	2908652
80	2908614	2908639				65	2908628	2908653
100	2908615	2908640				80	2908629	2908654

# ASEPTIC PIPE CONNECTIONS

## CLAMP CONNECTION DIN 11864-3

### Blind Mating Liner

DIN 11864-3

1.4435 [AISI 316 L]  
APZ 3.1

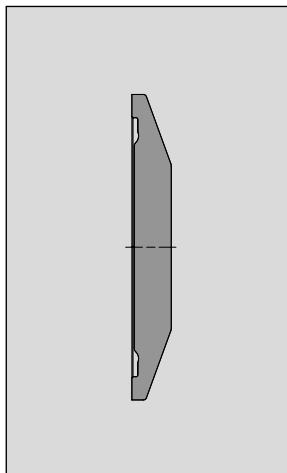
1.4435 [AISI 316 L]  
APZ 3.1

1.4435 [AISI 316 L]  
APZ 3.1

METRIC	ID-NO.
10	2908748
15	2908749
20	2908750
25	2908751
32	2908752
40	2908753
50	2908754
65	2908755
80	2908756
100	2908757

OD-TUBE	ID-NO.
1.0"	2908758
1.5"	2908759
2.0"	2908760
2.5"	2908761
3.0"	2908762
4.0"	2908763

ISO	ID-NO.
8	2908764
10	2908765
15	2908766
20	2908767
25	2908768
32	2908769
40	2908770
50	2908771
65	2908772
80	2908773



### Joint Clamp

1.4301 [AISI 304]

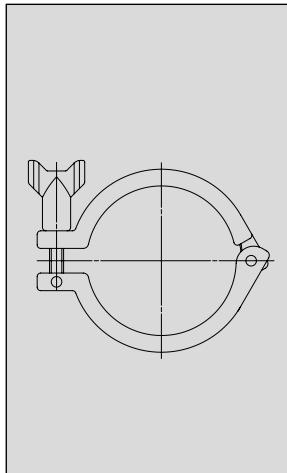
1.4301 [AISI 304]

1.4301 [AISI 304]

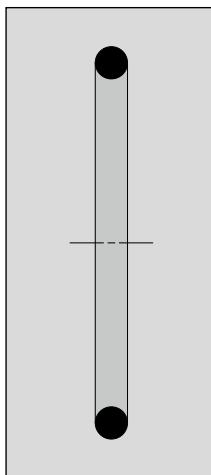
METRIC	ID-NO.
10	0076513
15	0076513
20	2020407
25	2020407
32	2020407
40	2117193
50	2117194
65	2117195
80	2117196
100	

OD-TUBE	ID-NO.
1.0"	2020407
1.5"	2117193
2.0"	2117194
2.5"	2117195
3.0"	2117196
4.0"	

ISO	ID-NO.
8	0076513
10	0076513
15	0076513
20	2020407
25	2020407
32	2117193
40	2117193
50	2117195
65	2117196
80	2117197



ASEPTIC PIPE CONNECTIONS  
CLAMP CONNECTION DIN 11864-3



O-Ring Seal

EPDM		EPDM		EPDM	
METRIC	ID-NO.	OD-TUBE	ID-NO.	ISO	ID-NO.
10	2902157	1.0"	2131145	15	2131142
15	2902158	1.5"	2131146	20	0016980
20	2902159	2.0"	2159556	25	2159461
25	2902160	2.5"	2159465	32	2131144
32	2902161	3.0"	2128484	40	2123222
40	0911412	4.0"	2912868	50	2123192
50	2902163			65	2123193
65	2902164			80	2123194
80	2902165				
100	2902166				

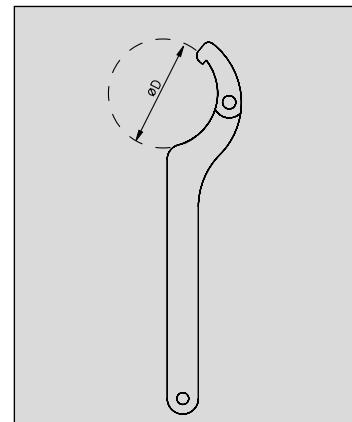
# ASEPTIC PIPE CONNECTIONS

## ACCESSORIES

### Joint Union Spanner

for slotted nut

ØD	ID-NO.
35-60	0780007
60-90	0713305
90-155	0635516





# SÜDMO

## HYGIENIC CENTRIFUGAL PUMPS

CONTENTS

# SÜDMO HYGIENIC CENTRIFUGAL PUMPS

## HYGIENIC CENTRIFUGAL PUMPS

**DESIGNED FOR CONTINUOUS OPERATION ON 'THIN' LIQUIDS (MILK, WINE, CREAM, BEER, WORT, ETC.).  
THESE PUMPS ARE SUITABLE FOR LIQUIDS WITH VISCOSITY UP TO 500 mPa.s.**

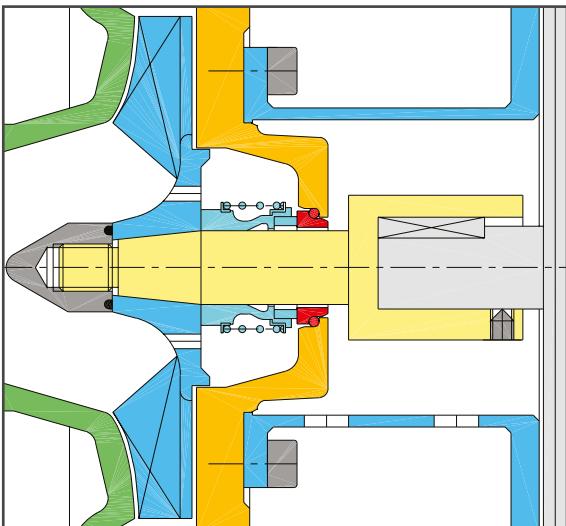
FEATURES	TECHNICAL DATA	MATERIALS
• Standard electric motors available	Motors	0.75 kW up to 55 kW
• Available in accordance with ATEX CE Ex II G c T3/T4	Temperature	140 °C Higher temperature seals on request
• Standard mechanical seals acc. EN12756 available	Connections	standard male part acc. DIN11851 other connections SMS, RJT, BS, Tri-clamp DIN 11864 (EHEDG), IDF or flange can be provided
• Hygienic construction		Seals
• Favorable NPSH		Mechanical Elastomers
• Wide variety on available options such as heating jackets, frequency controllers, flushed seal, etc.		C-SiC, SiC-SiC NBR, FKM, EPDM, PTFE
• Available with unions, plane ends or flanges		Flushed seals available FDA Licensing
• Product friendly treatment		



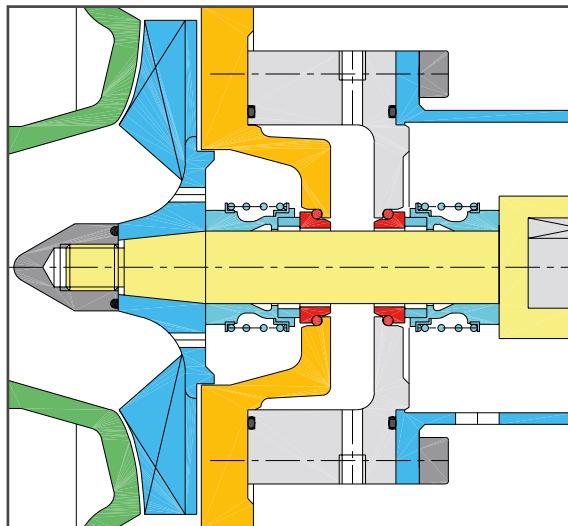
# SÜDMO HYGIENIC CENTRIFUGAL PUMPS

## HYGIENIC CENTRIFUGAL PUMPS

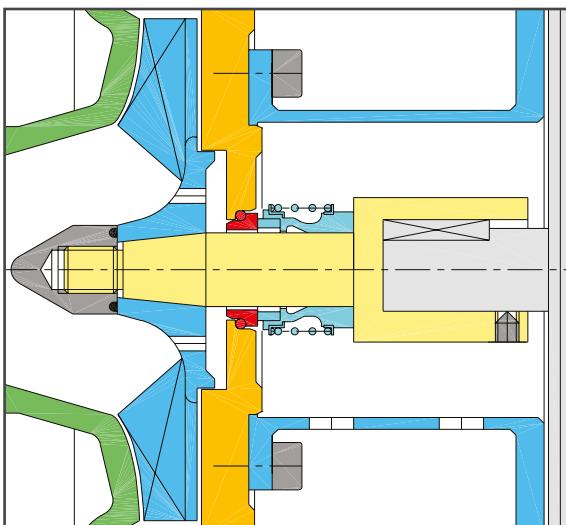
### SEAL CONFIGURATIONS



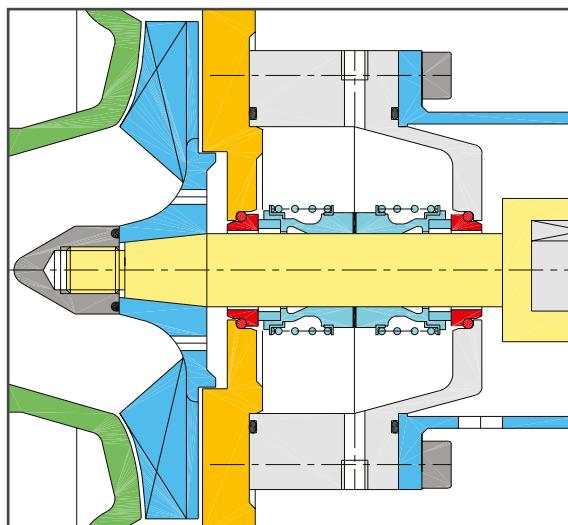
Single working internal mechanical seal



Double working internal mechanical seal with quench  
(unpressurized cooling liquid)



Single working external mechanical seal



Double working external mechanical seal back to back  
(pressurized cooling liquid)

11.0

11.0.4



# SÜDMO

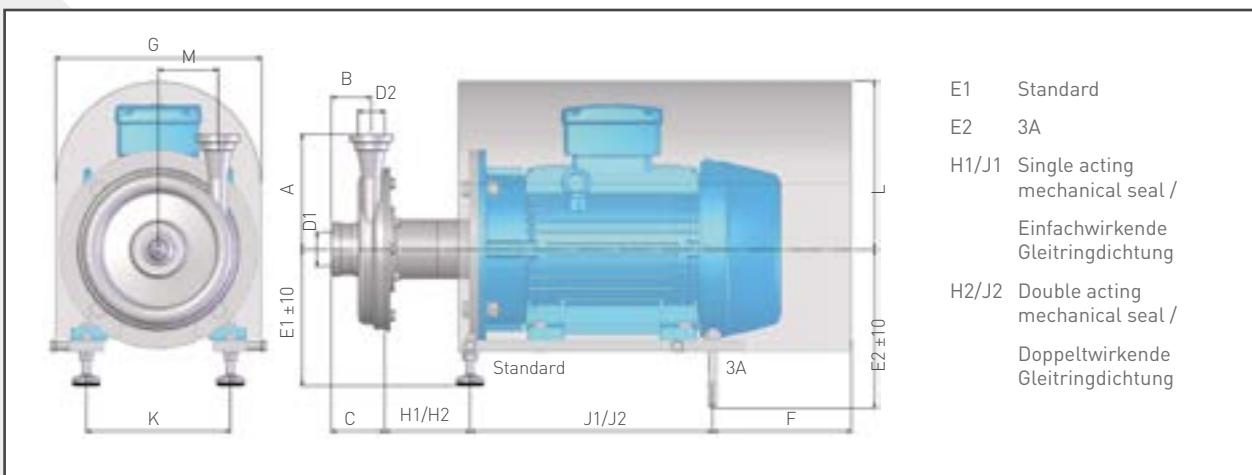
## HYGIENIC CENTRIFUGAL PUMPS

CONTENTS

11.1

# SÜDMO HYGIENIC CENTRIFUGAL PUMPS

## HP SERIES



### DESIGN

The HP pump range is a solid stainless steel construction to meet the stringent international regulations in the various fields of hygienic requirements offering:

- Open impeller design
- Favorable NPSH
- **EHEDG approved**
- According ATEX CE Ex II G c T3

### APPLICATION

Designed for applications where high demands for smooth product handling and continuous operation are required.

### DUTY

Discharge pressure	Up to 90 m
Flow rates	Up to 130 m³/hour
Temperatures	Maximum 140°C Higher temperatures on request

### OVERALL DIMENSIONS

MOTOR IEC	MOTOR KW	E1	E2	F	G	H1	H2	J1	J2	K	L
71	0.37 / 0.55	130	191	103	154	48	74	170	195	112	155
80	0.75 / 1.1	160	200	77	210	76	102	215	240	125	160
90S	1.5	170	210	126	210	86	102.5	221	256	140	185
90L	2.2	170	210	101	210	86	102.5	246	281	140	185
100L	3	180	230	144	260	98	108	268	310	160	245
112	4	190	242	137	260	98	108	275	317	190	233
132S	5.5 / 7.5	210	262	213	310	118	108	294	356	216	253
132M	9.2	210	262	175	310	118	108	332	394	216	253
160M	11 / 15	240	290	289	364	150.5	107.5	383	477	254	297
160L	18.5	240	290	245	364	150.5	107.5	427	521	254	297
180M	22	260	310	305	374	150.5	107.5	427	521	279	317
200L	30 / 37	280	330	339	418	150.5	107.5	503	597	318	347
225S	45	305	360	402	496	150.5	107.5	500	594	356	435

# SÜDMO HYGIENIC CENTRIFUGAL PUMPS

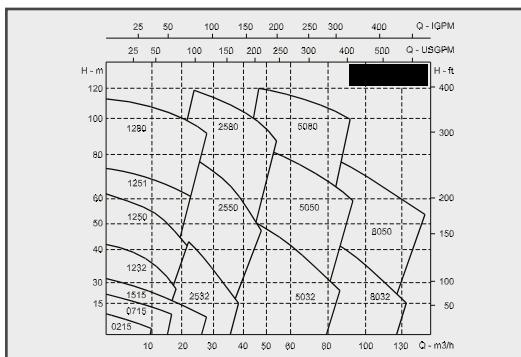
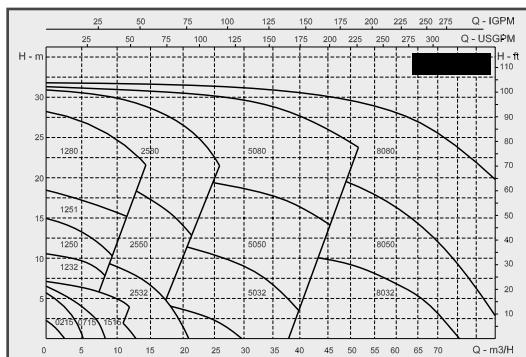
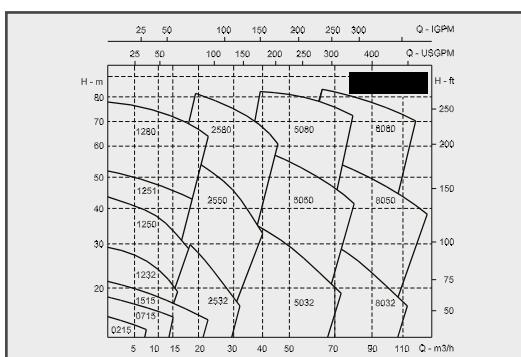
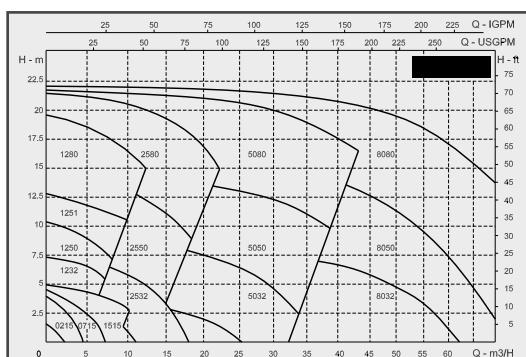
## HP SERIES

### OVERALL DIMENSIONS

PUMP	D1		D2		A	B	C	M
	OD-TUBE	METRIC	OD-TUBE	METRIC				
HP 0215	1.5	40	1.0	25	93	30	42.0	61
HP 0715	1.5	40	1.0	25	119	55	72.0	70
HP 1515	2.0	50	1.5	40	162	55	74.5	70
HP 1232	2.0	50	1.5	40	172	70	89.5	90
HP 2532	2.5	65	2.0	50	188	70	91.5	90
HP 5032	3.0	65	2.5	65	200	70	95.5	90
HP 8032	4.0	100	3.0	80	215	70	105.0	90
HP 1250	2.0	50	1.5	40	187	70	89.5	105
HP 1251	2.0	50	1.5	40	187	70	89.5	105
HP 2550	2.5	65	2.0	50	203	70	93.0	105
HP 5050	3.0	80	2.5	65	220	70	98.0	105
HP 8050	4.0	100	3.0	80	220	70	101.5	105
HP 1280	2.0	50	1.5	40	197	70	89.0	130
HP 2580	2.5	65	2.0	50	213	70	91.5	130
HP 5080	3.0	80	2.5	65	240	70	97.5	130
HP 8080	4.0	100	3.0	80	240	70	100.5	130

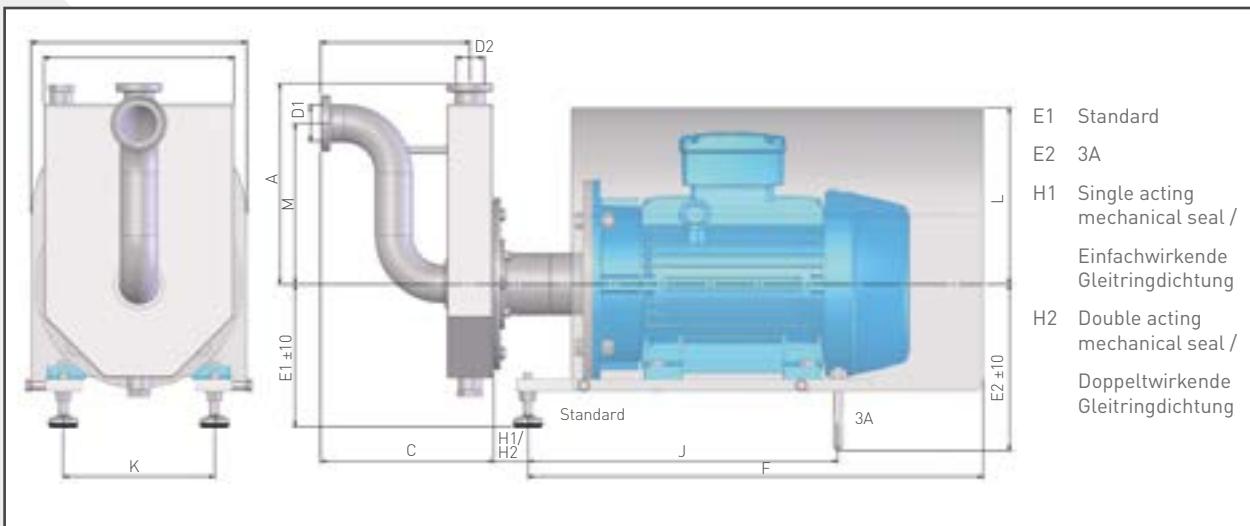


Impeller HP Series - polished



# SÜDMO HYGIENIC CENTRIFUGAL PUMPS

## HP-Z SERIES



### DESIGN

The HP-Z self priming pump is specifically designed for handling entrained air at high capacities. The impeller is of open construction and all wetted parts are constructed with stainless steel (DIN 1.4404/316L).

### APPLICATION

The design is suitable for CIP and scavenge applications. Additionally the pump can be applied on venting of suction lines and the handling of entrained air.

### DUTY

Discharge pressure	Up to 60 m
Flow rates	Up to 130 m <sup>3</sup> /hour
Temperatures	Maximum 140° C Higher temperatures on request

### OVERALL DIMENSIONS

MOTOR IEC	MOTOR KW	E1	E2	F	G	H1	H2	J	K	L
80	0.75 / 1.1	190	210	317	210	51.5	102.5	240 / 240	125	160
90	1.5 / 2.2	200	205	382	210	51.5	102.5	256 / 281	140	185
100	3	185	215	454	260	56.5	107.5	310	160	233
112	4	190	225	454	260	56.5	107.5	317	190	233
132	5.5 / 7.5 / 9.2	210	245	569	310	56.5	107.5	356 / 356 / 394	216	253
160	11 / 15 / 18.5	240	280	766	364	56.5	107.5	477 / 477 / 521	254	297
180	22	260	300	826	374	56.5	107.5	521	279	317
200	30	280	320	936	418	56.5	107.5	597 / 597	318	347
225S	45	305	350	996	496	56.5	107.5	594	356	435

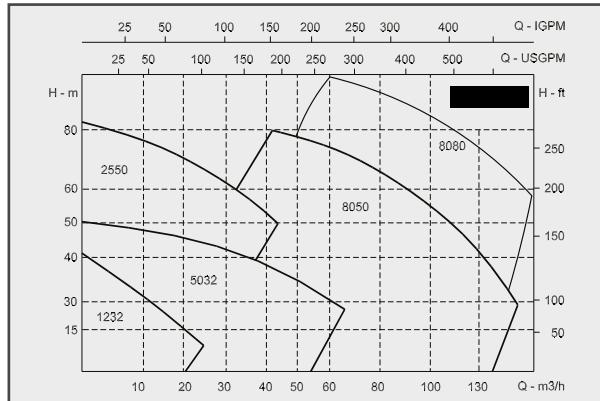
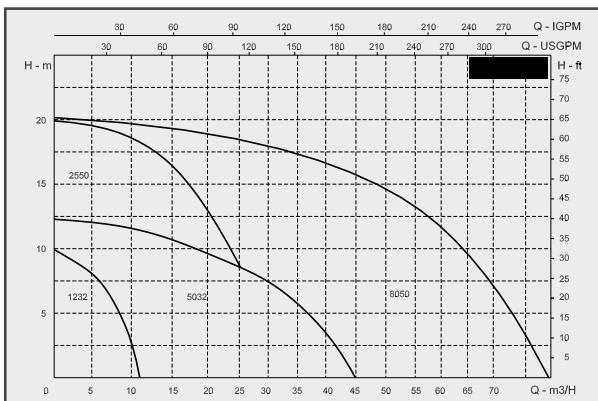
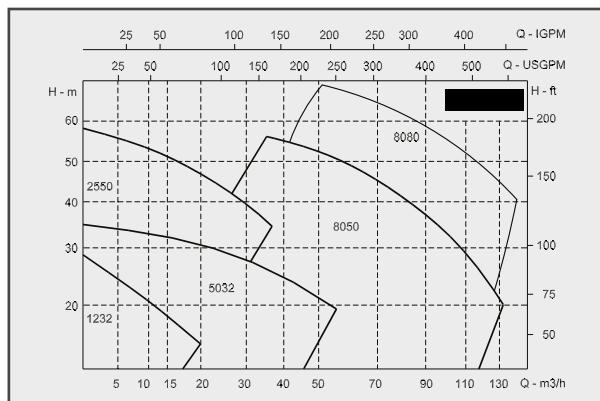
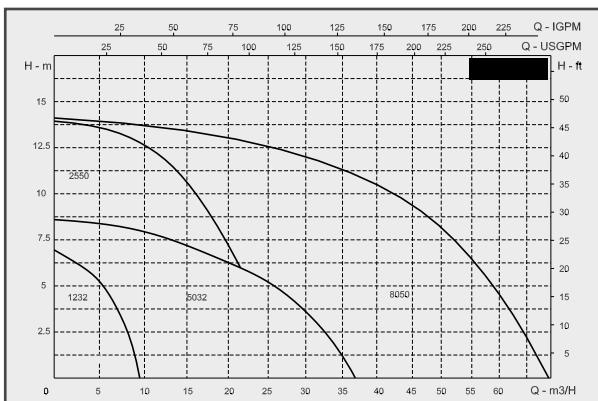
### OVERALL DIMENSIONS

PUMP	D1		D2		A	B	C	M	N
	OD-TUBE	METRIC	OD-TUBE	METRIC					
HP-Z 1232	2.0	50	1.5	40	310	215	252	254	275
HP-Z 5032	3.0	80	2.5	65	310	275	316	254	295
HP-Z 2550	2.5	65	2.0	50	340	250	290	270	320
HP-Z 8050	4.0	100	3.0	80	380	308	355	270	340
HP-Z 8080	4.0	100	3.0	80	380	307	354	270	390

SÜDMO HYGIENIC CENTRIFUGAL PUMPS  
HP-Z SERIES



Impeller HP-Z Series



# SÜDMO HYGIENIC CENTRIFUGAL PUMPS

## HP SERIES

### Hygienic Centrifugal Pumps

#### Type HP

PUMP/ PUMPE	MOTOR SIZE	FRAME	SINGLE SEAL		DOUBLE SEAL
			KW	2-POLE	
HP-1232 max imp.170	0,75	80	B14917		o.r. / a. A.
	1,10	80	B14891		o.r. / a. A.
	1,50	90S	B14912		o.r. / a. A.
	2,20	90L	B14802		o.r. / a. A.
	3,00	100L	B14930		o.r. / a. A.
	4,00	112M	B14889		o.r. / a. A.
	5,50	132S	B14853		o.r. / a. A.
HP-1250 max imp.210	0,75	80	B14642		o.r. / a. A.
	1,10	80	B14651		o.r. / a. A.
	1,50	90S	B14706		o.r. / a. A.
	2,20	90L	B14715		o.r. / a. A.
	3,00	100L	B14658		o.r. / a. A.
	4,00	112M	B14839		o.r. / a. A.
	5,50	132S	B14705		o.r. / a. A.
HP-1251 max imp.210	7,50	132S	B14670		o.r. / a. A.
	0,75	80	B14626		o.r. / a. A.
	1,10	80	B11241		o.r. / a. A.
	1,50	90S	B14905		o.r. / a. A.
	2,20	90L	B14657		o.r. / a. A.
	3,00	100L	B14680		o.r. / a. A.
	4,00	112M	B14916		o.r. / a. A.
	5,50	132S	B14863		o.r. / a. A.
	7,50	132S	B14709		o.r. / a. A.
	9,20	132M	B14825		o.r. / a. A.
HP-1280 max imp.260	11,00	160M	B14911		o.r. / a. A.
	15,00	160M	B14824		o.r. / a. A.
	3,00	100L	B14673		o.r. / a. A.
	4,00	112M	B14883		o.r. / a. A.
	5,50	132S	B14625		o.r. / a. A.
	7,50	132S	B14722		o.r. / a. A.
	9,20	132M	B14831		o.r. / a. A.
	11,00	160M	B14679		o.r. / a. A.
	15,00	160M	B14678		o.r. / a. A.
HP-1515, max imp.130	18,50	160L	B14906		o.r. / a. A.
	22,00	180M	B14652		o.r. / a. A.
	0,75	80	B11226		o.r. / a. A.
	1,10	80	B14796		o.r. / a. A.
	1,50	90S	B14712		o.r. / a. A.
	2,20	90L	B14654		o.r. / a. A.

All prices based in seal(s) C-Sic / EPDM with standard motor IE3 (2pole 3000rpm; except HP-Z8080 = 4 pole 1500 rpm).

SÜDMO HYGIENIC CENTRIFUGAL PUMPS  
HP SERIES

**Hygienic Centrifugal Pumps**  
**Type HP**

PUMP	MOTOR SIZE	FRAME	SINGLE SEAL	DOUBLE SEAL
TYPE	KW	2-POLE	ID-NO.	ID-NO.
HP-2532 max imp.170	0,75	80	B14864	o.r. / a.A.
	1,10	80	B14841	o.r. / a.A.
	1,50	90S	B14693	o.r. / a.A.
	2,20	90L	B14851	o.r. / a.A.
	3,00	100L	B14875	o.r. / a.A.
	4,00	112M	B14801	o.r. / a.A.
	5,50	132S	B14884	o.r. / a.A.
HP-2550 max imp.210	1,10	80	B14655	o.r. / a.A.
	1,50	90S	B14910	o.r. / a.A.
	2,20	90L	B14726	o.r. / a.A.
	3,00	100L	B14763	o.r. / a.A.
	4,00	112M	B14717	o.r. / a.A.
	5,50	132S	B14909	o.r. / a.A.
	7,50	132S	B14908	o.r. / a.A.
	9,20	132M	B14672	o.r. / a.A.
	11,00	160M	B14627	o.r. / a.A.
	15,00	160M	B14703	o.r. / a.A.
HP-2580 max imp.260	4,00	112M	B14630	o.r. / a.A.
	5,50	132S	B14869	o.r. / a.A.
	7,50	132S	B14677	o.r. / a.A.
	9,20	132M	B14629	o.r. / a.A.
	11,00	160M	B14868	o.r. / a.A.
	15,00	160M	B14867	o.r. / a.A.
	18,50	160L	B14793	o.r. / a.A.
	22,00	180M	B14838	o.r. / a.A.
HP-5032 max imp.170	1,50	90S	B14643	o.r. / a.A.
	2,20	90L	B14888	o.r. / a.A.
	3,00	100L	B14826	o.r. / a.A.
	4,00	112M	B14929	o.r. / a.A.
	5,50	132S	B14896	o.r. / a.A.
	7,50	132S	B14861	o.r. / a.A.
	9,20	132M	B14800	o.r. / a.A.
	11,00	160M	B14895	o.r. / a.A.
HP-5050 max imp.210	15,00	160M	B14719	o.r. / a.A.
	2,20	90L	B11231	o.r. / a.A.
	3,00	100L	B14881	o.r. / a.A.
	4,00	112M	B14720	o.r. / a.A.
	5,50	132S	B14893	o.r. / a.A.
	7,50	132S	B14822	o.r. / a.A.
	9,20	132M	B14700	o.r. / a.A.
	11,00	160M	B14923	o.r. / a.A.
	15,00	160M	B14653	o.r. / a.A.
	18,50	160L	B14714	o.r. / a.A.
	22,00	180M	B14699	o.r. / a.A.

All prices based in seal(s) C-Sic / EPDM with standard motor IE3 (2pole 3000rpm; except HP-Z8080 = 4 pole 1500 rpm).

# SÜDMO HYGIENIC CENTRIFUGAL PUMPS

## HP SERIES

### Hygienic Centrifugal Pumps

#### Type HP

PUMP	MOTOR SIZE	FRAME	SINGLE SEAL	DOUBLE SEAL
TYPE	KW	2-POLE	ID-NO.	ID-NO.
HP-5080 max imp.260	5,50	132S	B14676	o.r. / a.A.
	7,50	132S	B14662	o.r. / a.A.
	9,20	132M	B14870	o.r. / a.A.
	11,00	160M	B14707	o.r. / a.A.
	15,00	160M	B14661	o.r. / a.A.
	18,50	160L	B14792	o.r. / a.A.
	22,00	180M	B14820	o.r. / a.A.
	30,00	200L	B14660	o.r. / a.A.
	37,00	200L	B11229	o.r. / a.A.
	45,00	225S/M	B11228	o.r. / a.A.
HP-8032 max imp.170	2,20	90L	B11236	o.r. / a.A.
	3,00	100L	B14862	o.r. / a.A.
	4,00	112M	B14821	o.r. / a.A.
	5,50	132S	B14860	o.r. / a.A.
	7,50	132S	B14859	o.r. / a.A.
	9,20	132M	B14799	o.r. / a.A.
	11,00	160M	B14858	o.r. / a.A.
	15,00	160M	B14894	o.r. / a.A.
	18,50	160L	B14675	o.r. / a.A.
	22,00	180M	B14718	o.r. / a.A.
HP-8050 max imp.210	2,20	90L	B14669	o.r. / a.A.
	3,00	100L	B14725	o.r. / a.A.
	4,00	112M	B14710	o.r. / a.A.
	5,50	132S	B14785	o.r. / a.A.
	7,50	132S	B14695	o.r. / a.A.
	9,20	132M	B14702	o.r. / a.A.
	11,00	160M	B14865	o.r. / a.A.
	15,00	160M	B14723	o.r. / a.A.
	18,50	160L	B14701	o.r. / a.A.
	22,00	180M	B11232	o.r. / a.A.
HP-8080 max imp.260	30,00	200L	B14788	o.r. / a.A.
	37,00	200L	B11230	o.r. / a.A.
	4,00	112M	B14892	o.r. / a.A.
	5,50	132S	B14933	o.r. / a.A.
	7,50	132S	B14866	o.r. / a.A.
	9,20	132M	B00869	o.r. / a.A.
	11,00	160M	B14885	o.r. / a.A.
	15,00	160M	B14787	o.r. / a.A.
	18,50	160L	B11242	o.r. / a.A.
	22,00	180M	B00868	o.r. / a.A.

All prices based in seal(s) C-Sic / EPDM with standard motor IE3 (2pole 3000rpm; except HP-Z8080 = 4 pole 1500 rpm).

SÜDMO HYGIENIC CENTRIFUGAL PUMPS  
HP-Z SERIES LIQUID RING SCAVENGE PUMP

**Hygienic Centrifugal Pumps**  
**Type HP-Z / ZA**

PUMP	MOTOR SIZE	FRAME	SINGLE SEAL	DOUBLE SEAL
TYPE	KW	2-POLE	ID-NO.	ID-NO.
HP-Z1232	0,75	80	B00650	o.r. / a.A.
	1,1	80	B00686	o.r. / a.A.
	1,5	90S	B11235	o.r. / a.A.
	2,2	90L	B11214	o.r. / a.A.
	3,0	100L	B11234	o.r. / a.A.
	4,0	112M	B01272	o.r. / a.A.
HP-Z5032	1,5	90S	B00685	o.r. / a.A.
	2,2	90L	B00684	o.r. / a.A.
	3,0	100L	B00683	o.r. / a.A.
	4,0	112M	B00681	o.r. / a.A.
	5,5	132S	B11233	o.r. / a.A.
	7,5	132S	B00658	o.r. / a.A.
	9,2	132M	B00689	o.r. / a.A.
	11,0	160M	B00680	o.r. / a.A.
	15,0	160M	B00679	o.r. / a.A.
HP-Z2550	2,2	90L	B00682	o.r. / a.A.
	3,0	100L	B00678	o.r. / a.A.
	4,0	112M	B00677	o.r. / a.A.
	5,5	132S	B00676	o.r. / a.A.
	7,5	132S	B11217	o.r. / a.A.
	9,2	132M	B00659	o.r. / a.A.
	11,0	160M	B00675	o.r. / a.A.
HP-Z8050	15,0	160M	B00674	o.r. / a.A.
	5,5	132S	B00673	o.r. / a.A.
	7,5	132S	B00672	o.r. / a.A.
	9,2	132M	B00671	o.r. / a.A.
	11,0	160M	B00468	o.r. / a.A.
	15,0	160M	B11209	o.r. / a.A.
	18,5	160L	B11208	o.r. / a.A.
	22,0	180M	B00657	o.r. / a.A.
	30,0	200L	B00661	o.r. / a.A.
HP-Z8080 (only available at 1500 rpm)	37,0	200L	B00649	o.r. / a.A.
	3	100L	B11207	o.r. / a.A.
	4,0	112M	B12612	o.r. / a.A.
	5,5	132S	B12611	o.r. / a.A.
	7,5	132S	B12610	o.r. / a.A.
	9,2	132M	B11216	o.r. / a.A.

All prices based on seal(s) C-Sic / EPDM with standard motor IE3 (2pole 3000rpm; except HP-Z8080 = 4 pole 1500 rpm).

# SÜDMO HYGIENIC CENTRIFUGAL PUMPS

## QUESTIONNAIRE

Designing pumps requires exact specifications, so thanks for giving us as much detailed information as possible.

### CUSTOMER DATA

Date:

Customer:

Place:

Country:

Contact:

Customer Reference:

Pump/Tag-No(s.):

Remarks:

### PUMP DATA

Capacity [m<sup>3</sup>/h]:

Pump Head [mWC (Water Column)]:

Pump Head [mLC (Liquid Column)]:

Available Pressure on Suction Side [bar]:

Product:

Product Temperature [°C]:

Specific Weight [kg/m<sup>3</sup>]:

Viscosity [Pas] / Viskosität [Pas]:

Kind of Applied Process:

Pump Location on Site:

Site Elevation (Height above Sea Level) [m]:

Pump must be Self-Priming [yes/no]:

Kind of Port Connections (Standard /: Metric DN 11851 SC Threaded Male):

Voltage [V]:

Frequency [Hz]:

PTC Sensor Required [yes/no]:

Trolley Required [yes/no]:

Heating/Cooling Jacket Required [yes/no]:

Drain Required [yes/no]:

Shroud Required [yes/no]:

### MECHANICAL SEAL AND GASKET MATERIALS

Single internal mechanical seal:

Single external mechanical seal:

Double mechanical seal with quench:

Back-to-back double mechanical seal:

Primary Seal Materials: Carbon-SiC (Standard) / SiC-SiC / Others?:

Secondary Seal Materials: Carbon-SiC (Standard) / Others?:

Pump Gasket: EPDM (Standard) / FPM (Viton) / NBR?:

You can either fax the form to: +49 9081 803 158  
or send it via email to: info.suedmo@pentair.com



# SÜDMO

## ADDITIONAL SERVICES

CONTENTS



# SÜDMO

## ADDITIONAL SERVICES

CONTENTS

# SÜDMO ADDITIONAL SERVICES

## CERTIFICATES, DECLARATIONS AND REPORTS

### 1. DIN ISO 9001

Quality takes top priority for Pentair Südmo and it therefore goes without saying that we successfully apply a quality management commensurate with ISO 9001:2000. Within the scope of certification, the objective is of course not only to maintain a quality standard, but also to successfully improve on it. Should you have any suggestions in this regard, please do not hesitate to communicate these to us.

### 2. Pressure Equipment Directive and EC Machinery Directive

You just have to be able to rely on elementary things and the classification of Pentair Südmo valves within the Pressure Equipment Directive has consequently been performed in a consistent manner. Corresponding declarations of conformity already form part of our operating instructions. You will also find manufacturer's declarations in respect of the EC Machinery Directive included in our operating instructions.

### 3. FDA

Our standard sealing materials such as EPDM, HNBR, FKM, VMQ and PTFE naturally have to be suitable for use in the beverage and food sector as well as in the cosmetics and pharmaceutical industry. Hence, the composition of these materials according to FDA specifications is essential. We will gladly also supply you with the relevant order-related documents regarding the sealing materials used.

### 4. EHEDG

Good cleanability is a general requirement for our designs. Apart from our experience, calculations and internal tests, we also have our valve designs tested by external service providers in accordance with the EHEDG criteria. Thus, an objective assessment is also possible.

### 5. EXPLOSION PROTECTION

Special analyses where necessary for the use of Pentair Südmo fittings in explosive areas. In this respect, we are also able to provide both the necessary documents and pertinent advice.

### 6. 3A-STANDARD AND PMO

In order to take advantage of the USA as one of the largest export markets, meeting market-specific requirements such as 3A and PMO is part of our day-to-day business. Thanks to our close cooperation with Südmo North America, we also have direct on-site access to the market enabling Pentair Südmo to optimally align its product range with market requirements.

### 7. GOST-R

As a rule, a GOST-R certificate is necessary for the import to and use of machinery and equipment in Russia. Pentair Südmo components are also subject to this compulsory certification, which is why we naturally offer the order-related possibility to supply our components to the states of the Russian Federation pursuant to GOST-R.

### 8. CRN

Great efforts were necessary to obtain the Canadian Registration Number (CRN). This very demanding certification makes great demands on safety. Consequently, in addition to various calculations, a representative pressure test regarding the burst safety of all components applied for was necessary. Here as well, all requirements were met and Pentair Südmo was registered in the country's individual provinces.

### 9. APZ 3.1

For consistent batch traceability back to the raw material, stamping and issue of inspection certificate APZ 3.1 is possible.

Of course we offer this service too, you will find the prices therefore on page 11.1.4.

OVERVIEW	1	2	3	4	5	6	7	8	9
Südmo, Riesbürg Germany	✓	✓	✓	✓	✓	✓	✓	✓	✓
Südmo, Hamilton New Zealand	on request								

If you have any questions in respect of any of the points mentioned above or if you require any documents and information in this regard, please get in touch with your contact person at the sales service center or your local agent, where you will be gladly offered assistance. We take pleasure in offering you Pentair Südmo's entire range of services.



# SÜDMO ADDITIONAL SERVICES

## CERTIFICATES, DECLARATIONS AND REPORTS

### Certificates

SERVICE	PRICE PER ORDER POSITION
Declaration of compliance with the order "type 2.1" acc. to DIN EN 10204	
Test report "type 2.2" acc. to DIN EN 10204	
Inspection certificate "type 3.1" acc. to DIN EN 10204	
Inspection certificate "type 3.2" acc. to DIN EN 10204	

# SÜDMO ADDITIONAL SERVICES

## CERTIFICATES, DECLARATIONS AND REPORTS

### E-Polishing

	COMPONENT	TYPE	PRICE PER PIECE
<b>1</b>	Single Seat Valves	Generell	
<b>2.1 / 2.2</b>	Double Seat Valves and Aseptic Process Valves	Generell	
<b>2.3</b>	SD-Valves	Generell	
<b>3.1</b>	Butterfly Valves	Others K 587 / K 667 / K 687	
<b>3.2</b>	Leakage Butterfly Valves	Others L 587 / L 667 / L 687	
<b>3.3</b>	Ball Valves	Others H 587 / H 667 / H 687	
<b>5.1</b>	Control Valves	Generell	
<b>6.1</b>	Constant Pressure Valves	Generell	
<b>6.2</b>	Non-Return Valves	P 740 / P741 / P 750	
<b>7.1</b>	Sampling Valves Probenahmeventile	Generell	
<b>7.2 / 7.3</b>	Inline-System und Sight Glasses	Inline Housings Miscellaneous	
<b>7.4</b>	Angle Type Strainers	Generell	
<b>8.1</b>	Vacuum and Safety Valves	Generell	
<b>9.1 / 9.3</b>	Pipe Connections	Generell	
<b>9.2</b>	Pipe Fittings	Generell	

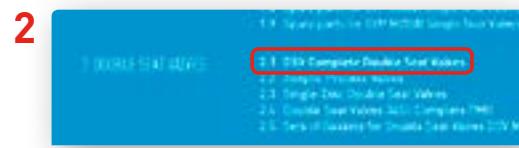
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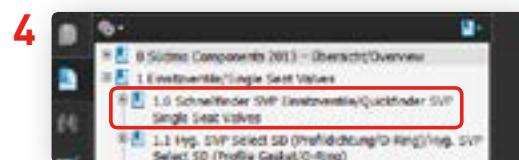
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