

812 SERIES

Pneumatic Toggle Clamps | Product Overview

Features:

- Smallest of the pneumatic hold down series
- Pneumatic version of Model 201-U

Applications:

- Assembly
- Welding

Also Available:

See page MC-ACC-1
for spindle accessories

See page MC-PSC-40
for sensing options

High temperature version available
upon request as Model 812-**U-HT**

812-U



Technical Information | Holding Capacities

Model	Maximum Holding Capacity		Maximum Exerting Force @ 5bar [72PSI]		Weight	Bore Size	Air Consumption† dm ³ [ft ³]	Port Size	Accessories (Supplied)	
	Inner	Outer	Inner	Outer					Spindle Accessory	Flanged Washers
812-U	[100 lbf] 440 N	[55 lbf] 245 N	[136 lbf] 613 N	[92 lbf] 413 N	[0.46lb] 0,21kg	[0.75] 19,1	[0.003] 0,09	M5	305208-M	102111

†Per double stroke at 5bar [72PSI]

Max. Operating Temp: -23°C to 74°C [-10°F to 165°F]

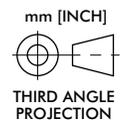
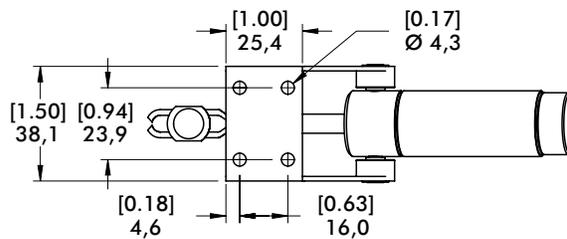
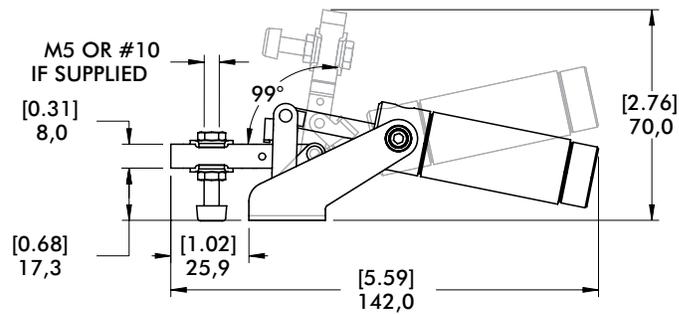
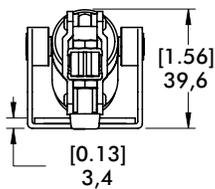
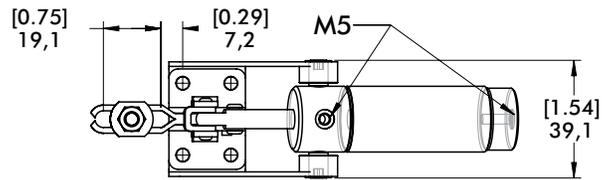
Optional Sensors: 810156, 810158

Replacement Clamp Assembly: 812-U-LC

Replacement Cylinder Assembly: 812CYL

In no case should the inlet pressure be high enough to create an exerting force that exceeds the clamp's holding capacity. See Technical Appendix Section for details.

812-U



Note:

Model 812-U requires either 810156 or 810158 sensors. Two (2) sensors are required if detecting both open and closed positions. These sensors use 810156-1 (included with sensors) band clamp to mount the sensor to the cylinder wall.

