	(acciona Windpower	Technical Documentation	
NORDEX		Dörken MKS insert Zink coat Specification	Doc. no.: TD1219
			Rev. No.: Rev 02
Prepared by: JHO		Rev by: JHO	Date: 22.May.2019
Approved by: K.Ehrich		Rev.Appr. by	Side/page 5 of 13

Material tanks:

- Material(coat) tank of min 30 litres.
 - Level indicator.
 - Mixing agitators.
- Solvent tank with pump for flush cleaning of system.
- Waste tank/barrel for waste material from flush cleaning.

Control unit:

- Control of:
 - Consistent and homogeneous coat feeding.
 - Flush cleaning process start/stop.
 - Application start/stop signals.
 - Output signal for Application unit.

