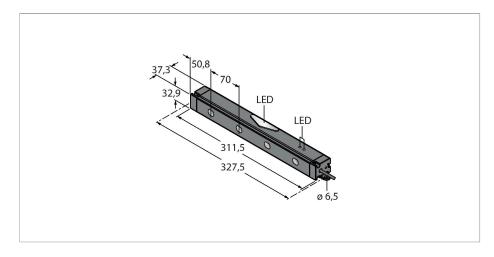


# PVL225P Pick-to-Light – Placement Sensor Reflex Light Grid



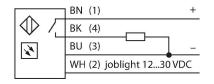
### Technical data

Туре	PVL225P		
ID	3026207		
Signal and display data			
Purpose	Pick-to-Light		
Function	Retroreflective Sensor		
Max. range	1500 mm		
Light type	Red		
Scan field	225 mm		
Number of beams	4		
Optical resolution	70 mm		
Switch Function	Momentary		
Features of color 1	Green, Permanently on		
Features of color 2	Red, Flashing		
Electrical data			
Operating voltage	1230 VDC		
DC rated operational current	≤ 140 mA		
Max. current consumption per color	140 mA		
Output function	NO contact, PNP		
Input type	PNP		
Response time typical	< 2 ms		
Mechanical data			
Design	Rectangular, PVL		
Dimensions	327.5 x 31 x 37.3 mm		
Housing material	Metal, Anodized AL		
Window material	Acrylic, clear		

#### **Features**

- Scan field: 225mm
- ■4-beam system
- Max. distance to reflector 1.5m
- Operating voltage: 12...30 VDC
- ■Protection class: IP50
- Cable, PVC, 2 m
- Reflector tape (25 x 280 mm or 25 x 555 mm) included in the scope of delivery
- ■PNP switching output

### Wiring diagram



# Functional principle

The PVL sensor is a user-friendly one-piece light screen used for assembly, component picking and fault detection tasks. The PVL incorporates emitter and receiver. Together with the reflector, which is included in the delivery, the sensor operates in retroreflective mode. The operating modes need not be configured. The reflector is mounted opposite to the sensor. The automatic set-up routine makes manual adjustments redundant. The work light is triggered externally and is steady green during the assigned signal period. The integrated sensor reports "pick-up" back. Mispick is indicated by the work light flashing red.

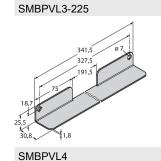
The term work light therefore refers to the visual indicator of the bin from which a part should be removed next. The actuation indicator confirms the removal with a different color. The mispick indicator illuminates if a bin was reached into when the work light was not set

## Technical data

Electrical connection	Cable, 2 m, PVC
Number of cores	5
Ambient temperature	-40+50 °C
Protection class	IP50
Tests/approvals	
Approvals	CE

## Accessories

SMBPVL2-225	3026817
	Mounting bracket, for PVL reflector foil, cold-rolled steel, reflector foil included in delivery



3026818 Mounting bracket, angled, for PVL reflector foil, cold-rolled steel, reflector foil included in delivery

SMBPVL1 3026816

Mounting angle, for PVL, side mounting, cold-rolled steel, optional, 2 units required for assembly

Mounting angle, for PVL, lateral pipe mounting, 28 mm internal diameter, cold-rolled steel, optional, 2 units required for assembly

3026819

SMBPVL5 3026820 Mounting angle, for PVL, pipe mounting, 28 mm internal diameter,

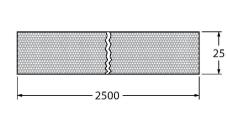
cold-rolled steel, optional, 2 units required for assembly

# Accessories

Dimension drawing	Туре	ID	
	BRT-THG-1-100	3026619	Rectangular reflector band, 25 x 2500 mm, cut to size, reflection factor 0.7, ambient temperature -20 +60 °C

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range with PVL light grid 1.5 m





Dimension drawing	Type	ID	
	BRT-84X84A	3073690	Rectangular reflector, 84 x 84 mm, reflection factor 2, range with PVL light grid 6 m