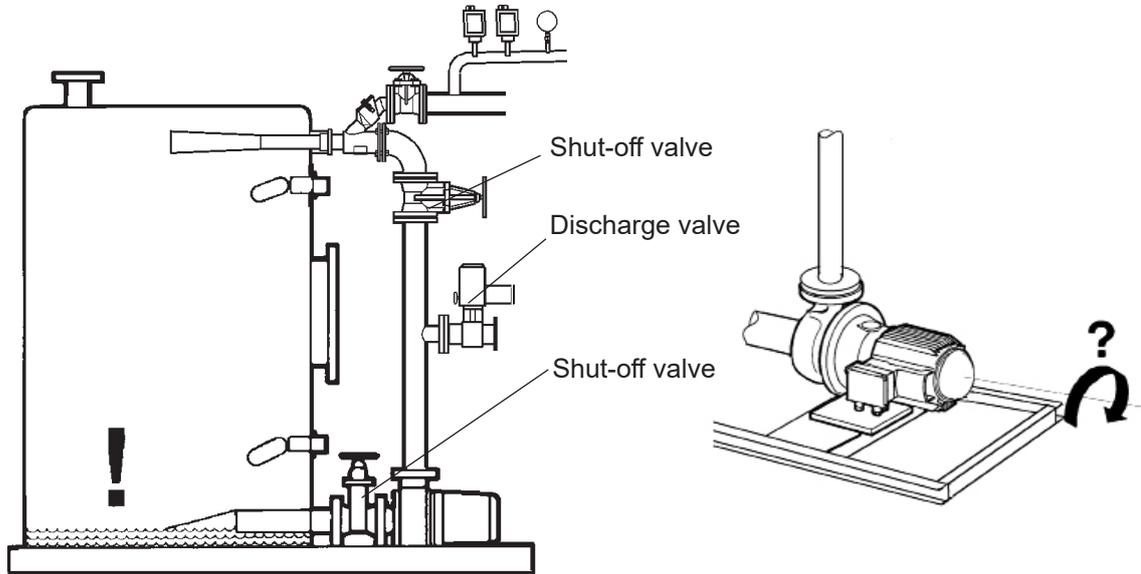


6540372 PUMP SE 044A 3 X 220V 50 HZ  
6540369 PUMP SE 044A 3 X 380-420V 50 HZ  
6541600 PUMP SE 044A 3 X 690V 50 HZ  
6540371 PUMP SE 044A 3 X 230V 60 HZ  
6540370 PUMP SE 044A 3 X 460V 60 HZ

6540381 PUMP SE 044A 3 X 690V 60 HZ  
6546910 PUMP S30 3 X 380-480V / 50/60 HZ  
6546911 PUMP S30 3 X 690V / 60 HZ  
6541205 PUMP 5.5/QSH 3 X 400V / 50 HZ  
6541206 PUMP 5./QSH 3 X 460V / 60 HZ



Trouble	Cause	Remedy
Vacuum is not created even though pump is running.	• Tank empty	• If the tank is empty, fill to at least to the low level switch. Check the condition of the pump according to the manufacturer's instruction.
	• Foam instead of liquid in tank	• If the pump is pumping foam instead of liquid, this will be evident due to severe vibration. Add water to the tank and try again. If adding water does not help, reduce the level of foam by pouring antifoam agent into the tank (1 cup per 2 cubic metres of foam and sewage). • See also antifoam agent manufacturer instruction.
	• Valves are shut	• Check that shut-off valves are fully open and not clogged.
	• Incorrect rotation of pump	• If the direction of rotation of the pump is wrong, change according to the manufacturer's instructions.
	• Blockage or leakage in piping system.	• Close the valves that isolate the collecting unit from the piping system and start the pump again. If vacuum now builds up, there must be a leak in the piping system.