



# Index

SOREWDRIVERS MODEL TIFES DESCRIPTION	2
TABLE OF ALL MODELS / TORQUE OF ALL MODELS	З
BRUSHLESS MEDIUM TORQUE AC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES	
SK-B5 Series	4
BRUSHLESS HIGH TORQUE AC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES	
SK-B6 Series	5
POWER CONTROLLER (FOR BRUSHLESS SCREWDRIVERS)	
SKP Series SKP-12HL, SKP-32BC-60W, SKP-BE32HL(6P).	6
BRUSHLESS MINI TORQUE DC-TYPE AUTOMATIC TRIGGER START CLUTCH TYPE SERIES	
SKD-B100 Series	7
BRUSHLESS LOW TORQUE DC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES	
SKD-BN200 Series	8
BRUSHLESS MEDIUM TORQUE DC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES	
SKD-BN500 Series	9
BRUSHLESS LOW TORQUE DC-TYPE AUTOMATIC WITH COUNTER TRIGGER AND PUSH START CLUTCH TYPE SERIES	
SKD-BE200 Series	10
BRUSHLESS MEDIUM TORQUE DC-TYPE AUTOMATIC WITH COUNTER TRIGGER AND PUSH START CLUTCH TYPE SERIE	ES
SKD-BE500 Series	11
BRUSHLESS LOW TORQUE DC-TYPE AUTOMATIC VACUUM SCREWDRIVERS	
SKD-BN200 (VACUUM TYPE) Series.	12
BRUSHLESS MEDIUM TORQUE DC-TYPE AUTOMATIC VACUUM SCREWDRIVERS	
SKD-BN500 (VACUUM TYPE) Series	13
BRUSHLESS HIGH TORQUE DC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES	
SKD-BN7000 Series	14
SCREW COUNTER (FOR BRUSHLESS SCREWDRIVERS)	
INTRODUCTION/FEATURES	15
SCREW COUNTER vs SCREWDRIVERS	16
SCREW COUNTER (FOR BRUSHLESS SCREWDRIVERS)	
SKP-BC32HL-100(V3.0) Counter / Power Supply / Slow-Start	17
SCREW COUNTER (FOR BRUSHLESS SCREWDRIVERS)	
SKP-BC32HL Counter / Power Supply / Slow-Start	18
TORQUE METERS	
KTM-15, KTM-150, KTM-250	19
SCREW FEEDER (FOR VACUUM TYPE SCREWDRIVER AND AUTOMATION SYSTEM)	
KFA-0820 Series KFA-0820H, KFA-0820A	20
SCREW FEEDER (FOR VACUUM TYPE SCREWDRIVER AND AUTOMATION SYSTEM)	
KFA-0830 / KFA-0850	21
SCREW FEEDER	
KFR-1050	22
ACCESSORIES	
Auxiliary Arm KP Series KP-AUX1T-B, KP-VAR, KP-VA1, KP-AUX2, KP-AUX5, KP-AUX-C/E/B/D	23
ACCESSORIES	
Screwdriver I/O Signal Control Box (For Manual / PLC) Slow Start Control Module 90° Degree Attachment	
KL-SCBSN, KL-SSBN, KL-1, KL-2, KZ-1, KL-M-1, KL-M-2	24
ACCESSORIES	
Suspension Rack, Torque Fixing Ring, Spiral Cables, TorqueAdjuster, Pistol Grip, Screw Setter, Spring Balancer Series.	25



# KILEWS SCREWDRIVERS MODEL TYPE DESCRIPTION AC-TYPE(BRUSHLESS SERIES) DC-TYPE(BRUSHLESS SERIES)

# **AC-TYPE (BRUSHLESS SERIES)**

# SK-B6230P

Post 1- AC-TYPE

Post 2-B: Brushless Electric Screwdriver Series

Post 3-input Voltage: "1"-AC110~120Volt 50/60Hz "2"-AC220~240Volt 50/60Hz

Post 6-Start Type: "P"-Push Start Type; "L"-Trigger Start Type

Post 7-"F"-High Speed Type

Post 8-Bit Type

"A"-Bit in SS 5mm, Hexagon Type Q

"B"-Bit in SS 6.35mm, Hexagon Type (

"C"-Bit in M3 4Ø Round Type O

"D"-Bit in M6 5Ø Round Type



# **DC-TYPE(BRUSHLESS SERIES)**

# SKD-BN7022PF

Post 1-DC-TYPE

Post 2-B: Brushless Electric Screwdriver Series

N:New generation of functional inergeation screwdriver series.

E: Built-in counter screwdrivers

Post 7-Start Type:"P"-Push Start Type;"L"-Trigger Start Type

Post 8-"F"-High Speed Type

Post 9-Bit Type

"A"-Bit in SS 5mm, Hexagon Type Q

"B"-Bit in SS 6.35mm, Hexagon Type

"C"-Bit in M3 4Ø Round Type

"D"-Bit in M6 5Ø Round Type

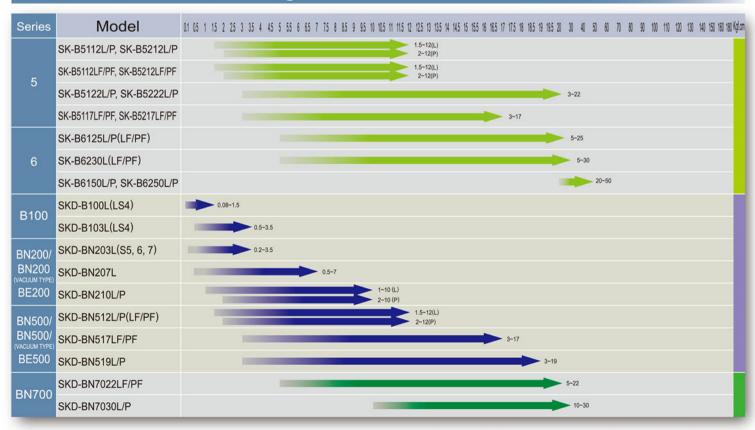




# **TABLE OF ALL MODELS**

Dogo Corios			Screwdrivers									
Page	Series	Model	Torque(kgf.cm)	Speed(r.p.m)	Screw Size(mm)	Features	Starting Method	Model				
		SK-B5112L/LF, SK-B5212L/LF	1.5~12	1200(2000)	1.6~3.0							
	5	SK-B5112P/PF, SK-B5212P/PF	2~12	1200(2000)	1.6~3.0	AC Automatic	Trigger and Push Start					
4	5	SK-B5122L/LF, SK-B5222L/LF	3~22	1200	2.3~4.0	Screwdrivers						
		SK-B5117LF/PF, SK-B5217LF/PF	3~17	2000	1.6~3.5							
		SK-B6125L/P(LF/PF)	5~25	1000/2000	2.6~4.0	AC	Trigger and Push Start					
5	6	SK-B6230L/P(LF/PF)	5~30	1200/2000	2.6~4.0	Automatic						
		SK-B6150L/P, SK-B6250L/P	20~50	1000/1200	4.0~5.0	Screwdrivers						
7	D400		0.08~1.5	1000/700(280/200)	1.0~1.7	Mini Torque	Trigger Start	01/0 40111				
7	B100	SKD-B103L(LS4)	0.5~3.5	1000/700(280/200)	1.0~2.3	Brushless Screwdrives		SKP-12HL				
8	BN200/	SKD-BN203L(S5, 6, 7)	0.2~3.5	1000/700 (500/350.370/260.230/160)	1.0~2.3	Low Torque	Trigger and	SKP-32HL-60W				
12	BN200/	SKD-BN207L	0.5~7	1000/700	1.4~2.6	Brushless						
10	BE200	SKD-BN210L/P	1~10(2~10)	1000/700	1.6~3.0	Screwdrivers	Push Start					
9	BN500/	SKD-BN512L/P(LF/PF)	1.5~12(2~12)	1000/700(2000)	1.6~3.0(1.6~3.0)	Medium/	Triana	SKP-32BC-60W				
13	BN500/	SKD-BN517LF/PF	3~17	2000	1.6~3.0	Torque Screwdrivers	Trigger and	SKP-BE32HL(6P)				
11	BE500	SKD-BN519L/P	3~19	1000/700	2.3~3.5	with Counter	Push Start	(LF/PF Use only)				
1.1	DNIZOO	SKD-BN7022LF/PF	5~22	2000	2.6~4.0	DC	Trigger	01/0 0500111 /050				
14 BN700	SKD-BN7030L/P	10~30	1200/900	2.6~4.0	Automatic Screwdrivers	and Push Start	SKP-BE32HL(6P)					

# TORQUE OF ALL MODELS (kgf.cm)



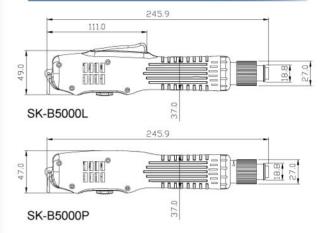
(1kgf.cm=0.098N.m, 1N.m=8.85Lbf.in, 1N.m=10.2kgf.cm)

# BRUSHLESS MEDIUM TORQUE AC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES SK-B5 Series



- AC plug; no adaptor needed.
- Torque range 1.5~22kgf.cm.
- Adopts High-Functional Brushless Motor.
- Best fit for general machine screws operation.
- High rotation speed.

### **External Dimension**



### **Torque Range Chart**



## **Specifications**

Model			SK-B5112LF SK-B5112PF				SK-B5212LF SK-B5212PF			
Input \	/oltage	A	C110~120	V 50/60Hz		A	C220~240	√ 50/60Hz		
	(kgf.cm)	L:1.5~12 P:2~12	L:1.5~12 P:2~12	3~17	4~22	L:1.5~12 P:2~12	L:1.5~12 P:2~12	3~17	4~22	
Torque	(Lbf.in)	L:1.33~10.44 P:1.77~10.44	L:1.33~10.44 P:1.77~10.44	2.57~14.78	3.47~19.12	L:1.33~10.44 P:1.77~10.44	L:1.33~10.44 P:1.77~10.44	2.57~14.78	3.47~19.12	
	(N.m)	L0.15~1.18 P:0.2~1.18	L0.15~1.18 P:0.2~1.18	0.29~1.67	0.39~2.16	L0.15~1.18 P:0.2~1.18	L0.15~1.18 P:0.2~1.18	0.29~1.67	0.39~2.16	
Repeatable Torq	ue Accuracy(%)		±3%							
Torque Ad	djustment				Steple	ess				
Free Speed(r.p.m)		1200	2000	2000	1200	1200	2000	2000	1200	
Power Co	nsumption	0.4A				0.2A				
Screw Size Dia	Machine Screw	1.6~3.0	1.6~3.0	1.6~3.5	2.3~4.0	1.6~3.0	1.6~3.0	1.6~3.5	2.3~4.0	
(mm)	Tapping Screw	1.6~2.6	1.6~2.6	1.6~3.0	2.3~3.5	1.6~2.6	1.6~2.6	1.6~3.0	2.3~3.5	
Weight	(g)	470								
Length	(mm)	245								
ESD(A	nti-Static)	_								
ETL			,	/			9	_		
CE			-	-		~				
RoHS	<b>v</b>									
Bit Type		A B B B B B B B B B B B B B B B B B B B								

#### **Accessories**











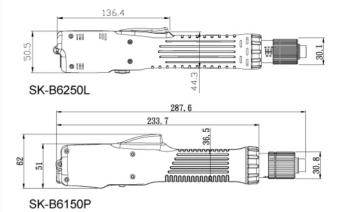
# BRUSHLESS HIGH TORQUE AC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES SK-B6 Series



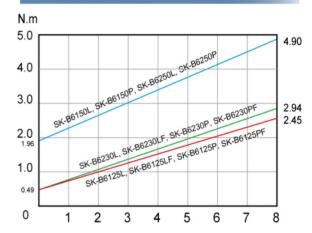


- AC plug; no adaptor needed.
- Torque range 5~50kgf.cm.
- Adopts High-Functional Brushless Motor.
- Best fit for general machine screws operation.
- High rotation speed.

# External Dimension



# **Torque Range Chart**



# **Specifications**

		SK-B6125L	SK-B6125LF	SK-B6150L	SK-B6230L	SK-B6230LF	SK-B6250L			
Mo	del	SK-B6125P	SK-B6125PF		SK-B6230P	SK-B6230PF				
Input \	/oltage	AC11	0~120V 50/60	OHz	AC220~240V 50/60Hz					
	(kgf.cm)	5~25	5~25	20~50	10~30	10~30	20~50			
Torque	(Lbf.in)	4.34~21.68	4.34~21.68	17.35~43.37	8.67~26.02	8.67~26.02	17.35~43.37			
	(N.m)	0.49~2.45	0.49~2.45	1.96~4.90	0.98~2.94	0.98~2.94	1.96~4.90			
Repeatable Torq	ue Accuracy(%)	±3%								
Torque A	djustment		Stepless							
Free Speed(r.p.m)		1000	2000	1000	1200	2000	1200			
Power Co	nsumption		0.5A			0.3A				
Screw Size Dia	Machine Screw	2.6~4.0	2.6~4.0	4.0~5.0	2.6~4.0	2.6~4.0	4.0~5.0			
(mm)	Tapping Screw	2.6~3.5	2.6~3.5	<b>≦</b> 4	2.6~3.5	2.6~3.5	<b>≦4</b>			
Weight	t(g)		500		810					
Length	(mm)	285			305					
ESD(A	nti-Static)	<del>-</del>								
ETL			<b>v</b>			-				
CE			-			~				
RoHS				`	/					
Bit Type		,	A	\$ <del></del>	B					

#### **Accessories**

















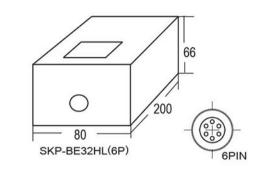
# KILEWS POWER CONTROLLER (FOR BRUSHLESS SCREWDRIVERS)

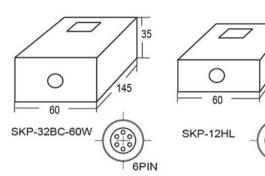
SKP Series [SKP-12HL, SKP-32BC-60W, SKP-BE32HL(6P)]



- ■Power switch : ON/OFF indicator. Two kinds of output voltage Hi & Lo.
- Please set the torque scale below 4 for operation when the voltage of SKP series is set as Lo or below 32V.
- Support variant plug type for different country.

## **External Dimension**



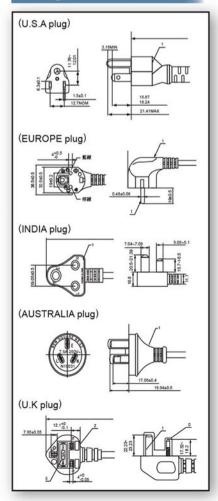


# **Specifications**

Срестисинс			
Model	SKP-12HL	SKP-32BC-60W	SKP-BE32HL(6P)
Input Voltage	AC 100-240V 50/60Hz	AC 100-240V 50/60Hz	AC 100-240V 50/60Hz
Output Voltage	LO DC 9V / HI DC 12V	LO DC 24V / HI DC 32V	LO DC 24V / HI DC 32V
Capacity	2.5A	1.8A MAX	3A MAX
Outside Dimensions	100X50X35(mm)	145X60X35(mm)	200X80X66(mm)
Weight(g)	144.5(main body)	250(main body)	460(main body)
AC Cord Length	2M with ground	2M with ground	2M with ground
Remark (optional)	C UL US	s compus (E	ROHS
Applicable Models	SKD-B100 Series	SKD-BN200 Series SKD-BE200 Series SKD-BN500 Series (not included F type series) SKD-BE500 Series (not included F type series)	SKD-BN200 Series SKD-BE200 Series SKD-BN500 Series SKD-BE500 Series SKD-BN7000 Series

# **Plug Feature**

100



# BRUSHLESS MINI TORQUE DC-TYPE AUTOMATIC TRIGGER START CLUTCH TYPE SERIES SKD-B100 Series



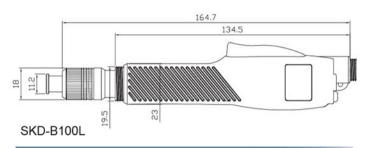


- Adopting th(e high function of innovation and brushless feature. Durable and permanent life-time. Motor maintenance is unnecessary.
- Small and light weight, noiseless, streamlined appearance, high stability and easy to use.
- First creation of the most smallest and lightest brushless feature
- First innovation of Forward/Reverse switch modes. Screws can be loosed easily just in a moment without switching the switches' modes.
- ■Two lowest torque specifications: 0.08~1.5Kgf.cm / 0.5~3.5Kgf.cm. Best choice for producing high precision products, such as watches, high precision hard-driver and etc.
- Certification: ETL and CE

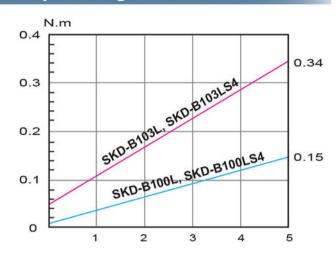
# **Specifications**

Мо	del	SKD-B100L	SKD-B103L	SKD-B100LS4	SKD-B103LS4		
Input \	/oltage	DC9V or DC12V					
	(kgf.cm)	0.08~1.5	0.5~3.5	0.08~1.5	0.5~3.5		
Torque	(Lbf.in)	0.07~1.33	0.44~3.01	0.07~1.33	0.44~3.01		
	(N.m)	0.008~0.15	0.05~0.34	0.008~0.15	0.05~0.34		
Repeatable Torq	ue Accuracy(%)		±	5%			
Torque A	djustment		Step	oless			
Free Speed	HI	1000	1000	280	280		
(r.p.m)	LO	700	700	200	200		
Screw Size Dia	Machine Screw	1.0~1.7	1.0~2.3	1.0~1.7	1.0~2.3		
(mm)	Tapping Screw	1.0~1.5	1.0~2.0	1.0~1.5	1.0~2.0		
Weight(9	1)	170					
Length(n	nm)	165					
Power C	ontroller	SKP-12HL					
ESD(Ant	i-Static)		,	✓ (with black	(housing)		
CE		V					
RoHS		<b>v</b>					
Bit Type		C  11.5     4-					

# **External Dimension**



### **Torque Range Chart**





Power Controller Specification

Model	SKP-12HL							
Input Voltage	AC100~240V 50/60Hz							
Output Voltage	Lo DC9V / Hi DC12V							
Capacity	2.5A							
Size	105X50X35							
Weight	144.5g							
Cord Length	2M							



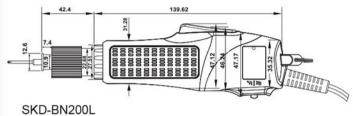


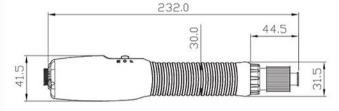
# BRUSHLESS LOW TORQUE DC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES SKD-BN200 Series



- Adopts High-Functional Brushless Motor, marvelous lifespan and strong durability to repair and maintenance almost needless.
- Smaller size, light weight, low noise-pollution, fashionable design, high stability and easy operation motor which gives the benefit of longer working-time. (3 years warranty on motor)
- Brushless Motor has more stable torque output; It is best to fit for operating in clean-room circumstance and no worry of pollution will be arisen.
- Best tool to assemble Watch, Laptop, Digital Camera, DVD Player, Cell Phone, Communication Equipment and High tech Products which need to be assembled in clean-room.
- CE and ETL are optional

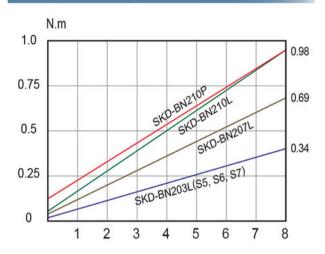
#### **External Dimension**





SKD-BN200P

## **Torque Range Chart**



### **Specifications**

Мо	del	SKD-BN203L	SKD-BN203LS5	SKD-BN203LS6	SKD-BN203LS7	SKD-BN207L	SKD-BN210L/P		
Input \	/oltage	DC24V or DC32V							
Power Co	nsumption	25W							
	(kgf.cm)	0.2~3.5	0.2~3.5	0.2~3.5	0.2~3.5	0.5~7	L:1~10/P:2~10		
Torque	(Lbf.in)	0.18~3.01	0.18~3.01	0.18~3.01	0.18~3.01	0.44~6.10	L:0.89~8.67/P:1.77~8.67		
	(N.m)	0.02~0.34	0.02~0.34	0.02~0.34	0.02~0.34	0.05~0.69	L:0.10~0.98~/P:0.2~0.98		
Repeatable Torq	ue Accuracy(%)			±3	%				
Torque A	djustment	Stepless							
Free Speed	HI	1000	500	370	230	1000	1000		
(r.p.m)	LO	700	350	260	160	700	700		
Screw Size Dia	Machine Screw	1.0~2.3	1.0~2.3	1.0~2.3	1.0~2.3	1.4~2.6	1.6~3.0		
(mm)	Tapping Screw	1.0~2.0	1.0~2.0	1.0~2.0	1.0~2.0	1.4~2.3	1.6~2.6		
Weight(9	g)	L:330 P:310							
Length(r	nm)			L:185	P:230				
ESD(An	ti-Static)	✓(with black housing)							
CE		<b>v</b>							
RoHS		<b>v</b>							
Bit Type		C							

#### **Accessories**











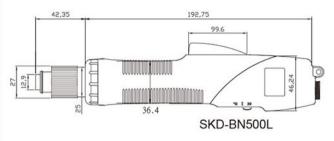
# BRUSHLESS MEDIUM TORQUE DC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES SKD-BN500 Series

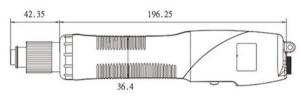




- Adopts High-Functional Brushless Motor, marvelous lifespan and strong durability to repair and maintenance almost needless.
- Smaller size, light weight, low noise-pollution, fashionable design, high stability and easy operation motor which gives the benefit of longer working-time. (3 years warranty on motor)
- Brushless Motor has more stable torque output: It is best to fit for operating in clean-room circumstance and no worry of pollution will be arisen.
- Best tool to assemble Watch, Laptop, Digital Camera, DVD Player, Cell Phone, Communication Equipment and High tech Products which need to be assembled in clean-room.
- CE and ETL are optional

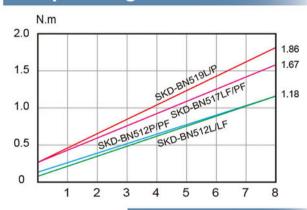
#### **External Dimension**





SKD-BN500P

# **Torque Range Chart**



#### **Accessories**















### **Specifications**

Мо	del	SKD-BN512L	SKD-BN512P	SKD-BN512LF	SKD-BN512PF	SKD-BN517LF/PF	SKD-BN519L/F			
Input \	/oltage	DC24V or DC32V								
Power Co	nsumption		55W							
	(kgf.cm)	1.5~12	2~12	1.5~12	2~12	3~17	3~19			
Torque	(Lbf.in)	1.33~10.44	1.77~10.44	1.33~10.44	1.77~10.44	2.57~14.78	2.57~16.46			
	(N.m)	0.15~1.18	0.2~1.18	0.15~1.18	0.2~1.18	0.29~1.67	0.29~1.86			
Repeatable Toro	ue Accuracy(%)	±3%								
Torque A	djustment	Stepless								
Free Speed	HI	1000	1000	2000	2000	2000	1000			
(r.p.m)	LO	700	700	-	-	-	700			
Screw Size Dia	Machine Screw	1.6~3.0	1.6~3.0	1.6~3.0	1.6~3.0	1.6~3.0	2.3~3.5			
(mm)	Tapping Screw	1.6~2.6	1.6~2.6	1.6~2.6	1.6~2.6	1.6~2.6	2.3~3.0			
Weight(g	)	520								
Length(n	nm)			24	15					
ESD(Ant	i-Static)			•	(with black h	nousing)				
CE		V								
RoHS		V								
Bit Type		A B C STATE OF STATE								

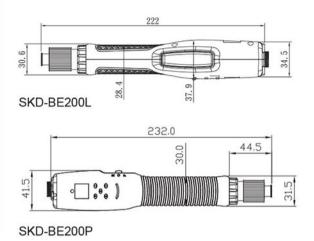
# BRUSHLESS LOW TORQUE DC-TYPE AUTOMATIC WITH COUNTER TRIGGER AND PUSH START CLUTCH TYPE SERIES

SKD-BE200 Series

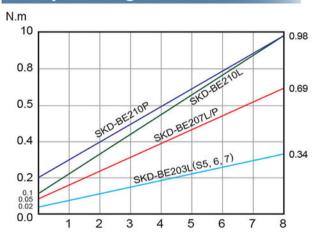


- Brushless motor, the perfect combination of screw counter and electric screwdriver, and most fit for operating in the clean room environment.
- ■Torque range from 0.2~10Kgf.cm is medium & small-sized screwdrivers. Widespread and extensively applied by users.
- SKD-BE series is one compact of LED counter and electric screwdriver. Two-color housing, easy to operate, suitably used on production line and effectively control numbers of fastening screws and operation quality.
- Easy to set up, complete function, user can set up this counter according to needs of work and leave system automatically to inspect the precision of fastened screws.
- This system can set up Effective Count Number(SC), Automatic Zero(At), Slow Start Time(RC), Slow Start Speed(L0), Start Detect Time(Lt), Stop Time(Ht), Double Confirm Time after Fastening(LL), Waiting Time between Two Screws. Professional designs for the needs of users.
- •Automatic Learning can complete necessary time from start to fasten, let user confirm whether it is an ideal fastening value.
- Signal output by OK ALL/OK ONE/N.G. in the screwdrivers, open collector. The user can select another wire to connect PLC if necessary.
- •If start time doesn't stop as over Ht time, that means stripped or wrong screw; If start time stops before Lt time, that means screws stuck or wrong. This function can effectively determine whether screw fastening is right or wrong.
- After setting up screws fastening, shut-off can be confirmed just one time during pre-set time.
- CE and ETL are optional

#### **External Dimension**



### **Torque Range Chart**



# **Specifications**

Мо	del	SKD-BE203L	SKD-BE203LS5	SKD-BE203LS6	SKD-BE203LS7	SKD-BE207L	SKD-BE210L/P		
Input \	/oltage	DC24V or DC32V							
Power Co	nsumption			25	25W				
	(kgf.cm)	0.2~3.5	0.2~3.5	0.2~3.5	0.2~3.5	0.5~7	L:1~10/P:2~10		
Torque	(Lbf.in)	0.18~3.01	0.18~3.01	0.18~3.01	0.18~3.01	0.44~6.10	L: 0.89~8.67 / P: 1.77~8.6		
	(N.m)	0.02~0.34	0.02~0.34	0.02~0.34	0.02~0.34	0.05~0.69	L:0.10~0.98~/P:0.2~0.9		
Repeatable Torq	ue Accuracy(%)	±3%							
Torque A	djustment	Stepless							
Free Speed	HI	1000	500	370	230	1000	1000		
(r.p.m)	LO	700	350	260	160	700	700		
Screw Size Dia	Machine Screw	1.0~2.3	1.0~2.3	1.0~2.3	1.0~2.3	1.4~2.6	1.6~3.0		
(mm)	Tapping Screw	1.0~2.0	1.0~2.0	1.0~2.0	1.0~2.0	1.4~2.3	1.6~2.6		
Weight(9	j)			33	30				
Length(r	nm)			LC:226	/ LB:240				
ESD(Ant	ti-Static)			\	(with black h	ousing)			
CE		V							
RoHS				`	/				
Bit Type			C = 11.5 = 17.5						

#### **Accessories**











<sup>\*\*</sup>Please contact with your agent for special customization version.

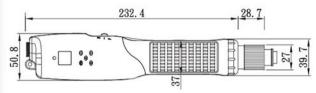
# BRUSHLESS MEDIUM TORQUE DC-TYPE AUTOMATIC WITH COUNTER KILEWS TRIGGER AND PUSH START CLUTCH TYPE SERIES

SKD-BE500 Series

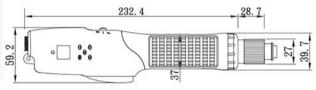


- Brushless motor, the perfect combination of screw counter and electric screwdriver, and most fit for operating in the clean room environment.
- ■Torque range from 1.5~19Kgf.cm is medium & small-sized screwdrivers. Widespread and extensively applied by users.
- SKD-BE series is one compact of LED counter and electric screwdriver. Two-color housing, easy to operate, suitably used on production line and effectively control numbers of fastening screws and operation
- Easy to set up, complete function, user can set up this counter according to needs of work and leave system automatically to inspect the precision of fastened screws.
- This system can set up Effective Count Number(SC), Automatic Zero(At), Start Detect Time(Lt), Stop Time(Ht), Double Confirm Time after Fastening(LL), Waiting Time between Two Screws. Professional designs for the needs of users.
- Automatic Learning can complete necessary time from start to fasten, let user confirm whether it is an ideal fastening value.
- Signal output by OK ALL/OK ONE/N.G. in the screwdrivers, open collector. The user can select another wire to connect PLC if necessary.
- If start time doesn't stop as over Ht time, that means stripped or wrong screw; If start time stops before Lt time, that means screws stuck or wrong. This function can effectively determine whether screw fastening is right or wrong.
- After setting up screws fastening, shut-off can be confirmed just one time during pre-set time.
- CE and ETL are optional

### **External Dimension**

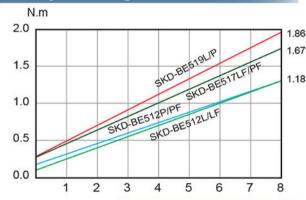


SKD-BE500P(6P)



SKD-BE500L(6L)

### **Torque Range Chart**



#### Accessories





Suspension Rack









# **Specifications**

Мо	del	SKD-BE512L(6P)	SKD-BE512P(6P)	SKD-BE512LF(6P)	SKD-BE512PF(6P)	SKD-BE517LF(6P)	SKD-BE517PF(6P)	SKD-BE519L(6P)	SKD-BE519P(6P)		
Input \	/oltage	DC24V or DC32V									
Power Co	nsumption		55W								
	(kgf.cm)	1.5~12	2~12	1.5~12	2~12	3~17	3~17	3~19	3~19		
Torque	(Lbf.in)	1.33~10.44	1.77~10.44	1.33~10.44	1.77~10.44	2.57~14.78	2.57~14.78	2.57~16.46	2.57~16.46		
	(N.m)	0.15~1.18	0.2~1.18	0.15~1.18	0.2~1.18	0.29~1.67	0.29~1.67	0.29~1.86	0.29~1.86		
Repeatable Toro	que Accuracy(%)				±3	%					
Torque A	Stepless										
Free Speed	HI	1000	1000	2000	2000	2000	2000	1000	1000		
(r.p.m)	LO	700	700	7-7	-	-	-	700	700		
Screw Size Dia	Machine Screw	1.6~3.0	1.6~3.0	1.6~3.0	1.6~3.0	1.6~3.0	1.6~3.0	2.3~3.5	2.3~3.5		
(mm)	Tapping Screw	1.6~2.6	1.6~2.6	1.6~2.6	1.6~2.6	1.6~2.6	1.6~2.6	2.3~3.0	2.3~3.0		
Weight(g	)	580									
Length(n	nm)				27	70					
ESD(Ant	i-Static)				\	/ (with blace	ck housing	)			
CE		V									
RoHS	V										
Bit Type	A E	≥-¢-	B	) - ( ) - (	D	016.3 016.3	20.5	OF.			

<sup>\*\*</sup>Please contact with your agent for special customization version.

# BRUSHLESS LOW TORQUE DC-TYPE AUTOMATIC VACUUM SCREWDRIVERS SKD-BN200 (VACUUM TYPE) Series



- •Vacuum screwdriver was taking the series of SKD-BN200L/P as reference and being created by adding the vacuum head. The main purpose is sucking the non-magnetic screws, such as plastic screws / aluminum-made screws / stainless steel screws and any other screws that does not contain magnetic.
- Any type and specification of screws can be sucked which only need to replace the head to KS-2B.
- The suction of vacuum pump is powerful; if the screws tray is using together, it will be more convenient and easy. The screws can be placed at the tray first and then sucked by the vacuum screwdriver.
- CE and ETL are optional



\*\*Please contact with your agent for special customization

## **Specifications**

М	ode	SKD-BN203L(VACUUM TYPE)	SKD-BN207L(VACUUM TYPE)	SKD-BN210L(VACUUM TYPE)	SKD-BN203LS5(VACUUM TYPE)	SKD-BN203LS6(VACUUM TYPE)	SKD-BN203LS7(VACUUM TYPE)				
Input '	Voltagel	DC24V or DC32V									
	(kgf.cm)	0.2~3.5	0.5~7	1~10	0.2~3.5	0.2~3.5	0.2~3.5				
Torque	(Lbf.in)	0.18~3.01	0.44~6.10	0.89~8.67	0.18~3.01	0.18~3.01	0.18~3.01				
	(N.m)	0.02~0.34	0.05~0.69	0.10~0.98	0.02~0.34	0.02~0.34	0.02~0.34				
Repeatable Tor	Repeatable Torque Accuracy(%)		±3%								
Torque A	Adjustment			Step	oless						
Free Speed	HI	1000	1000	1000	500	370	230				
(r.p.m)	LO	700	700	700	350	260	160				
Screw Size Dia	Machine Screw	1.0~2.3	1.4~2.6	1.6~3.0	1.0~2.3	1.0~2.3	1.0~2.3				
(mm)	Tapping Screw	1.0~2.0	1.4~2.3	1.6~2.6	1.0~2.0	1.0~2.0	1.0~2.0				
Power C	onsumption	25W									
Weight(	g)	385									
Length(	mm)		234								
ESD(An	iti-Static)			`	(with black housing)	)					
CE				`	/						
RoHS			V								
Power	Controller	SKP-32BC-60W									
Bit Type			В 🧮	16 - 16 - 6.35	C   -11.5	→ 1.7					

# BRUSHLESS MEDIUM TORQUE DC-TYPE AUTOMATIC VACUUM SCREWDRIVERS

SKD-BN500 (VACUUM TYPE) Series



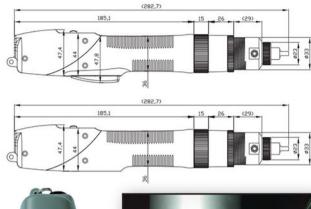


- Vacuum screwdriver was taking the series of SKD-BN500L/P as reference and being created by adding the vacuum head. The main purpose is sucking the non-magnetic screws, such as plastic screws / aluminum-made screws / stainless steel screws and any other screws that does not contain magnetic.
- Any type and specification of screws can be sucked which only need to replace the head to KS-5B.
- The suction of vacuum pump is powerful; if the screws tray is using together, it will be more convenient and easy. The screws can be placed at the tray first and then sucked by the vacuum screwdriver.
- CE and ETL are optional

# **Specifications**

Mod	el	SKD-BN512L (VACUUM TYPE)	SKD-BN512P (VACUUM TYPE)		SKD-BN517LF/PF (VACUUM TYPE)		SKD-BN512PF (VACUUM TYPE)
Input Voltage		DC24V or DC32V					
Desire Manager Co.	(kgf.cm)	1.5~12	2~12	3~19	3~17	1.5~12	2~12
Torque	(Lbf.in)	1.33~10.44	1.77~10.44	2.57~16.46	2.57~14.78	1.32~10.44	1.77~10.44
	(N.m)	0.15~1.18	0.2~1.18	0.29~1.86	0.29~1.67	0.15~1.18	0.2~1.18
Repeatable Torque	Accuracy(%)			±3	3%		
Torque Adj	ustment			Step	less		
Free Speed	HI	1000	1000	1000	2000	2000	2000
(r.p.m)	LO	700	700	700	-	-	-
Screw Size Dia	Machine Screw	1.6~3.0	1.6~3.0	2.3~3.5	1.6~3.0	1.6~3.0	1.6~3.0
(mm)	Tapping Screw	1.6~2.6	1.6~2.6	2.3~3.0	1.6~2.6	1.6~2.6	1.6~2.6
Power Cons	sumption	55W					
Weigh	t(g)	520					
Length(	(mm)	283					
ESD(Anti-	-Static)	✓ (with black housing)					
CE		<b>v</b>					
RoHS		<b>v</b>					
Power Controller		SKP-32BC-60W SKP-BE32HL(6P)					
Bit Type		В					

#### External Dimension



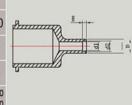






# Bit nozzle specification

PART NO	d1	d2	D	Н	Bit Dia (mm) T x D x L	
P11032	2.2	3	4	1.3	00X1.5X60	B
P11032-1	2.7	4	5	1.5	0X2.0X60	
P11032-2	3.2	4.5	5.5	2	1X2.5X60	Summy)
P11032-3	3.7	5.8	6.8	3	BN200:1X3.0X60 BN500:2X3.0X60	











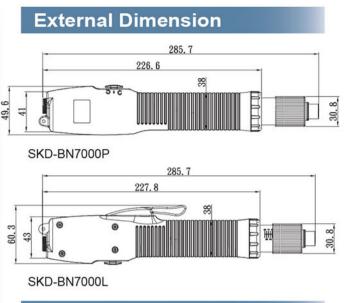
\*\*Please contact with your agent for special customization

# KILEWS BRUSHLESS HIGH TORQUE DC-TYPE AUTOMATIC TRIGGER AND PUSH START CLUTCH TYPE SERIES

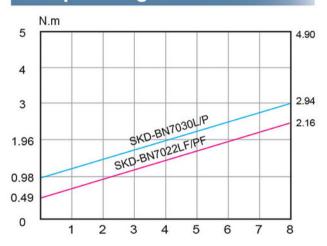
#### SKD-BN7000 Series



- Brushless feature is applicable in a clean-room environment. The output of torque is highly stable. It is not only a easy-operate equipment but also be operated continuously for a long period.
- One LED on the housing is to remind the operators that the scewdriver is connecting to the power controller.
- Besides, it is a non-carbon, low-noise equipment, and low voltage.
- The best choice when composing the vertical's internal parts and/or any large-size electric equipments, including home appliances, LED/LCD panels and etc.
- CE and ETL are optional



## **Torque Range Chart**



### **Specifications**

Мо	del	SKD-BN7022LF/PF	SKD-BN7030L/P	
Input \	/oltage	DC24V/32V		
Power Co	nsumption	55W		
	(kgf.cm)	5~22	10~30	
Torque	(Lbf.in)	4.33~19.12	8.67~26.02	
25 .	(N.m)	0.49~2.16	0.98~2.94	
Repeatable Toro	ue Accuracy(%)	±3	%	
Torque A	djustment	Step	less	
Free Speed	HI	2000	1200	
(r.p.m)	LO		900	
Screw Size Dia	Machine Screw	2.6~4.0	2.6~4.0	
(mm)	Tapping Screw	2.6~3.5	2.6~3.5	
Weight(9	)	790		
Length(n	nm)	290		
ESD(Ant	i-Static)	✓(with black housing)		
CE		-		
RoHS		~		
Power C	ontroller	SKP-BE32HL(6P)		
Bit Type		A L 16 J H S L	B	

#### **Accessories**





# SCREW COUNTER (FOR BRUSHLESS SCREWDRIVERS) INTRODUCTION/FEATURES



#### Introduction

In order to achieve accurate counting on screw fastening and work together with PLC based process control, KILEWS integrate screw counter, power supply, and slow start function into unique device which is both power supply and screw counter as well. Our screw counters are designed more conveniently and perfectly to meet users' practicability and availability.



# Features of SKP-BC32HL-100(V3.0)

- High / Low speed switch / Hi/Lo voltage switch protection function
- Slow start time (0.0-9.9 second)
- Slow start speed Level (L0:100%, 35%~85% L1~L9 Rated speed)
- Target reached Confirm (enable / disable)
- Input / Output function control
- External start Input Control
- External reverse Input Control
- External enable Input Control
- External confirm Input Control
- Expanding 5 sets data memory
- Auto-Learning function for time monitoring
- Before tightening reverse
- After tightening reverse
- Counting mode (count up / count down)
- Signal output (OK 1/ OK ALL / NG)
- Cancel NG signal (Use external Clear or Confirm button to cancel NG signal)
- Operation complete time
- Self locking when counter detect error (enable / disable)
- Sensor mode (Applications according to different operation use)
- Error code by monitoring
- Strong anti-interference capability

<sup>\*\*</sup>Please contact with your agent for special customization version.





# SKP-BC32HL-100(V3.0)

SKD-BN203L SKD-BN512L SKD-BN512LF

SKD-BN207L SKD-BN512P SKD-BN512PF

SKD-BN210L SKD-BN519L SKD-BN517LF

SKD-BN519P SKD-BN517PF

SKD-BN7030L

SKD-BN7030P

SKD-BN7022LF

SKD-BN7022PF

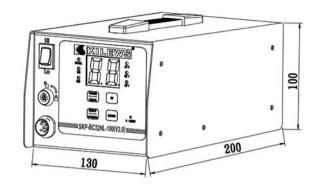


# SCREW COUNTER (FOR BRUSHLESS SCREWDRIVERS) SKP-BC32HL-100(V3.0) [Counter / Power Supply / Slow-Start]





# **EXTERNAL DIMENSION**







# **Specifications**

Model	SKP-BC32HL-100(V3.0)		
Input Voltage	AC 100~240V 50/60HZ		
Output Voltage	DC 32V / 24V 1.875A		
Power Consumption	60W		
Count	1~99		
Count method	Count-up / Count-down		
Work with Sensor	ON/OFF		
GATE Sensor	ON(2 Sensors) / OFF(1 Sensor)		
Slow-start time adjustable	0~9.9 seconds		
Slow-start speed adjustable	L0 : 100%, 35%~85% L1~L9 Rated spee		
Running Time limit-LO	0.00~9.99 seconds		
Running Time limit-HI	0.0~9.9 seconds		
Reminder Mode	ON/OF/FF/EF with LED and buzzer		
Auto ZERO	ON/OFF		
External inputs	Forward / Reverse / Disable / Confirm / Sensor / Clear		
External outputs	OK/NG/OK ALL		
Screwdriver Control	HI / LO ; Slow-Start		
Outside Dimensions	200X130X100(mm)		
Weight(Kg)	1.57		
Accessories	Power cordX1 \ KeyX2		
Remark	. (€ √ <sub>KOHS</sub>		
Applicable Models	SKD-BN200(Series) SKD-BN500(Series) SKD-BN7000(Series)		



# KILEWS SCREW COUNTER (FOR BRUSHLESS SCREWDRIVERS)

SKP-BC32HL [Counter / Power Supply / Slow-Start]





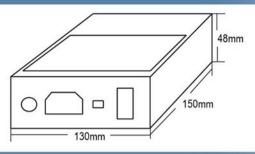




## **Specifications**

Model	SKP-BC32HL		
Input Voltage	AC 100V~240V 50/60Hz		
Output Voltage	DC 32V/24V 1.8A/3A		
Power Consumption	60W		
Count	1~99		
Count method	Count-up/Count-down		
Work with Sensor	ON/OFF		
GATE Sensor	ON(2Sensor)/OFF(1Sensor)		
Slow-start time adjustable	0~9.9 seconds		
Slow-start speed adjustable	L0 : 100%, 30%~80% L1~L9 Rated Speed		
Running Time limit-LO	0.00~9.99 seconds		
Running Time limit-HI	0.0~9.9 seconds		
Reminder Mode	ON/OF/FF/EF with LED and buzzer		
Auto ZERO	ON/OFF		
External inputs	Sensor/Reset		
External outputs	OK/NG/OK ALL		
Screwdriver Control	HI / LO ; Slow-Start		
Weight(kg)	0.84kg		
Outside Dimensions	150X48X130(mm)		
Accessories	Power cordX1 Suspension bailX2 Terminal BlockX1		
Remark	. € ✓		

#### **External Dimension**



## **Specifications**

Model		SKD-BC203L	SKD-BC207L	SKD-BC210L/P	
	(kgf.cm)	0.2~3.5	0.5~7	L:1~10 / P:2~10	
Torque	(Lbf.in)	0.18~3.01	0.44~6.10	L:0.89~8.67 / P:1.77~8.67	
	(N.m)	0.02~0.34	0.05~0.69	L:0.10~0.98 / P:0.2~0.98	
Free Speed	HI	1000	1000	1000	
(r.p.m)	LO	700	700	700	
Screw Size Dia	Machine Screw	1.0~2.3	1.4~2.6	1.6~3.0	
(mm) Tapping Screw		1.0~2.0	1.4~2.3	1.6~2.6	
Weight(g)		L:330 P:310			
Length(mm)		L:185 P:230			

Мо	del	SKD-BC512L	SKD-BC519L	SKD-BC512P	SKD-BC519P
	(kgf.cm)	1.5~12	3~19	2~12	3~19
Torque	(Lbf.in)	1.33~10.44	2.57~16.46	1.77~10.44	2.57~16.46
	(N.m)	0.15~1.18	0.29~1.86	0.2~1.18	0.29~1.86
Free Speed	HI	1000	1000	1000	1000
(r.p.m)	LO	700	700	700	700
Screw Size Dia	Machine Screw	1.6~3.0	2.3~3.5	1.6~3.0	2.3~3.5
(mm) Tapping Scree		1.6~2.6	2.3~3.0	1.6~2.6	2.3~3.0
Weight(g)		520	520	520	520
Lengt	h(mm)	245	245	245	245

#### **Features**

- •Auto detect missing screw, screw stripped, floating lock and wrong choosing of screw.
- Selectable, auto-reset or manual reset.
- Suitable for operation in the clean room.
- The most complete function system such as the setting for SL, SC, RC, SP, auto reply the output timing AT, LT, HT, LL. This is the most professional design and choice.
- Slow-start function, which is able to set slow-start time and rotation speed level from L0-L9 to control the screwdriver start from low speed to normal rotation speed.
- •Auto-Learning function, to measure the time for screw fastening, is convenient when the users simulate the time of the screw fastening for the special screws.
- Expanding 5 sets data memory. The users can choose single set to operate or 5 sets to operate cyclically like as one screwdriver used as 5 in 1. It's the best choice of screws counter.
- Displaying the quantity of unfinished or fastened screws, and the users can add external sensor switch to avoid any mistake from shortage of screw fastening. And it is able to prompt user automatically while the fastening job is done as setting. Screw counting is also able to connect external devices.
- Setting output input signal (Open Collector) such function is suitable for semi or full automatic. Production line and function for contact point of relay, to prevent operator from improper operation. And make an accurate calculation by signal of sensor.
- Enable to connect with external PLC system to make production line humanistic. Calculate the screws numbers which must be fastened by computer to avoid any unnecessary neglect of screw fastening.
- This system provides DC voltage which can connect to CN1(V+) and CN5(COM) to use the voltage.
- Prevent the screw fastening mistake and can connect the sensor to detect the mistake when the screws fastening, then force to shut-down and show warning message.







■The torque meters are directly produced in Japan, authorized by Kilews Industrial Co., Ltd. by ODM. Each product will be provided with an Adjustment Certificate and one year Warranty in normal using. Take Note! These measuring instruments could not be applied in testing the pneumatic screwdriver products and prohibited in measuring the torque exceeding maximum measuring range of torque meters.

#### KTM-15, KTM-150, KTM-250,

- ●LED can identify the test range of torque setting by needed user. If the result is not complying to torque range setting, light will be warned.
- USB connector is only used for data output; it is convenient for user to work with computer.
- Auto-zero can be selected and zero reset becomes unnecessary for user.
- Automatically test values about maximum, minimum and mean.

Specif	ications					
Мо	del	KTM-250	KTM-150	KTM-15		
	(kgf.cm)	3.0~250.0	1.5~150.0	0.15~15.0		
Measuring Ranges	(Lbf.in)	3.0~217.0	1.5~130.0	0.15~13.0		
rtunges	(N.m)	0.30~25.00	0.15~15.0	0.015~1.500		
Accu	ıracy		+/- 0.5%			
Power	Supply	4.8VDC (Ni-MH chargeable battery 1.2VX4 cell 1650mAh)				
Chargir	ng Time	From empty -3 hours				
Operati	on Time		About 12 hours			
Batter	y Life	Chargeable for 300 time	or more. However, it varies depending	on operating conditions.		
Size(	(mm)	160(W)X210(D)X45(H)	230(W)X125(D)X65(H)			
Weigh	nt(kg)	2.0	1.8			
Exclusive	: Charger	Input : AC100V~240V 50/60Hz Output : DC12V 500mA				
Acces	ssory	Torque measuring adaptorX1 AJ-250	Torque measuring adaptorX3 AJ-150 / AJ-50 / AJ-15K	Torque measuring adaptorX2 AJ-15/ AJ-3		

# KILEWS SCREW FEEDER (FOR VACUUM TYPE SCREWDRIVER AND AUTOMATION SYSTEM)

KFA-0820 Series [KFA-0820H, KFA-0820A]



Prompt delivery and steady screw feeding are the important factors of a screw feeder. We have collected feedbacks from all brands users for their opinions to develop this screw feeder. We integrated our advantages with other brands and eliminated detriments that occurred on other brands. As the result, win situation is provided to both our distributors and customers. Please read operation manual before operating in order to achieve the max value of the screw feeder.

#### Other functions

PCB designed with short circuit and over load protection. Screw feeder and PCB grounding connection is also available. Power On/Off buzzer alert and blinking LED indicator.

## **Specifications**

Model Name & Number	KFA-0820 Automatic Screw Feeder
Size	160(L)X82(W)X112(H) mm
Weight	1.53kg (w/o adapter)
Power Source	AC 100~240V
Switching Adaptor	DC 12V Switching Adaptor
Applicable Screw	From M0.8~M2.0
Applicable Screw Length	up to 5 mm
Horizontal Delivery Speed	42~90 pcs/min (0.7~1.5 Sec)
Feeding	Chamber Blanking
Scooping Chamber Capacity	4000pcs (for M1.4X4) / 1200pcs (for M2.0X5)

#### **Features**

#### ■WIDEST RANGE OF APPLICABLE SCREW SIZES: Between 0.8~2.0mm

#### ■MAX OF SCREWS LENGTH & HOPPER CAPACITY: Screw Length: Up to 5mm (under screw head) Capacity of hopper: 4000pcs (for M1.4X4)/1200pcs (for M2.0X5)

#### APPLICABILITY OF SPECIAL SCREW TYPES :

Screw Length: Thread Diameter (1=1, 1<1) Thickness of screw head 0.2mm No jamming or failure occurred with these applicable types and affect productivity.

#### BRUSHLESS MOTOR :

Adopting durable made in Japan brushless motor.

#### ADJUSTABLE RAILWAY :

High precision wire cut adjustable railway. Adjustable rail, screw size from 0.8mm up to 2.0mm.

#### **OCIRCULAR LOOP FEEDING:**

Circular loop feeding, adopting durable aluminum extruded rail.

Screws are carried on a Circular track for smooth feeding.

#### ADOPTING MULTI-FUNCTIONAL :

Adopting multi-functional smart PCB with material shortage alert and screw taking counting function in digital display. ( Please contact our service center for detail information.)

#### SIGNAL OUTPUT FUNCTION :

With screws in position signal output function.



# SCREW FEEDER (FOR VACUUM TYPE SCREWDRIVER AND AUTOMATION SYSTEM) KFA-0830 / KFA-0850





Prompt delivery and steady screw feeding are the important factors of a screw feeder. We have collected feedbacks from all brands users for their opinions to develop this screw feeder. We integrated our advantages with other brands and eliminated detriments that occurred on other brands. As the result, win situation is provided to both our distributors and customers. Please read operation manual before operating in order to achieve the max value of the screw feeder.

#### Other functions

PCB designed with short circuit and over load protection. Screw feeder and PCB grounding connection is also available. Power On/Off buzzer alert and blinking LED indicator.

# **Specifications**

Model Name & Number	KFA-0830	KFA-0850	
Size	182(L)X124(W)X146(H) mm	182(L)X124(W)X150(H) mm	
Weight	3.0kg (w/o adapter)	3.1kg (w/o adapter)	
Power Source	AC 100	)~240V	
Switching Adaptor	DC 12V Switching Adaptor		
Applicable Screw	From M0.8~M3.0	From M1.2~M3.5	
Applicable Screw Length	1.0~15 mm	≦12 mm	
Applicable Screw Dia.	1.2~9.5 mm	_	
Horizontal Delivery Speed	46~50 pcs/min (1.2~1.3 Sec) 42~90 pcs/min (0.7~1.5 s		
Feeding	Chamber Blanking		
Scooping Chamber Capacity	200~220 c.c	2000pcs(for M1.2) 600pcs(for M3.5)	

#### **Features**

#### WIDEST RANGE OF APPLICABLE SCREW SIZES :

Between 0.8~3.0mm (Incl.: 1.0mm, 1.2mm, 1.4mm, 1.7mm, 2.0mm, 2.3mm, 2.6mm, 3.0mm) 8 sizes.

#### **OAPPLICABILITY OF SPECIAL SCREW TYPES:**

Screw Length: Thread Diameter (1=1, 1<1)

Thickness of screw head 0.2mm

No jamming or failure occurred with these applicable types and affect productivity.

#### BRUSHLESS MOTOR :

Adopting durable made in Japan brushless motor.

#### ADJUSTABLE RAILWAY :

High precision wire cut adjustable railway. Adjustable rail, screw size from 0.8mm up to 3.0mm.

#### ●HORIZONTAL LINEAR FEEDING :

Horizontal linear feeding, adopting durable aluminum extruded rail

Screws are carried on a horizontal track for smooth feeding.

#### ADOPTING MULTI-FUNCTIONAL :

Adopting multi-functional smart PCB with material shortage alert and screw taking counting function in digital display. ( Please contact our service center for detail information.)

#### **OSIGNAL OUTPUT FUNCTION:**

With screws in position signal output function.



# KILEWS SCREW FEEDER KFR-1050



Prompt delivery and steady screw feeding are the important factors of a screw feeder. We have collected feedbacks from all brands users for their opinions to develop this screw feeder. We integrated our advantages with other brands and eliminated detriments that occurred on other brands. As the result, win situation is provided to both our distributors and customers. Please read operation manual before operating in order to achieve the max value of the screw feeder.

# **Specifications**

Opositionis .			
Model Name & Number	KFR-1050 Automatic Screw Feeder		
Size	182(L)X126(W)X147(H) mm		
Weight	2.5 Kg (w/o adapter)		
Power Source	AC 100~240V		
Switching Adaptor	DC 15V Switching Adaptor		
Applicable Screw	From M1.0 to M5.0		
Applicable Screw Length	Up to 19mm(under head)		
Scooping Chamber Capacity	200~220 cc		
	Allen Wrench (L Shaped 2.0 x 107 mm) X1 pc.		
	Switching Adaptor x 1 Set.		
	Accessory(front) (0.8 , 1.0 , 1.2 , 1.5 , 2.0 x 70 mm)X1 pc.		
Accessories (in package & box)	Accessory(behind) (0.2 x 10 x 20 mm)X2 pcs (0.5 x 10 x 20 mm)X10 pcs.		
	Stopper 2.0~5.0mmX1 pc.		
	Instruction Manual		
Packago Size	Each Set/Box : 282(L)X142(W)X201(H)mm		
Package Size	Each Carton: 450(L)X310(W)X435(H)mm		
Package Weight	Each Set/Box G.W: Approx 2.63 Kgs		
(Including Machine)	Each Carton G.W: Approx 16.53 Kgs(One Carton=6 Sets)		

#### **Features**

#### **WIDEST RANGE OF APPLICABLE SCREW SIZES:**

Between 1.0-5,0mm (Incl,: 1.0mm.1.2mm, 1.4mm, 1.7mm, 2.0mm, 2.3mm, 2.6mm, 3.0mm, 3.5mm, 4.0mm, & 5.0mm,) 11 sizes.

#### MAX OF SCREWS LENGTH & HOPPER CAPACITY:

Screw Length: Up to 19mm (under screw head)
Capacity of hopper: 200~220 c.c

#### **OAPPLICABILITY OF SPECIAL SCREW TYPES:**

Screw Length Thread Diameter (1=1, 1<1)

Thickness of screw head 0.2mm

No jamming or failure occurred with these applicable types and affect productivity.

#### SIZE OF FEEDING RAIL IS ADJUSTABLE :

Feeding rail can be pulled out for width adjusts to the applied sizes easily. Measurements for width adjusting can be in metric or imperial units.

#### **SAVE PARTS COSTS & STOCK:**

KFR-1050 allows adjusting the width of feeding rail to serve 11 sizes screws, between 1.0mm to 5.0mm diameter. The flexibility prevents dealers from stocking up on quantities for different sizes, and reduces the cost on related accessories for users.

#### **OADJUSTABLE VIBRATION INTENSITY:**

With vibration in small amplitude at high strength, it moves screws On rail to pick-up point in good order, no overlay or jamming to affect the speed of movement and productivity.

#### • HUMANIZED MULTI PROGRAMMING CONTROL:

- \*Individual drive system for feeding and vibrating operation.
- \*Setting for suitable stop time without interapt to operate.
- \*Equipped ground wire, socket & buzzer for operative safety and alarm signal.
- \*PCB controls for efficiencies of desired speed & timing on each operating step.
- \*Switching Adaptor allowed AC 100~240V power source for stable DC 15V output No influences and problems due to the different AC power source of factories locations.

#### Other functions

PCB designed with short circuit and over load protection. Screw feeder and PCB grounding connection is also available. Power On/Off buzzer alert and blinking LED indicator.



# **KILEWS**

# Auxiliary Arm KP Series [KP-AUX1T-B, KP-VAR, KP-VA1, KP-AUX2, KP-AUX5] [KP-AUX-C/E/B/D]



### **Auxiliary Arm**

#### **KP-AUX1T**

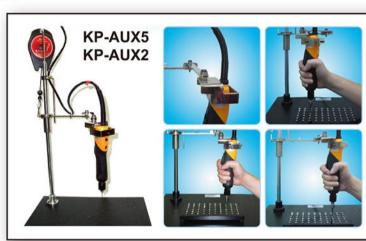
- Provide with the rocker arm, enable to revolve on 360 degrees.
- Main shaft can be extended to maximum 830mm
- Power arm inside includes nitrogen gas stick, allow user to grab the arm easily, automatic lift up to position after finishing the work.
- Easy to assemble and Disassemble.
- Optional accessory KP-VA1, KP-VAR(90 degree adapter) is available for user to Adjust angle in accordance with the object to be fastened.

#### KP-AUX2, KP-AUX5

- Main shaft can be extended to maximum 340mm
- Steady bearing in horizontal direction for screwdriver to act in vertical precisely.



- Utilize KL-1200 to suspend the spring hoist vertically and capable of making adjustment at screwdriver's weight.
- Steady screwdriver with 4 sides of plate, the screwdriver head of horizontal and vertical position becomes more accurate.
- Applying to low torque , high precision screwdriver, most suitable for small objects.

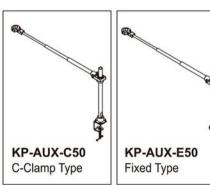


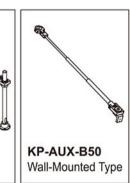
Specifications

# **Specifications**

Model	KP-AUX1T-B	KP-AUX2	KP-AUX5
Description	Suspension Arm	Suspension Rope	Suspension Rope
Reach	50mm~830mm	50mm~340mm	50mm~340mm
Models	SK-6 Series	SKD-BN200 Series	SKD-BN500 Series SKD-BE500 Series
Remark	KP-VA1 adaptable	Spring Balancer KL-1200 adaptable	Spring Balancer KL-1200 adaptable

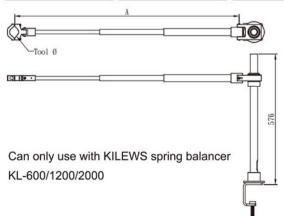
\* The auxiliary arm can be used only with Kilews electric screwdrivers.







Оробиновно							
Model No.	Max torque (Nm)	A(mini/maxi) cm	Tool Ø diameter(mm)				
KP-AUX-C50-1000	50	43~100	38.5~52				
KP-AUX-C50-1200	50	50~120	38.5~52				
KP-AUX-E50-1000	50	43~100	38.5~52				
KP-AUX-E50-1200	50	50~120	38.5~52				
KP-AUX-B50-1000	50	43~100	38.5~52				
KP-AUX-B50-1200	50	50~120	38.5~52				
KP-AUX-D50-1000	50	43~100	38.5~52				







Screwdriver I/O Signal Control Box (For Manual / PLC) > Slow Start Control Module > 90° Degree Attachment [KL-SCBSN, KL-SSBN, KL-1, KL-2, KZ-1, KL-M-1, KL-M-2]

# Screwdriver I/O Signal Control Box (For Manual / PLC)



#### KL-SCBSN

- Slow Start time (0.0-9.9 second)
- Slow start Speed Level (30%-100% of normal speed,L0-L9)
- Operation Time (0.0-9.9 second)
- Target Reached Confirm (enable / disable)
- Brake Signal Hold Time (start off / next start off)
- External Start Input Control
- External Reverse Input Control
- Signal output (Start, Stop, Reverse)







KL-SCBSN/KL-SSBN





SHIELDED CABLE

BN series Power Controller



#### **Slow Start Control Module**

#### KL-SSBN

- BYPASS: Automatically disable slow start function when screwdriver in reverse rotation, easier to reverse screws.
- Adjustable slow start speed from 30% to 100% of normal speed, Slow start level setting from L1-L2-L3-....L9-L0
- Provide output start signal/ break signal/ forward and reverse signal with MOS relay switch
- Compatible with KILEWS Brushless DC SKD-BN series
- Slow start time can be set from 0.1 s up to 9.9 second
- Dimension: 58x95x35mm (LxWxH)

90° Degree Attachment Applicable Model				
KL-1	SK-B6L Series, SKD-BN700L Series			
KL-2	KL-2 SKD-B5L Series, SKD-BN500L Series			
KZ-1	KZ-1 SKD-B100 Series (only for SKD-B113LZ)			
KL-M-1	M-1 SKD-B100 Series (only for SKD-B123KLM)			
KL-M-2 Screwdriver should be customized				

# 90° Degree Attachment

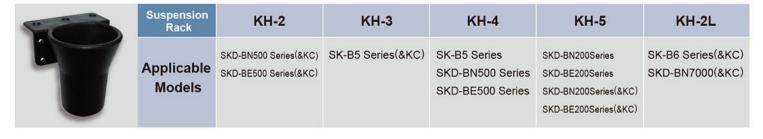


# **KILEWS**

KC-2(S)

SKD-BN7000 Series

# Suspension Rack, Torque Fixing Ring, Spiral Cables, TorqueAdjuster, Pistol Grip, Screw Setter, Spring Balancer Series



0	TorqueFixing Ring	KC-6C(S)	KC-7C(S)	KC-9C(S)	KC-13C(S)
	Applicable Models	SK-B5 Series SKD-BN500 Series SKD-BE500 Series	SK-B6 Series	SKD-B100 Series	SKD-BN200Series SKD-BE200Series

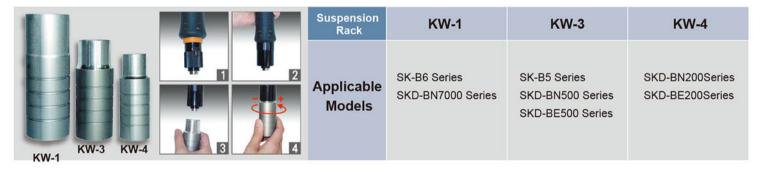
ESD need special order (S) series.



#### **Spiral Cables**

Supplying spiral cables for all of KILEWS screwdrivers with 4pin or 6pin. (B100/B200 series are not included.)

Note: Cable can be extended up to 3M.







	Spring Balancer	Applicable Models
State of the state	KL-600 (0.3~0.6kg)	SKD-B100 Series,SKD-BN200 Series, SKD-BE200 Series
	KL-1200 (0.6~1.5kg)	USE FOR ALL MODELS (TBN,RBN and BN900 series are not included.)



# **INNOVATION FOR SCREWS FASTENING**